

6677 1216

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



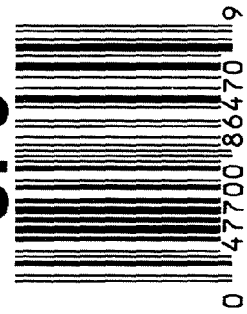
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771216

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771216

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RI
520	GOFF BLAST BBL / REC		8/17/08	DI
542	APPLY COATINGS (BARREL ACTION)		8/2	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

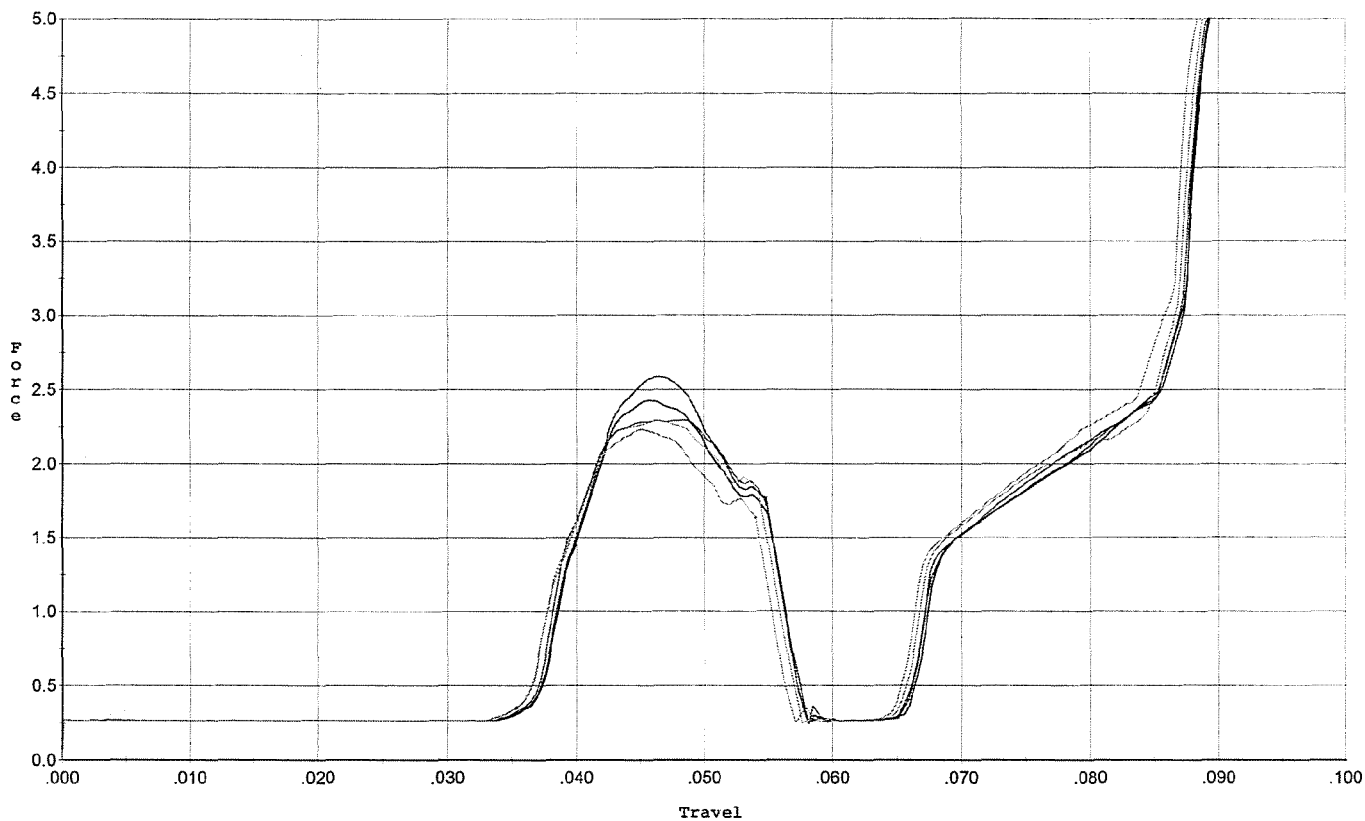
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-6-08	RSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-6-08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-6-08	RSW
	J) ASSEMBLE STOCK		8-18-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-6-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/19/08	JS
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		9-6-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.56</u> <u>2.56</u> <u>2.37</u> <u>2.37</u>	9-4-08	B.S.H.
	C) FUNCTION		9-6-08	RSW
690	PACK		9/14/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



