

G677 1221

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



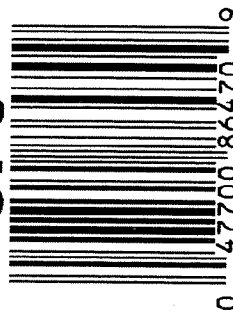
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771221

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 677/221

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD.
460	CHECK HEADSPACE		7-30-08	SPD.
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX AUG 05 2008 OPERATOR <u>BH</u>	7-30-08	SPD.
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	JP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/12/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/2	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

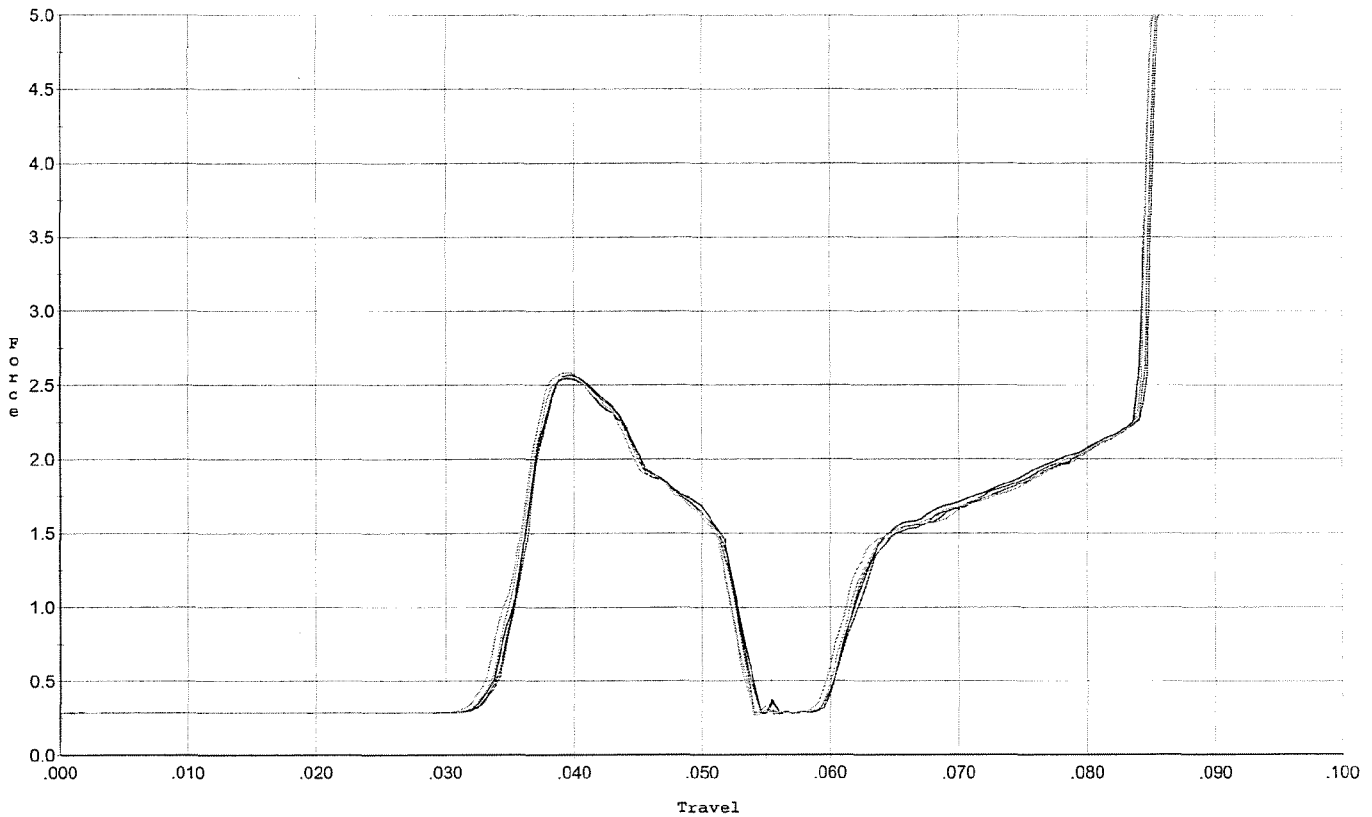
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-12-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	9-12-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.023</u>	9-12-08	TL
	J) ASSEMBLE STOCK		8-25-08	RTL
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	PASS FAIL	9-2-08	Fm
