

G6771217

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

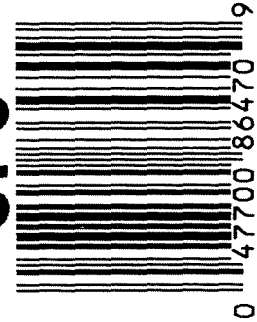
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771217

UPC

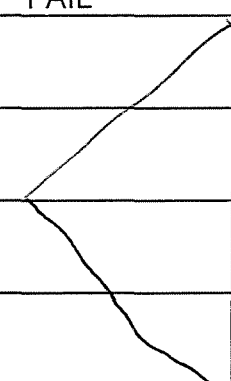


INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66771217

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSW
430	ASSEMBLE TO STOCK		7-22-08	MED
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION		7/30/08	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DE
542	APPLY COATINGS (BARREL ACTION)		8-5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-7-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-7-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-7-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

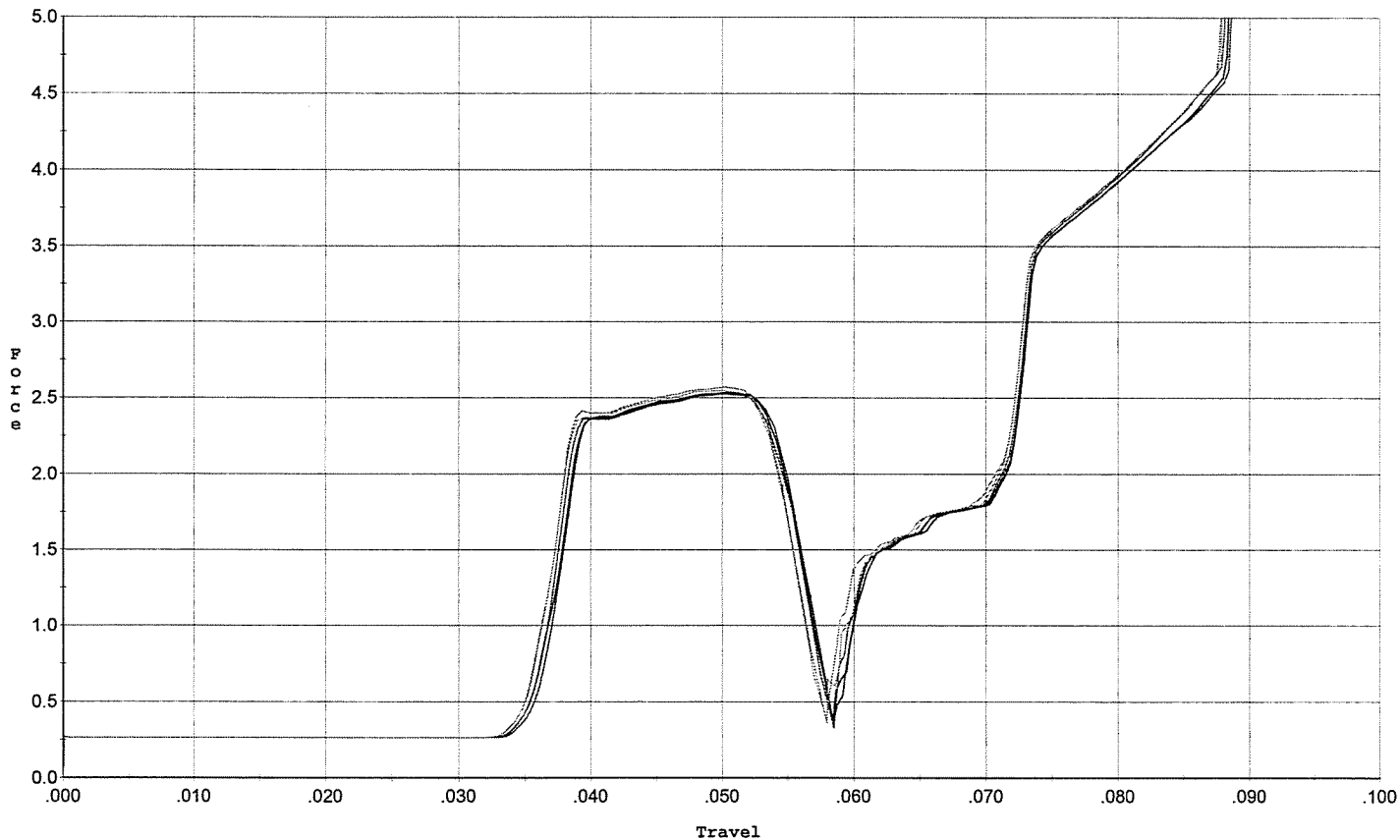
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-22	TL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	8-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8-22	TL
	J) ASSEMBLE STOCK			8-11-08	RL
	K) ASSEMBLE SWIVEL STUDS			8-27-08	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TL
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE			8-27-08	RL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.54</u> <u>2.59</u> <u>2.66</u> <u>2.60</u>	8/14/08	Fm
	C) FUNCTION			8-27-08	RL
690	PACK			8-29-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