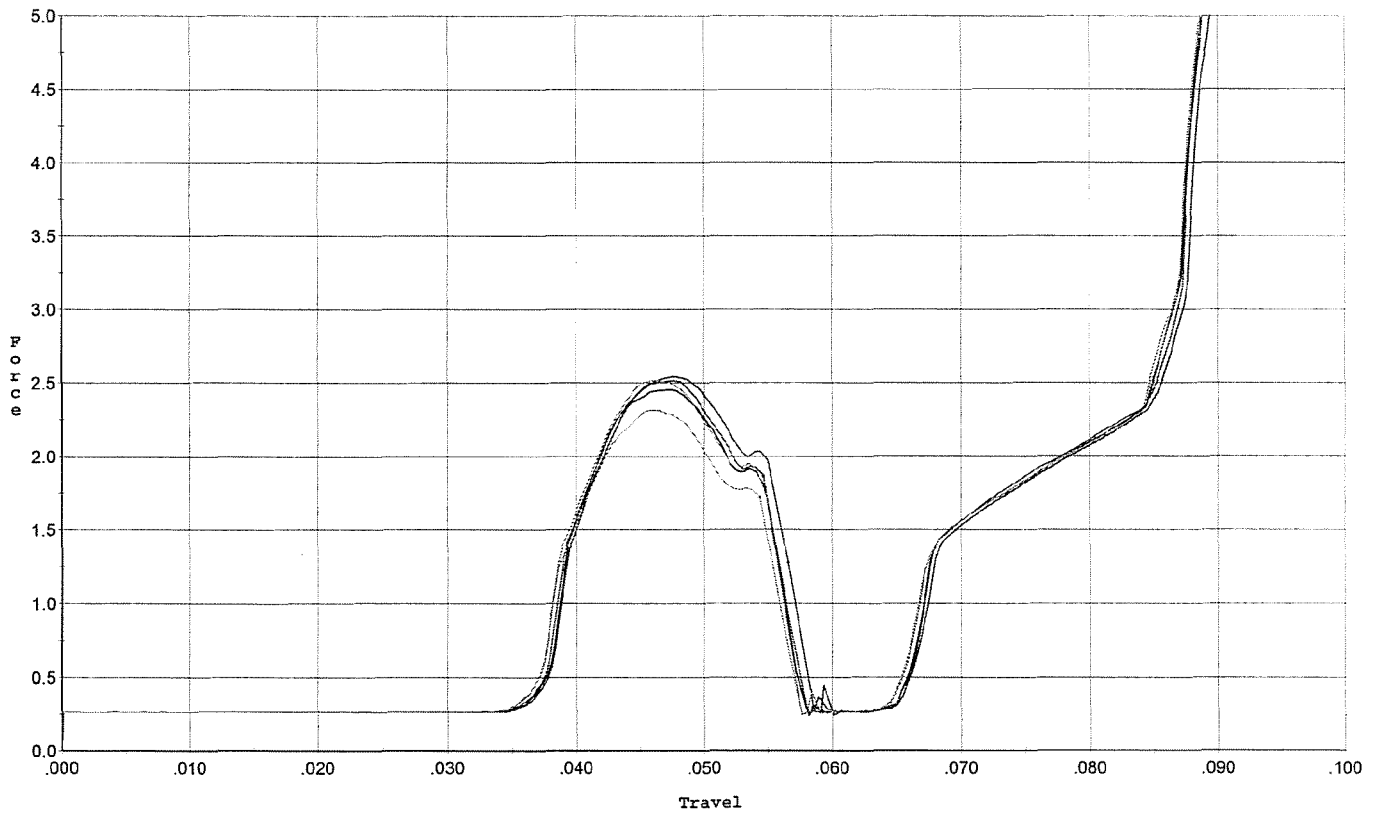
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.055	0.037	0.039	0.046		Set Trigger
2	2.429	0.055	0.037	0.040	0.045		Set Trigger
3	2.296	0.055	0.037	0.039	0.045		Set Trigger
4	2.293	0.054	0.036	0.040	0.044		Set Trigger
5	2.234	0.054	0.036	0.040	0.042		Set Trigger