650	TARGET	PASS FAIL	9-2-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-2-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.06</u> <u>2.03</u> <u>2.06</u> <u>2.06</u> <u>2.06</u>	9-11-08	RCW
	C) FUNCTION		9-12-08	TL
690	PACK		9-19-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



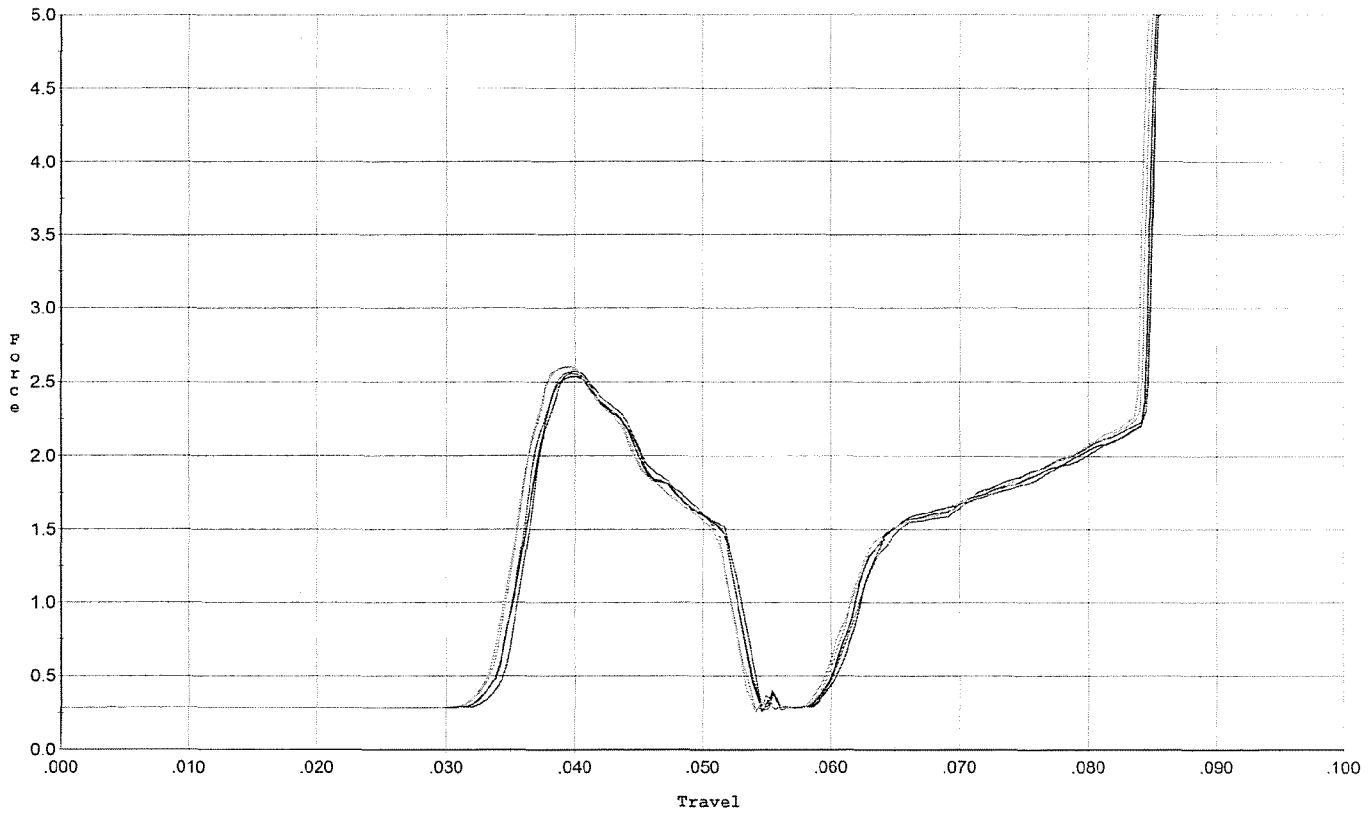
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.052	0.034	0.038	0.044		Set Trigger
2	2.546	0.052	0.034	0.038	0.044		Set Trigger
3	2.559	0.052	0.034	0.038	0.044		Set Trigger
