

G6771205

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



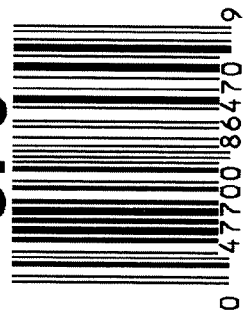
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

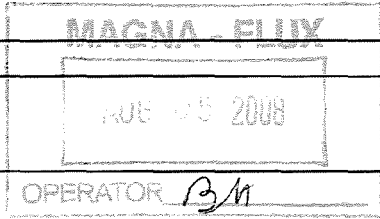
G6771205

UPC



BM FORM

GUN SERIAL #

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD.
460	CHECK HEADSPACE		7-30-08	SPD.
470	DIS-ASSEMBLE ACTION		7-30-08	SPD.
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/12	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

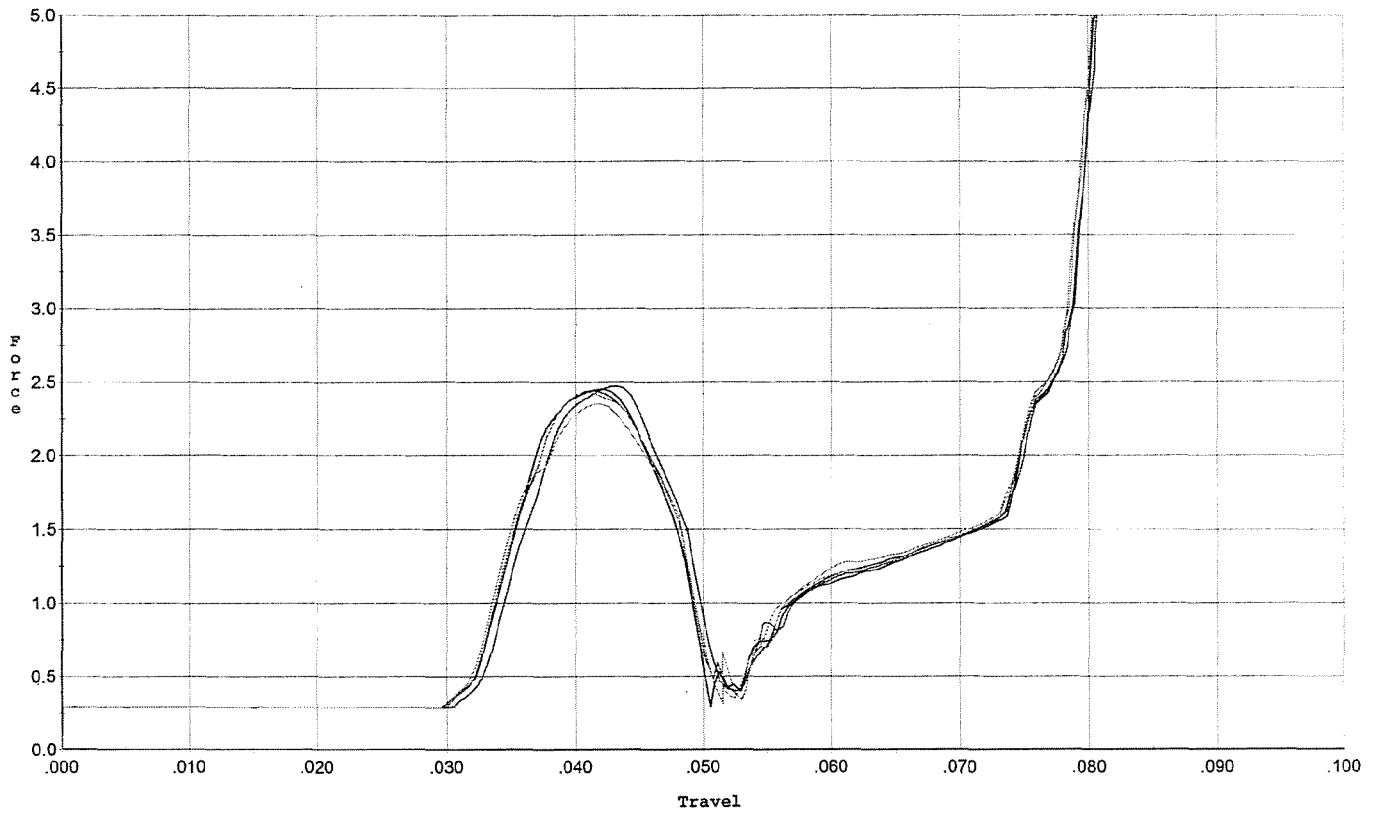
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	9-17-08	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7</u>	<u>6</u>	<u>6.5</u>	9-17-08	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.022</u>	9-17-08	TL		
	J) ASSEMBLE STOCK					8-21-08	RTZ		
	K) ASSEMBLE SWIVEL STUDS					9-17-08	TL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-11-08	TRW		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-11-08	FM		
670	FINAL INSPECTION A) HEADSPACE					9-17-08	TL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u>	<u>2.20</u>	<u>2.19</u>	<u>2.19</u>	<u>2.26</u>	9-12-08	TL
	C) FUNCTION					9-17-08	TL		
690	PACK					10/15/08	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.ini.+/- .50 lbs.