Aug-2-36

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



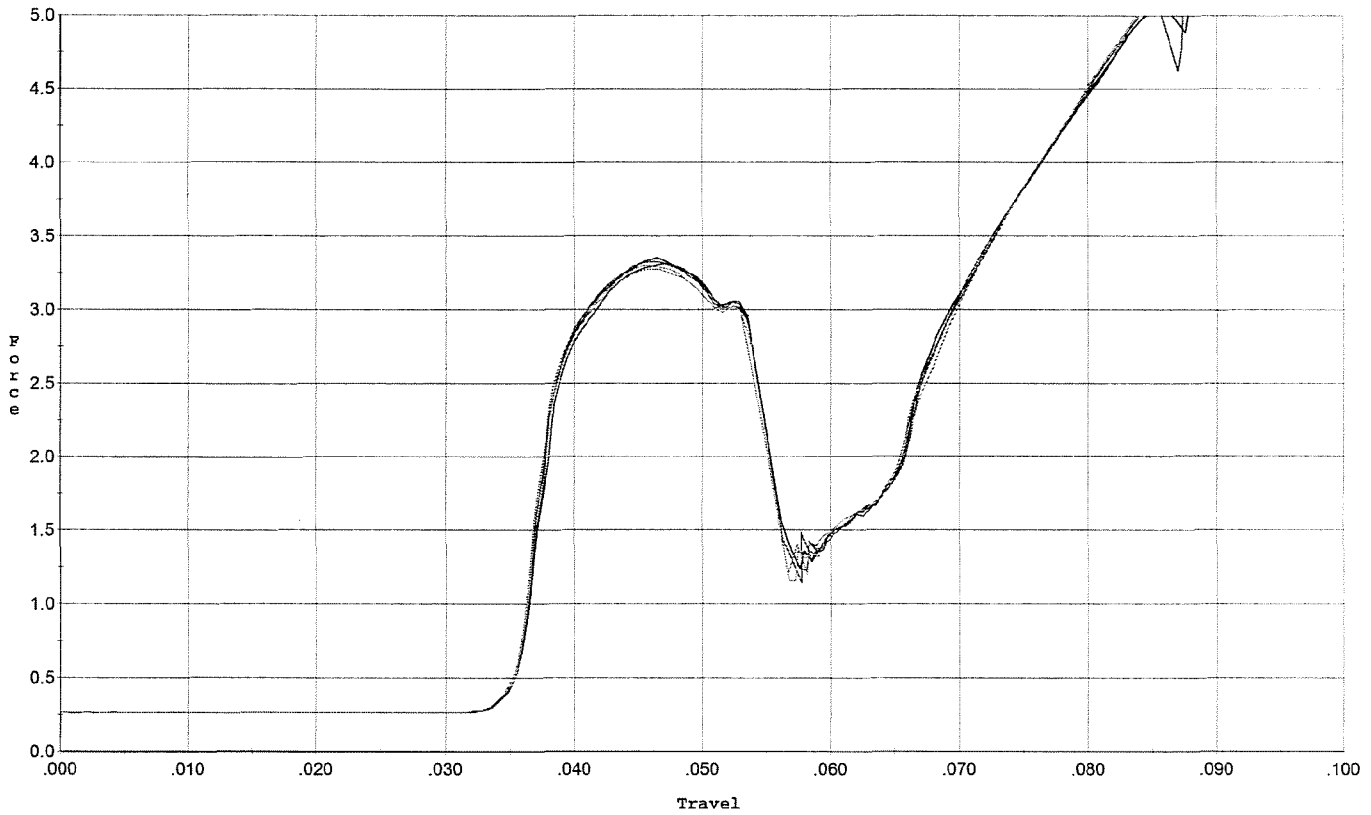
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.057	0.038	0.039	0.048		Set Trigger
2	2.457	0.055	0.037	0.039	0.045		Set Trigger
3	2.516	0.055	0.038	0.039	0.046		Set Trigger
4	2.517	0.055	0.037	0.039	0.046		Set Trigger
5	2.316	0.054	0.037	0.040	0.043		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



