

66771225

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

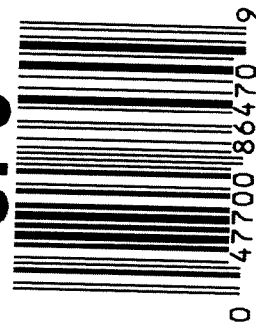
24"

CAPACITY

6

G6771225

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 86771225

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SPD
460	CHECK HEADSPACE		7-15-08	SPD
470	DIS-ASSEMBLE ACTION		7-16-08	RZ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-16-08	RZ
475	DRILL AND TAP SIGHT HOLES	JUL 25 2008	7-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHA	7-25-08	BSN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-25-08	RT
520	GOFF BLAST BBL / REC		7-25-08	DS
542	APPLY COATINGS (BARREL ACTION)		8-2	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	BSN
	D) OIL FIRING PIN ASSEMBLY		8-6-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

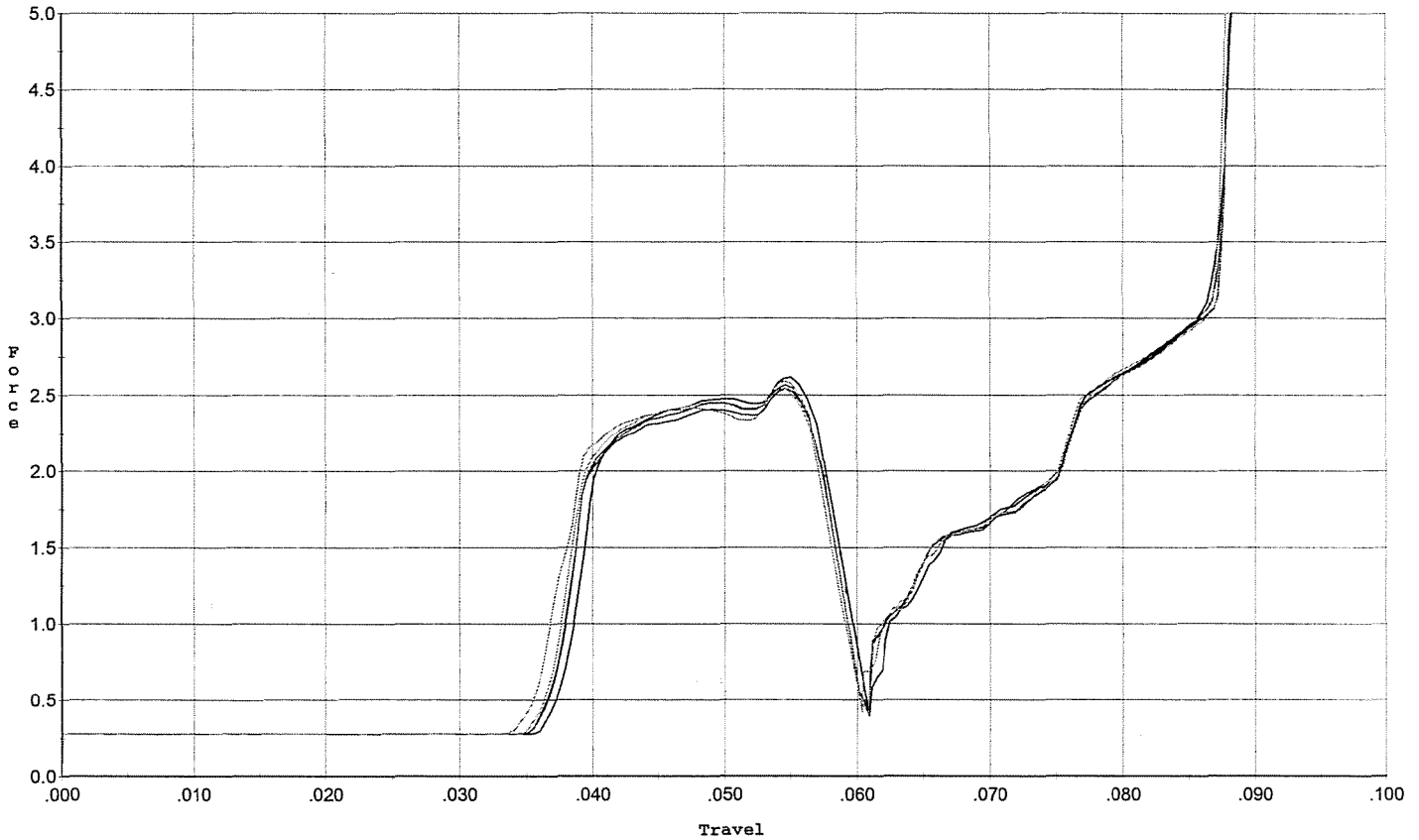
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-20	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-20	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.026</u> <u>.025</u>	8-20	TL
	J) ASSEMBLE STOCK		8-6-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-27-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.39</u> <u>2.34</u> <u>2.36</u> <u>2.28</u>	8/15/08	Fm
	C) FUNCTION		8-27-08	L.P.D.
690	PACK		9-3-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