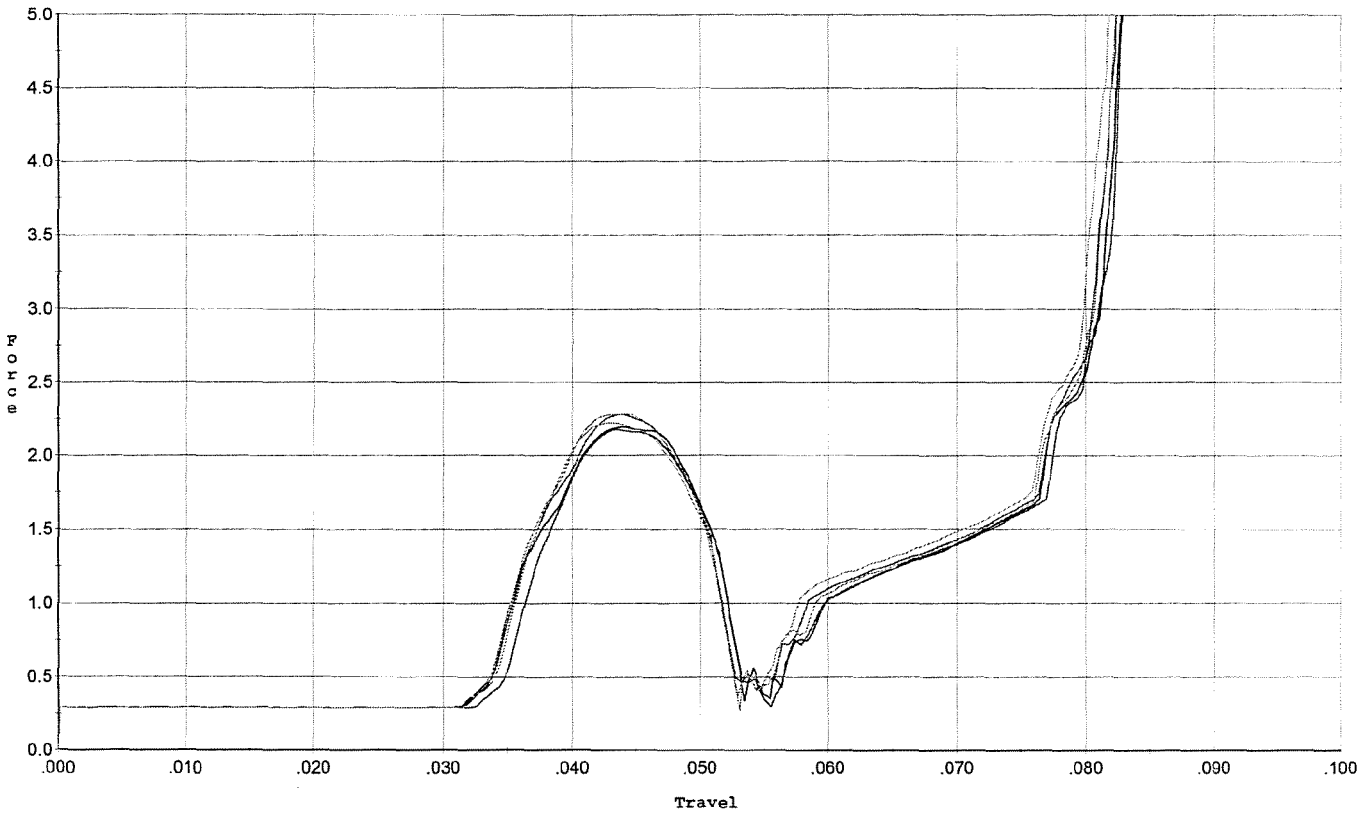
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.471	0.049	0.033	0.037	0.040		Set Trigger
2	2.447	0.048	0.033	0.037	0.040		Set Trigger
3	2.440	0.048	0.032	0.037	0.040		Set Trigger
4	2.350	0.048	0.032	0.037	0.040		Set Trigger
5	2.431	0.048	0.032	0.037	0.040		Set Trigger

