

656771206

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



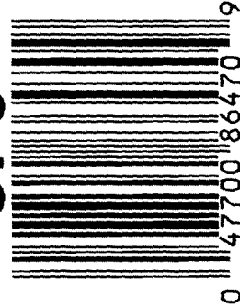
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771206

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

6 6771206

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	JP
440	PROOF		7-15-08	L.P.D.
460	CHECK HEADSPACE		7-15-08	L.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-19-08	JP
480	MAGNAFLUX BBL ACTION		7/25/08	BA
490	MAGNAFLUX BOLT		7/16/08	MR
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-04-08	BSN
	D) OIL FIRING PIN ASSEMBLY		11-10-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

FOU4 REV 5/2006

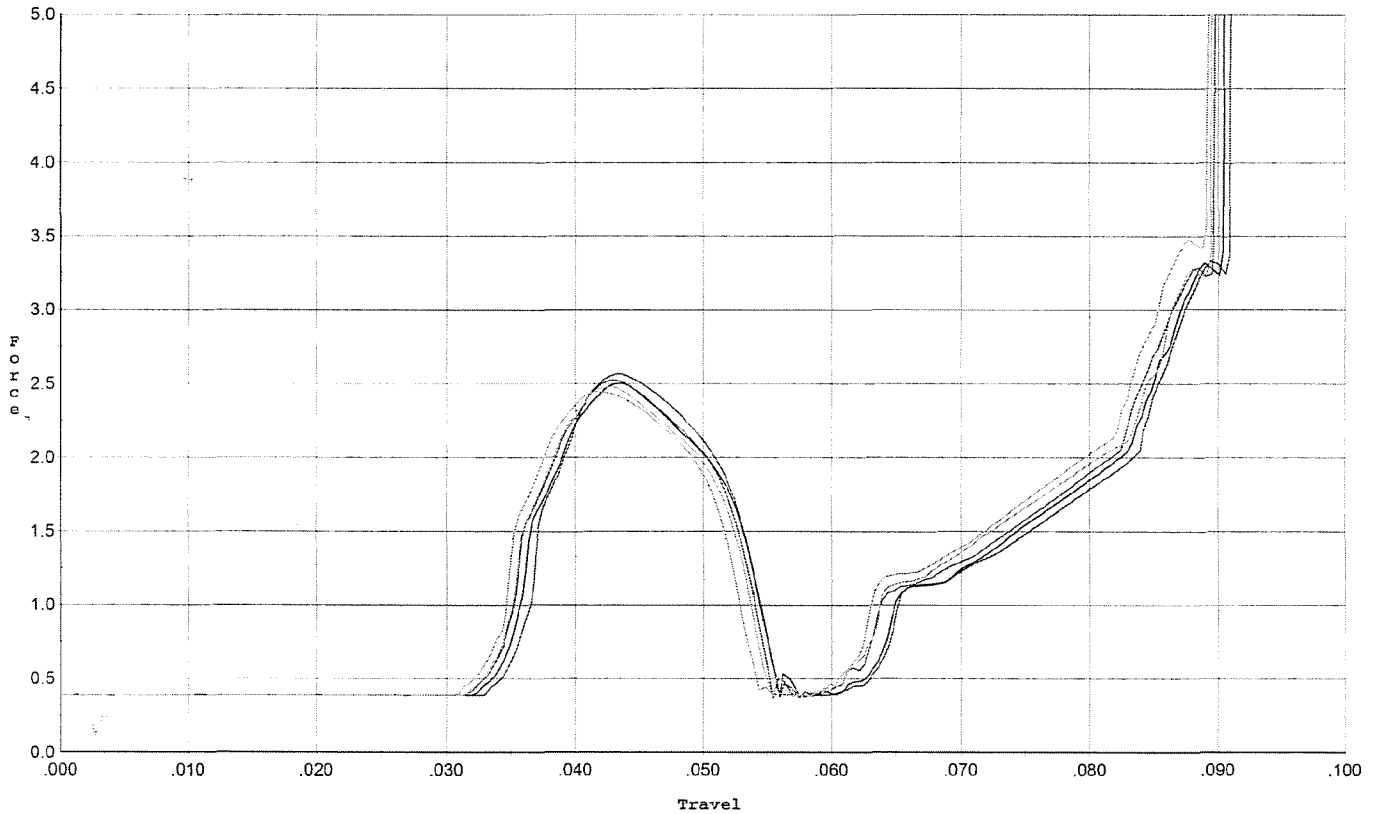
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>30</u>	11-18-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	11-18-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-18-08	LJ
	J) ASSEMBLE STOCK		11-10-08	RSN
	K) ASSEMBLE SWIVEL STUDS		11-18-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	11-12-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-12-08	LJ
670	FINAL INSPECTION A) HEADSPACE		11-18-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.42</u> <u>2.53</u> <u>2.69</u> <u>2.64</u>	11-14-08	TL
	C) FUNCTION		11-18-08	LJ
690	PACK		12-15-08	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