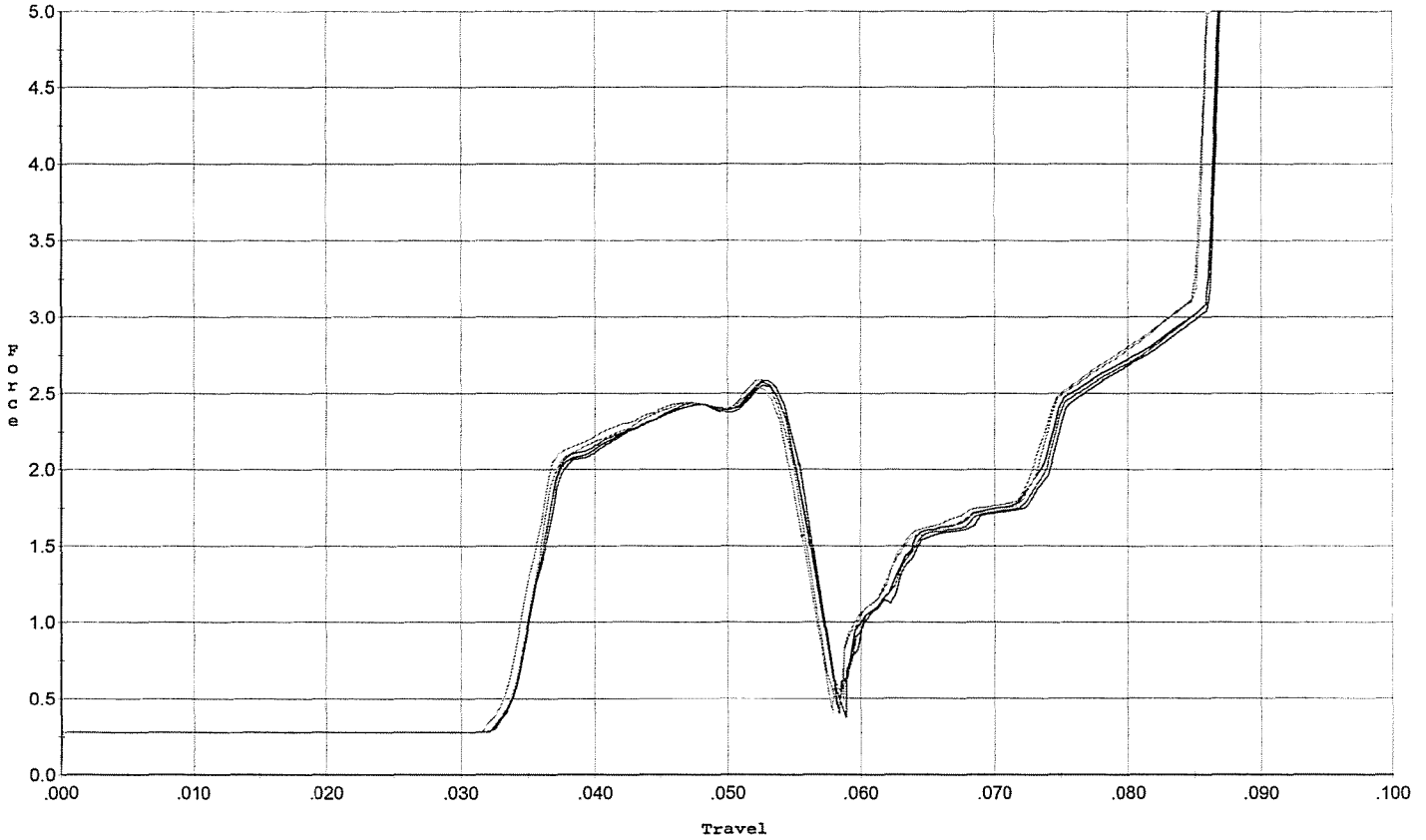
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.058	0.036	0.037	0.056		Set Trigger
2	2.617	0.059	0.036	0.036	0.057		Set Trigger
3	2.566	0.058	0.036	0.037	0.056		Set Trigger
4	2.591	0.058	0.036	0.037	0.057		Set Trigger
5	2.545	0.057	0.035	0.036	0.057		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



