

66771228

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

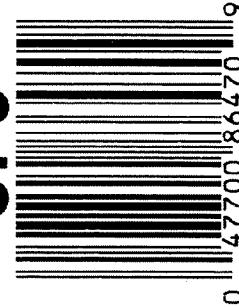
24"

CAPACITY

6

G6771228

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771228

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	LSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RJZ
472	SERIALIZE BOLT HANDLE		7-24-08	RJZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUL 25 2008 OPERATOR 137	7-24-08	SD
480	MAGNAFLUX BBL ACTION		7/25/08	137
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-7-08	LSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

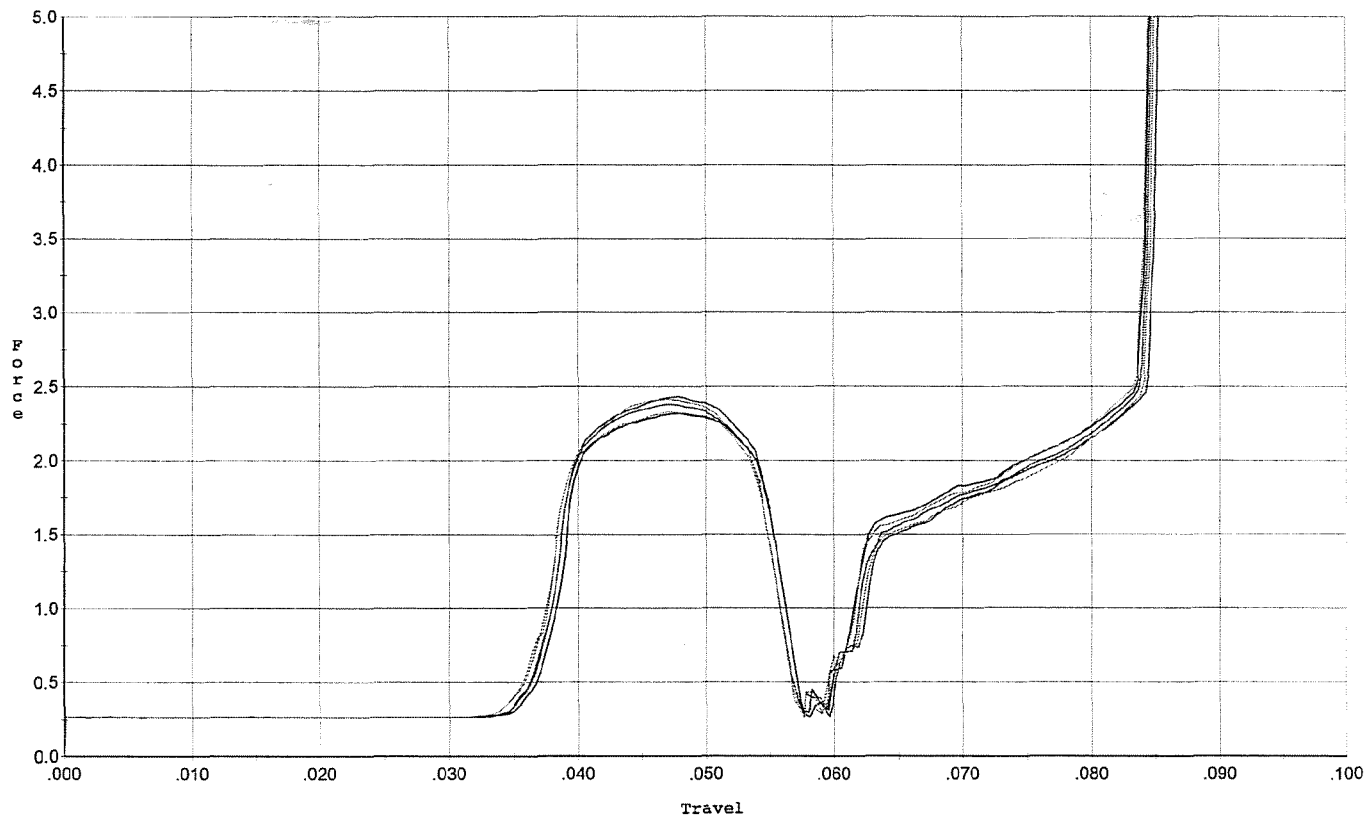
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>6</u>	8-14	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.024</u> <u>.024</u>	8-14	TL
	J) ASSEMBLE STOCK		8-7-08	FRW
	K) ASSEMBLE SWIVEL STUDS		8-26	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-8-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-26	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.10</u> <u>2.12</u> <u>2.08</u> <u>2.04</u> <u>2.06</u>	8/14/08	FRW
	C) FUNCTION		8-26	TL
690	PACK		8-27-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