Aug. 2-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs.



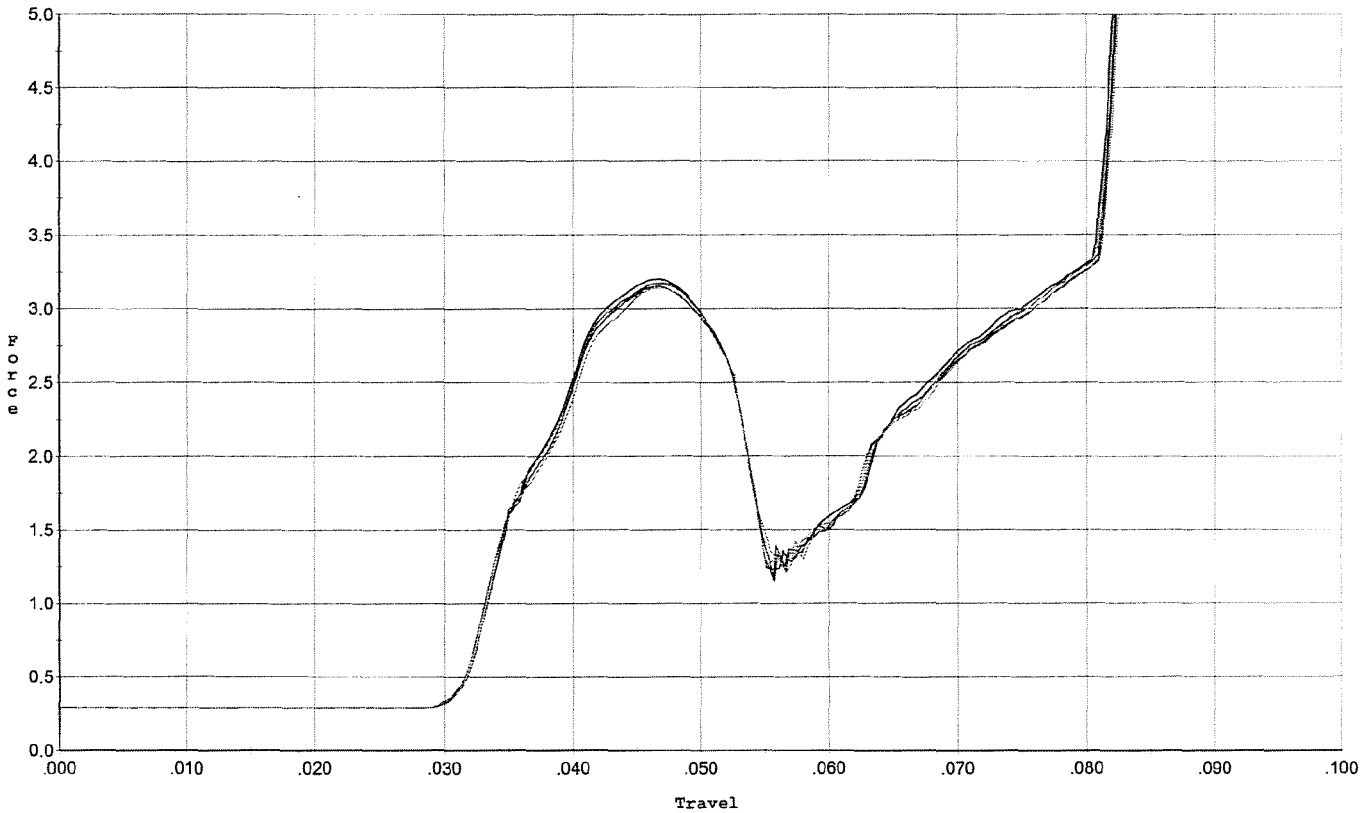
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.175	0.051	0.035	0.037	0.039		Set Trigger
2	2.193	0.051	0.034	0.037	0.041		Set Trigger
3	2.280	0.051	0.034	0.037	0.041		Set Trigger
4	2.224	0.051	0.034	0.037	0.040		Set Trigger
5	2.280	0.051	0.034	0.037	0.041		Set Trigger