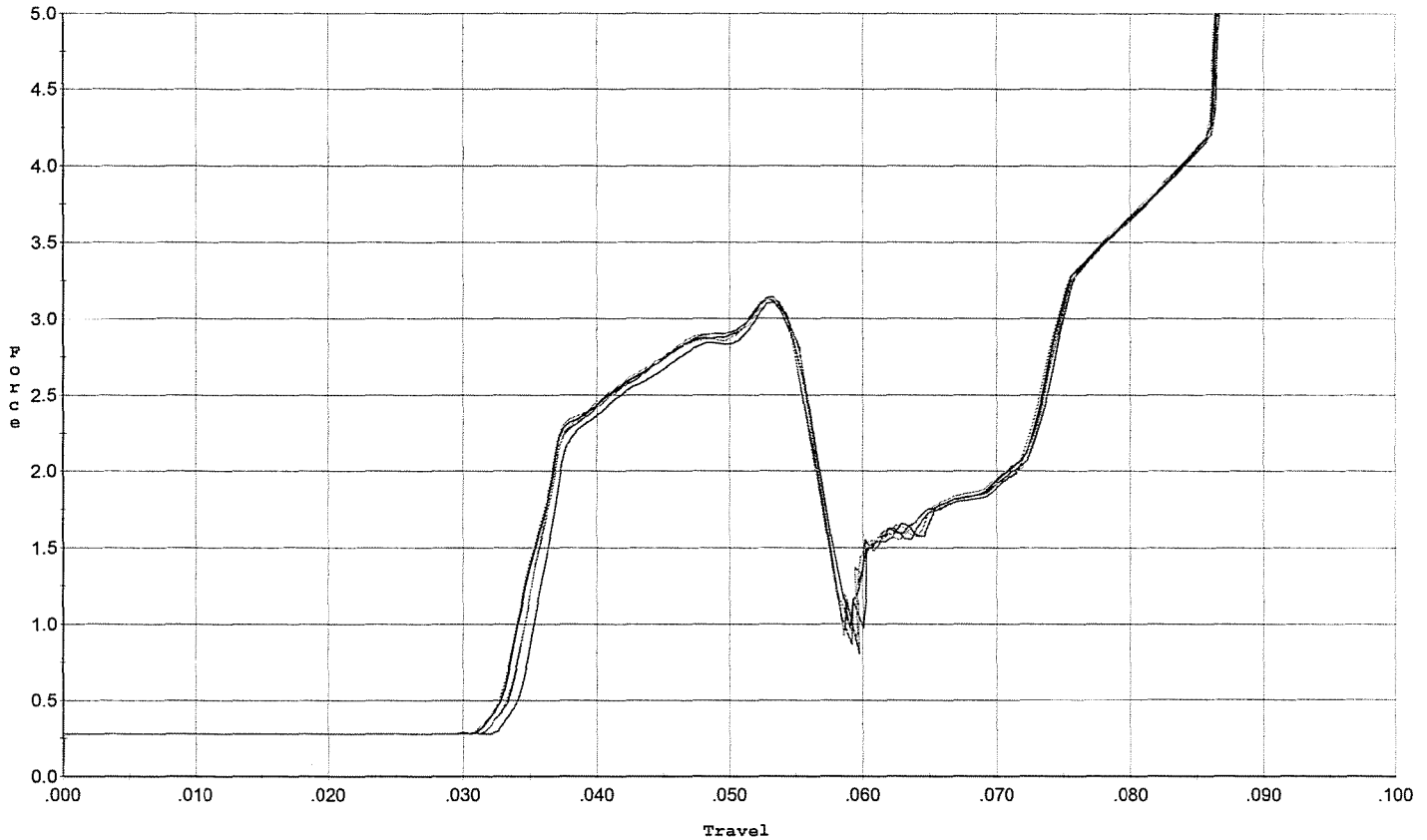
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.055	0.034	0.036	0.056		Set Trigger
2	2.576	0.056	0.033	0.036	0.057		Set Trigger
3	2.555	0.056	0.033	0.036	0.057		Set Trigger
4	2.546	0.056	0.033	0.036	0.057		Set Trigger
5	2.589	0.055	0.033	0.036	0.056		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



