

5677 1223

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



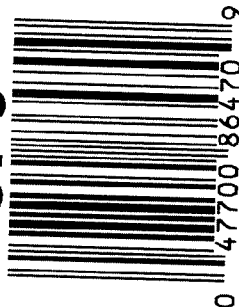
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771223

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66771223

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-22-08	MED
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 30 2008 OPERATOR <u>BM</u>	7-24-08	RT
472	SERIALIZE BOLT HANDLE		7-24-08	RT
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION		7/30/08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/31/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DE
542	APPLY COATINGS (BARREL ACTION)		8-5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-8-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-8-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-8-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

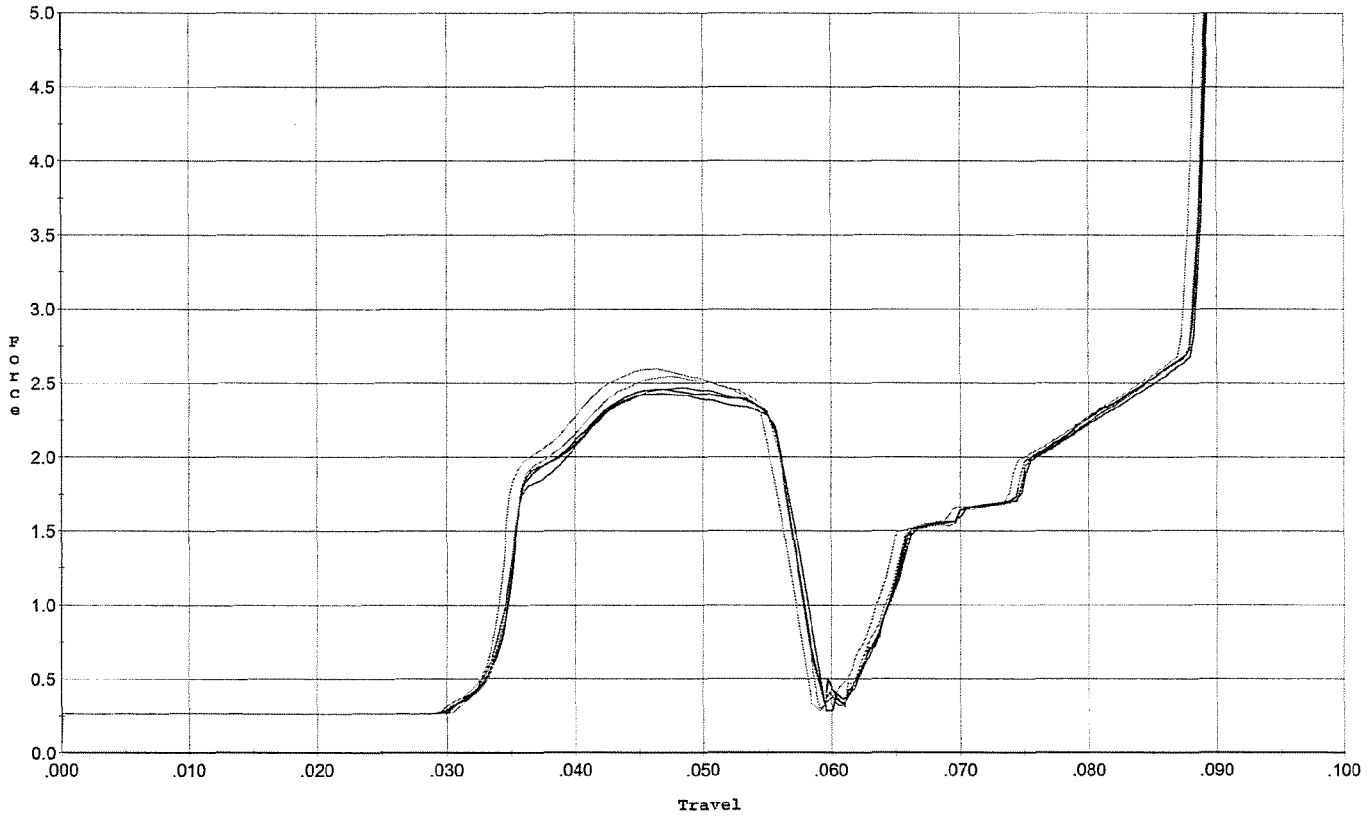
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>3.0</u>	9.6.08	RSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>6.0</u> <u>6.0</u>	9.6.08	RSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9.6.08	RSN
	J) ASSEMBLE STOCK		8-11-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-11-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-11-08	TL
	MALFUNCTION <i>BAC</i>	CORRECTION <i>OK</i>	8-27-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>NA</i>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9.6.08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.46</u> <u>2.37</u> <u>2.51</u> <u>2.41</u>	8/18/08	Fry
	C) FUNCTION		9.6.08	RSN
690	PACK		9.8.08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



