

G677 1222

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



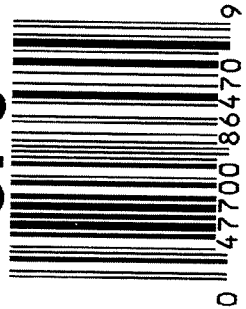
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771222

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 677 1222

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE		7-30-08	SP
470	DIS-ASSEMBLE ACTION		7-30-08	SP
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX ASU 35 2000 OPERATOR <i>BM</i>	8-01-08	SP
480	MAGNAFLUX BBL ACTION		8-5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

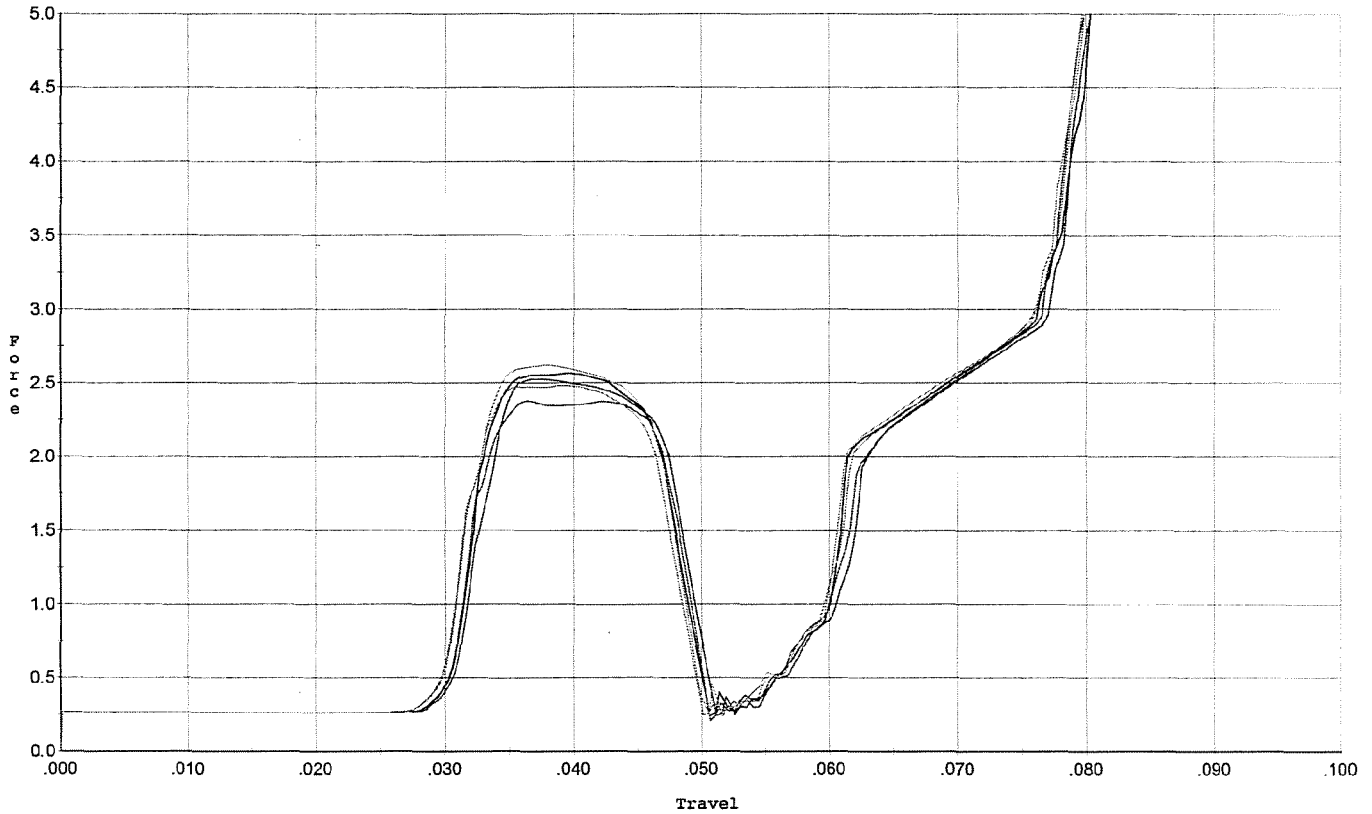
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-11-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-11-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-11-08	TL
	J) ASSEMBLE STOCK		8-27-08	RLH
	K) ASSEMBLE SWIVEL STUDS		9-11-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-28-08 8-28-08	Fm Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-28-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-11-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.35</u> <u>2.34</u> <u>2.36</u> <u>2.41</u>	9-11-08	RSW
	C) FUNCTION		9-11-08	TL
690	PACK		9-19-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note:

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



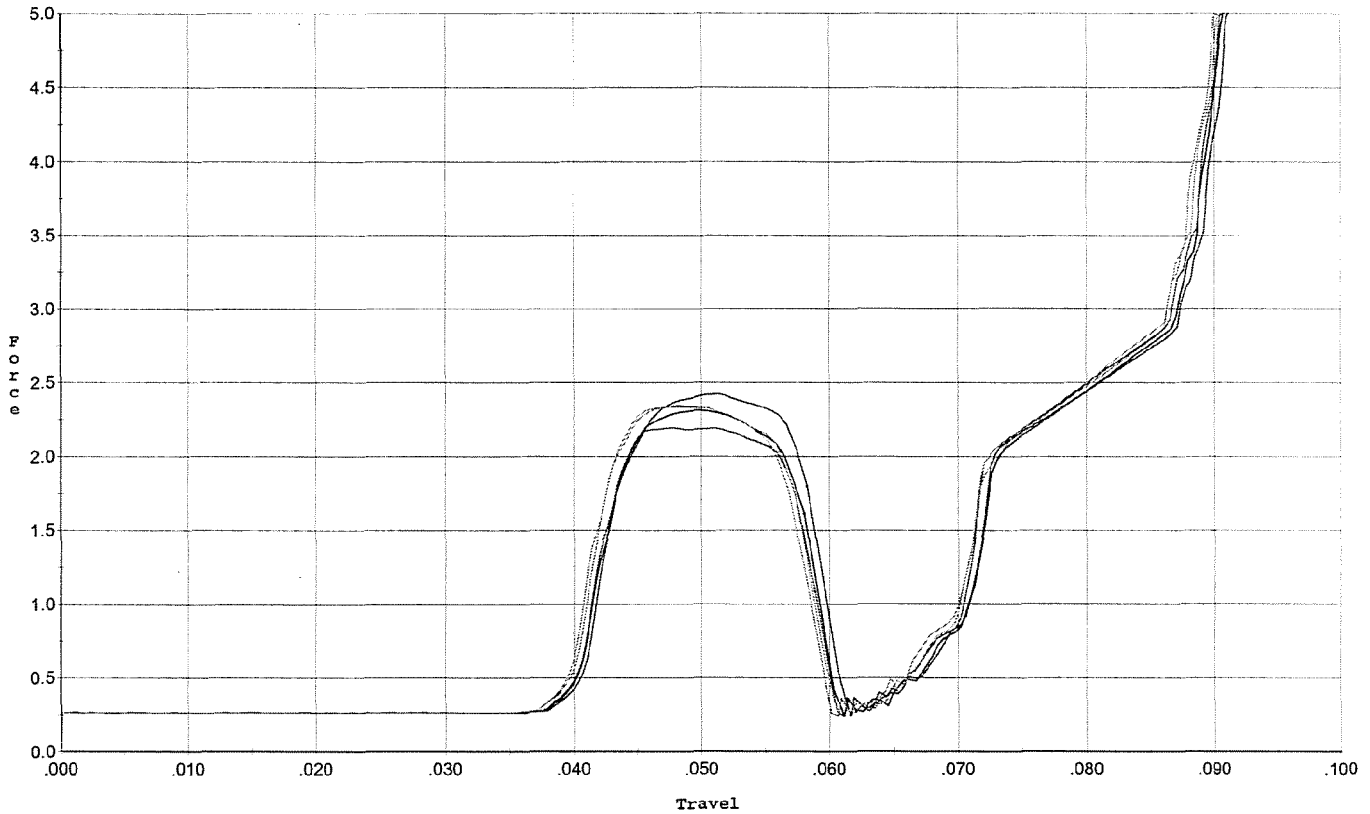
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.047	0.030	0.037	0.046		Set Trigger
2	2.567	0.047	0.030	0.037	0.046		Set Trigger
3	2.379	0.048	0.030	0.036	0.046		Set Trigger
4	2.620	0.047	0.030	0.036	0.048		Set Trigger
5	2.482	0.046	0.030	0.037	0.045		Set Trigger