4	2.560	0.051	0.034	0.038	0.044		Set Trigger
5	2.582	0.051	0.033	0.038	0.045		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



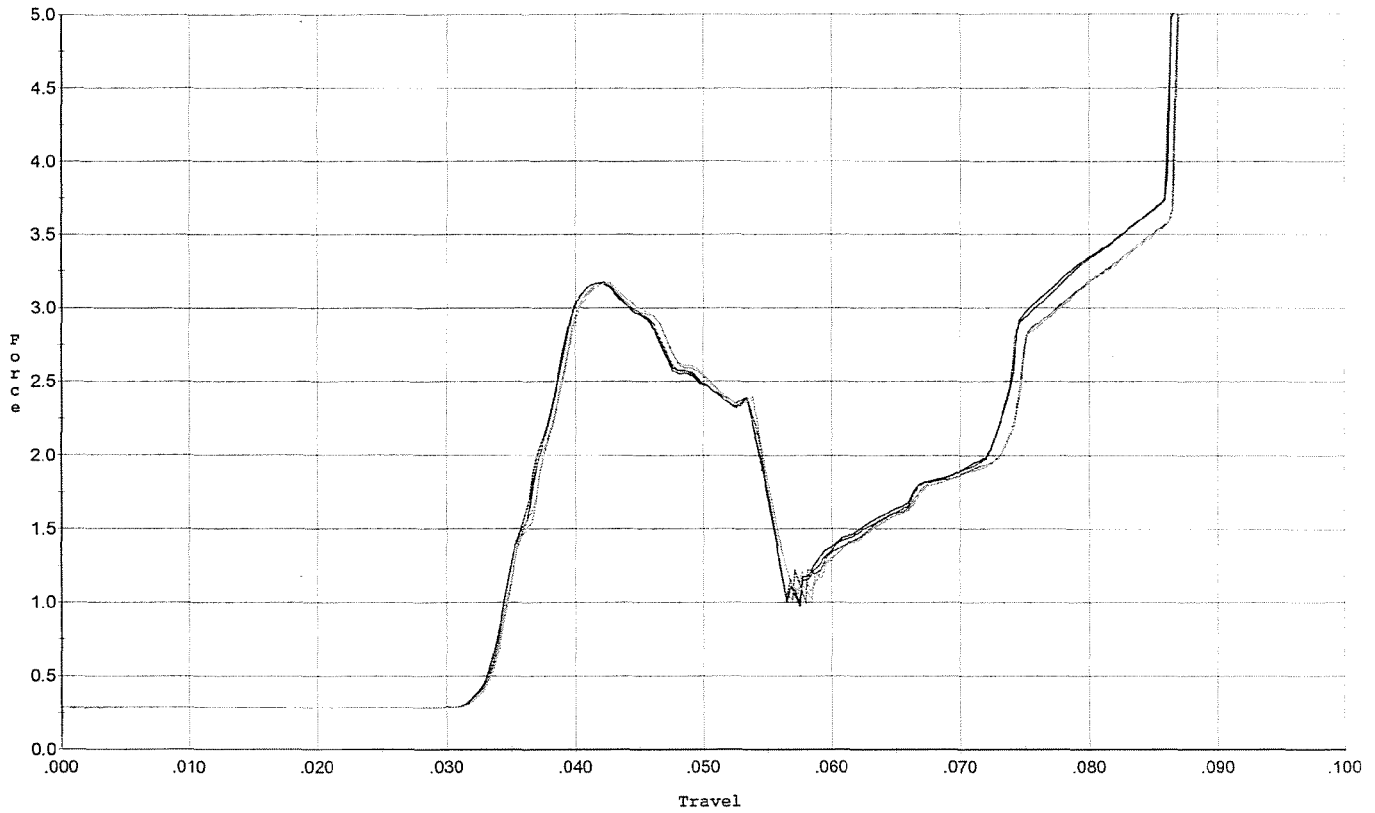
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.053	0.034	0.038	0.044		Set Trigger
2	2.538	0.052	0.034	0.038	0.044		Set Trigger
3	2.572	0.052	0.034	0.038	0.045		Set Trigger
4	2.600	0.051	0.033	0.037	0.045		Set Trigger
5	2.608	0.051	0.033	0.038	0.044		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