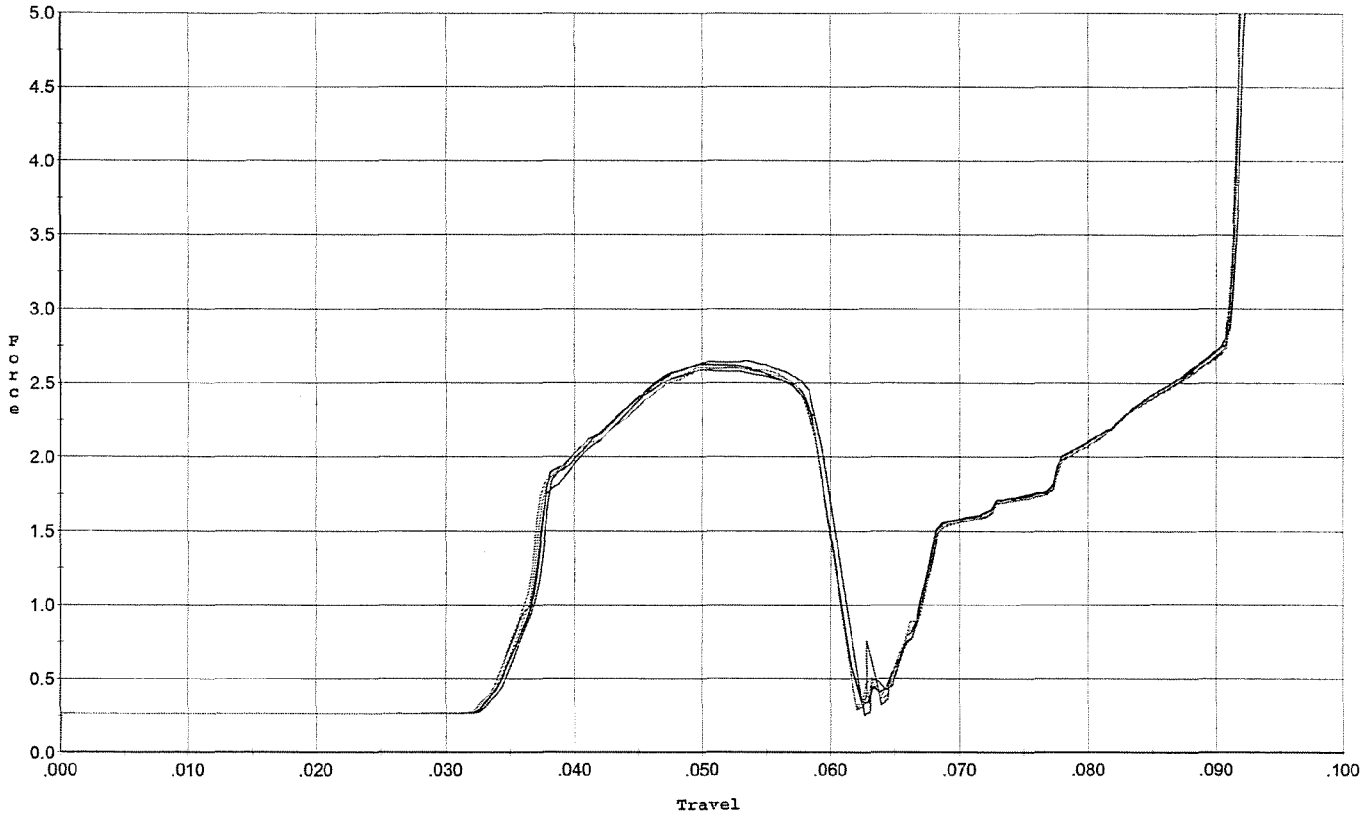
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.430	0.057	0.033	0.037	0.059		Set Trigger
2	2.458	0.056	0.033	0.037	0.058		Set Trigger
3	2.468	0.056	0.033	0.037	0.058		Set Trigger
4	2.545	0.056	0.033	0.037	0.059		Set Trigger
5	2.595	0.056	0.033	0.036	0.061		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