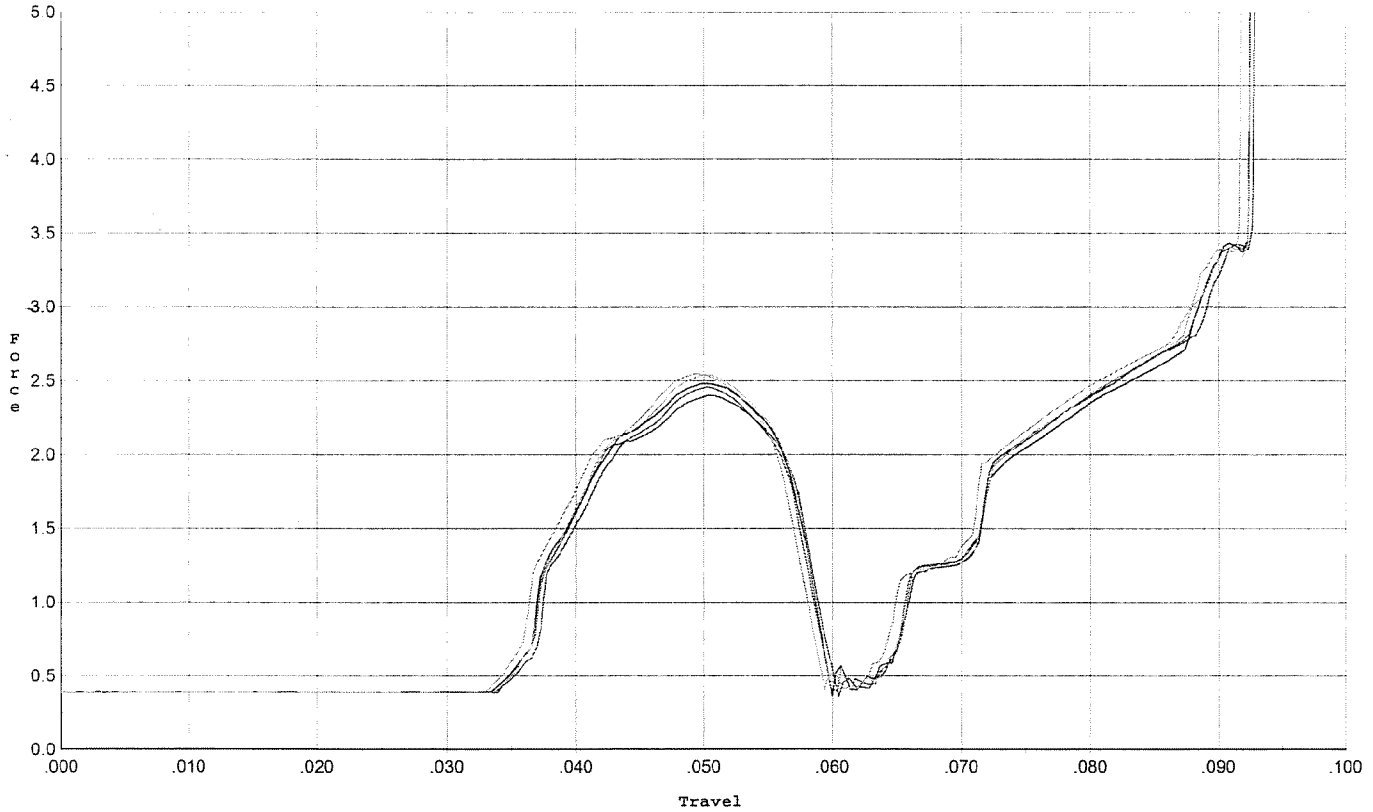
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.054	0.035	0.041	0.052		Set Trigger
2	2.501	0.055	0.034	0.040	0.052		Set Trigger
3	2.523	0.054	0.034	0.040	0.053		Set Trigger
4	2.480	0.053	0.034	0.040	0.051		Set Trigger
5	2.449	0.052	0.033	0.041	0.050		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