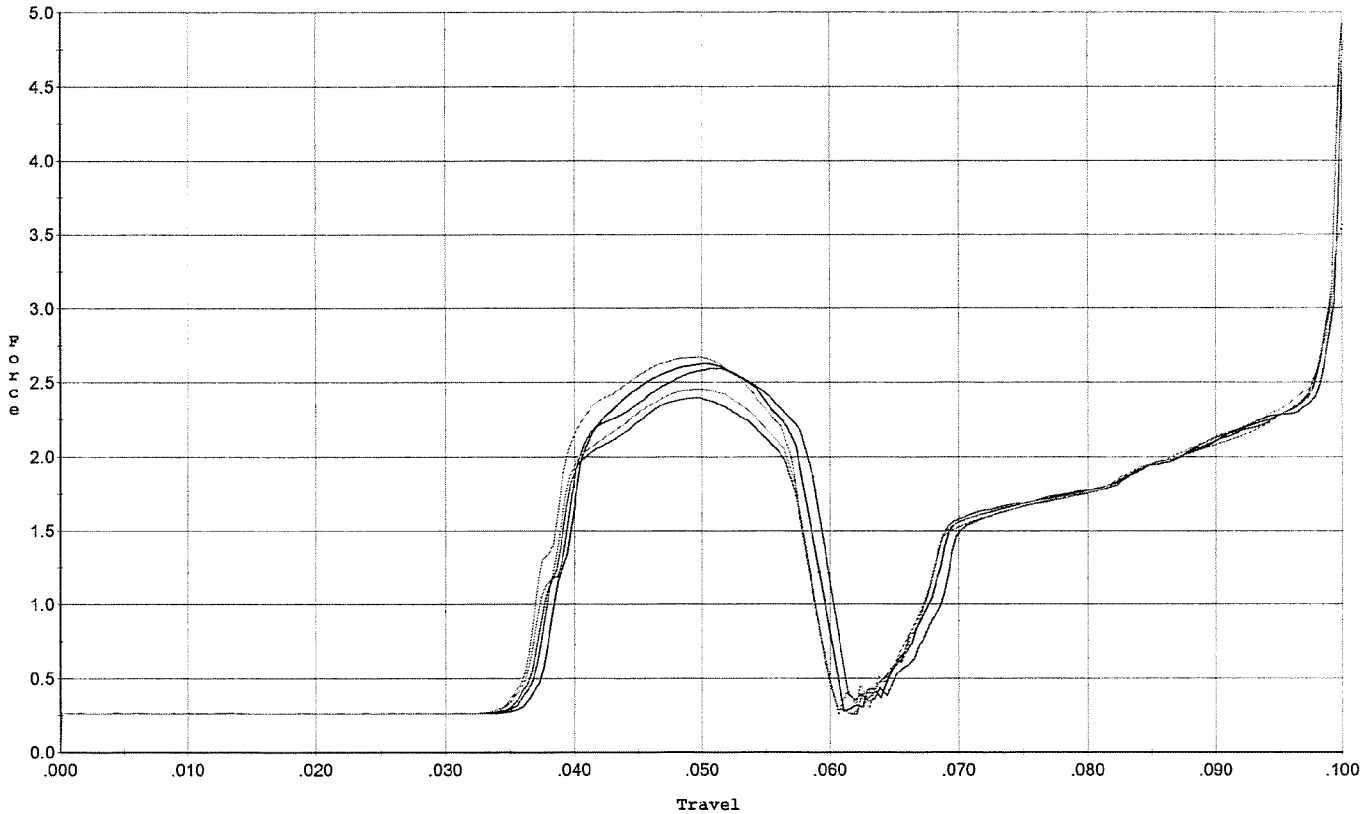
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.055	0.035	0.037	0.049		Set Trigger
2	2.320	0.055	0.037	0.036	0.047		Set Trigger
3	2.380	0.054	0.036	0.037	0.047		Set Trigger
4	2.412	0.054	0.036	0.036	0.048		Set Trigger
5	2.327	0.054	0.036	0.036	0.047		Set Trigger

Aug - 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. iafer 50 cycles+/- .50 lbs.