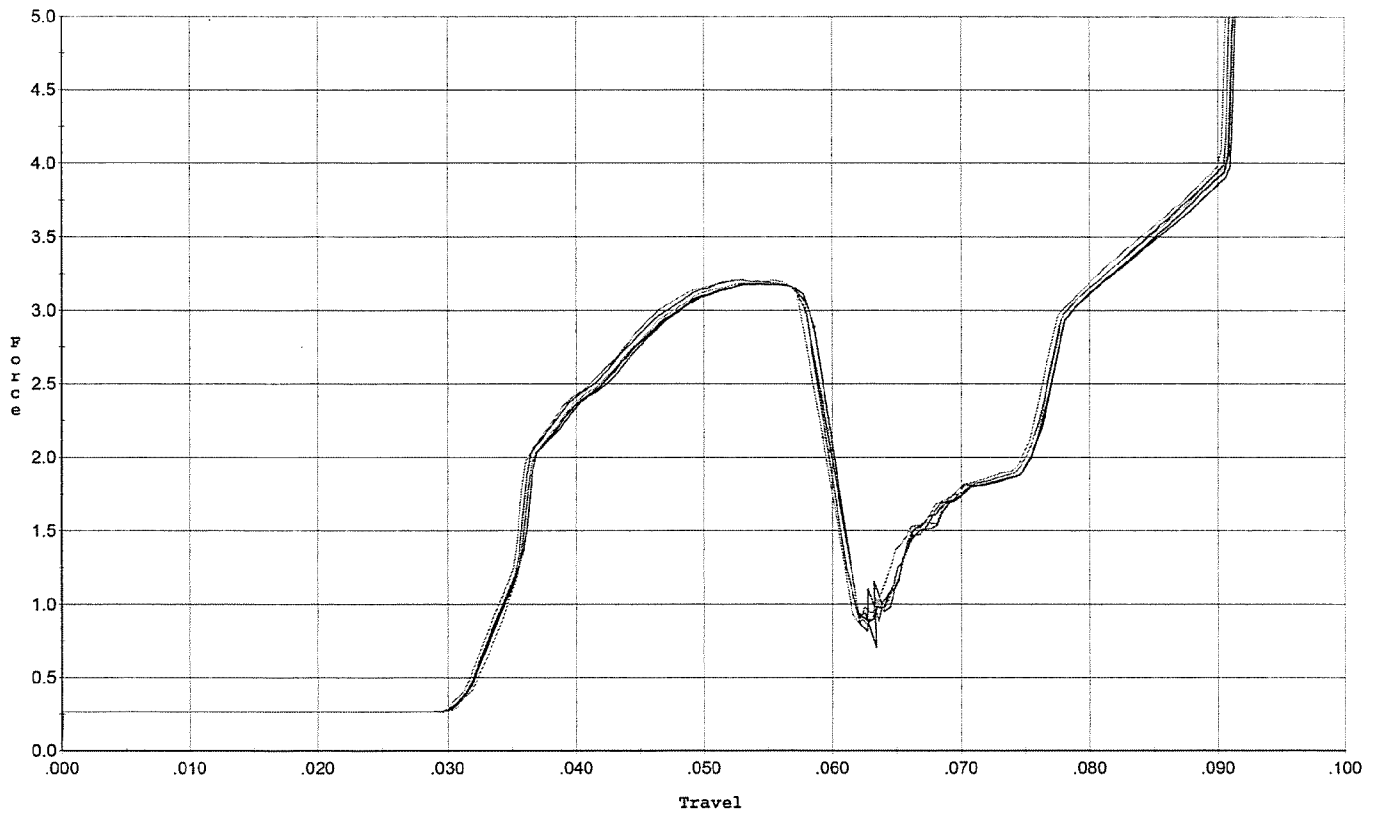
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.059	0.035	0.037	0.065		Set Trigger
2	2.628	0.059	0.034	0.037	0.063		Set Trigger
3	2.592	0.059	0.034	0.037	0.063		Set Trigger
4	2.602	0.059	0.034	0.037	0.063		Set Trigger
5	2.609	0.059	0.034	0.037	0.064		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