Aug. 2-51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note:

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



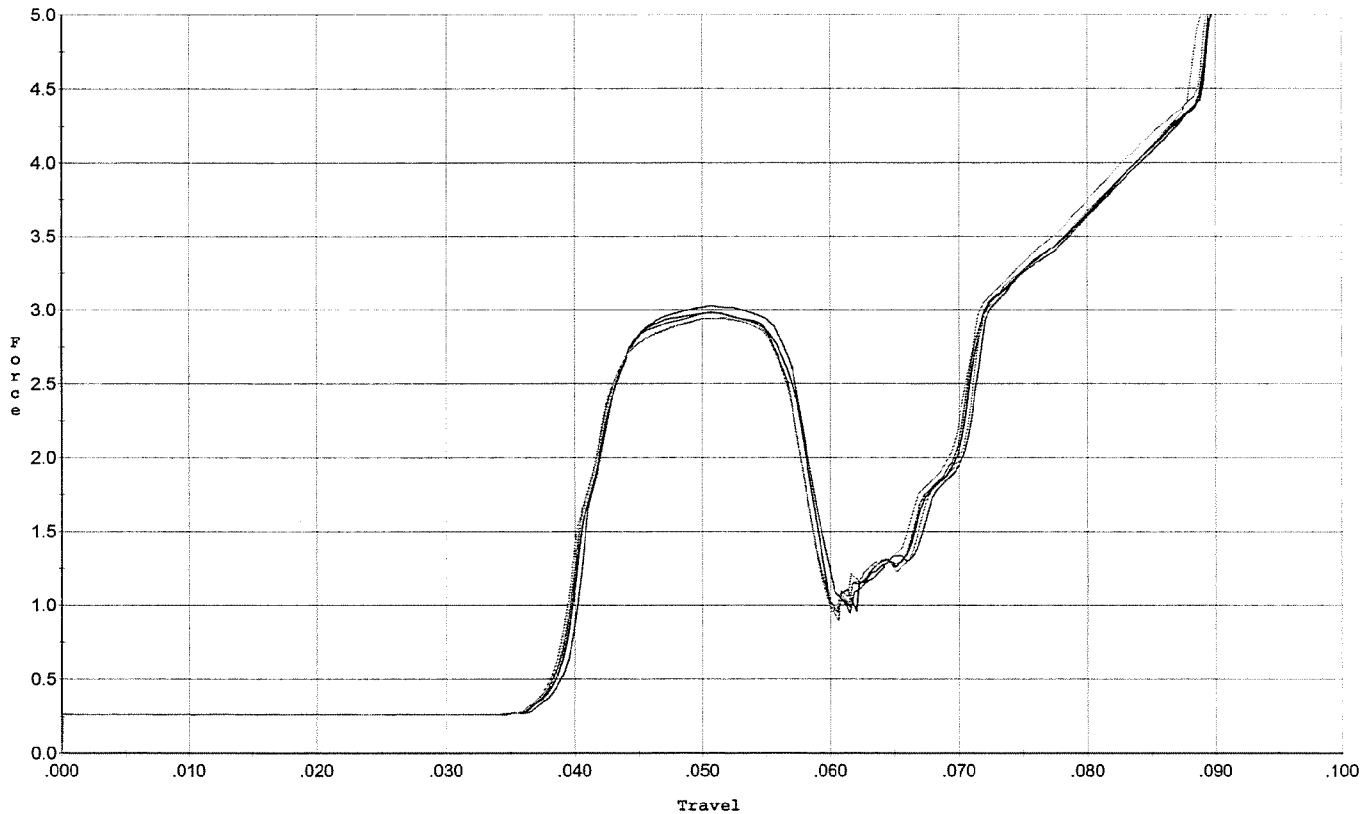
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.058	0.041	0.039	0.048		Set Trigger
2	2.313	0.058	0.040	0.040	0.046		Set Trigger
3	2.196	0.059	0.040	0.039	0.046		Set Trigger
4	2.345	0.057	0.040	0.040	0.047		Set Trigger
5	2.339	0.058	0.039	0.039	0.048		Set Trigger