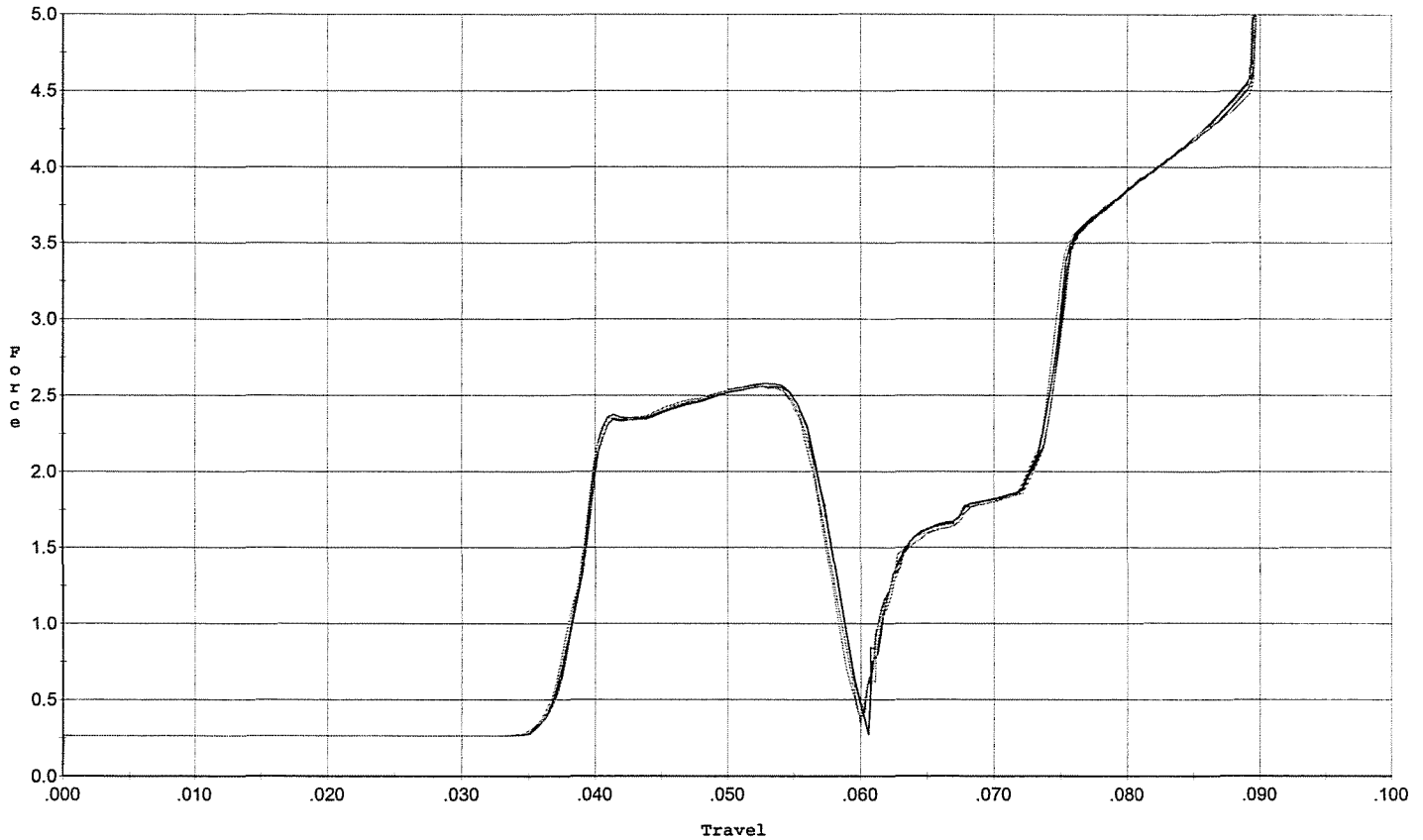
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.057	0.035	0.038	0.055		Set Trigger
2	2.535	0.055	0.035	0.038	0.054		Set Trigger
3	2.528	0.055	0.035	0.038	0.054		Set Trigger
4	2.548	0.055	0.035	0.038	0.054		Set Trigger
5	2.570	0.055	0.035	0.038	0.054		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



