

G6771229

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



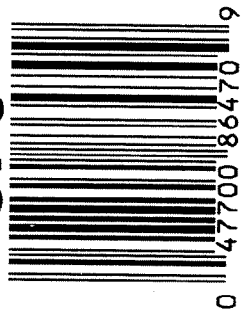
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771229

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6771229

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	J.P.D.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	J.P.D.
460	CHECK HEADSPACE		7-30-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	J.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX AUG 05 2008	8-01-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	8/5	BHT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	LSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

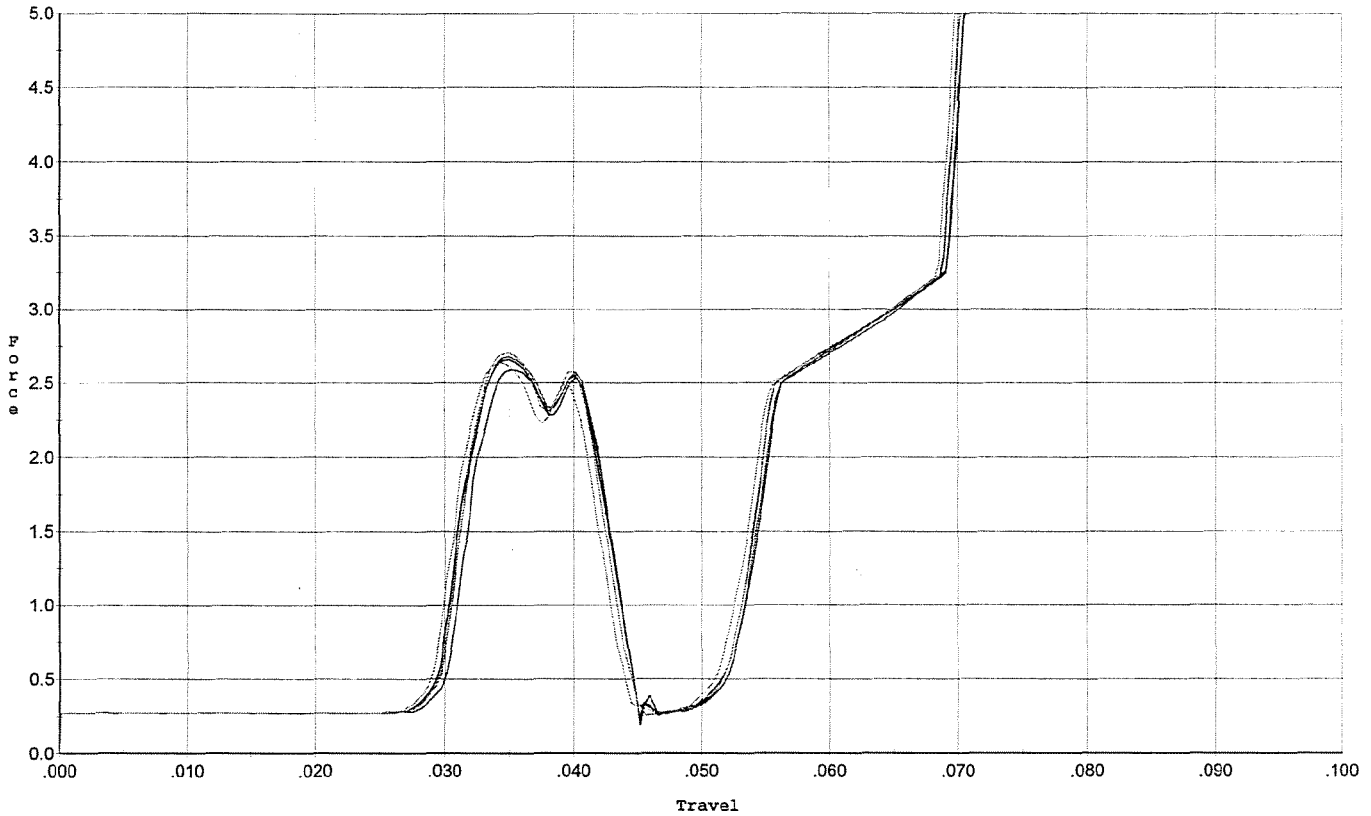
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3</u> <u>3.5</u> <u>3</u>	9-17-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>6.5</u> <u>7</u>	9-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	9-17-08	TL
	J) ASSEMBLE STOCK		8-26-08	RSN
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.34</u> <u>2.36</u> <u>2.41</u> <u>2.46</u>	9-9-08	RSN
	C) FUNCTION		9-17-08	TL
690	PACK		10/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