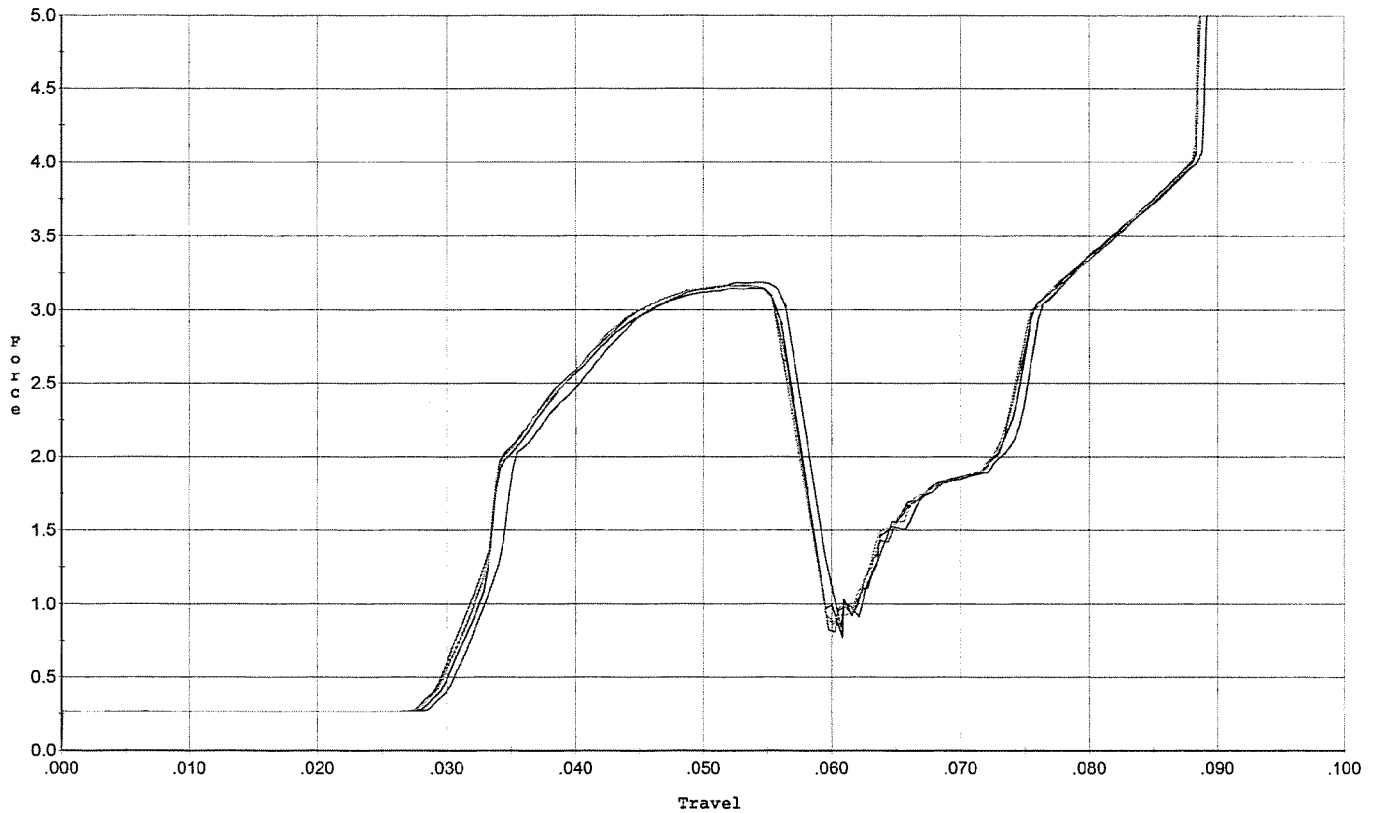
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.185	0.059	0.032	0.036	0.077		Set Trigger
2	3.180	0.060	0.032	0.036	0.078		Set Trigger
3	3.209	0.058	0.032	0.036	0.076		Set Trigger
4	3.191	0.060	0.032	0.036	0.078		Set Trigger
5	3.209	0.059	0.032	0.036	0.078		Set Trigger