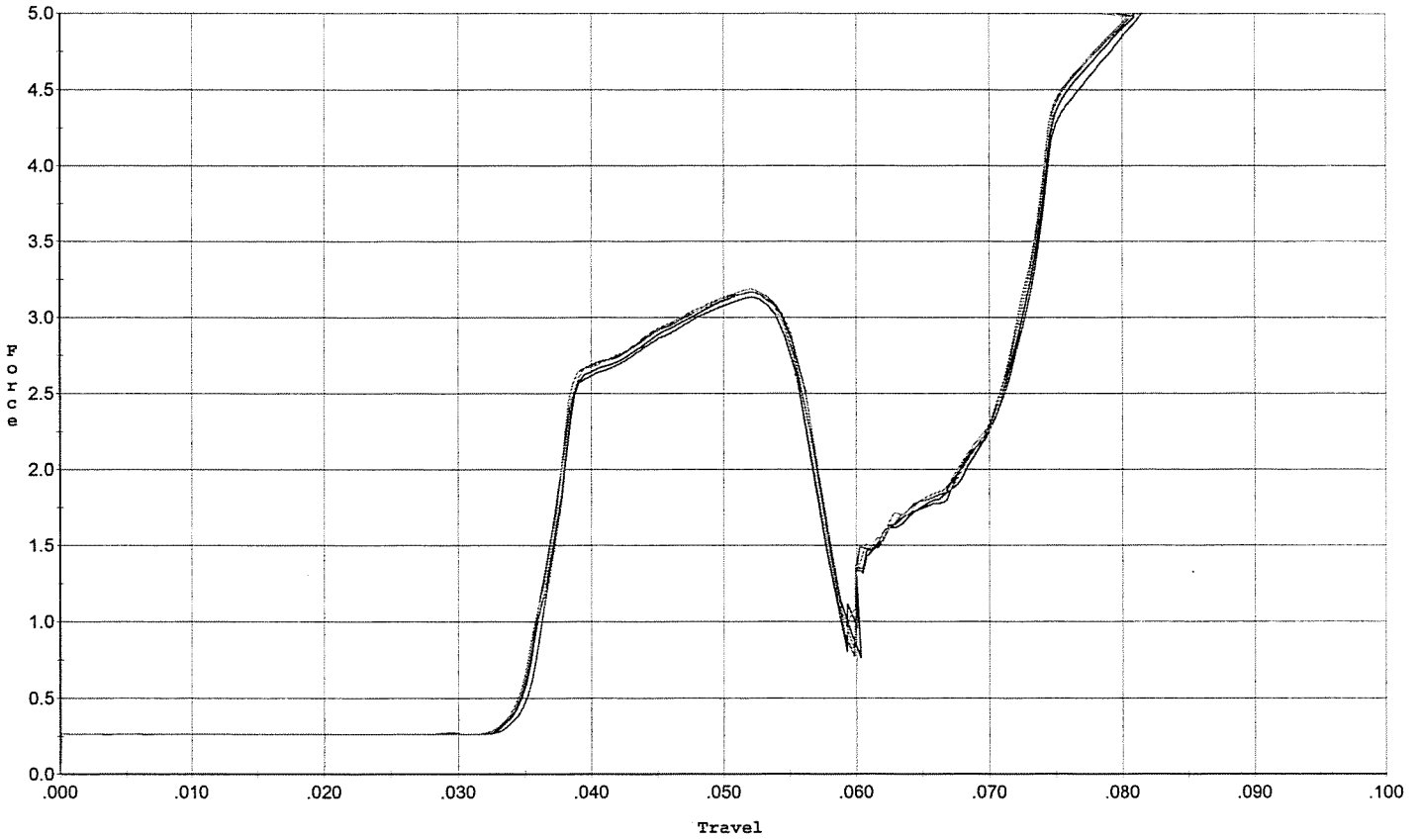
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.057	0.036	0.038	0.056		Set Trigger
2	2.563	0.057	0.037	0.038	0.055		Set Trigger
3	2.555	0.056	0.037	0.038	0.054		Set Trigger
4	2.564	0.057	0.036	0.038	0.055		Set Trigger
5	2.557	0.056	0.037	0.038	0.054		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