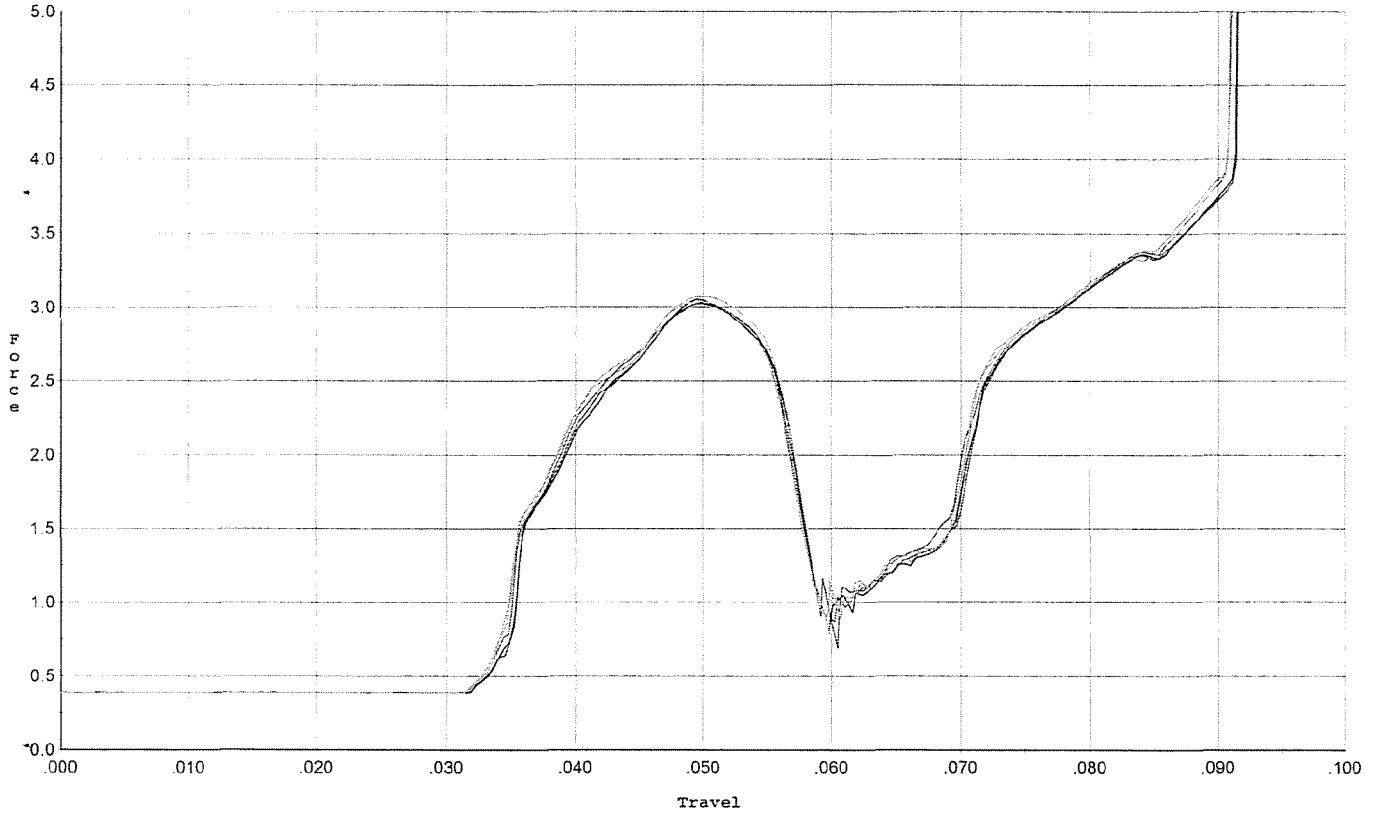
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.403	0.057	0.037	0.040	0.056		Set Trigger
2	2.481	0.058	0.037	0.040	0.058		Set Trigger
3	2.459	0.057	0.036	0.040	0.056		Set Trigger
4	2.543	0.058	0.036	0.040	0.058		Set Trigger
5	2.545	0.058	0.035	0.039	0.059		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