Aug-2-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



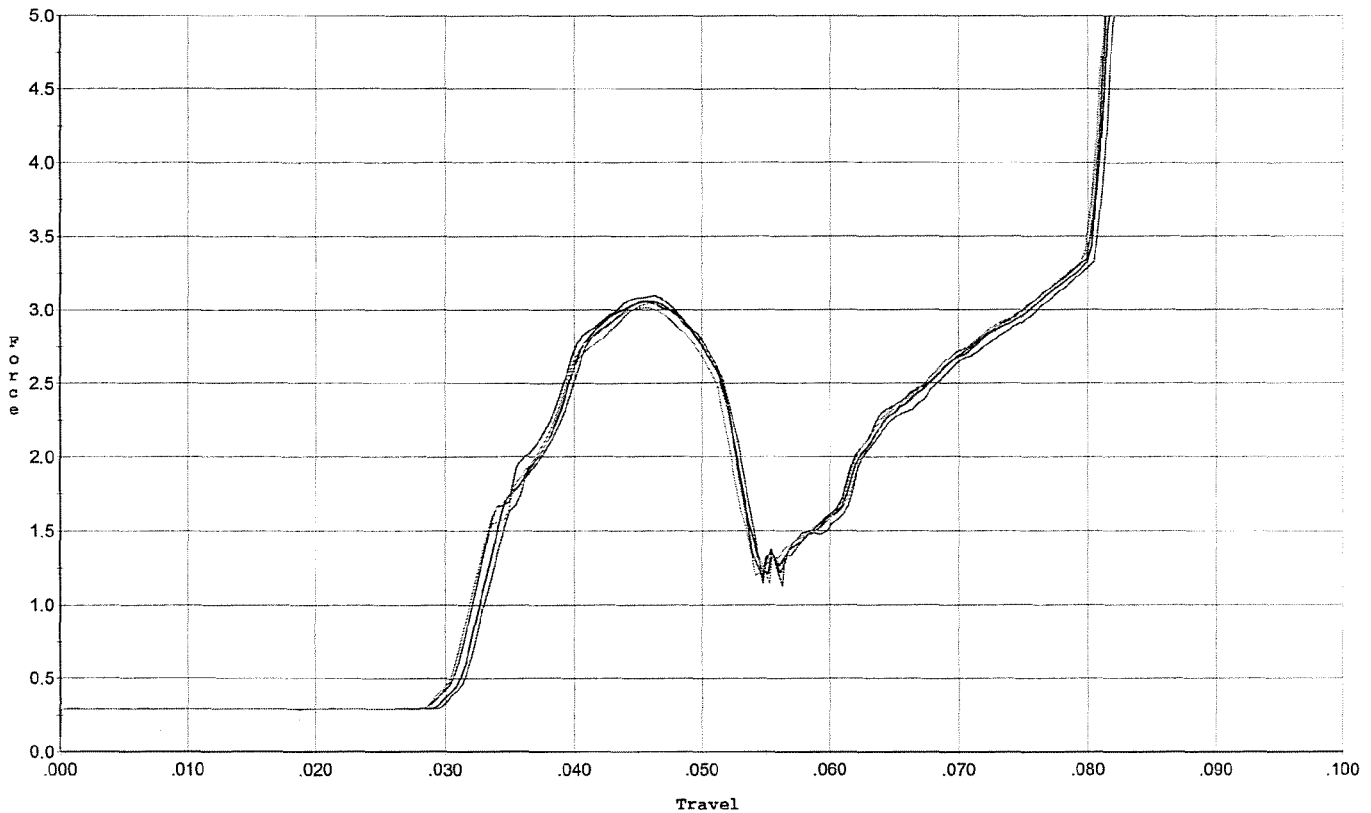
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.053	0.032	0.034	0.061		Set Trigger
2	3.201	0.053	0.032	0.034	0.062		Set Trigger
3	3.171	0.053	0.032	0.034	0.062		Set Trigger
4	3.142	0.053	0.032	0.034	0.061		Set Trigger
5	3.161	0.053	0.032	0.034	0.061		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