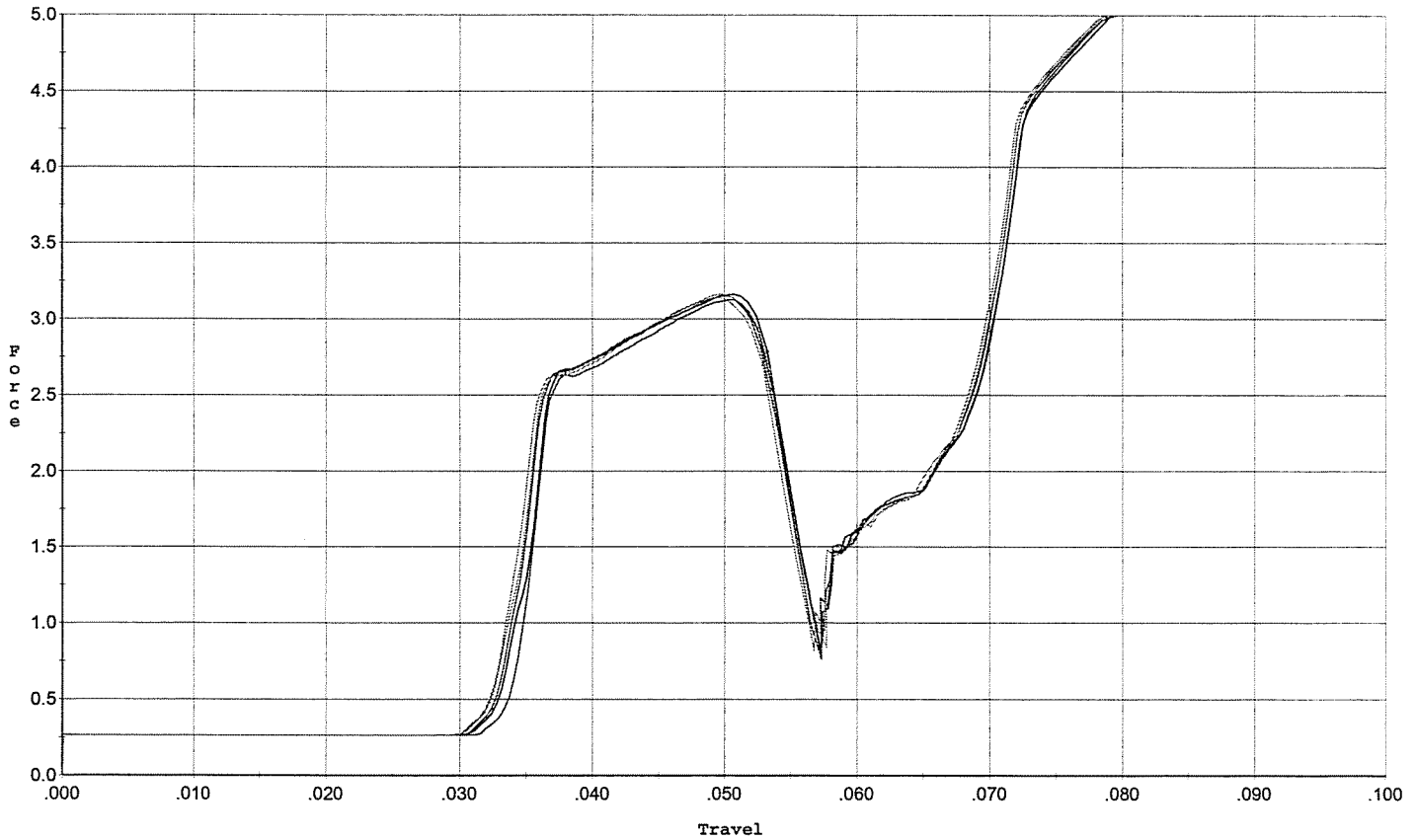
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.056	0.034	0.037	0.065		Set Trigger
2	3.166	0.056	0.034	0.036	0.067		Set Trigger
3	3.169	0.057	0.035	0.036	0.067		Set Trigger
4	3.167	0.055	0.034	0.037	0.065		Set Trigger
5	3.188	0.056	0.034	0.036	0.068		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