Arg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



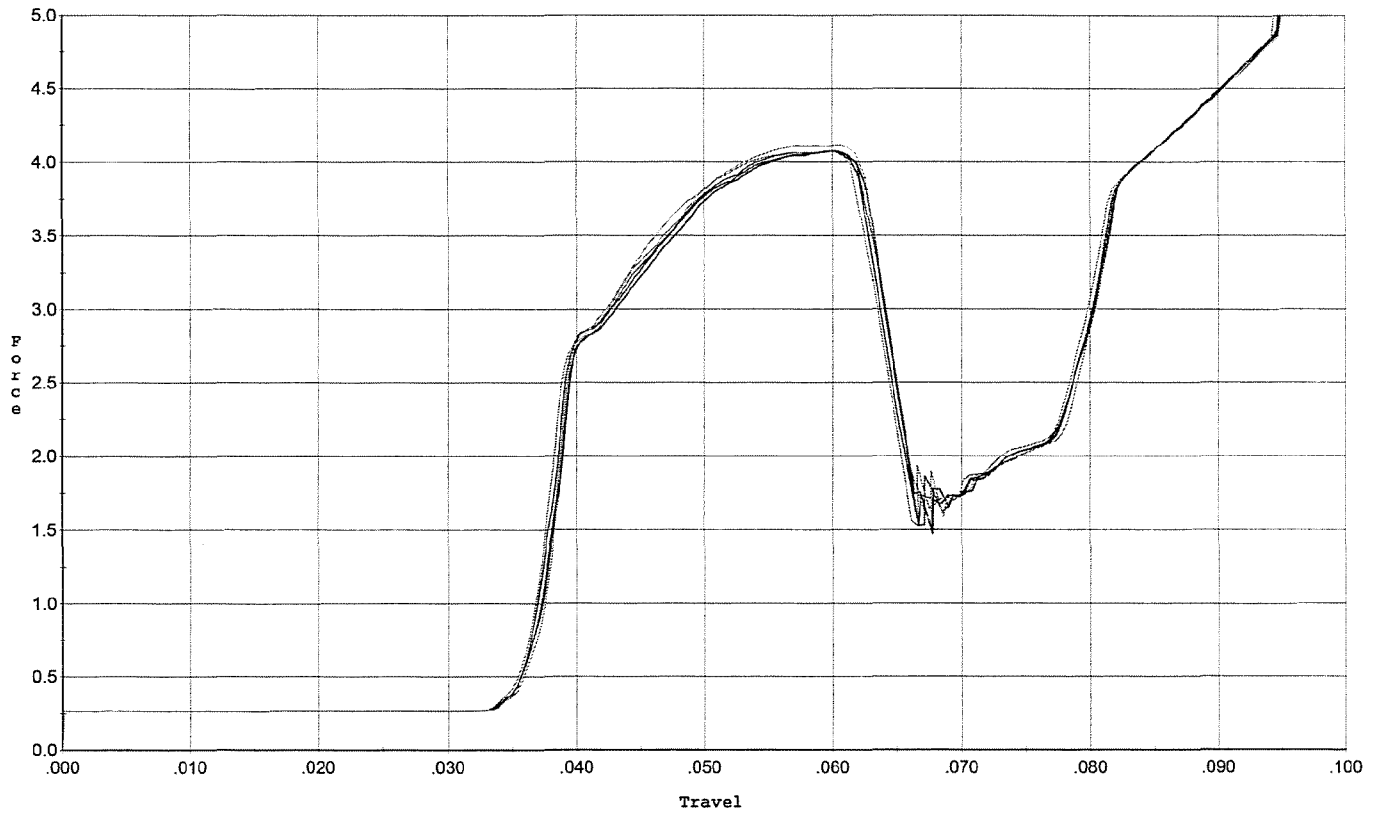
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.056	0.031	0.035	0.075		Set Trigger
2	3.147	0.056	0.030	0.035	0.075		Set Trigger
3	3.169	0.056	0.029	0.035	0.077		Set Trigger
4	3.174	0.057	0.030	0.035	0.077		Set Trigger
5	3.164	0.057	0.030	0.035	0.077		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