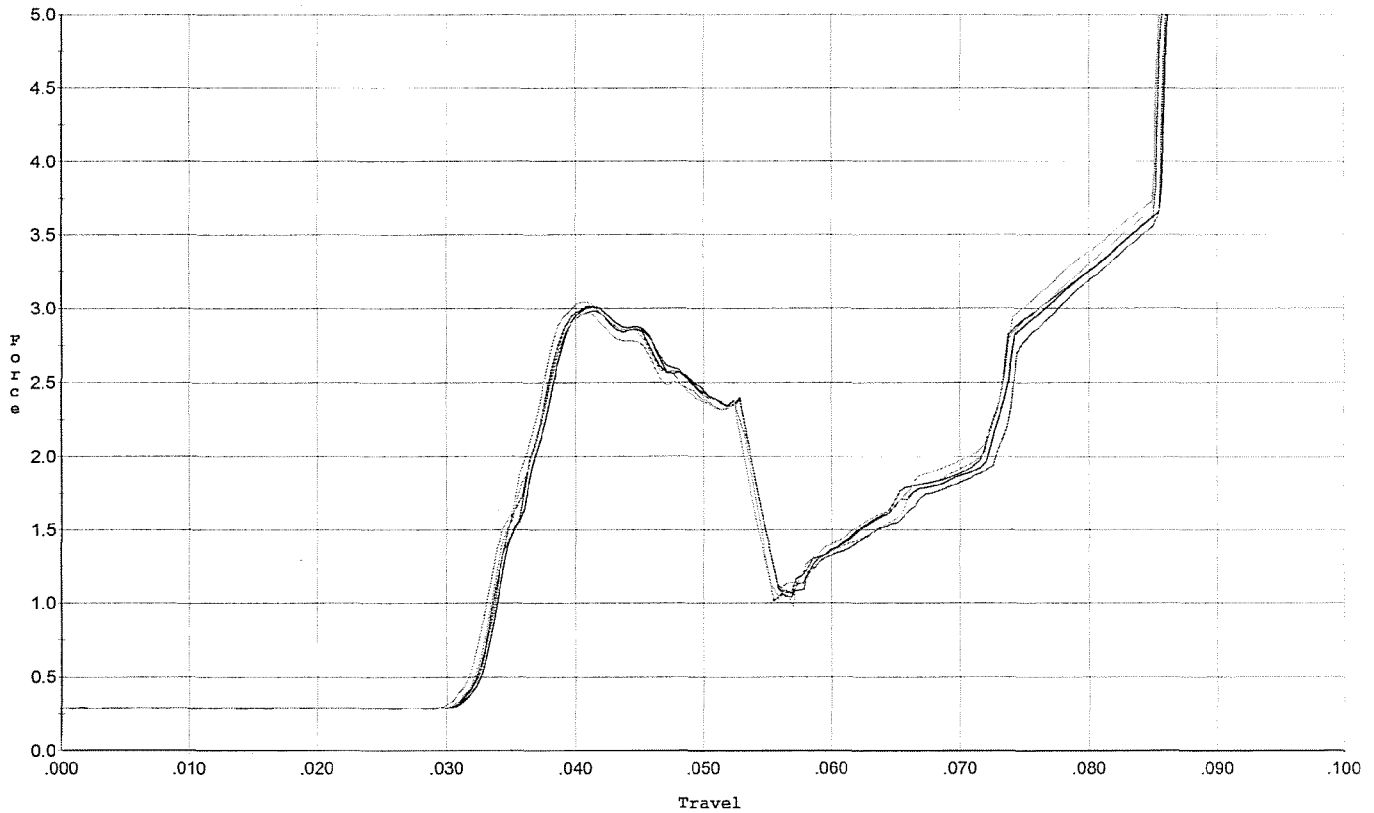
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.055	0.033	0.036	0.061		Set Trigger
2	3.172	0.055	0.033	0.036	0.061		Set Trigger
3	3.176	0.054	0.033	0.036	0.061		Set Trigger
4	3.171	0.054	0.033	0.037	0.060		Set Trigger
5	3.169	0.054	0.033	0.037	0.060		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



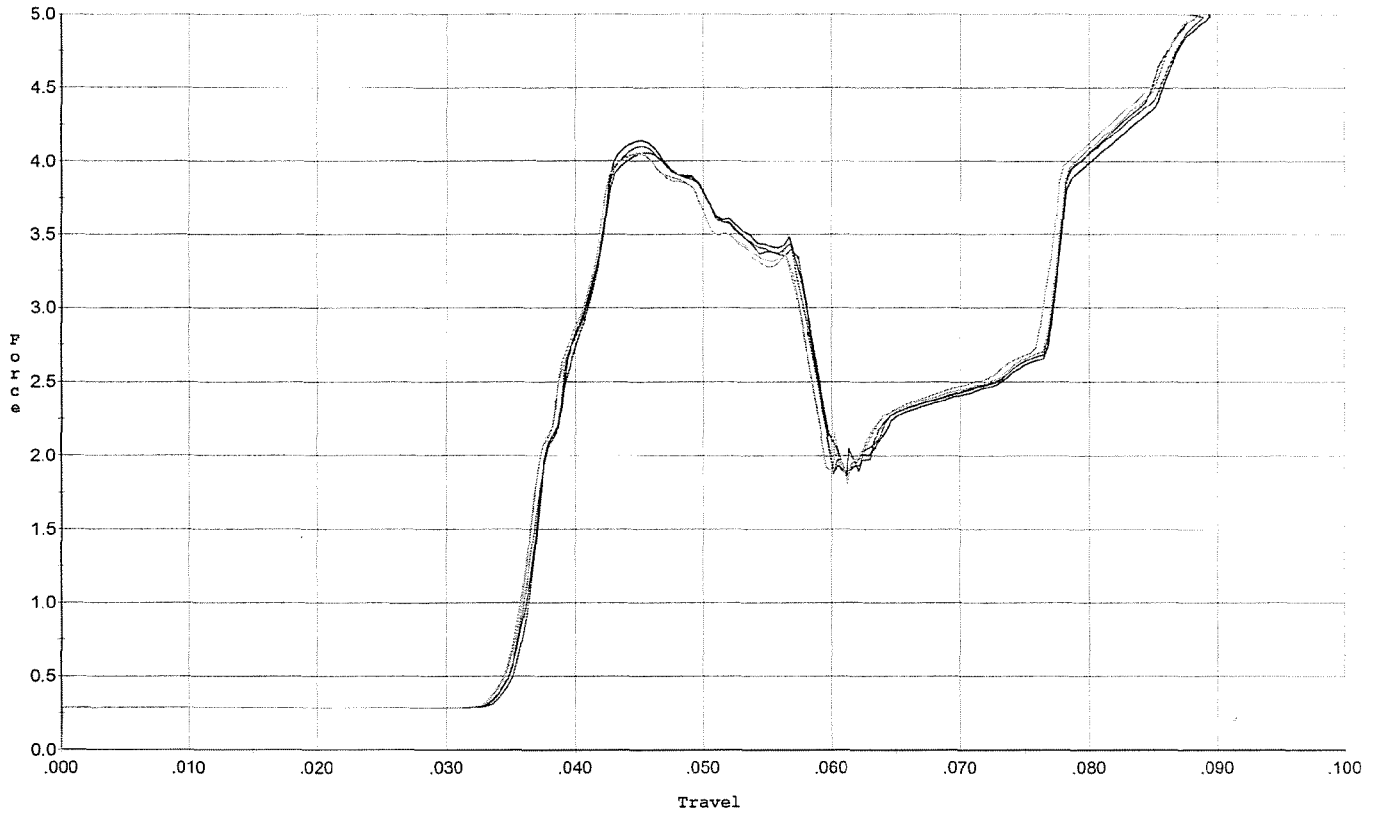
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.014	0.053	0.032	0.036	0.059		Set Trigger