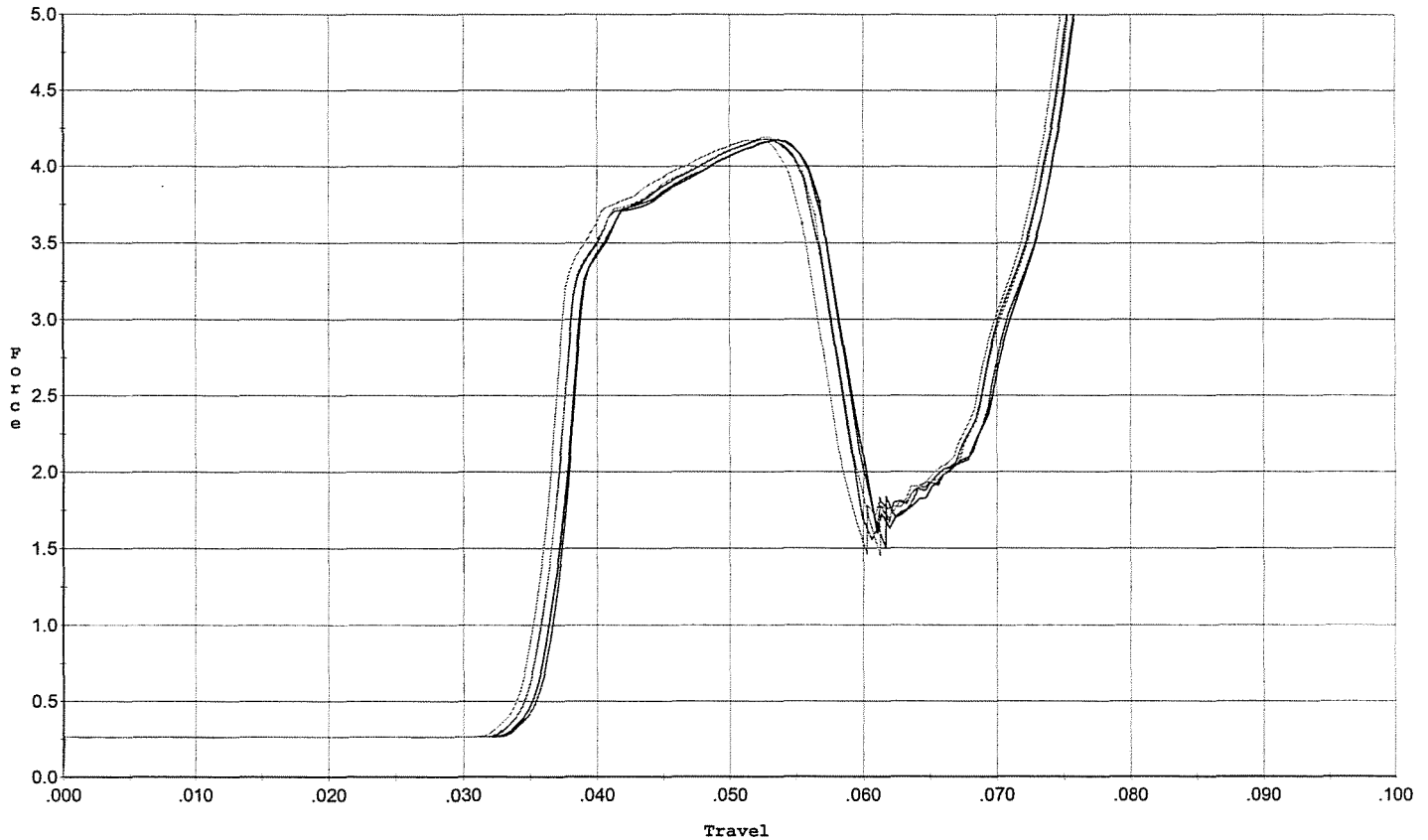
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.054	0.033	0.036	0.063		Set Trigger
2	3.162	0.053	0.033	0.036	0.064		Set Trigger
3	3.153	0.054	0.033	0.035	0.065		Set Trigger
4	3.164	0.053	0.032	0.035	0.065		Set Trigger
5	3.142	0.053	0.032	0.035	0.064		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