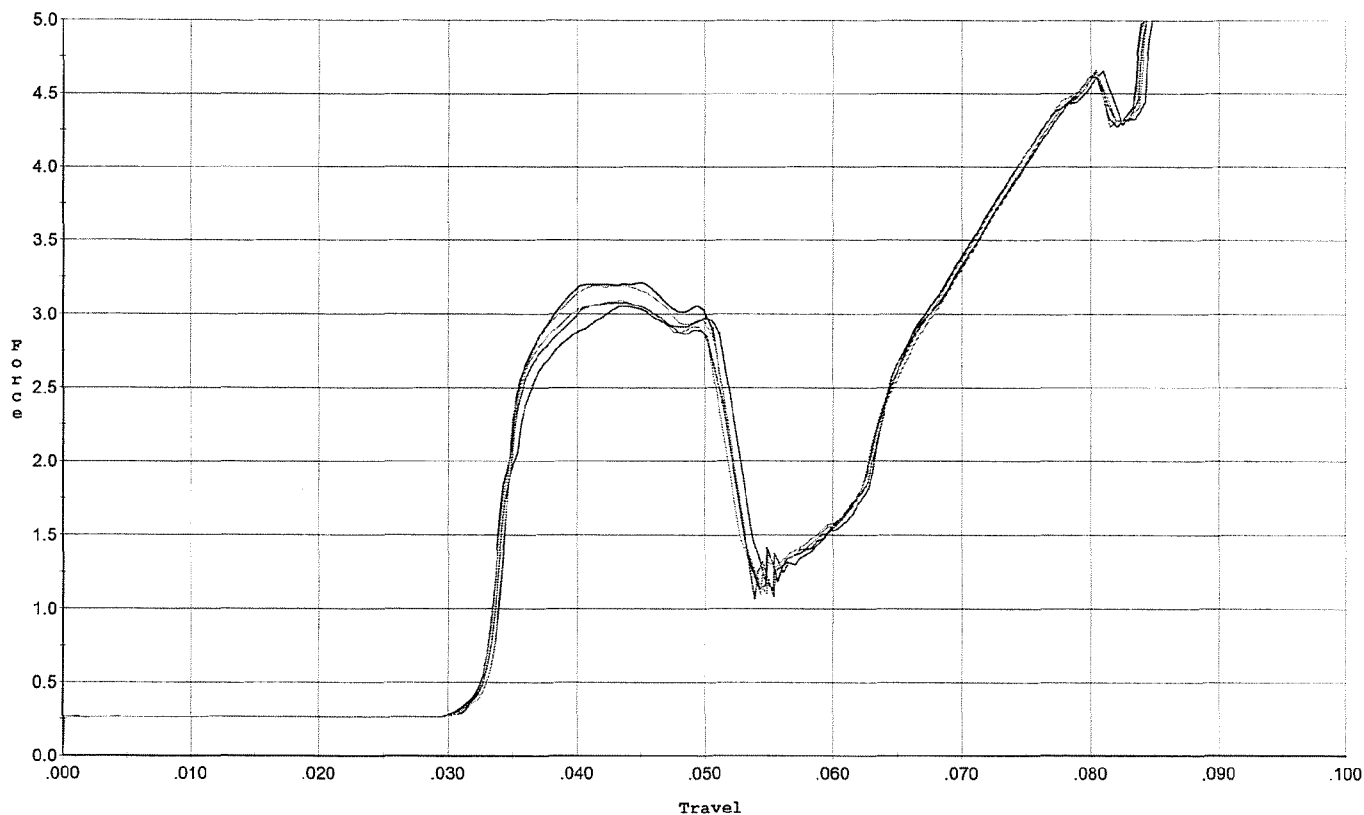
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.310	0.054	0.035	0.037	0.062		Set Trigger
2	3.352	0.054	0.035	0.038	0.063		Set Trigger
3	3.324	0.054	0.035	0.037	0.063		Set Trigger
4	3.274	0.054	0.035	0.037	0.063		Set Trigger
5	3.301	0.054	0.035	0.037	0.064		Set Trigger