2	3.015	0.053	0.033	0.037	0.058		Set Trigger
3	2.983	0.053	0.032	0.036	0.059		Set Trigger
4	2.966	0.053	0.032	0.036	0.059		Set Trigger
5	3.041	0.052	0.032	0.036	0.059		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



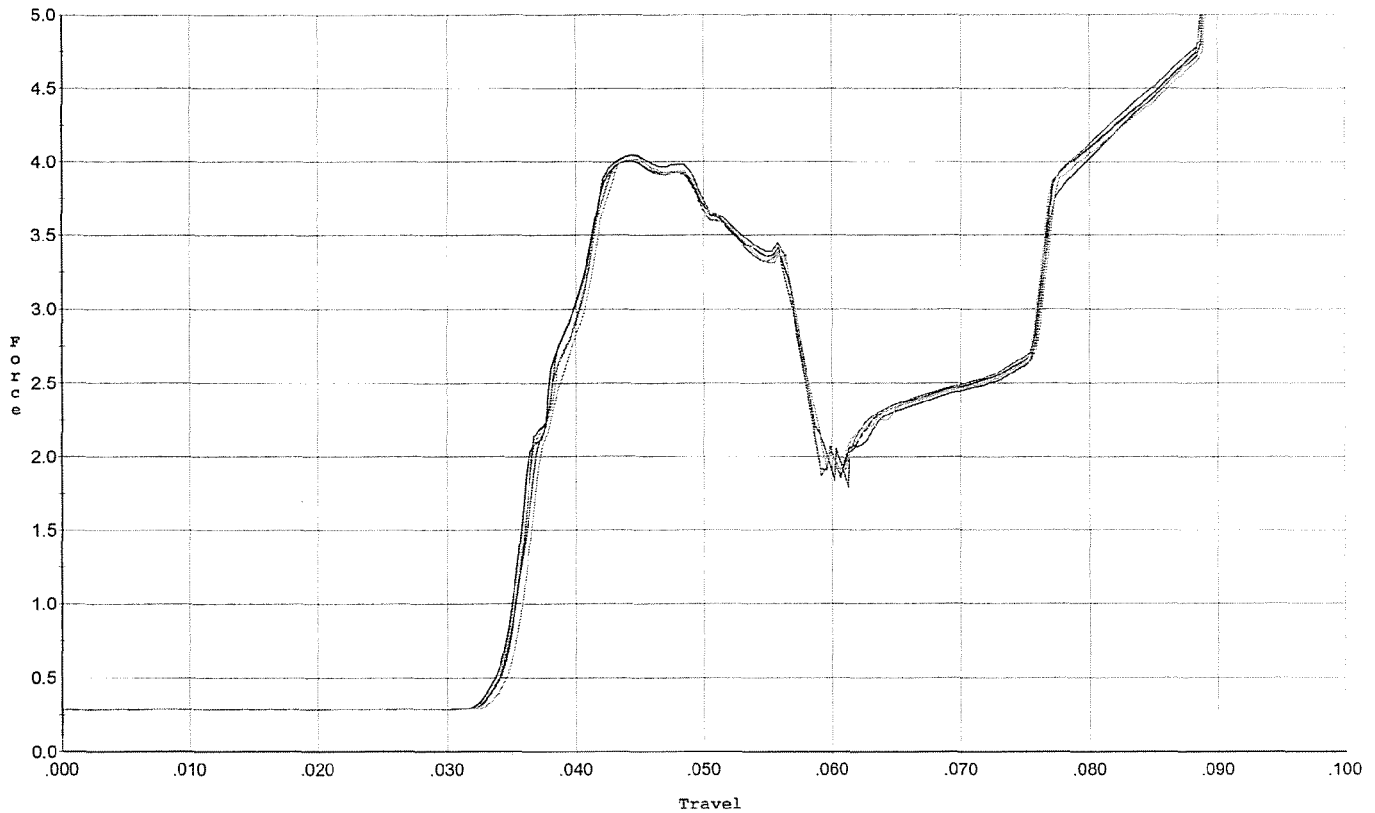
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.056	0.057	0.035	0.036	0.084		Set Trigger
2	4.142	0.058	0.034	0.036	0.085		Set Trigger
3	4.101	0.058	0.035	0.036	0.085		Set Trigger
4	4.047	0.057	0.034	0.036	0.083		Set Trigger