Aug 2.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



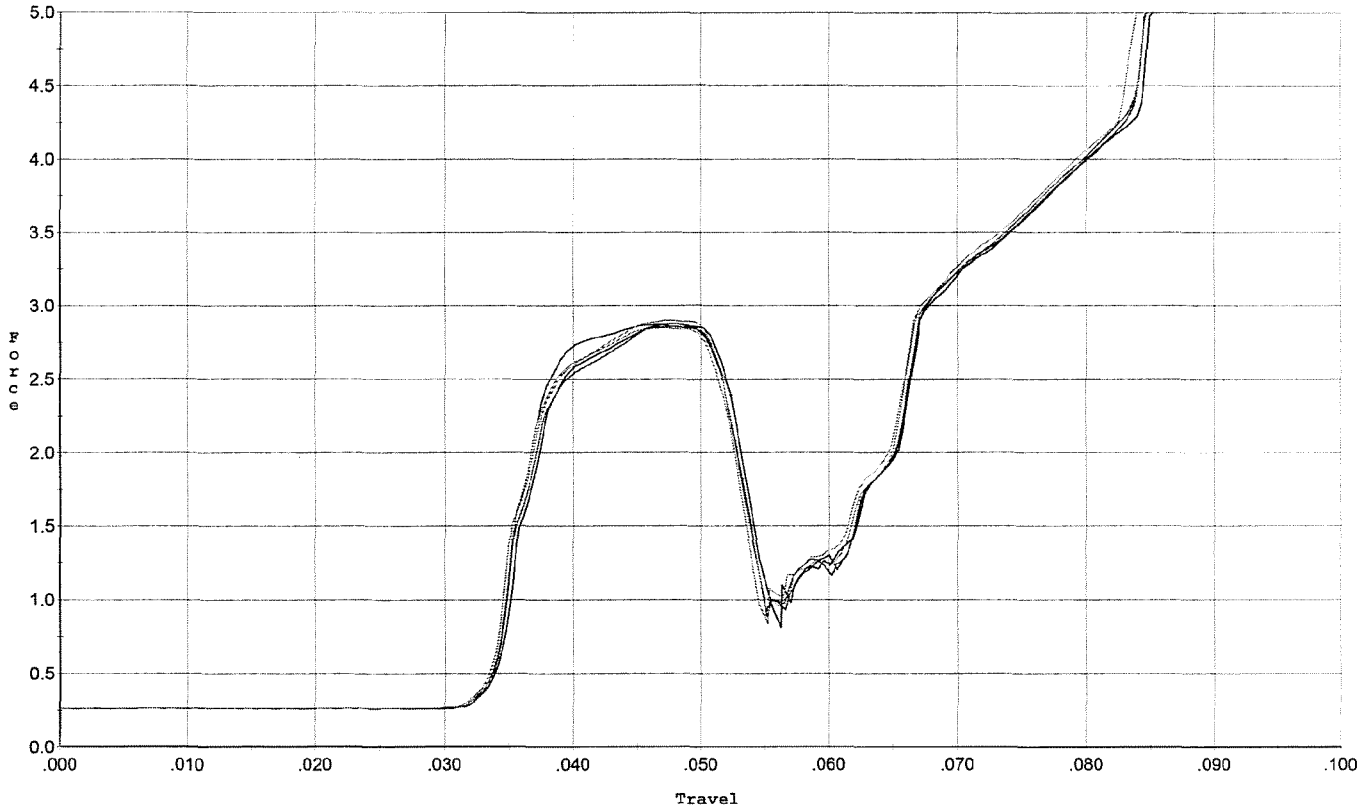
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.026	0.057	0.039	0.038	0.059		Set Trigger
2	2.980	0.057	0.038	0.038	0.059		Set Trigger
3	2.982	0.057	0.038	0.038	0.058		Set Trigger
4	2.944	0.057	0.038	0.038	0.058		Set Trigger
5	2.946	0.057	0.038	0.038	0.058		Set Trigger

Aug-2-97

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. iafter 20 cycles+/- .75 lbs.