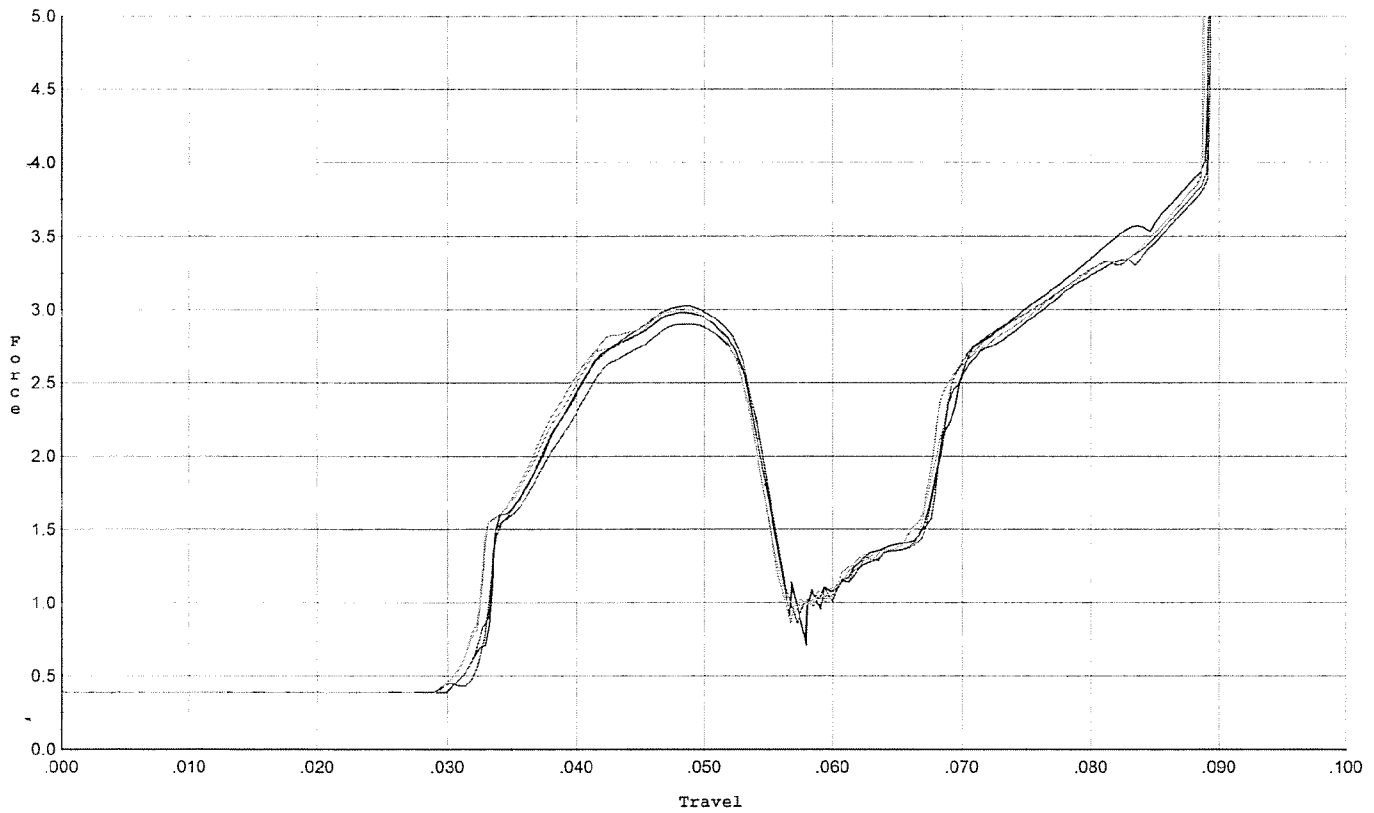
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.057	0.034	0.038	0.068		Set Trigger
2	3.055	0.057	0.034	0.038	0.068		Set Trigger
3	3.026	0.057	0.034	0.038	0.069		Set Trigger
4	3.040	0.056	0.033	0.038	0.068		Set Trigger
5	3.074	0.057	0.034	0.038	0.070		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