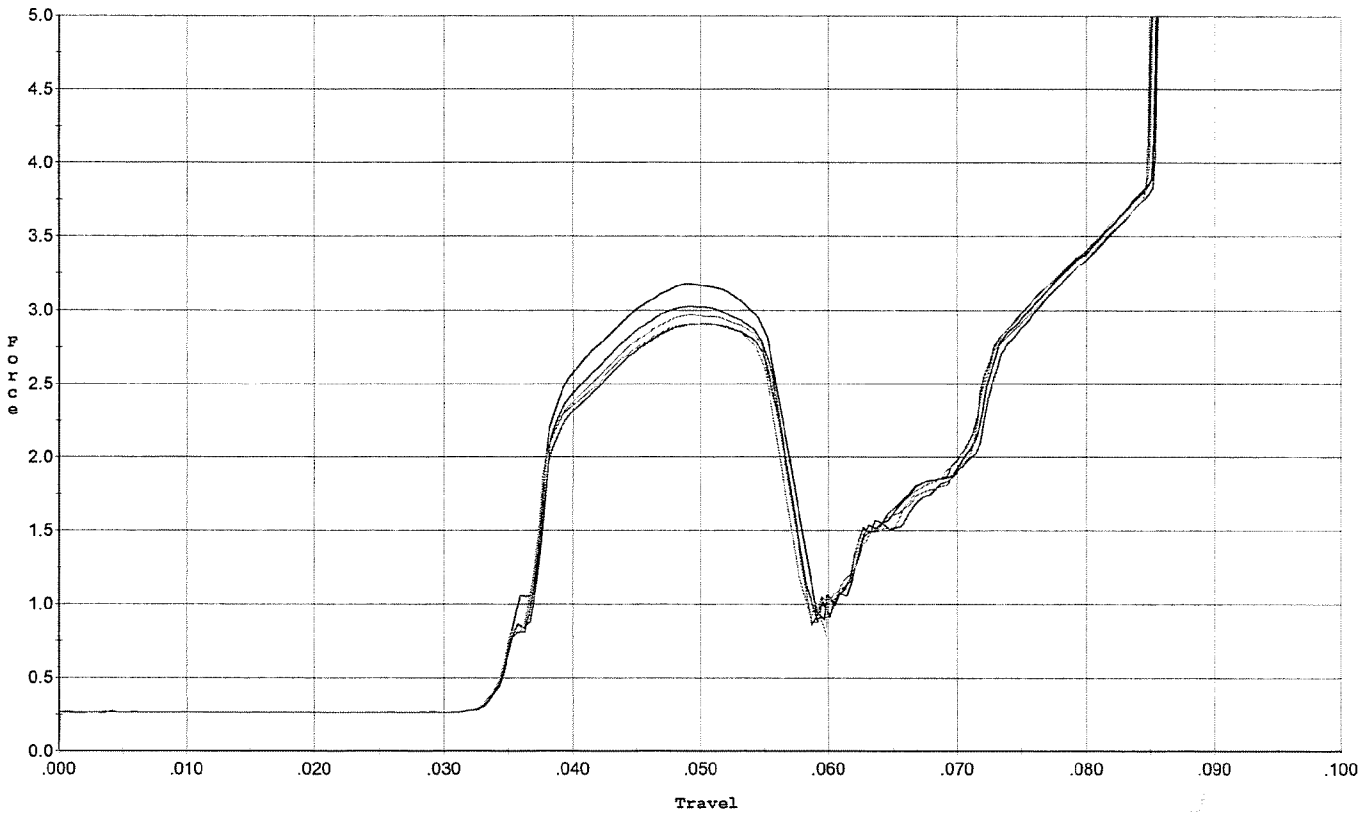
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.059	0.037	0.045	0.058		Set Trigger
2	2.626	0.059	0.037	0.045	0.058		Set Trigger
3	2.396	0.057	0.036	0.046	0.053		Set Trigger
4	2.453	0.057	0.036	0.046	0.054		Set Trigger
5	2.672	0.057	0.035	0.047	0.058		Set Trigger

Aug - 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.ini. +/- .75 lbs.



