

G6771207

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

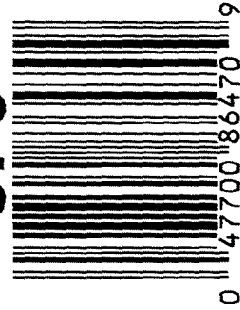
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771207

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771207

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	ESW
430	ASSEMBLE TO STOCK		7-14-08	JP
440	PROOF		7-14-08	SD
460	CHECK HEADSPACE		7-14-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 21 2008 OPERATOR BM	7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-16-08	TRW
480	MAGNAFLUX BBL ACTION		7-21-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-25-08	PPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6.5</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.022</u>	7-30	TC
	J) ASSEMBLE STOCK		7-25-08	SPD
	K) ASSEMBLE SWIVEL STUDS		8-9-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-9-08	SPD
	M) IRON SIGHT ALIGNMENT		8-9-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-28-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-28-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-9-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.48</u> <u>2.50</u> <u>2.43</u> <u>2.40</u>	7-30-08	BSN
	C) FUNCTION		8-9-08	SPD
690	PACK		8/22/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-22-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.43	2.91		2.62	
PULL #2	2.34	2.67		2.46	
PULL #3	2.42	2.58		2.57	
PULL #4	2.25	2.63		2.52	
PULL #5	2.41	2.50		2.57	
TOTAL	11.85	13.29		12.87	
AVERAGE	2.37	2.65		2.57	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.21		
PULL #2	3.09	3.15		
PULL #3	2.98	2.93		
PULL #4	2.92	2.90		
PULL #5	2.90	2.84		
TOTAL	15.17	15.03		
AVERAGE	3.03	3.00		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.07	4.11		4.16
PULL #2	3.95	3.95		4.19
PULL #3	4.15	3.97		4.18
PULL #4	4.09	4.01		4.16
PULL #5	4.15	3.95		4.19
TOTAL	20.41	19.99		20.88
AVERAGE	4.08	3.99		4.17