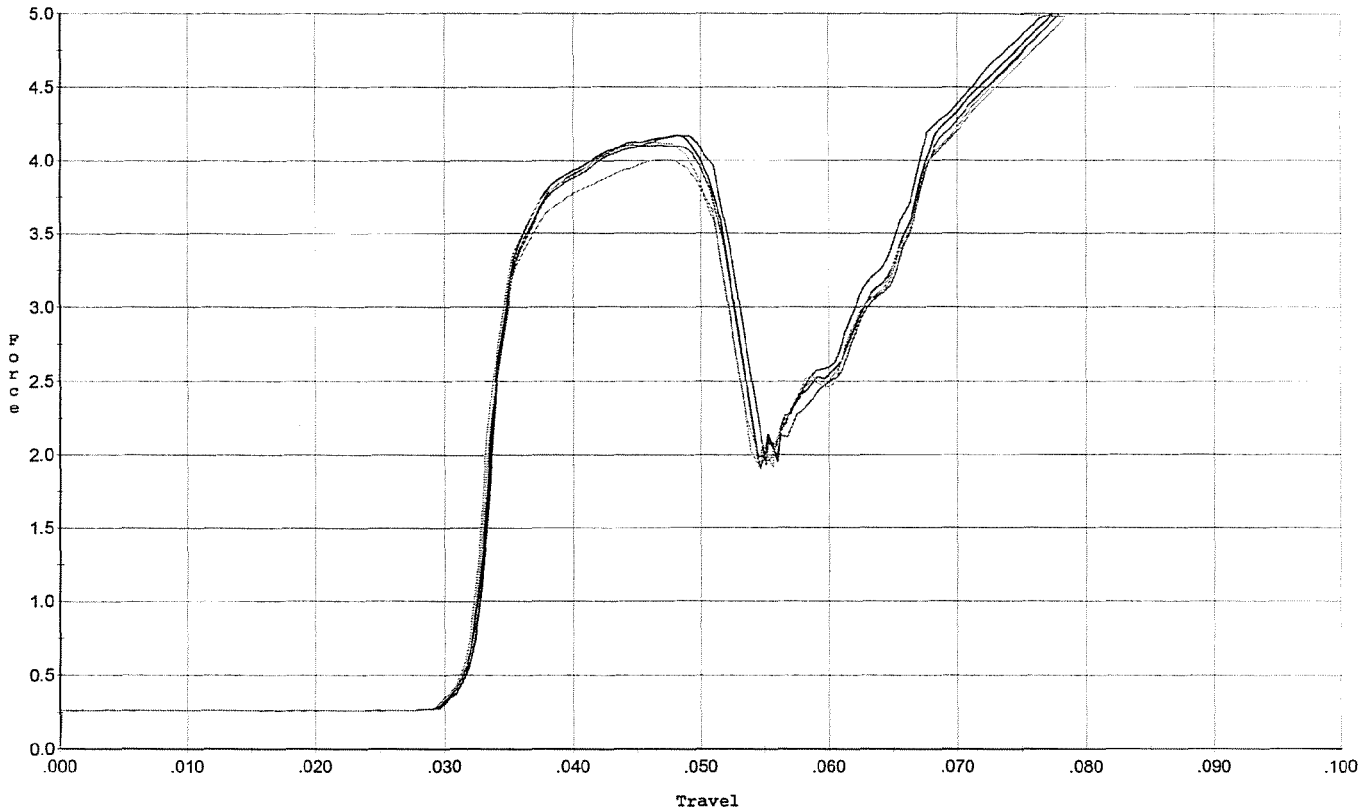
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.873	0.053	0.033	0.036	0.057		Set Trigger
2	2.877	0.052	0.034	0.036	0.055		Set Trigger
3	2.859	0.053	0.033	0.036	0.056		Set Trigger
4	2.903	0.052	0.033	0.036	0.055		Set Trigger
5	2.850	0.052	0.033	0.036	0.055		Set Trigger