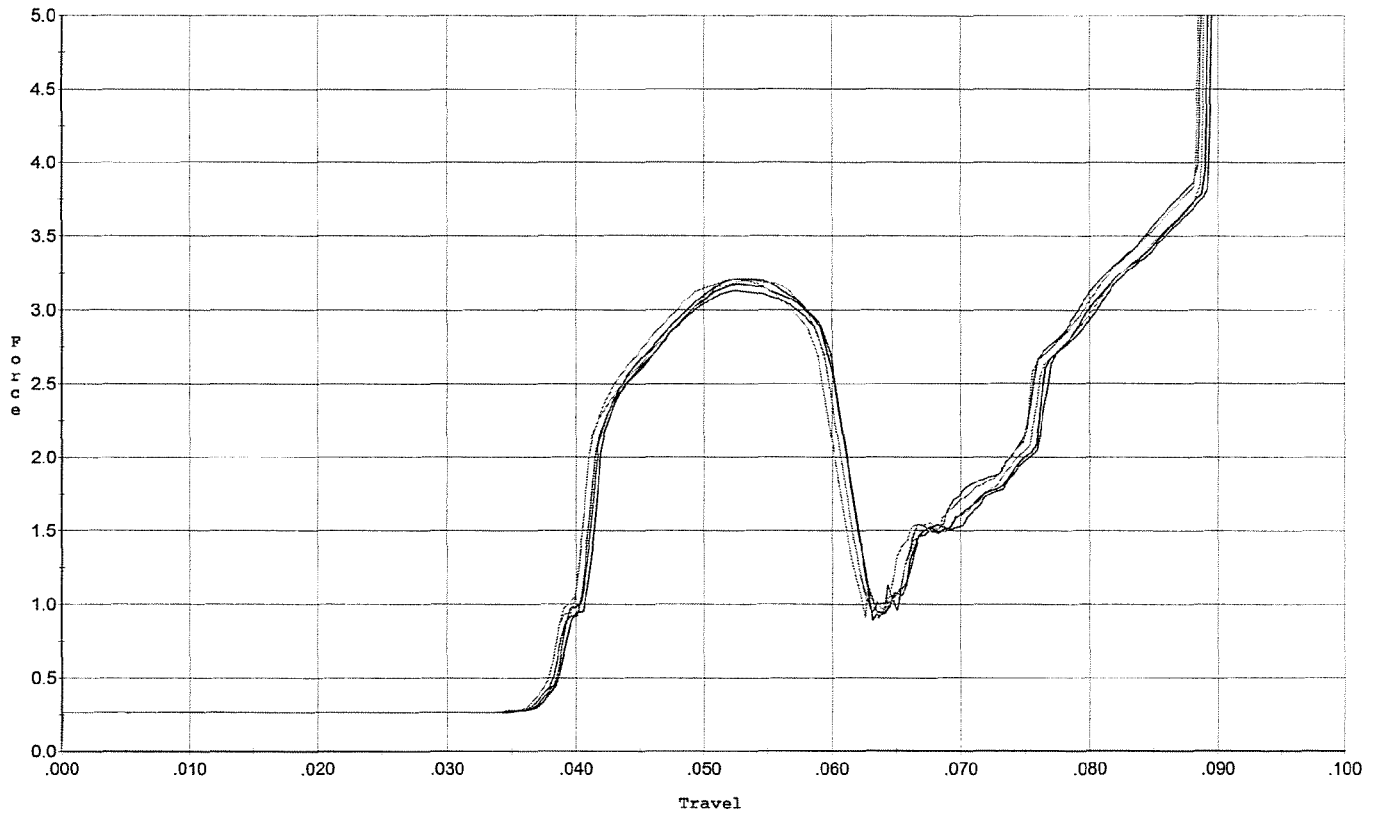
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.026	0.056	0.034	0.035	0.063		Set Trigger
2	3.179	0.057	0.034	0.034	0.068		Set Trigger
3	2.910	0.056	0.035	0.034	0.062		Set Trigger
4	2.968	0.056	0.034	0.035	0.063		Set Trigger
5	2.913	0.055	0.034	0.035	0.061		Set Trigger

Aug - 2-99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.iafter 20 cycles +/- .75 lbs.