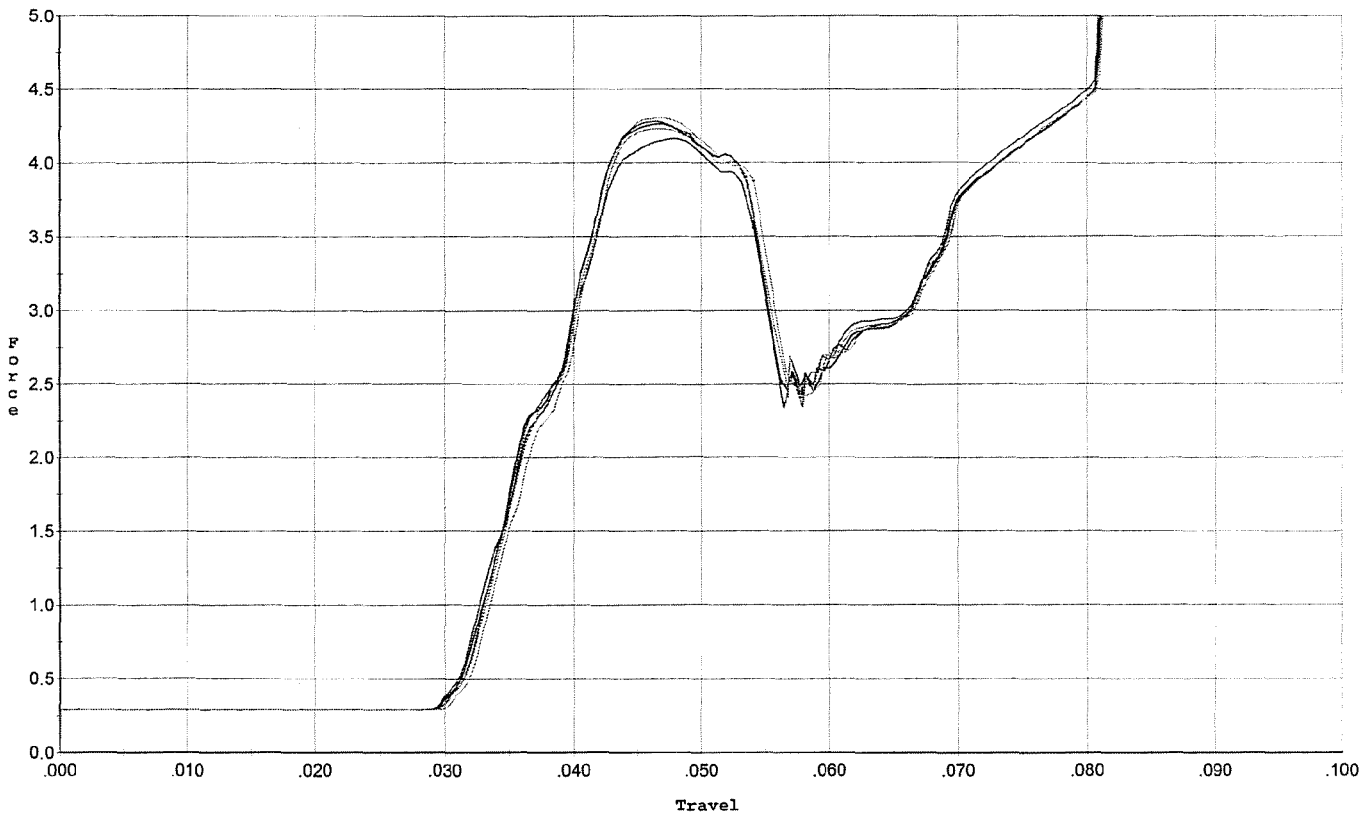
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.097	0.052	0.031	0.034	0.061		Set Trigger
2	3.055	0.052	0.031	0.034	0.059		Set Trigger
3	3.061	0.053	0.032	0.034	0.060		Set Trigger
4	3.013	0.051	0.031	0.034	0.058		Set Trigger
5	3.045	0.052	0.031	0.033	0.060		Set Trigger