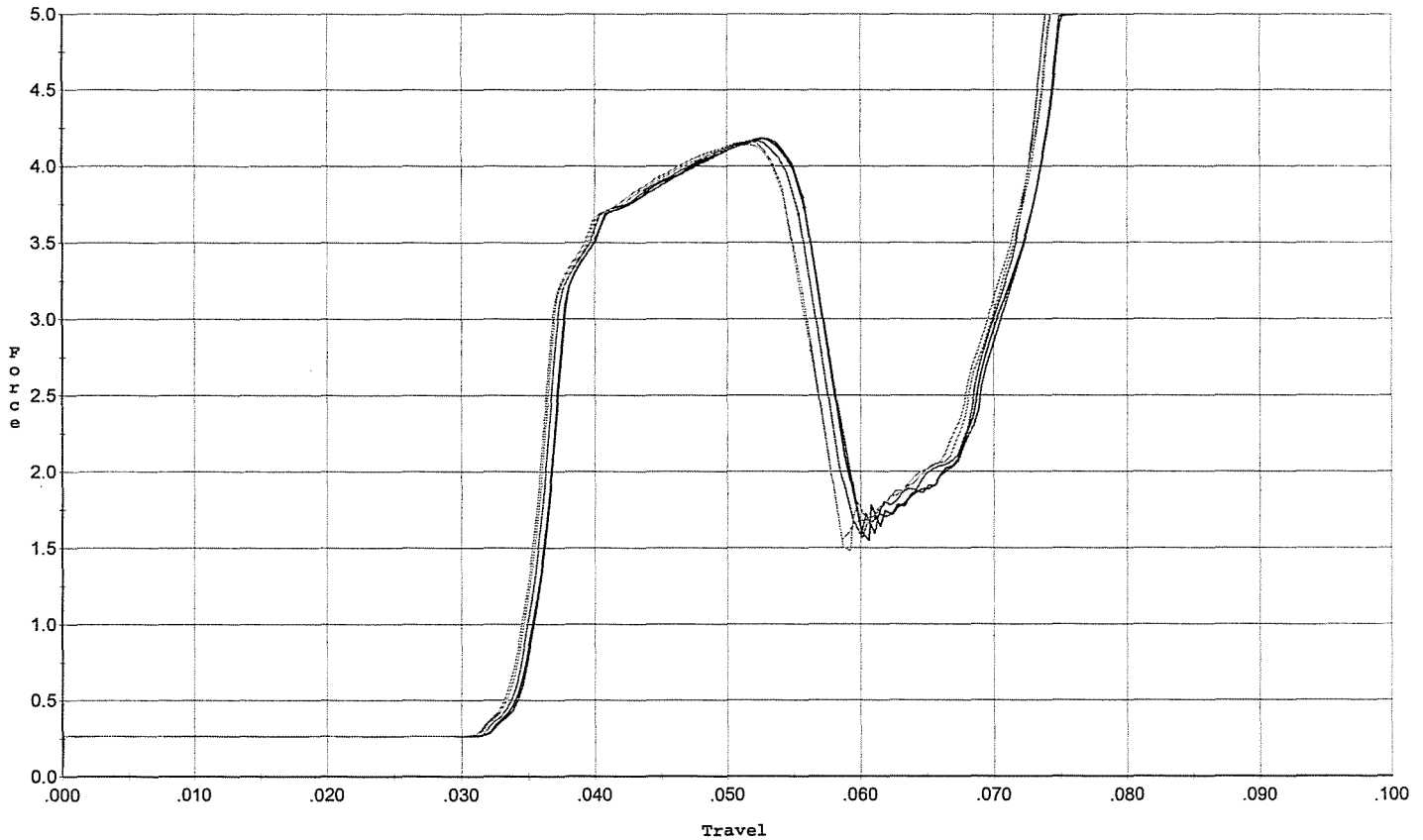
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.170	0.057	0.035	0.029	0.088		Set Trigger
2	4.176	0.057	0.035	0.029	0.088		Set Trigger
3	4.179	0.057	0.034	0.029	0.089		Set Trigger
4	4.193	0.056	0.034	0.029	0.088		Set Trigger
5	4.176	0.055	0.034	0.030	0.087		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