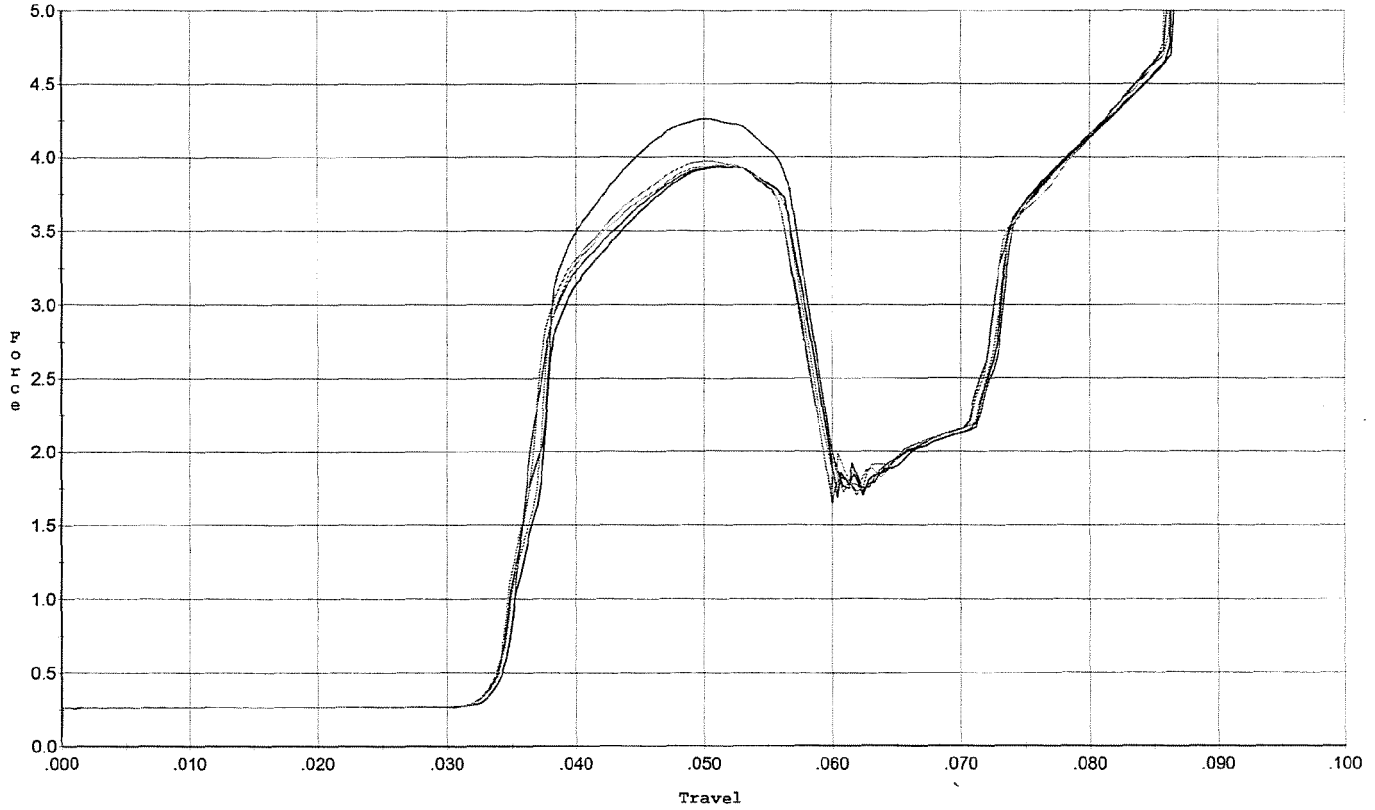
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.210	0.060	0.039	0.035	0.069		Set Trigger
2	3.176	0.060	0.039	0.035	0.068		Set Trigger
3	3.130	0.059	0.038	0.035	0.067		Set Trigger
4	3.197	0.059	0.038	0.035	0.068		Set Trigger
5	3.206	0.059	0.038	0.035	0.067		Set Trigger