Ag. 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



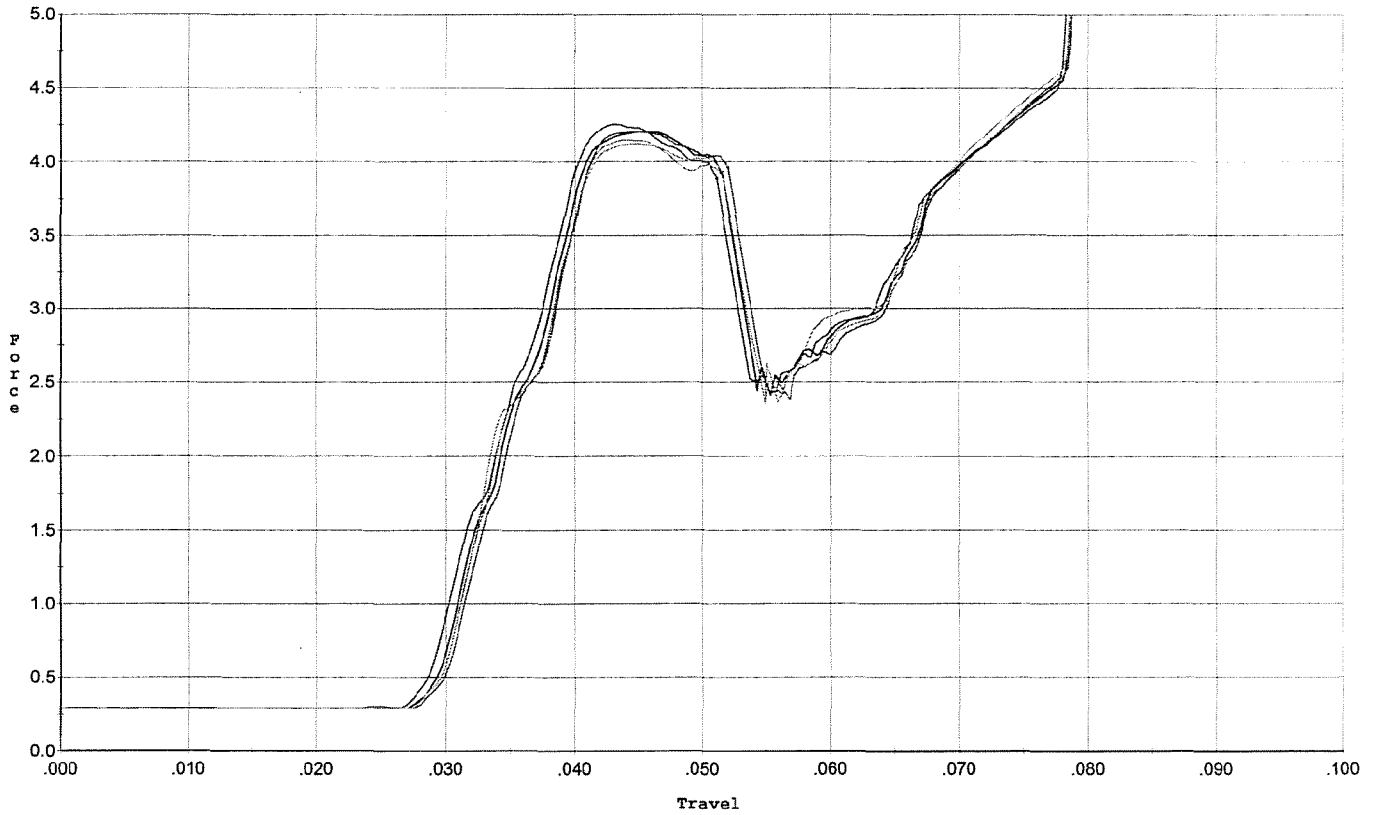
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.054	0.030	0.031	0.082		Set Trigger
2	4.264	0.054	0.030	0.031	0.083		Set Trigger
3	4.280	0.054	0.030	0.031	0.083		Set Trigger
4	4.230	0.054	0.032	0.031	0.082		Set Trigger
5	4.306	0.054	0.032	0.030	0.083		Set Trigger

Aug 4-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles+/- 1.0 lbs.