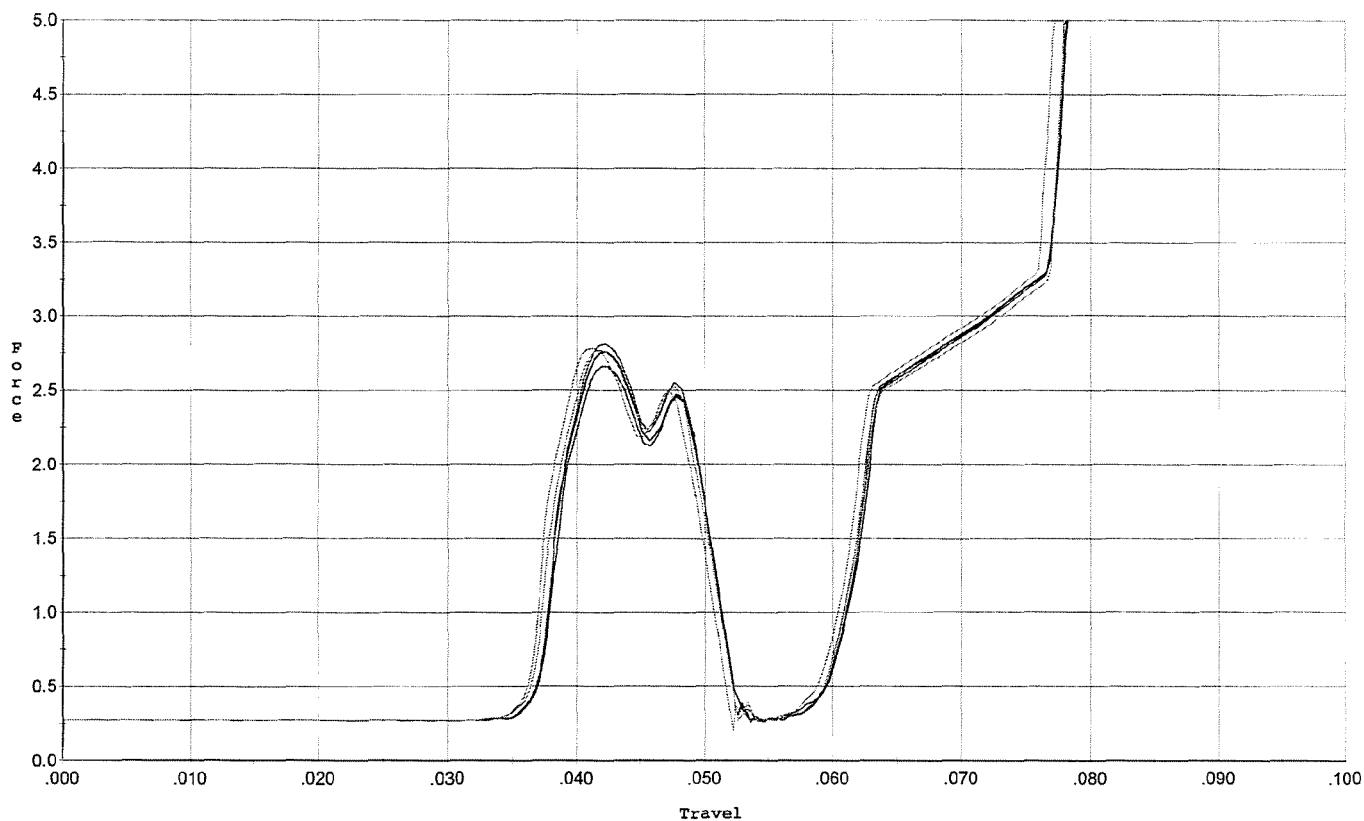
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.042	0.030	0.032	0.035		Set Trigger
2	2.661	0.043	0.029	0.032	0.037		Set Trigger
3	2.680	0.042	0.030	0.032	0.037		Set Trigger
4	2.638	0.041	0.029	0.032	0.035		Set Trigger
5	2.706	0.041	0.030	0.032	0.035		Set Trigger