Aug 2.87

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



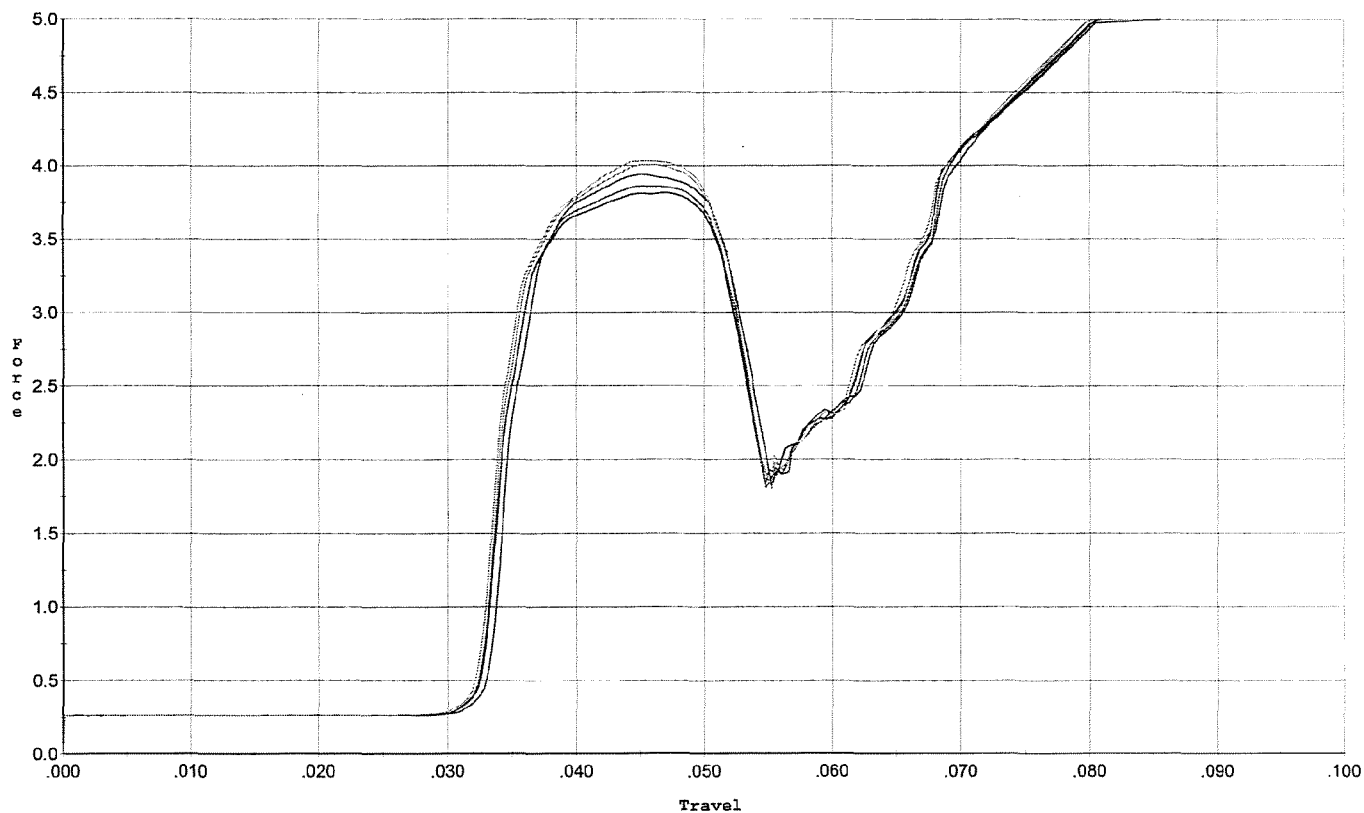
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.170	0.052	0.031	0.033	0.084		Set Trigger
2	4.171	0.052	0.031	0.033	0.082		Set Trigger
3	4.104	0.052	0.031	0.034	0.081		Set Trigger
4	4.125	0.051	0.031	0.033	0.080		Set Trigger
5	4.005	0.051	0.031	0.033	0.078		Set Trigger