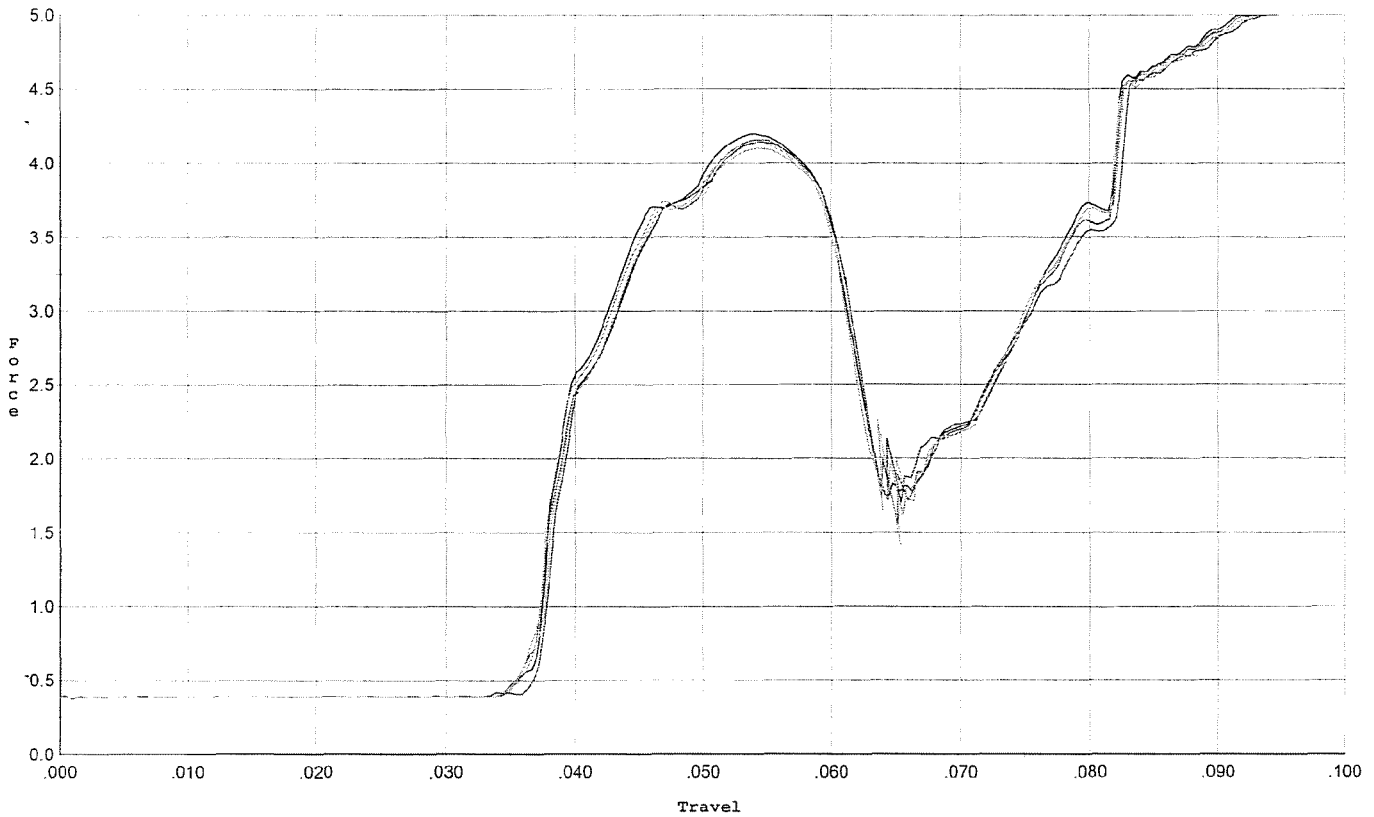
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.026	0.054	0.032	0.038	0.066		Set Trigger
2	2.980	0.055	0.032	0.038	0.066		Set Trigger
3	2.903	0.054	0.032	0.038	0.064		Set Trigger
4	3.010	0.053	0.031	0.038	0.066		Set Trigger
5	2.993	0.053	0.031	0.038	0.066		Set Trigger