Aug. 3-31

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



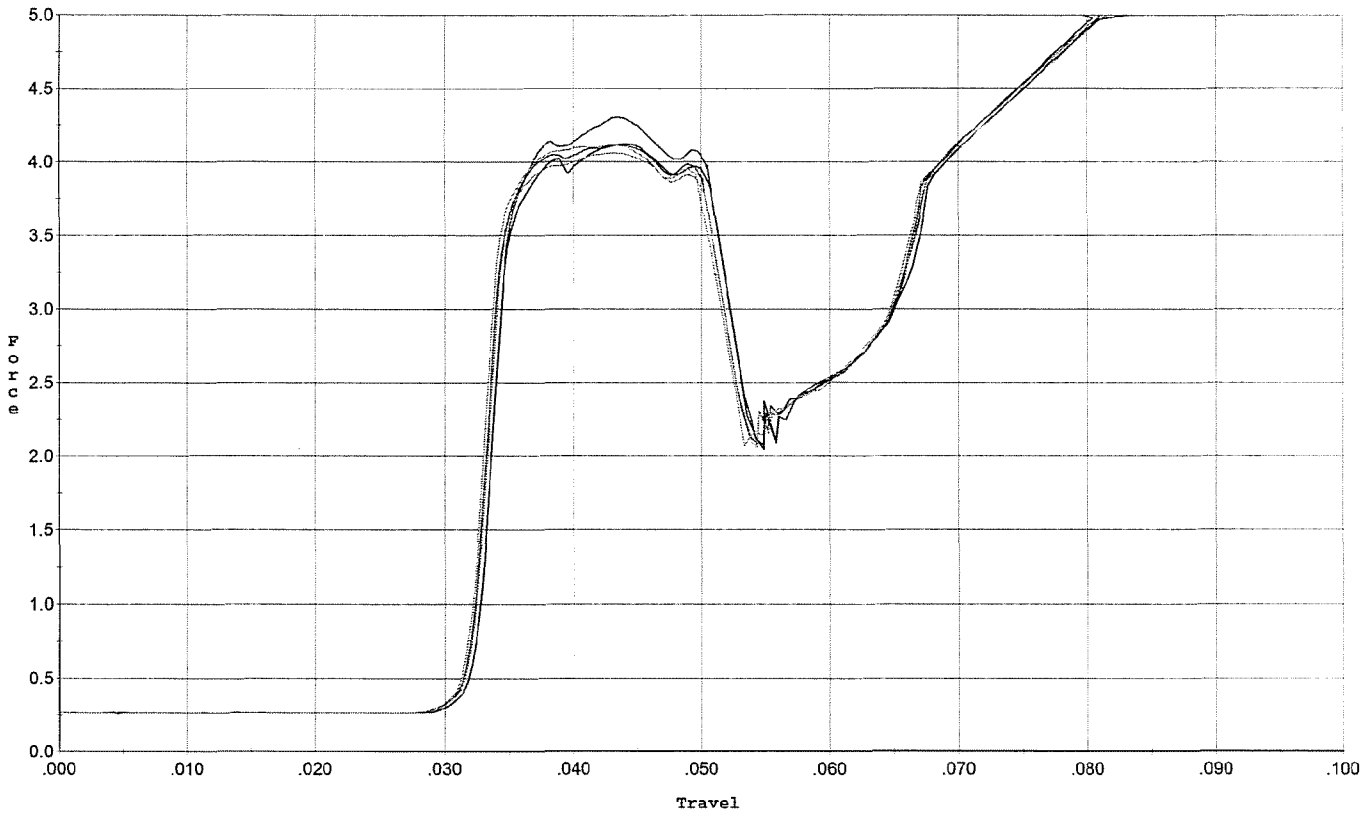
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.051	0.033	0.037	0.059		Set Trigger
2	3.211	0.051	0.032	0.036	0.061		Set Trigger
3	3.075	0.051	0.033	0.036	0.060		Set Trigger
4	3.193	0.051	0.033	0.036	0.060		Set Trigger
5	3.091	0.050	0.032	0.036	0.058		Set Trigger