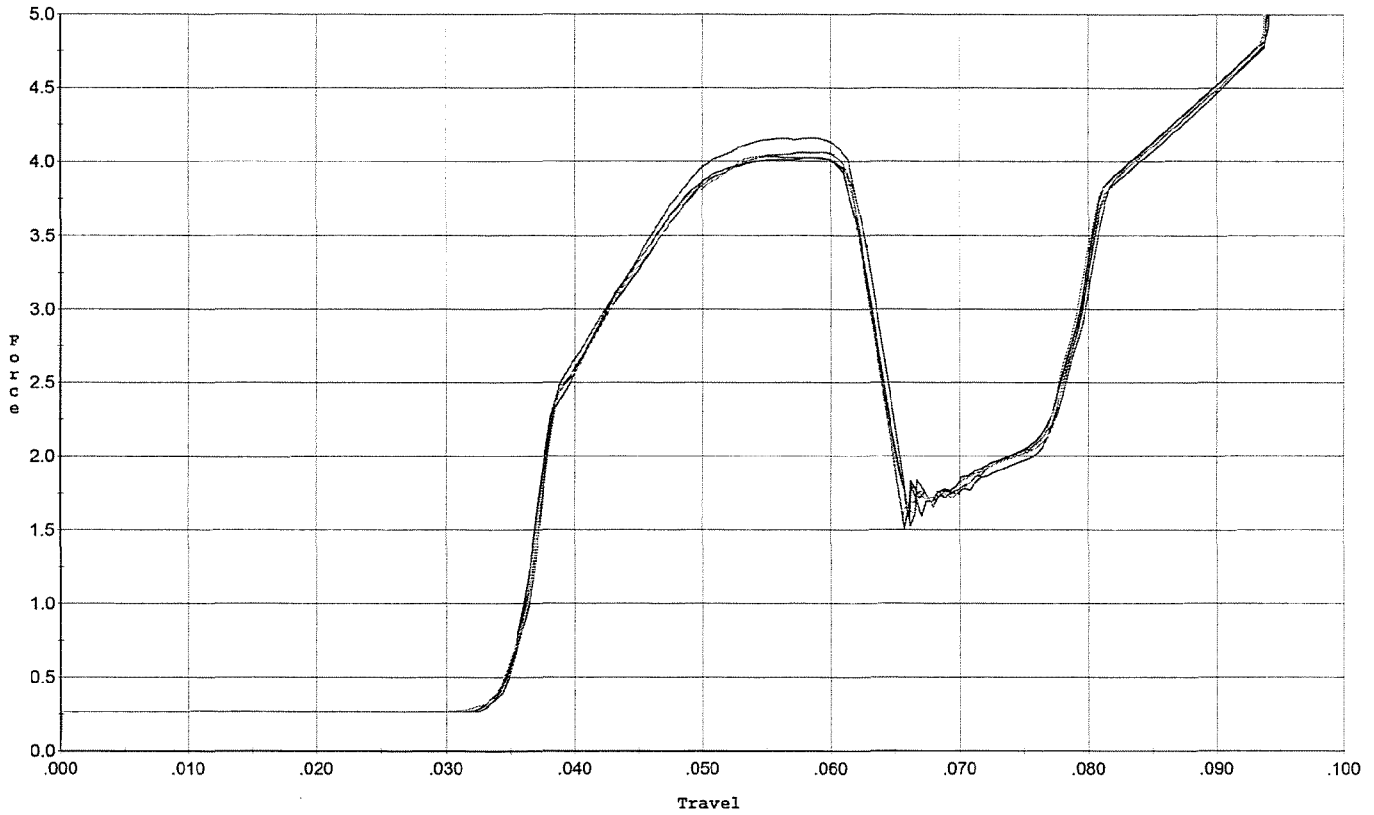
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.062	0.036	0.036	0.100		Set Trigger
2	4.074	0.063	0.035	0.035	0.101		Set Trigger
3	4.077	0.063	0.036	0.035	0.103		Set Trigger
4	4.117	0.063	0.036	0.035	0.102		Set Trigger
5	4.076	0.063	0.035	0.035	0.103		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