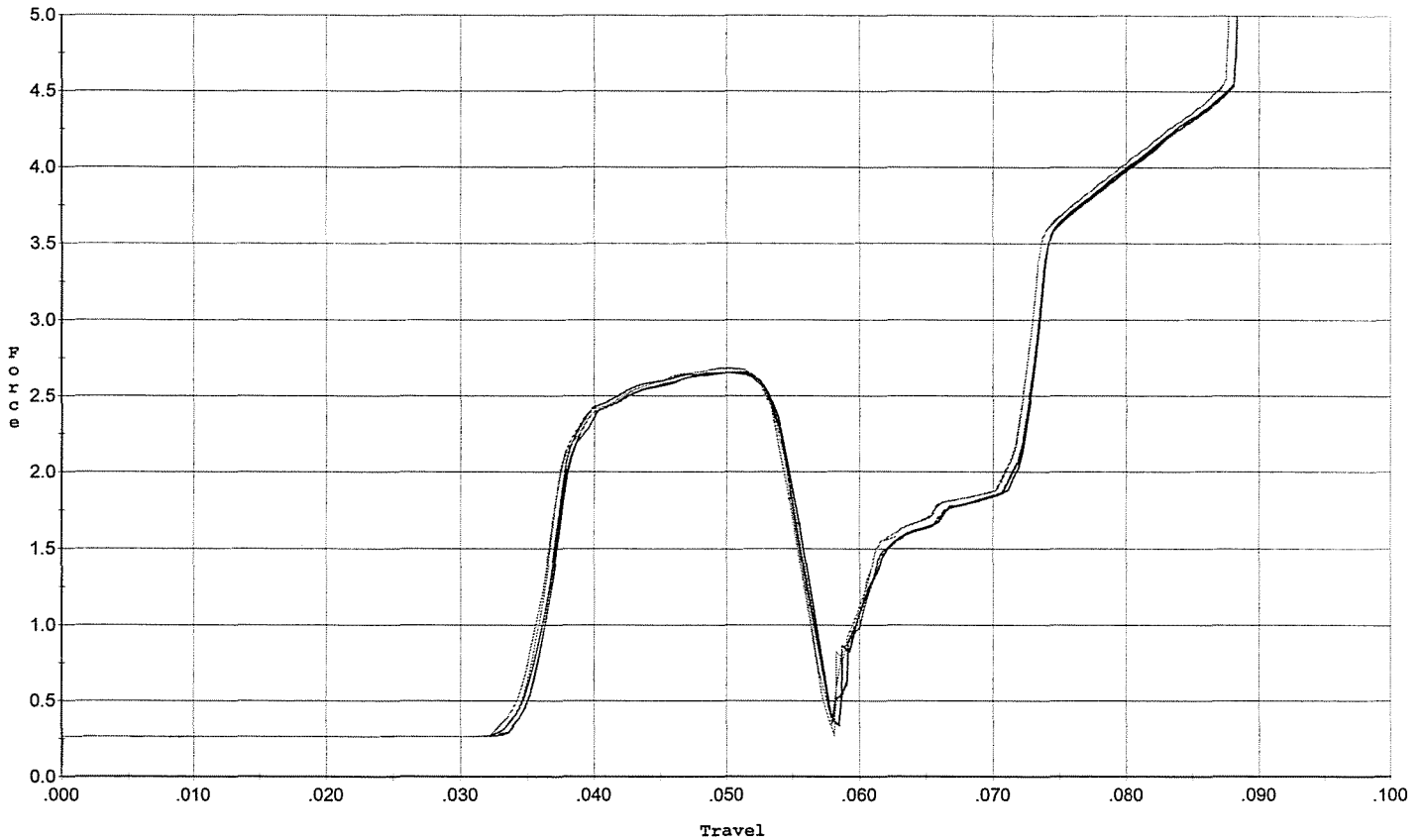
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.056	0.034	0.030	0.087		Set Trigger
2	4.181	0.056	0.034	0.030	0.088		Set Trigger
3	4.168	0.055	0.034	0.030	0.087		Set Trigger
4	4.140	0.056	0.033	0.030	0.087		Set Trigger
5	4.163	0.056	0.033	0.030	0.087		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