AUG 2.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



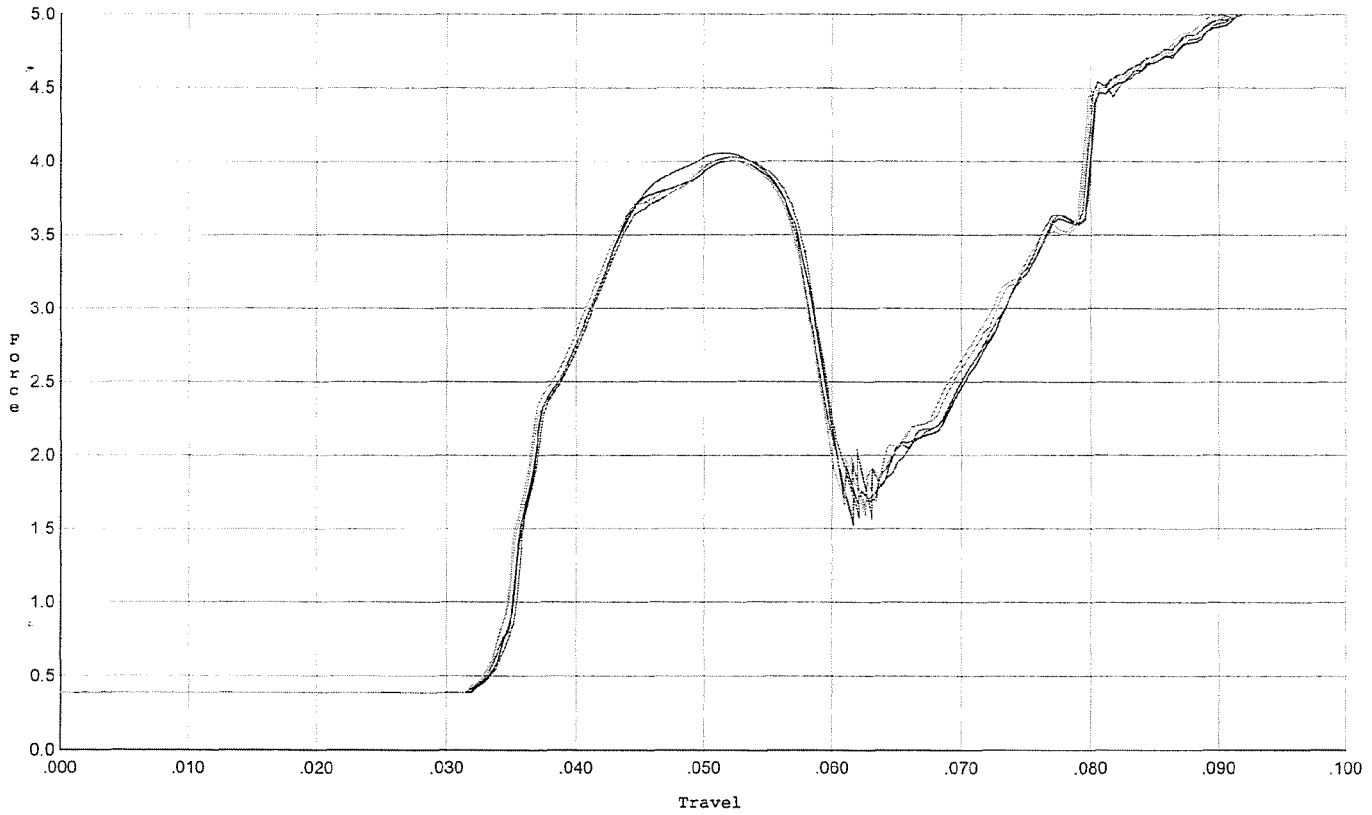
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.061	0.037	0.037	0.096		Set Trigger
2	4.199	0.060	0.037	0.037	0.097		Set Trigger
3	4.158	0.061	0.036	0.037	0.097		Set Trigger
4	4.104	0.062	0.036	0.037	0.097		Set Trigger
5	4.140	0.060	0.036	0.037	0.096		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