Avg. 3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



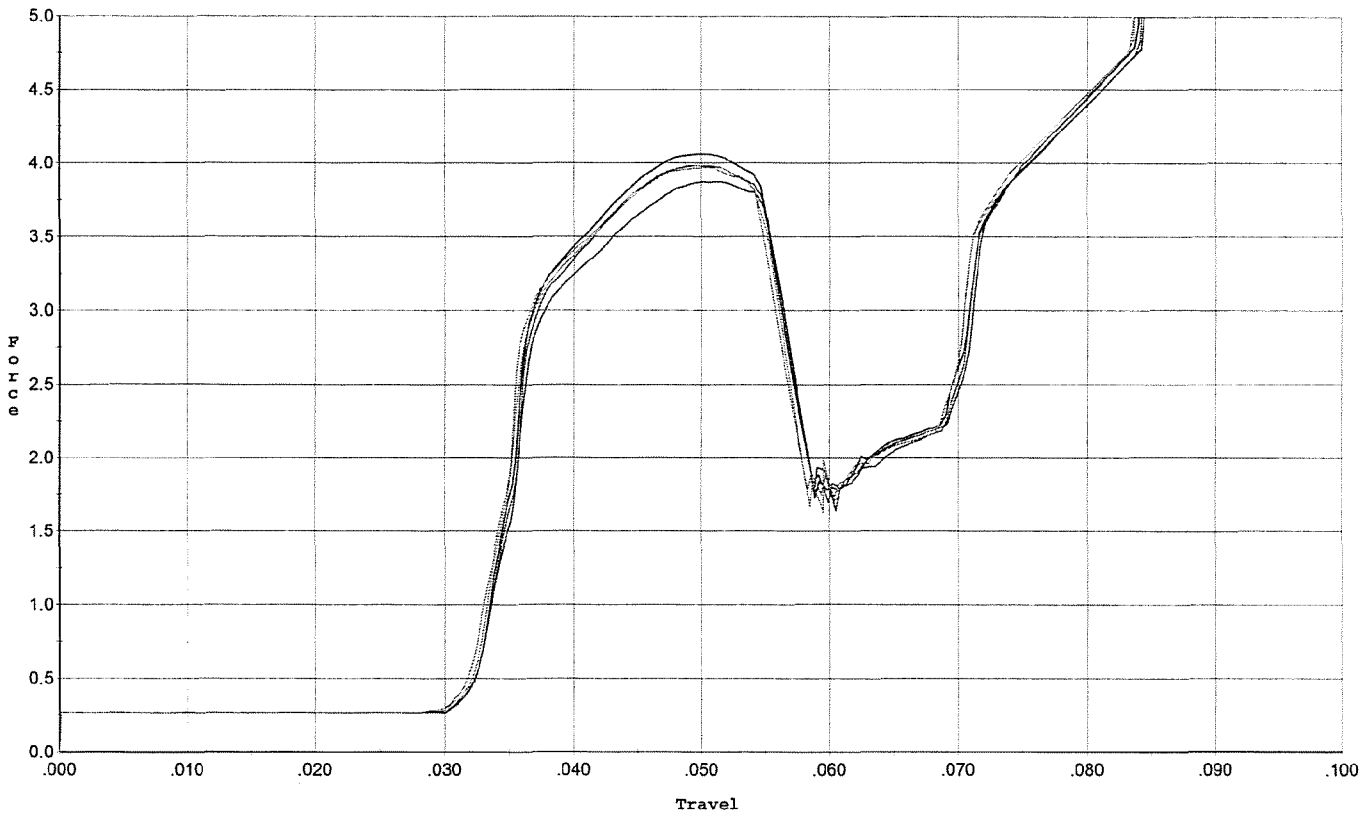
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.262	0.057	0.034	0.033	0.092		Set Trigger
2	3.937	0.058	0.034	0.033	0.087		Set Trigger
3	3.947	0.057	0.034	0.033	0.087		Set Trigger
4	3.949	0.056	0.034	0.033	0.086		Set Trigger
5	3.972	0.058	0.034	0.033	0.089		Set Trigger