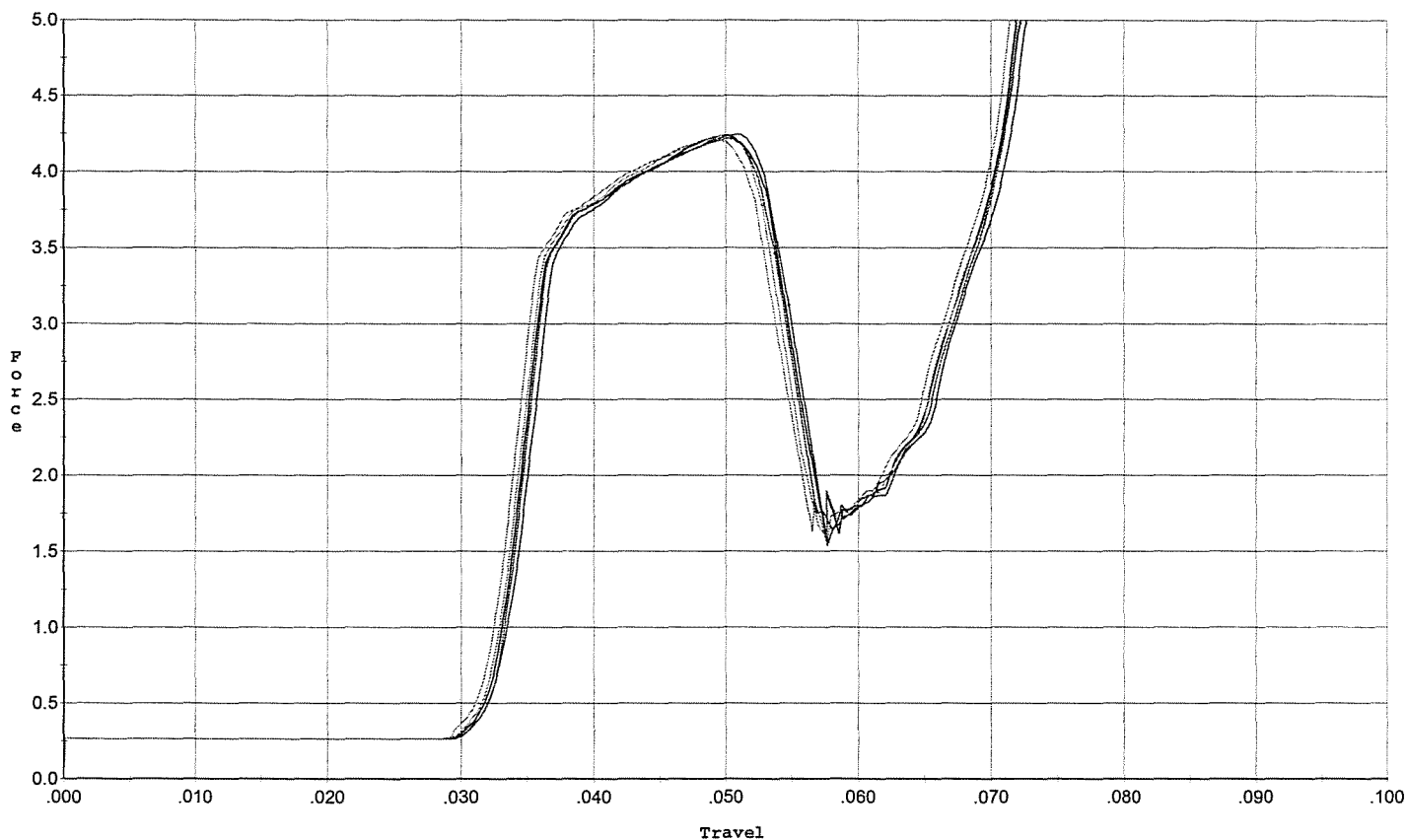
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.654	0.054	0.034	0.038	0.055		Set Trigger
2	2.653	0.055	0.035	0.037	0.056		Set Trigger
3	2.658	0.054	0.035	0.038	0.054		Set Trigger
4	2.684	0.055	0.034	0.037	0.056		Set Trigger
5	2.679	0.054	0.034	0.037	0.056		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.055	0.032	0.028	0.088		Set Trigger
2	4.238	0.053	0.031	0.028	0.086		Set Trigger
3	4.219	0.054	0.032	0.028	0.086		Set Trigger
4	4.244	0.053	0.032	0.029	0.085		Set Trigger
5	4.217	0.052	0.031	0.029	0.085		Set Trigger

AVG 4.23