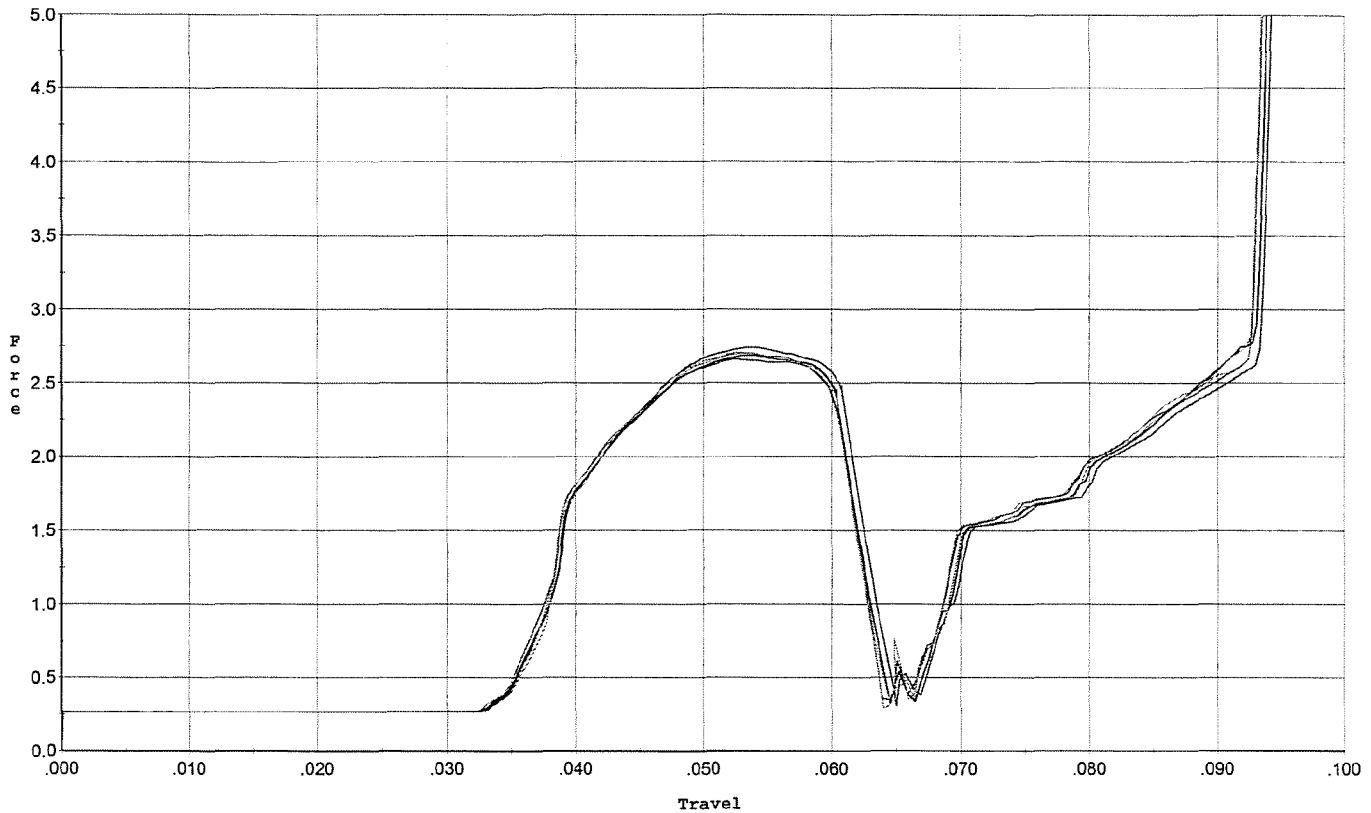
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.062	0.035	0.035	0.101		Set Trigger
2	4.026	0.062	0.034	0.035	0.100		Set Trigger
3	4.161	0.063	0.035	0.035	0.105		Set Trigger
4	4.067	0.062	0.034	0.035	0.100		Set Trigger
5	4.061	0.062	0.035	0.035	0.101		Set Trigger