Aug - 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



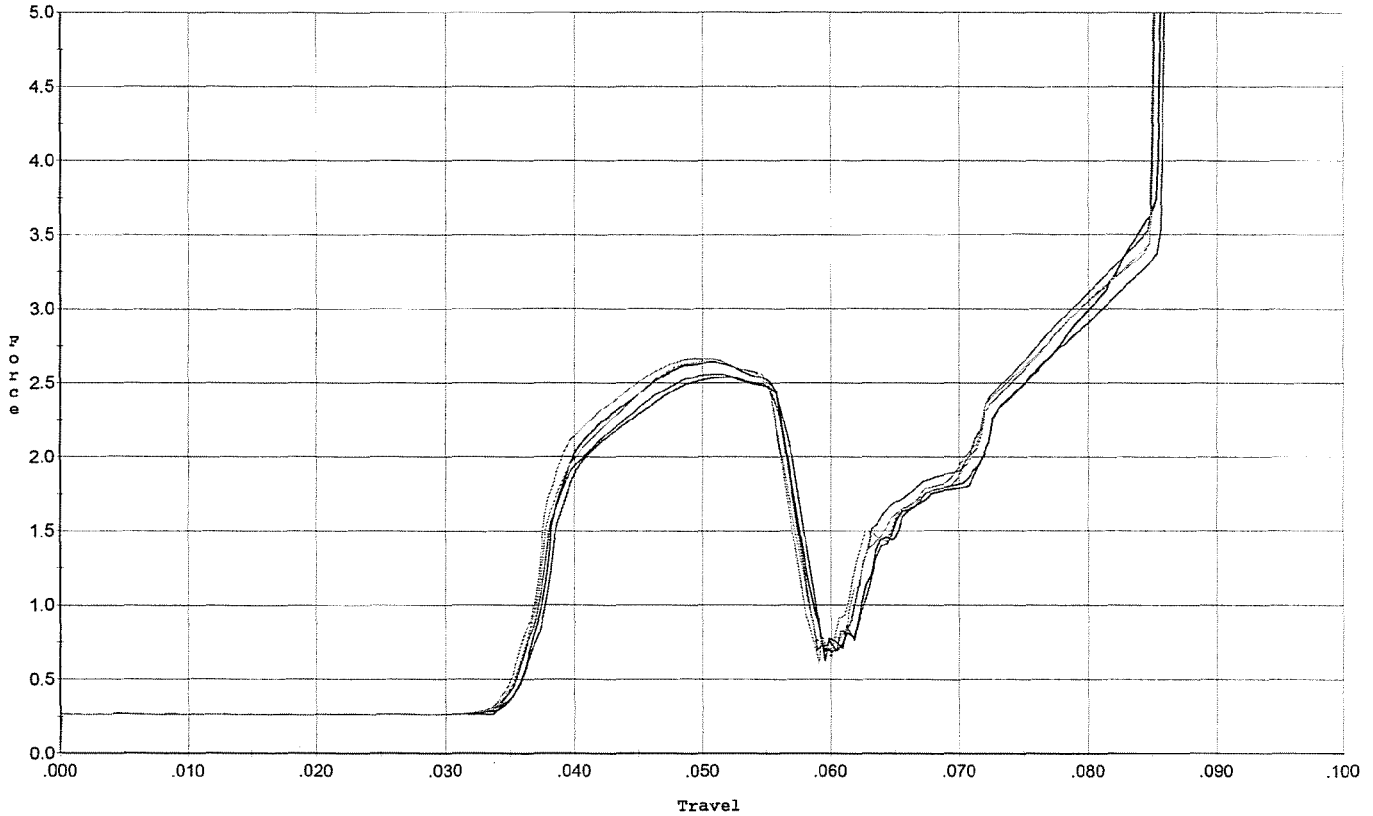
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.872	0.055	0.032	0.033	0.083		Set Trigger
2	4.061	0.056	0.032	0.032	0.090		Set Trigger
3	3.980	0.055	0.032	0.033	0.085		Set Trigger
4	3.982	0.055	0.032	0.032	0.086		Set Trigger
5	3.968	0.054	0.032	0.032	0.085		Set Trigger

