

G6771208

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

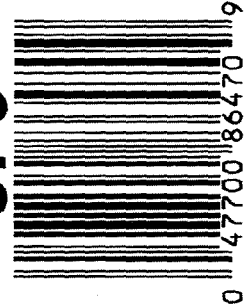
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771208

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66771208

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	BSN
430	ASSEMBLE TO STOCK		7-22-08	MED
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RZ
472	SERIALIZE BOLT HANDLE		7-24-08	RZ
475	DRILL AND TAP SIGHT HOLES		7-27-08	JP
480	MAGNAFLUX BBL ACTION		7/30/08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-5-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-8-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-8-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-8-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-9-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-3-08	BSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-3-08	BSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-3-08	BSN
	J) ASSEMBLE STOCK		8-9-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-3-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-11-08	TC
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-3-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.30</u> <u>2.28</u> <u>2.27</u> <u>2.28</u>	8/18/08	Fm
	C) FUNCTION		9-3-08	BSN
690	PACK		9-3-08	TC

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-28-08

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.39		2.48	
PULL #2	2.61	2.35		2.44	
PULL #3	2.54	2.31		2.53	
PULL #4	2.65	2.30		2.44	
PULL #5	2.62	2.28		2.51	
TOTAL	12.92	11.63		12.40	
AVERAGE	2.58	2.32		2.48	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.12		
PULL #2	3.11	3.08		
PULL #3	3.13	3.14		
PULL #4	3.12	3.11		
PULL #5	3.25	3.12		
TOTAL	15.70	15.57		
AVERAGE	3.14	3.11		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.05		4.04
PULL #2	4.14	4.19		4.14
PULL #3	4.06	4.18		4.14
PULL #4	4.15	4.15		4.13
PULL #5	4.13	4.14		4.05
TOTAL	20.66	20.71		20.50
AVERAGE	4.13	4.14		4.10