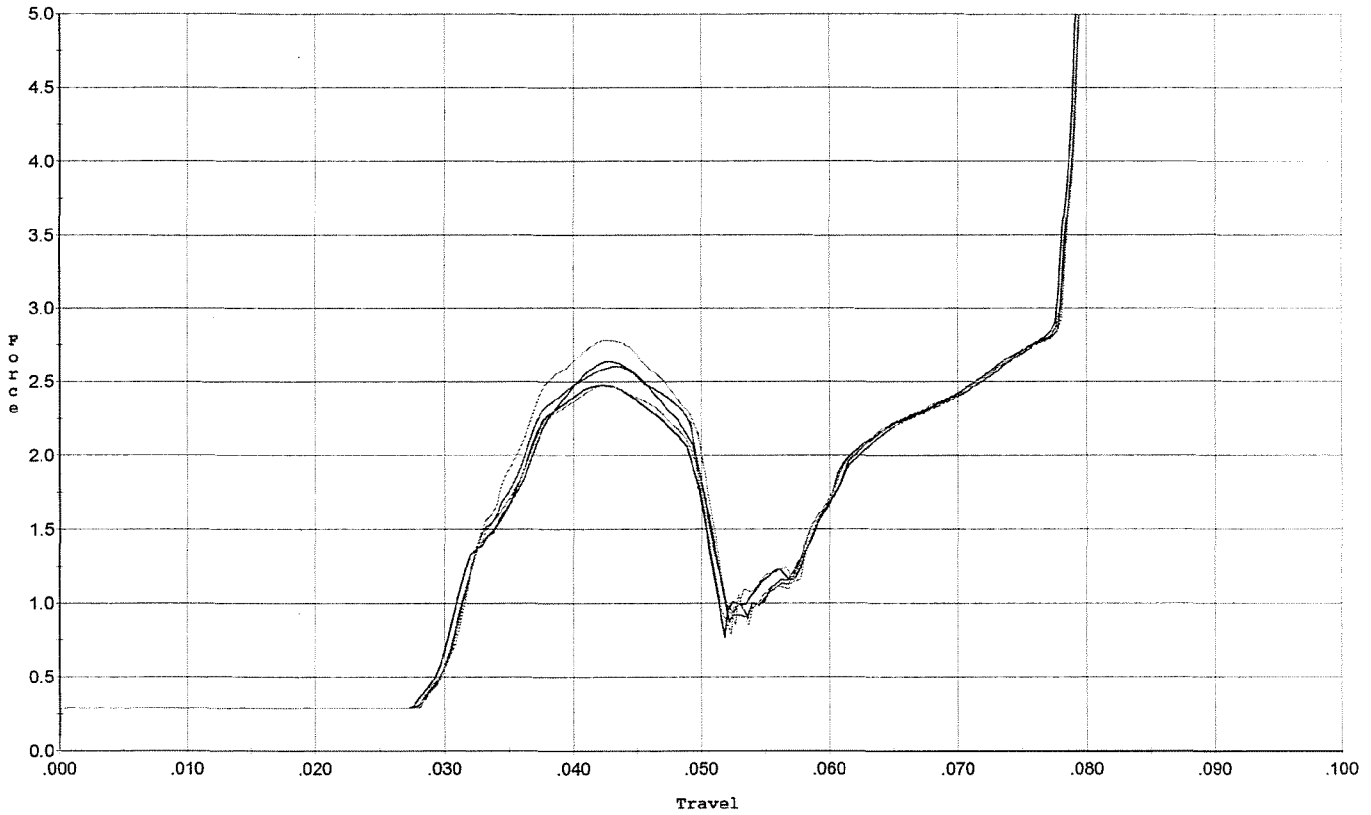
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.051	0.029	0.030	0.082		Set Trigger
2	4.201	0.052	0.029	0.030	0.082		Set Trigger
3	4.205	0.052	0.030	0.030	0.082		Set Trigger
4	4.119	0.052	0.030	0.030	0.081		Set Trigger
5	4.147	0.052	0.030	0.030	0.080		Set Trigger