Aug 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note:

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



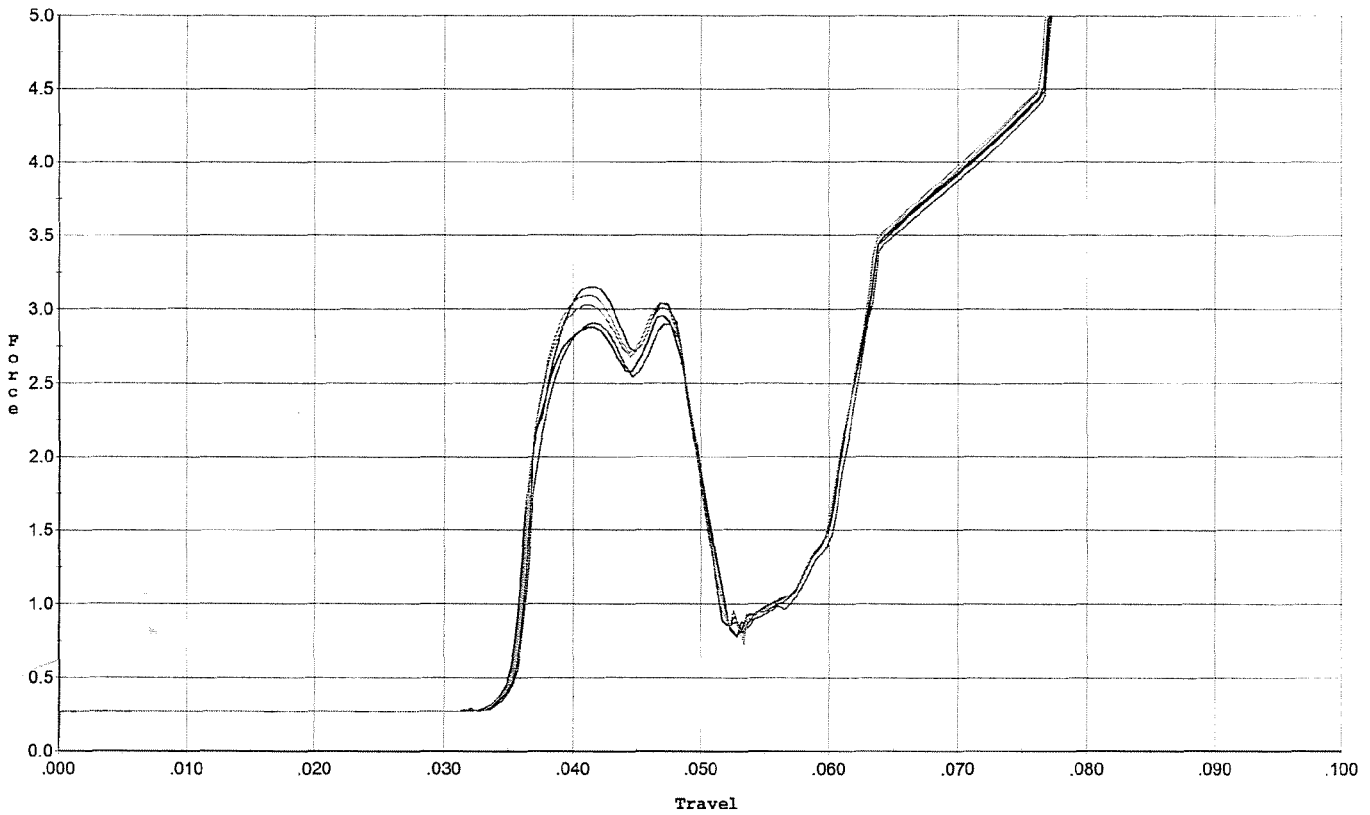
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.662	0.049	0.037	0.036	0.038		Set Trigger
2	2.761	0.049	0.037	0.035	0.039		Set Trigger
3	2.817	0.049	0.037	0.035	0.040		Set Trigger
4	2.770	0.050	0.036	0.035	0.041		Set Trigger
5	2.782	0.049	0.036	0.035	0.040		Set Trigger