Aug. 3-12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



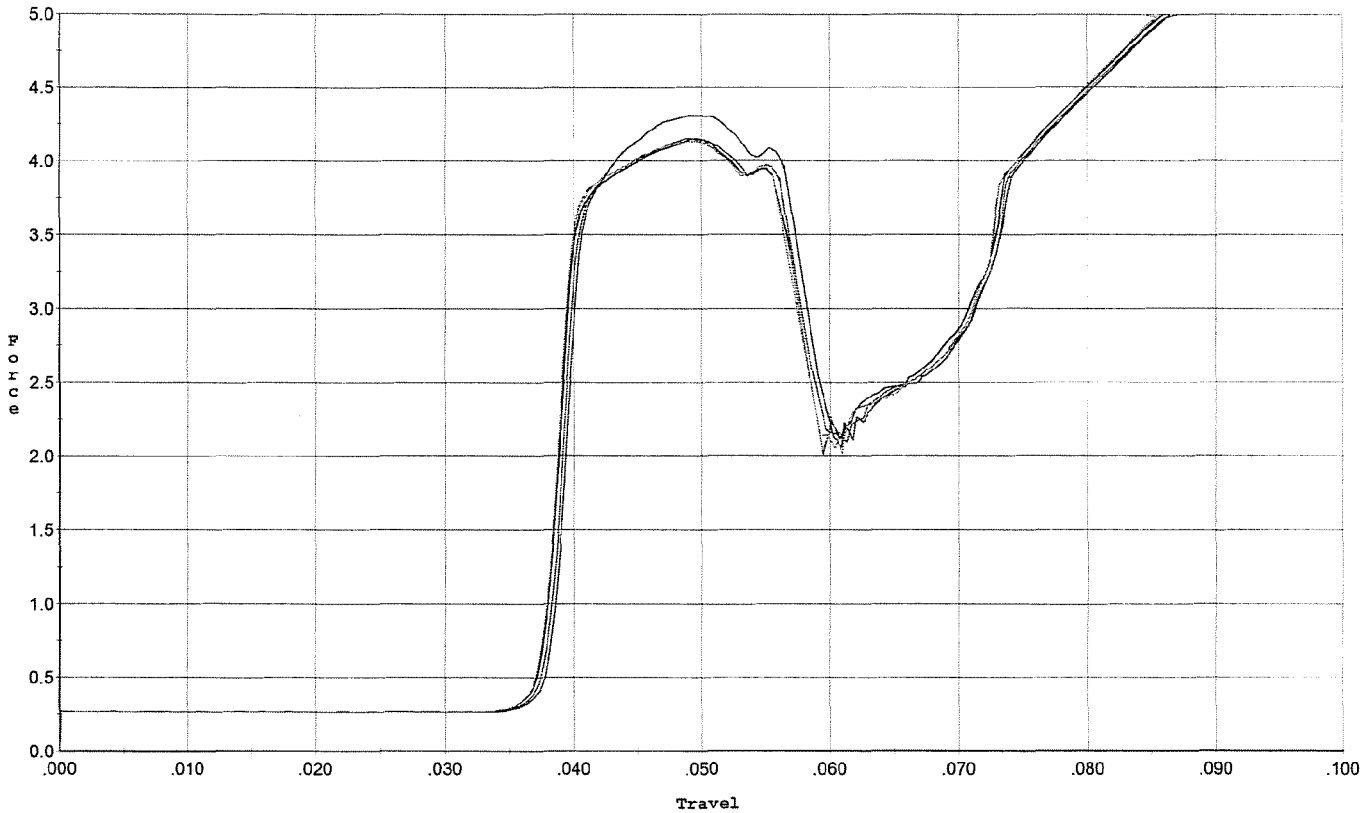
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.304	0.050	0.032	0.034	0.081		Set Trigger
2	4.121	0.051	0.032	0.034	0.080		Set Trigger
3	4.118	0.050	0.031	0.034	0.080		Set Trigger
4	4.059	0.050	0.031	0.034	0.079		Set Trigger
5	4.115	0.051	0.031	0.033	0.081		Set Trigger