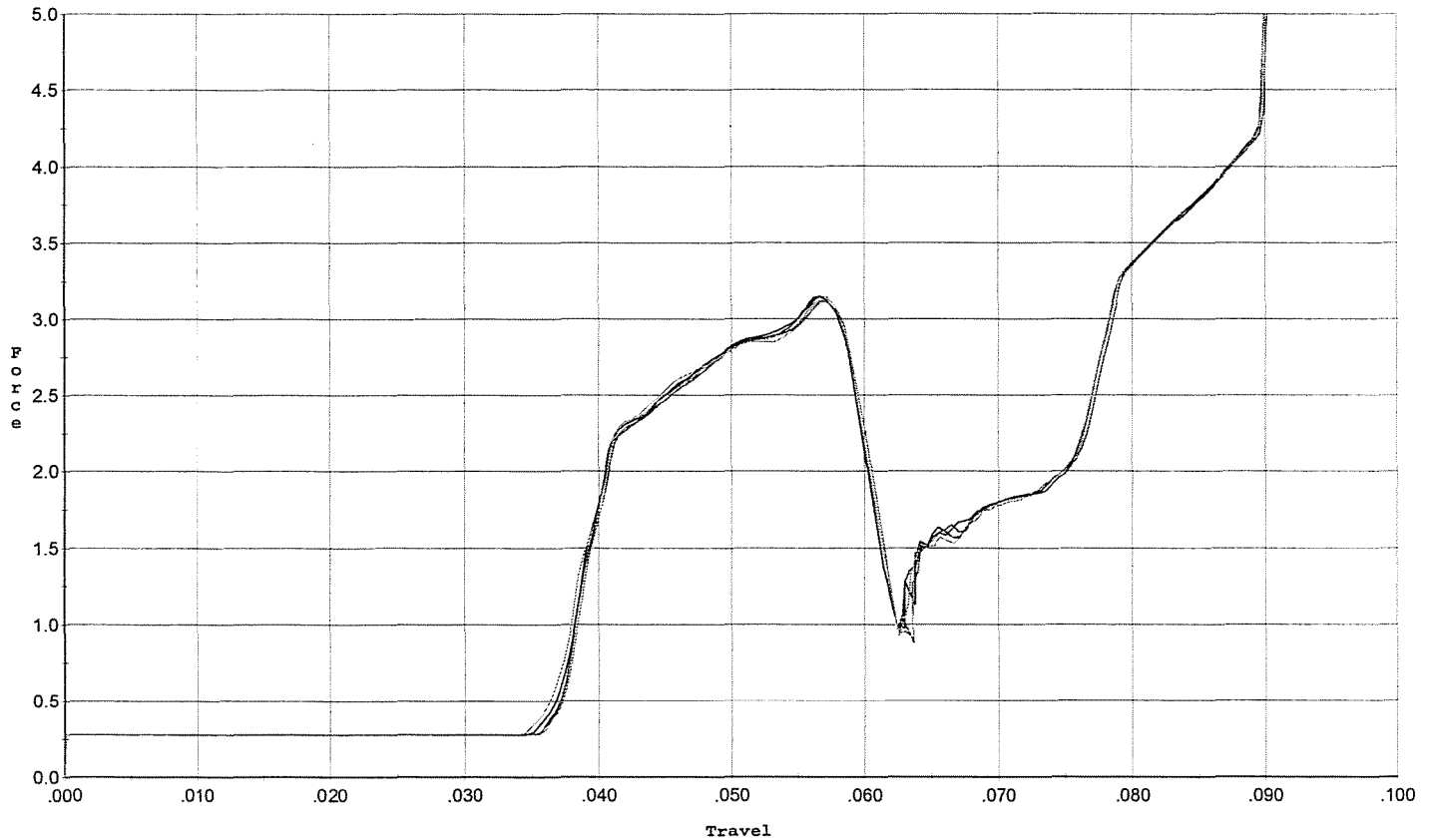
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.055	0.033	0.035	0.064		Set Trigger
2	3.131	0.056	0.033	0.035	0.067		Set Trigger
3	3.145	0.056	0.033	0.035	0.066		Set Trigger
4	3.131	0.056	0.033	0.035	0.068		Set Trigger
5	3.140	0.055	0.033	0.035	0.066		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