AVG 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



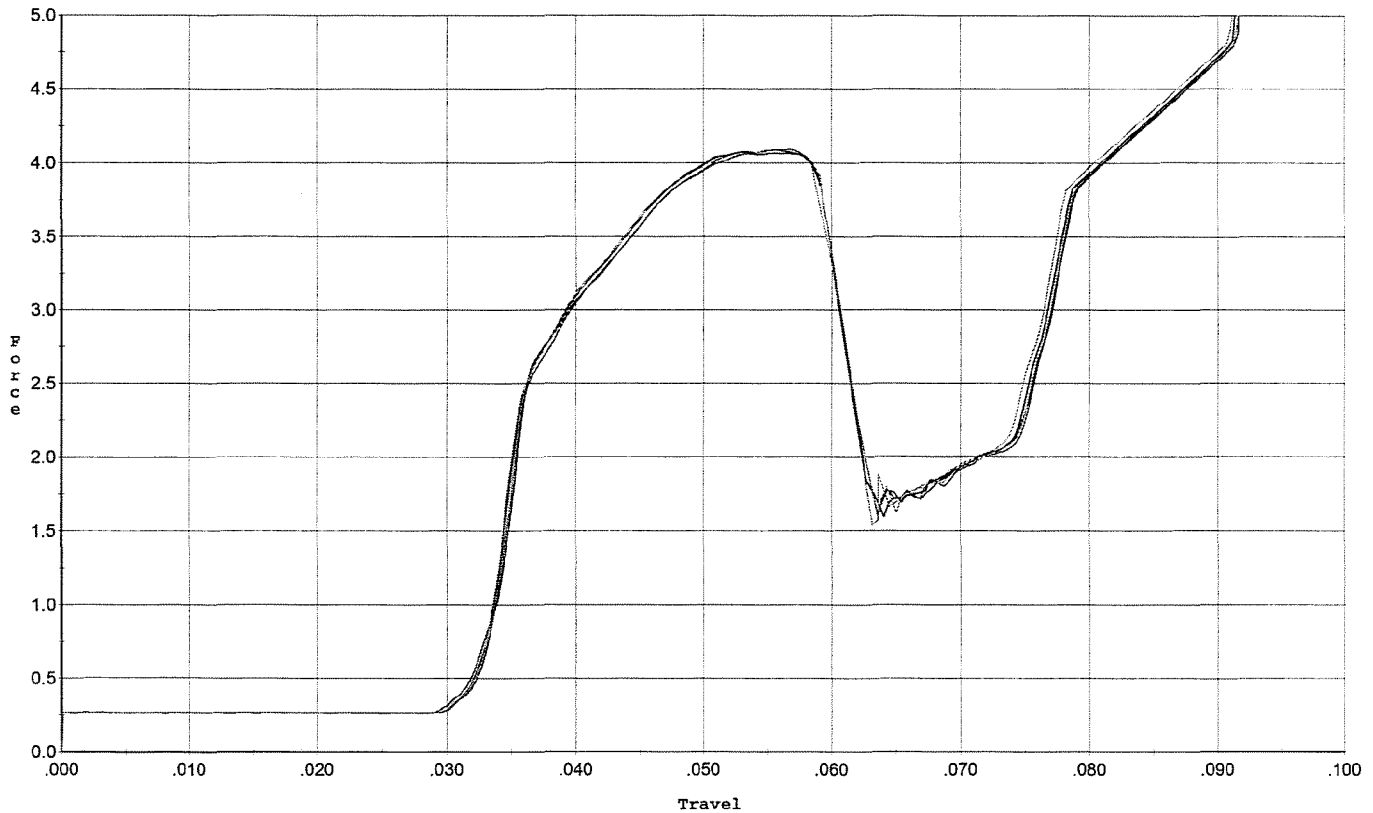
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.740	0.061	0.035	0.038	0.067		Set Trigger
2	2.688	0.060	0.035	0.038	0.065		Set Trigger
3	2.662	0.061	0.035	0.038	0.066		Set Trigger
4	2.699	0.061	0.035	0.038	0.066		Set Trigger
5	2.705	0.060	0.035	0.038	0.066		Set Trigger

AVG 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.067	0.059	0.032	0.034	0.100		Set Trigger
2	4.085	0.059	0.032	0.034	0.100		Set Trigger
3	4.091	0.059	0.032	0.034	0.099		Set Trigger
4	4.085	0.059	0.032	0.034	0.100		Set Trigger
5	4.088	0.060	0.032	0.034	0.102		Set Trigger

Avg 4.08