Aug. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



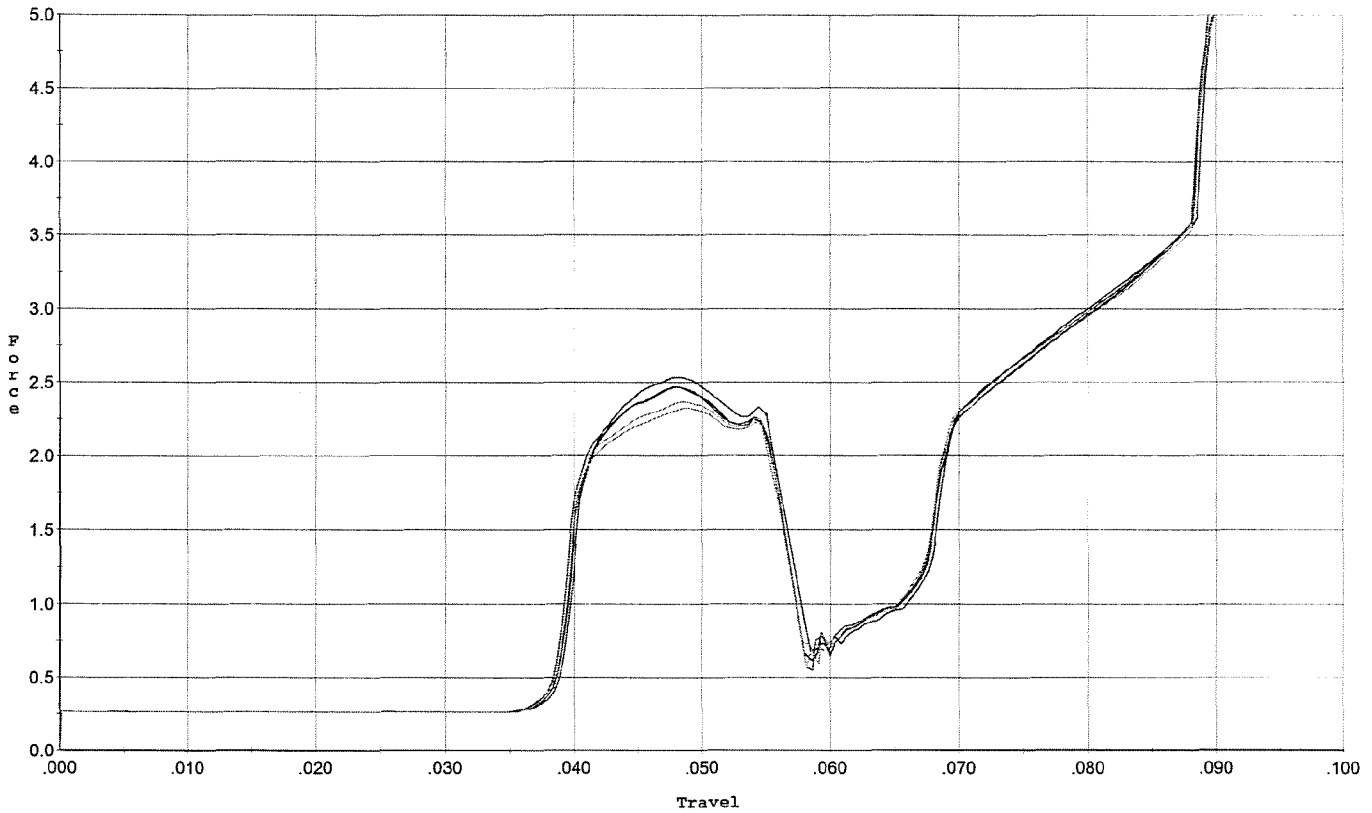
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.308	0.056	0.038	0.037	0.085		Set Trigger
2	4.149	0.057	0.037	0.037	0.084		Set Trigger
3	4.151	0.056	0.037	0.037	0.082		Set Trigger
4	4.135	0.057	0.037	0.037	0.084		Set Trigger
5	4.131	0.057	0.037	0.037	0.085		Set Trigger