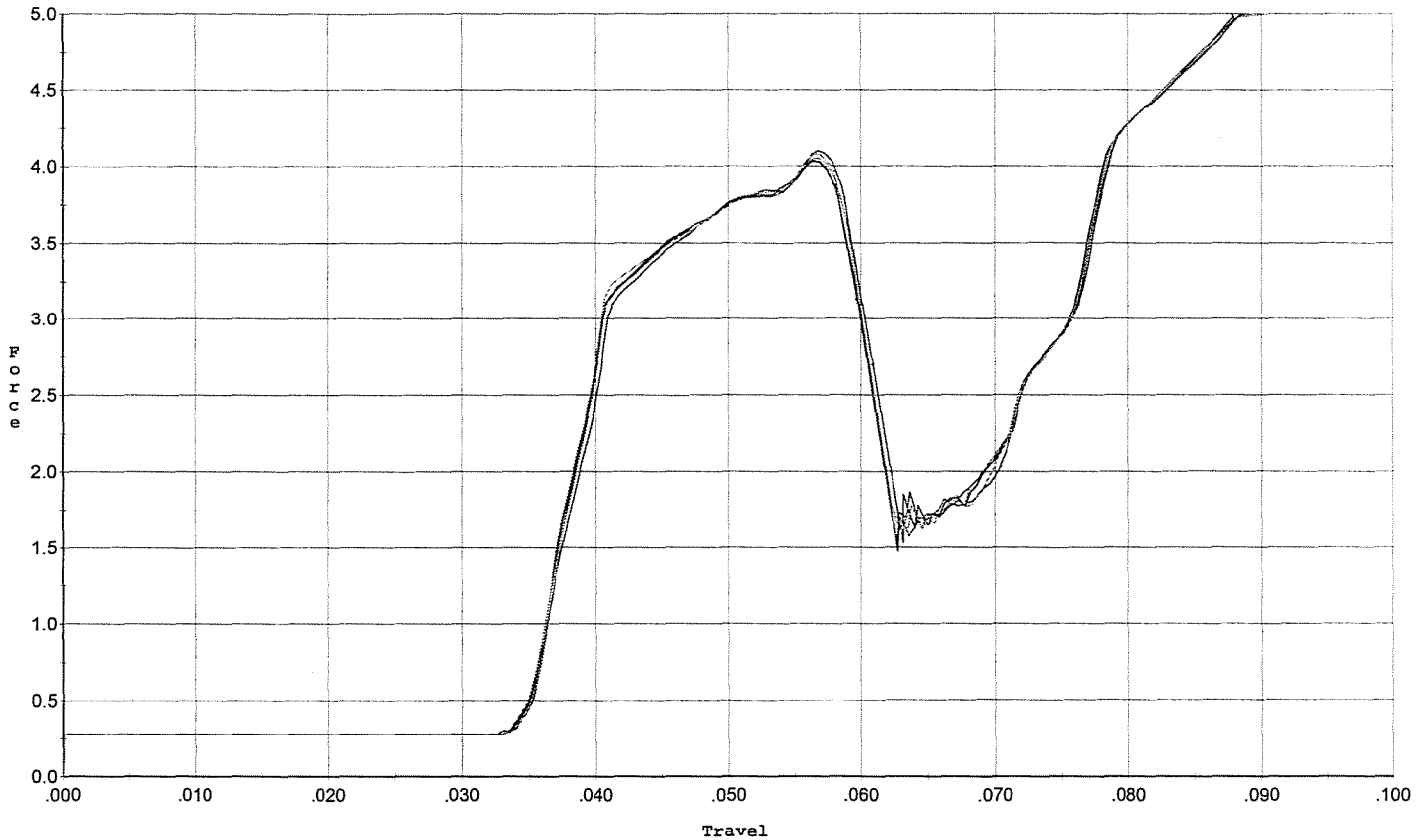
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.154	0.059	0.037	0.036	0.066		Set Trigger
2	3.151	0.059	0.037	0.036	0.066		Set Trigger
3	3.119	0.060	0.037	0.036	0.068		Set Trigger
4	3.128	0.059	0.036	0.036	0.066		Set Trigger
5	3.153	0.060	0.036	0.036	0.068		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