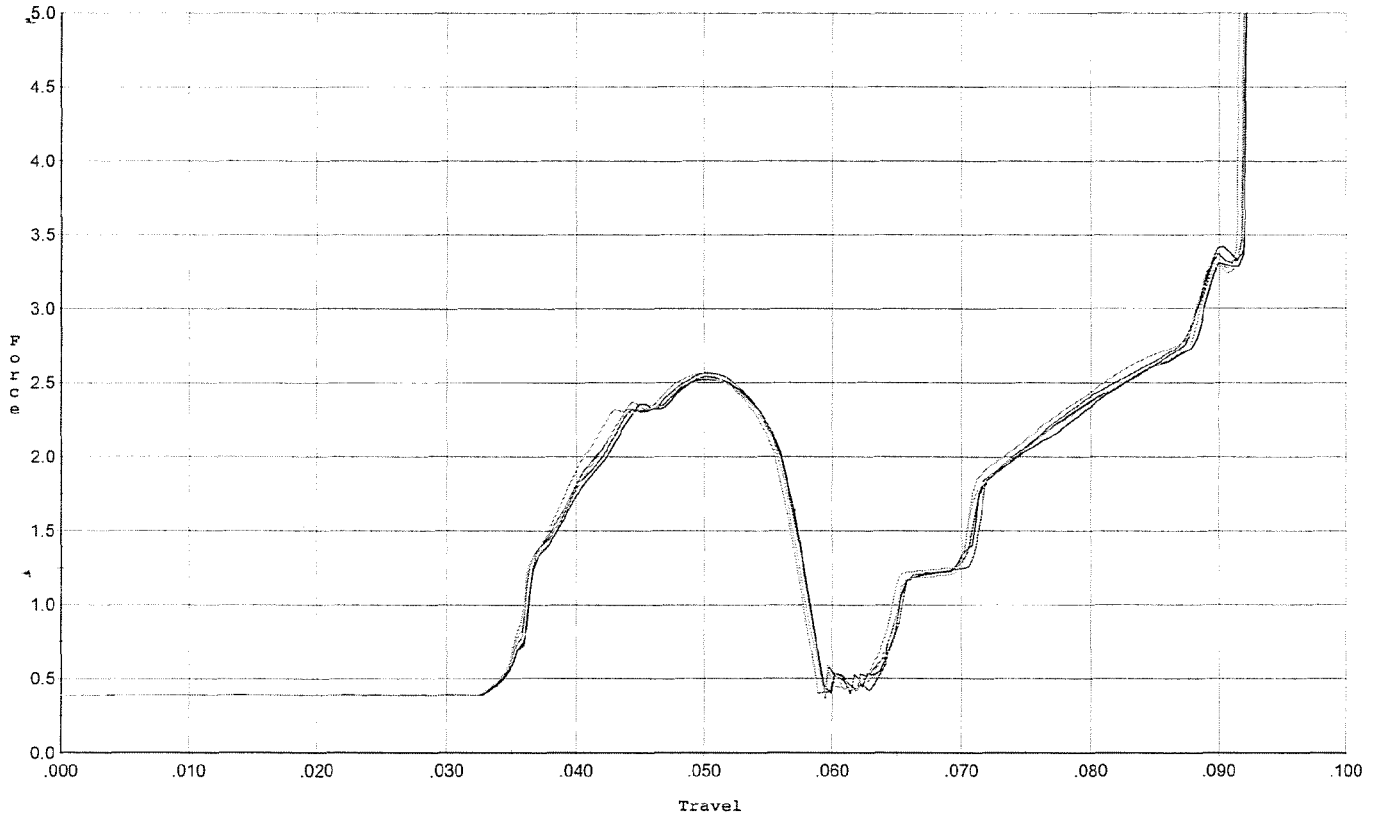
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.057	0.034	0.037	0.091		Set Trigger
2	4.003	0.058	0.034	0.036	0.093		Set Trigger
3	4.031	0.058	0.034	0.036	0.091		Set Trigger
4	4.016	0.057	0.034	0.036	0.092		Set Trigger
5	4.018	0.057	0.034	0.037	0.091		Set Trigger