Aug 4-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs.. for final test



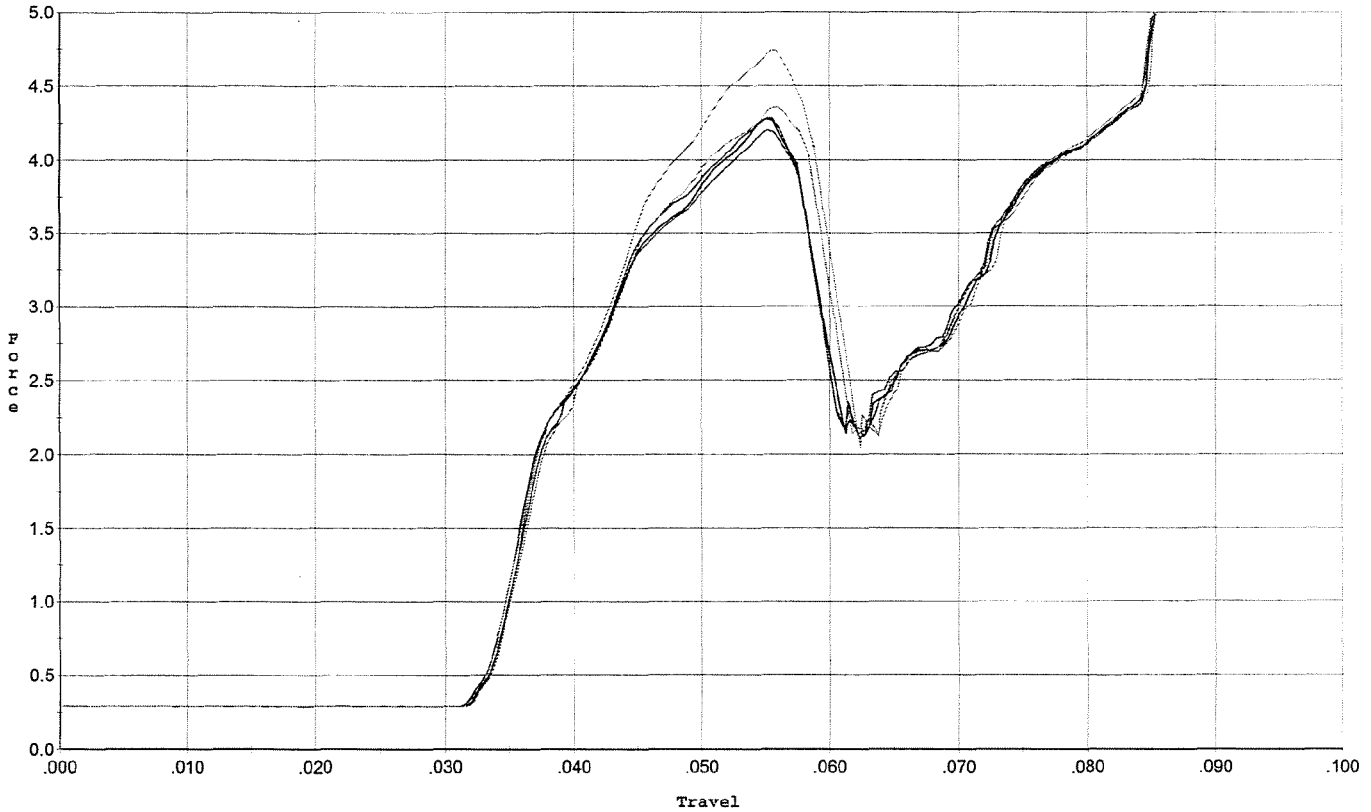
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.051	0.030	0.034	0.051		Set Trigger
2	2.478	0.050	0.030	0.034	0.049		Set Trigger
3	2.602	0.049	0.028	0.034	0.050		Set Trigger
4	2.784	0.050	0.028	0.034	0.053		Set Trigger
5	2.469	0.049	0.028	0.035	0.048		Set Trigger

Aug. 2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.283	0.058	0.032	0.031	0.088		Set Trigger
2	4.278	0.057	0.032	0.032	0.088		Set Trigger
3	4.202	0.058	0.032	0.031	0.087		Set Trigger
4	4.745	0.059	0.032	0.030	0.099		Set Trigger
5	4.361	0.058	0.032	0.031	0.092		Set Trigger

Aug 4-37