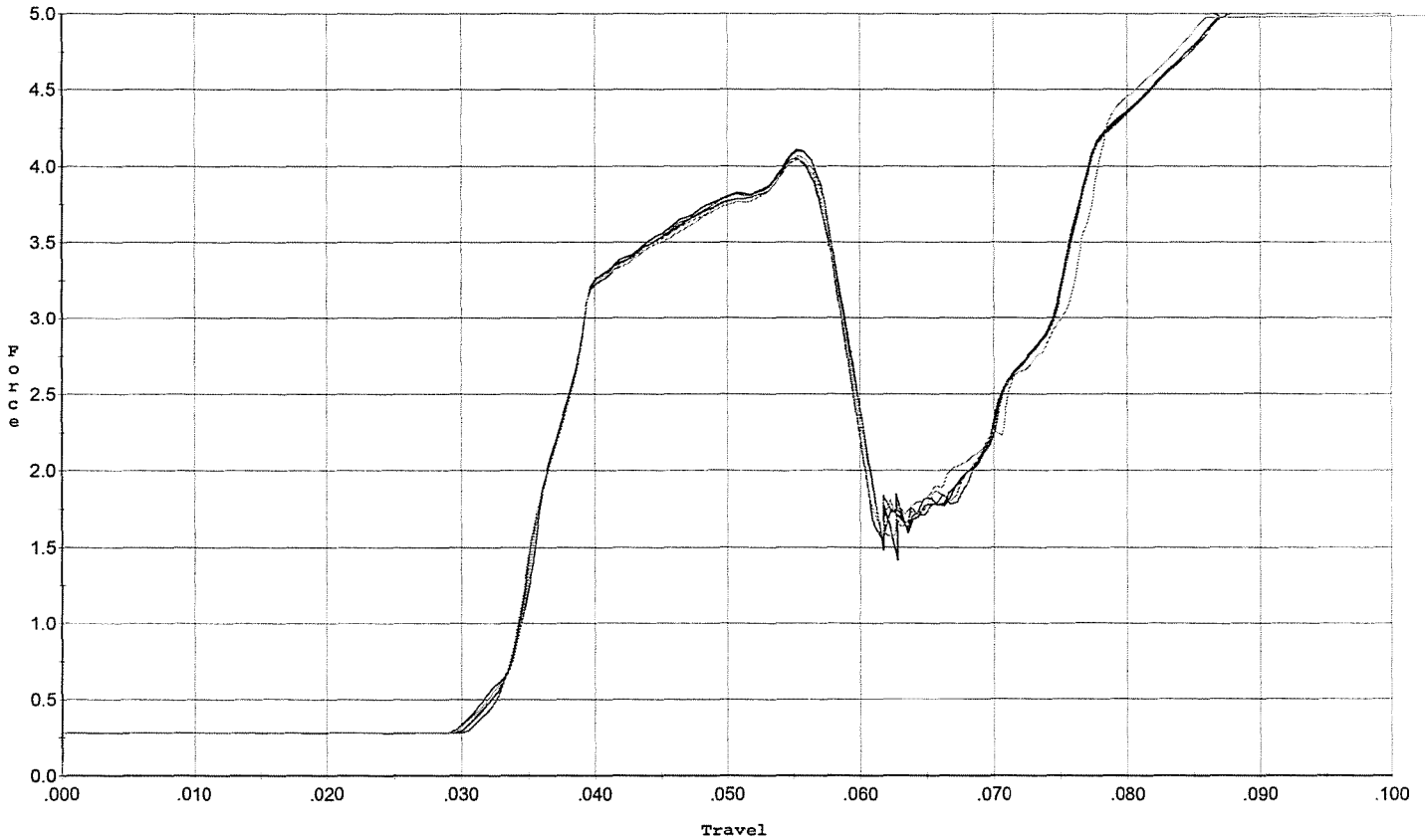
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.061	0.034	0.034	0.092		Set Trigger
2	4.037	0.060	0.035	0.034	0.090		Set Trigger
3	4.031	0.060	0.034	0.034	0.090		Set Trigger
4	4.082	0.059	0.034	0.034	0.090		Set Trigger
5	4.051	0.059	0.034	0.034	0.089		Set Trigger