AVG 4.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



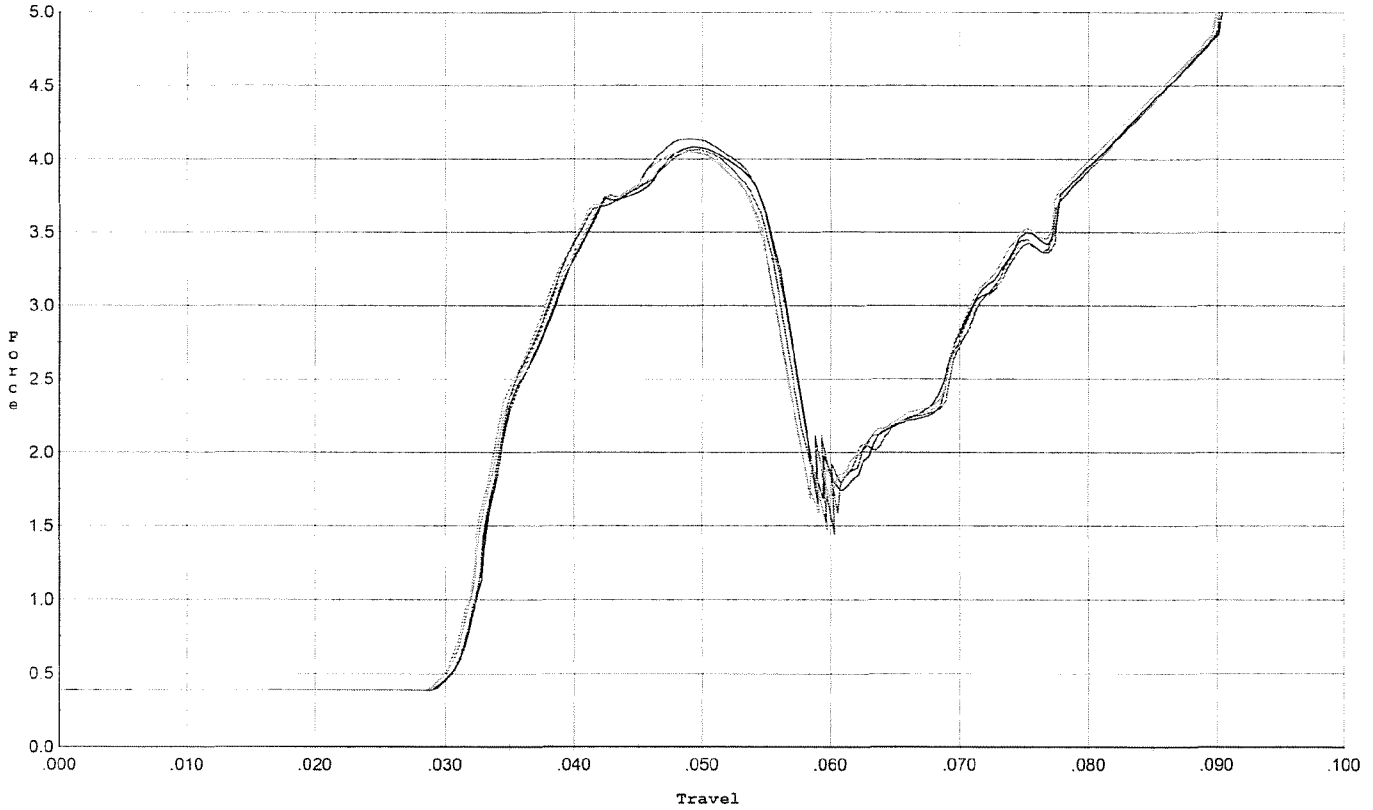
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.057	0.035	0.039	0.059		Set Trigger
2	2.543	0.057	0.035	0.039	0.058		Set Trigger
3	2.569	0.057	0.035	0.039	0.060		Set Trigger
4	2.532	0.056	0.035	0.040	0.058		Set Trigger
5	2.564	0.057	0.035	0.039	0.059		Set Trigger

Aug 254

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.056	0.031	0.035	0.095		Set Trigger
2	4.085	0.056	0.031	0.035	0.094		Set Trigger
3	4.065	0.055	0.031	0.036	0.092		Set Trigger
4	4.052	0.055	0.031	0.036	0.092		Set Trigger
5	4.051	0.055	0.031	0.036	0.090		Set Trigger

Aug 4.07