Aug. 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



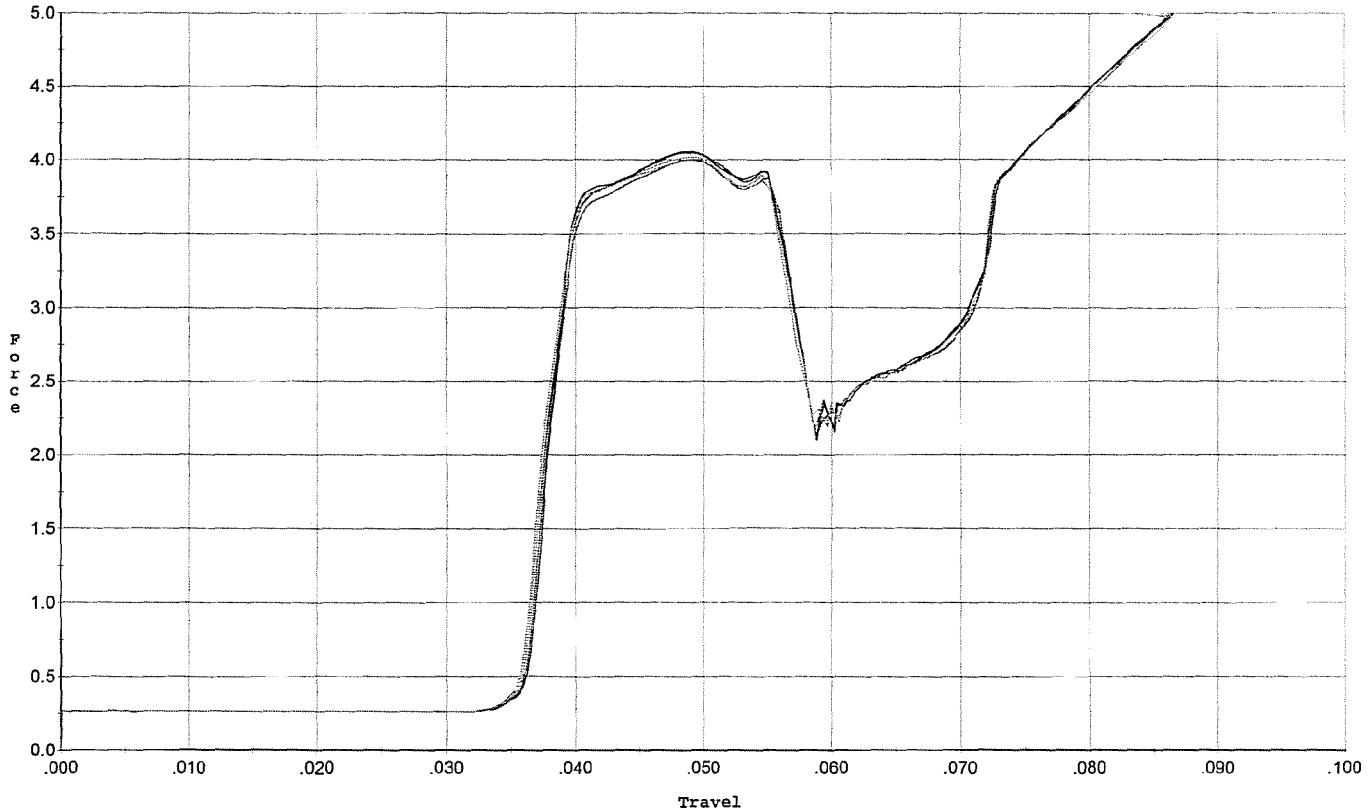
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.055	0.039	0.040	0.048		Set Trigger
2	2.470	0.055	0.038	0.040	0.048		Set Trigger
3	2.466	0.056	0.038	0.040	0.048		Set Trigger
4	2.370	0.055	0.038	0.040	0.047		Set Trigger
5	2.324	0.056	0.038	0.040	0.047		Set Trigger

Aug. 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.056	0.036	0.037	0.084		Set Trigger
2	4.049	0.056	0.036	0.037	0.084		Set Trigger
3	4.004	0.056	0.036	0.037	0.082		Set Trigger
4	4.018	0.057	0.036	0.037	0.084		Set Trigger
5	3.999	0.055	0.035	0.037	0.082		Set Trigger

Aug. 4.02