AVG 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



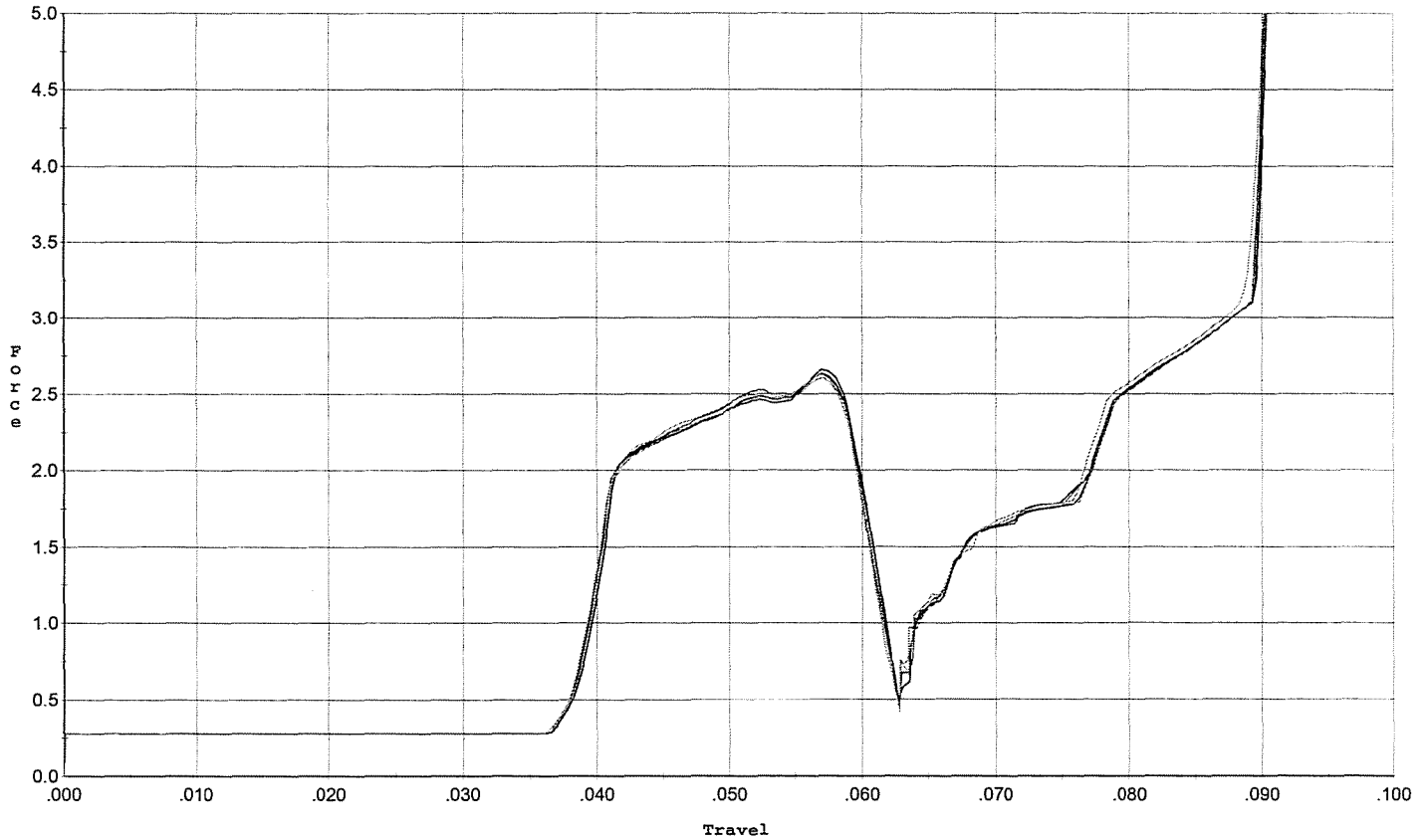
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.058	0.032	0.033	0.090		Set Trigger
2	4.109	0.059	0.033	0.033	0.094		Set Trigger
3	4.098	0.059	0.033	0.033	0.093		Set Trigger
4	4.045	0.057	0.032	0.033	0.089		Set Trigger
5	4.069	0.057	0.033	0.033	0.089		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