Aug. 4. 11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



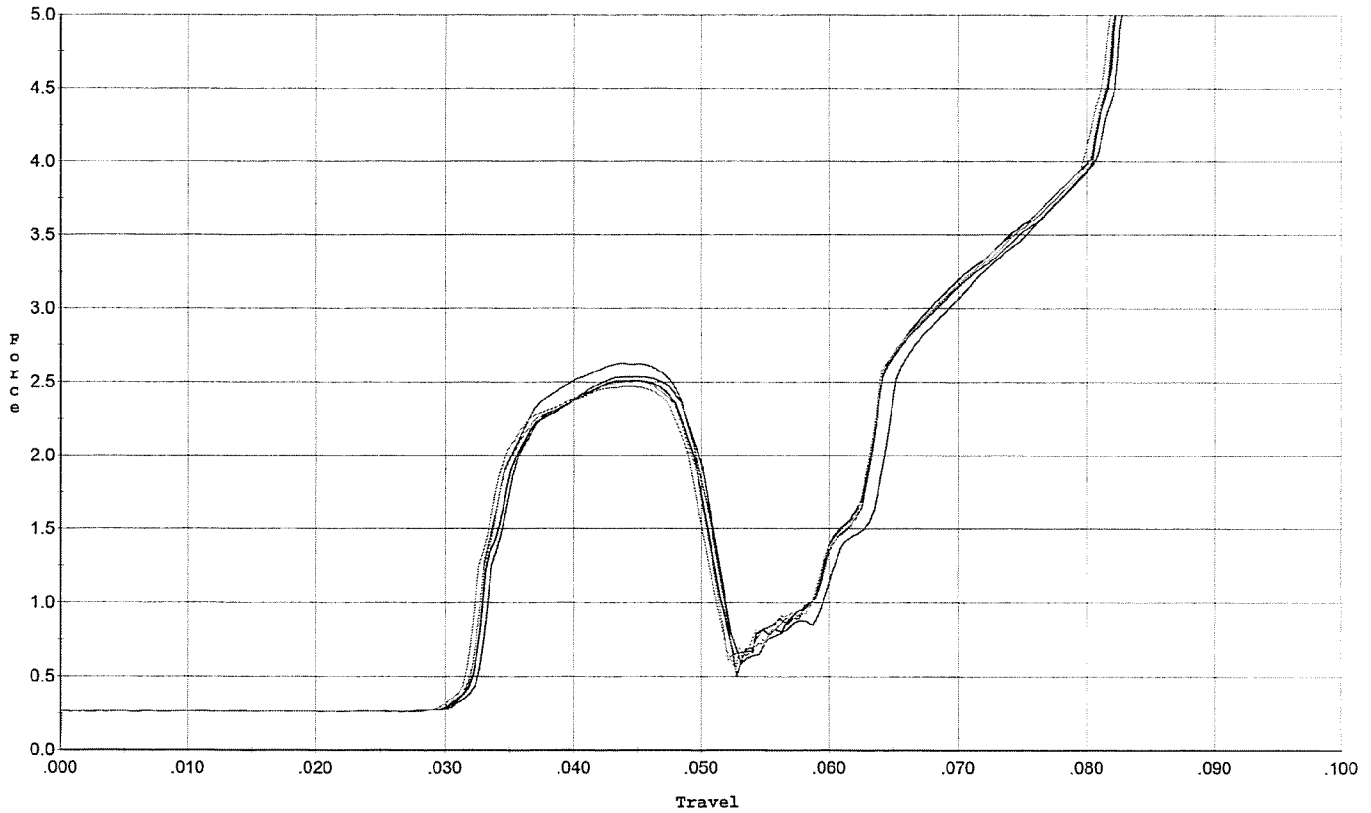
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.942	0.053	0.033	0.034	0.078		Set Trigger
2	3.815	0.053	0.032	0.034	0.077		Set Trigger
3	3.861	0.052	0.032	0.034	0.077		Set Trigger
4	4.031	0.052	0.032	0.034	0.079		Set Trigger
5	4.004	0.052	0.032	0.034	0.078		Set Trigger

Aug. 3. 93

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/07/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