Aug. 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



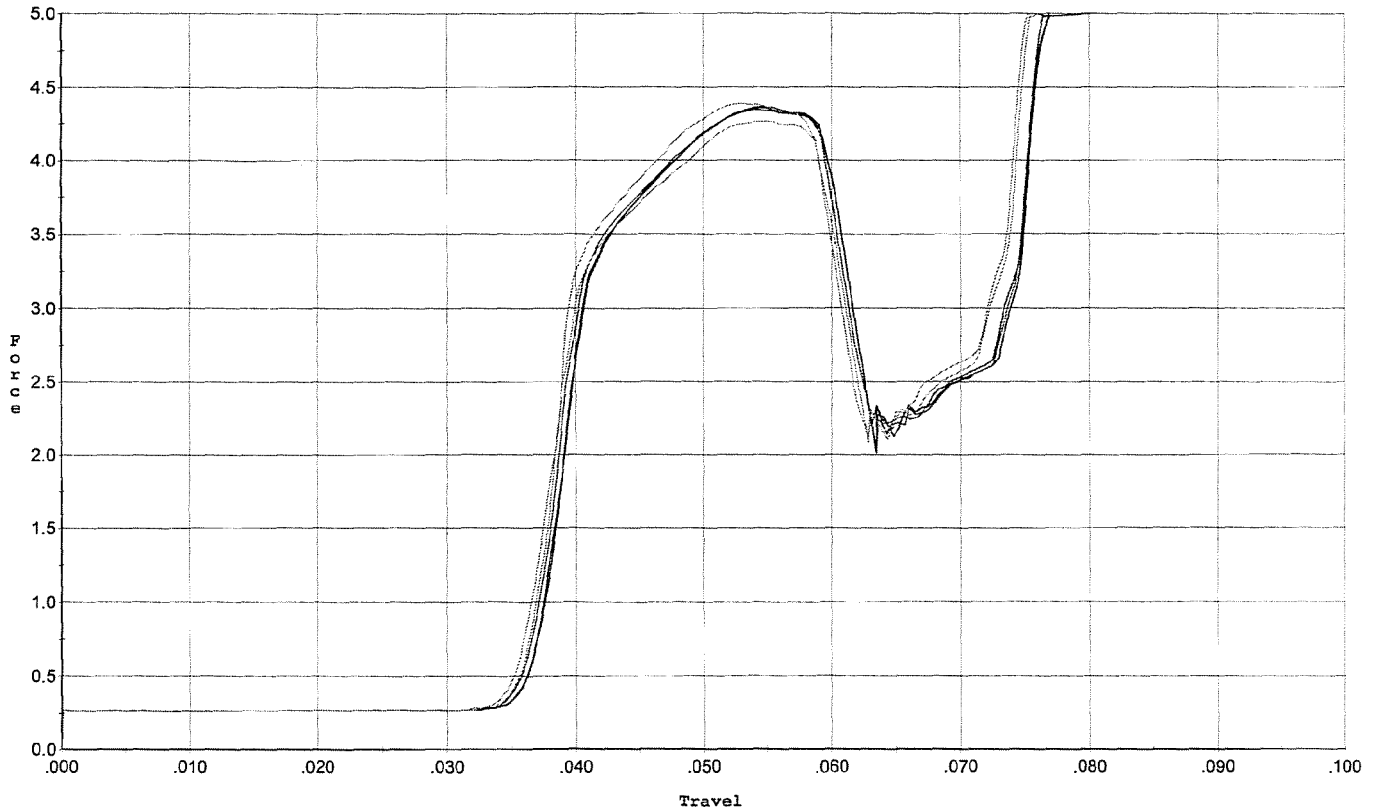
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.057	0.036	0.035	0.055		Set Trigger
2	2.640	0.056	0.036	0.035	0.056		Set Trigger
3	2.559	0.056	0.035	0.035	0.055		Set Trigger
4	2.651	0.055	0.035	0.035	0.055		Set Trigger
5	2.669	0.055	0.035	0.035	0.056		Set Trigger

Aug - 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.355	0.060	0.036	0.032	0.098		Set Trigger
2	4.347	0.060	0.036	0.031	0.098		Set Trigger
3	4.366	0.059	0.035	0.032	0.097		Set Trigger
4	4.268	0.060	0.035	0.031	0.098		Set Trigger
5	4.388	0.059	0.035	0.031	0.098		Set Trigger

Aug. 4.34