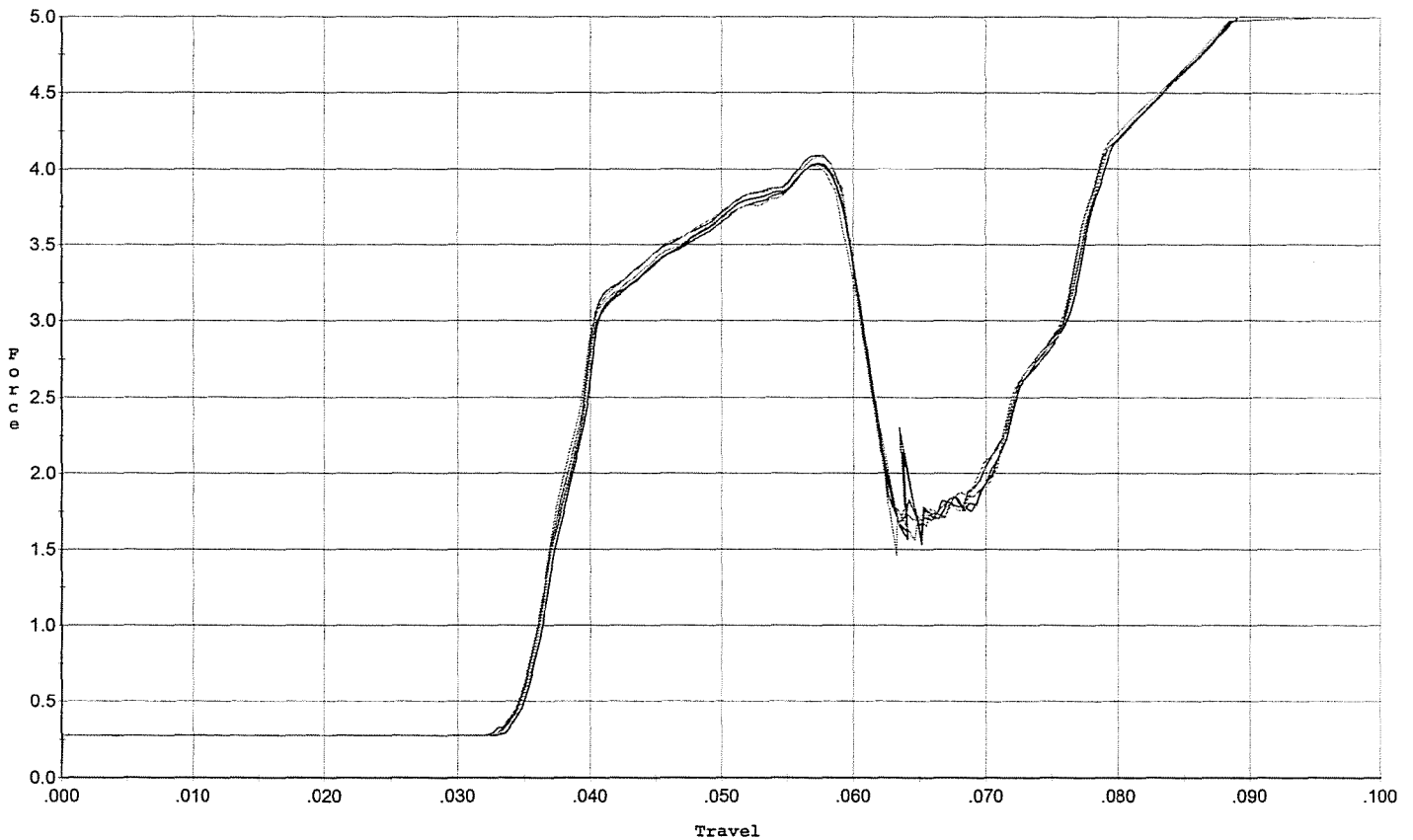
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.060	0.037	0.037	0.059		Set Trigger
2	2.658	0.060	0.037	0.037	0.059		Set Trigger
3	2.633	0.059	0.037	0.037	0.058		Set Trigger
4	2.628	0.059	0.037	0.037	0.058		Set Trigger
5	2.606	0.059	0.038	0.037	0.058		Set Trigger

AVG (2.61) RP
2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.059	0.034	0.034	0.090		Set Trigger
2	4.040	0.059	0.034	0.034	0.090		Set Trigger
3	4.091	0.059	0.034	0.034	0.092		Set Trigger
4	4.082	0.059	0.035	0.034	0.091		Set Trigger
5	4.023	0.060	0.035	0.033	0.092		Set Trigger

Avg 4.05