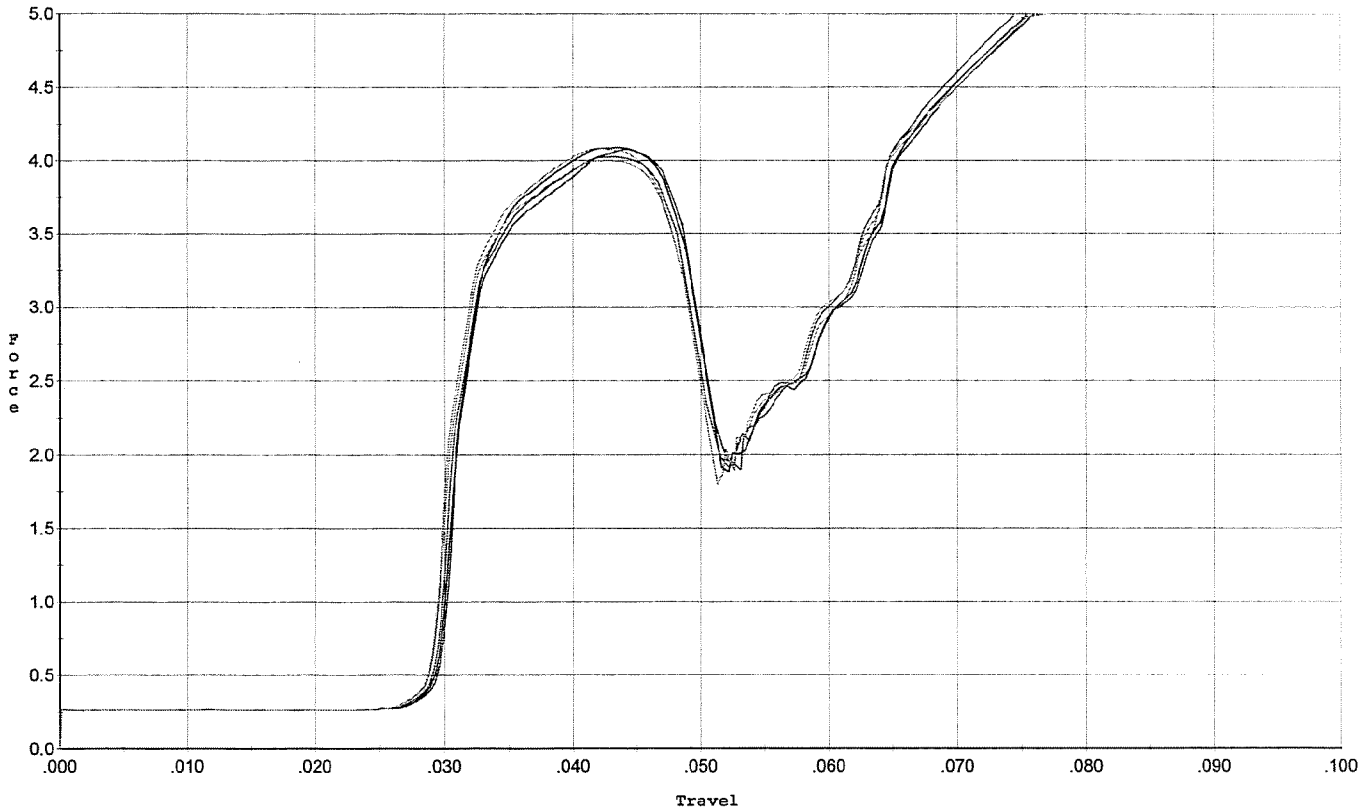
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.050	0.032	0.037	0.048		Set Trigger
2	2.511	0.050	0.032	0.037	0.047		Set Trigger
3	2.626	0.051	0.032	0.036	0.050		Set Trigger
4	2.504	0.050	0.032	0.036	0.047		Set Trigger
5	2.471	0.049	0.032	0.037	0.047		Set Trigger

Aug. 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/07/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.049	0.029	0.032	0.077		Set Trigger
2	4.088	0.049	0.029	0.032	0.078		Set Trigger
3	4.025	0.048	0.029	0.032	0.076		Set Trigger
4	4.002	0.049	0.029	0.032	0.077		Set Trigger
5	4.084	0.049	0.029	0.032	0.078		Set Trigger

Aug 4.05