5	4.056	0.057	0.035	0.036	0.083		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



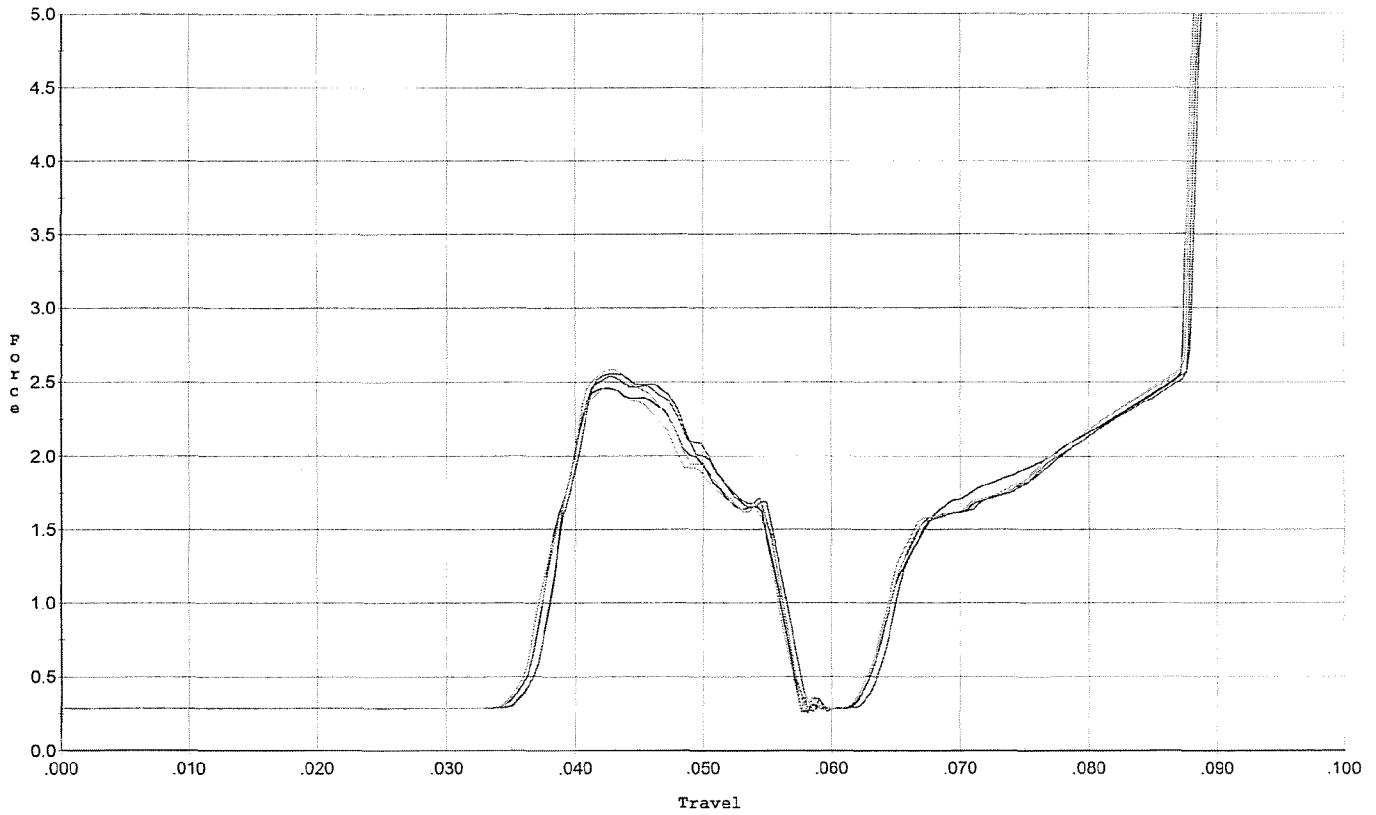
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.056	0.033	0.035	0.084		Set Trigger
2	4.010	0.057	0.033	0.035	0.084		Set Trigger
3	4.047	0.057	0.034	0.035	0.084		Set Trigger
4	4.023	0.056	0.033	0.035	0.084		Set Trigger
5	4.021	0.056	0.034	0.036	0.082		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



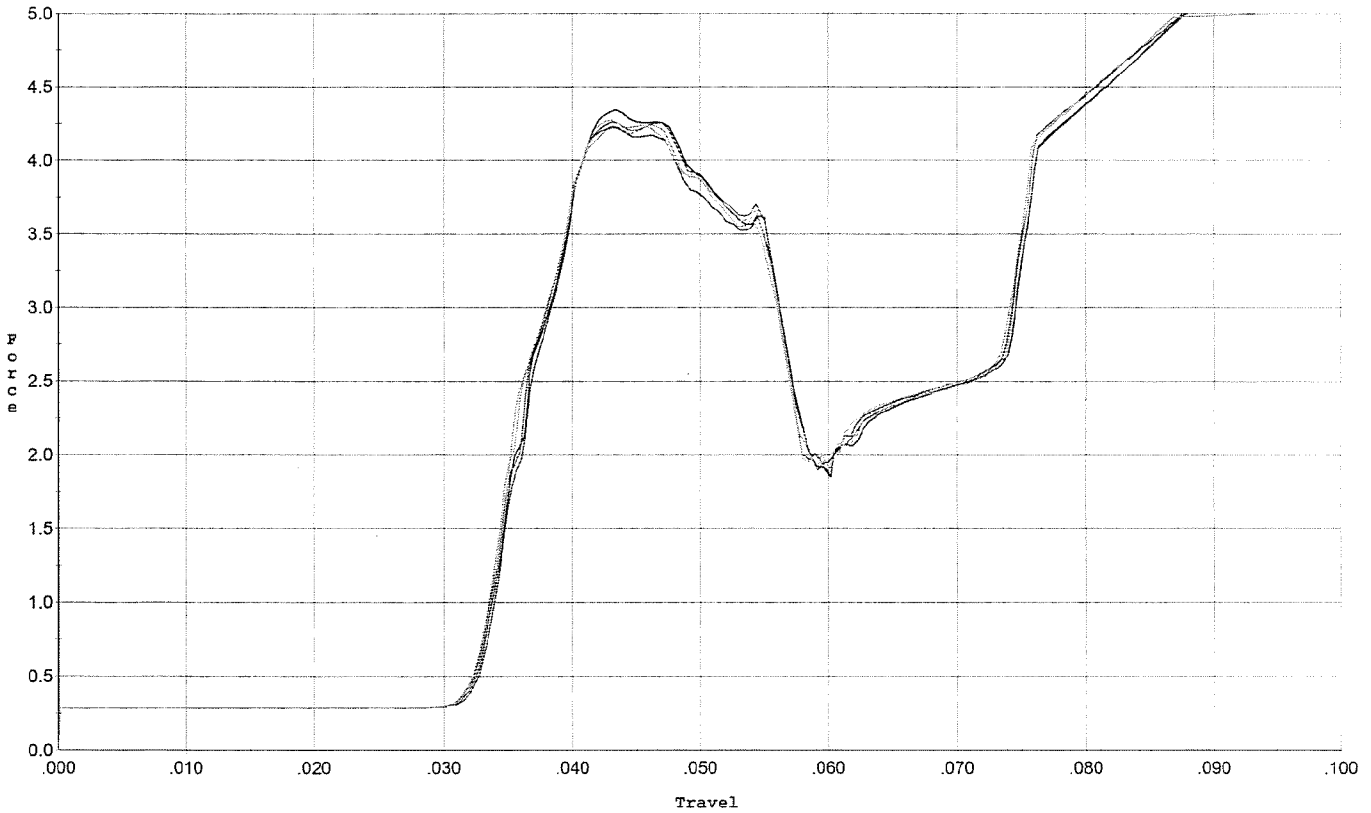
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.056	0.037	0.039	0.049		Set Trigger
2	2.455	0.056	0.036	0.038	0.048		Set Trigger
3	2.538	0.055	0.037	0.039	0.048		Set Trigger
4	2.468	0.055	0.036	0.039	0.046		Set Trigger
5	2.585	0.055	0.036	0.039	0.048		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.055	0.032	0.035	0.087		Set Trigger
2	4.347	0.055	0.032	0.035	0.088		Set Trigger
3	4.259	0.055	0.032	0.035	0.088		Set Trigger
4	4.272	0.056	0.032	0.035	0.089		Set Trigger
5	4.239	0.055	0.032	0.034	0.089		Set Trigger

Avg 4.27