Aug. 2-75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



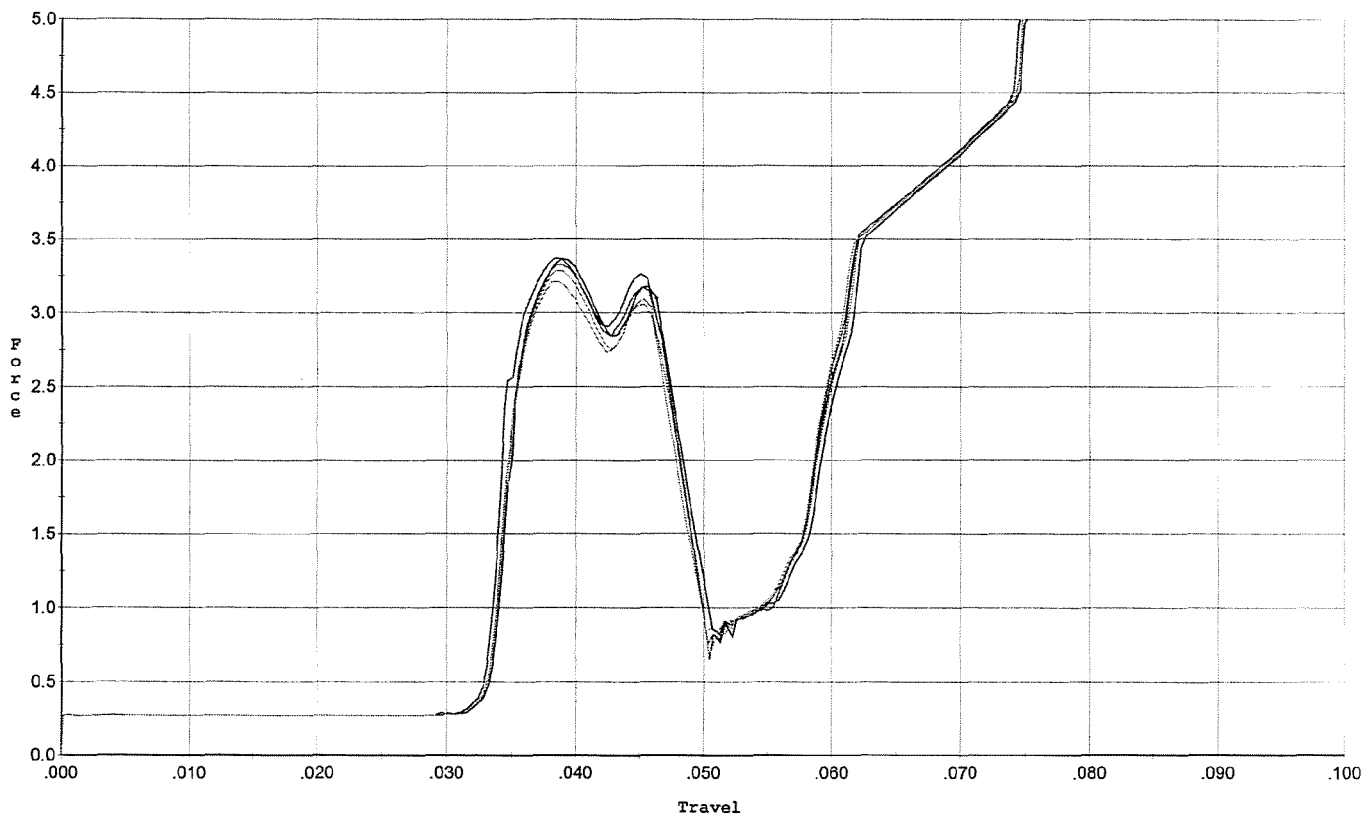
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.048	0.035	0.034	0.047		Set Trigger
2	2.955	0.048	0.035	0.034	0.046		Set Trigger
3	2.905	0.048	0.035	0.034	0.044		Set Trigger
4	3.093	0.048	0.035	0.034	0.047		Set Trigger
5	3.027	0.048	0.035	0.034	0.046		Set Trigger

Aug. 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



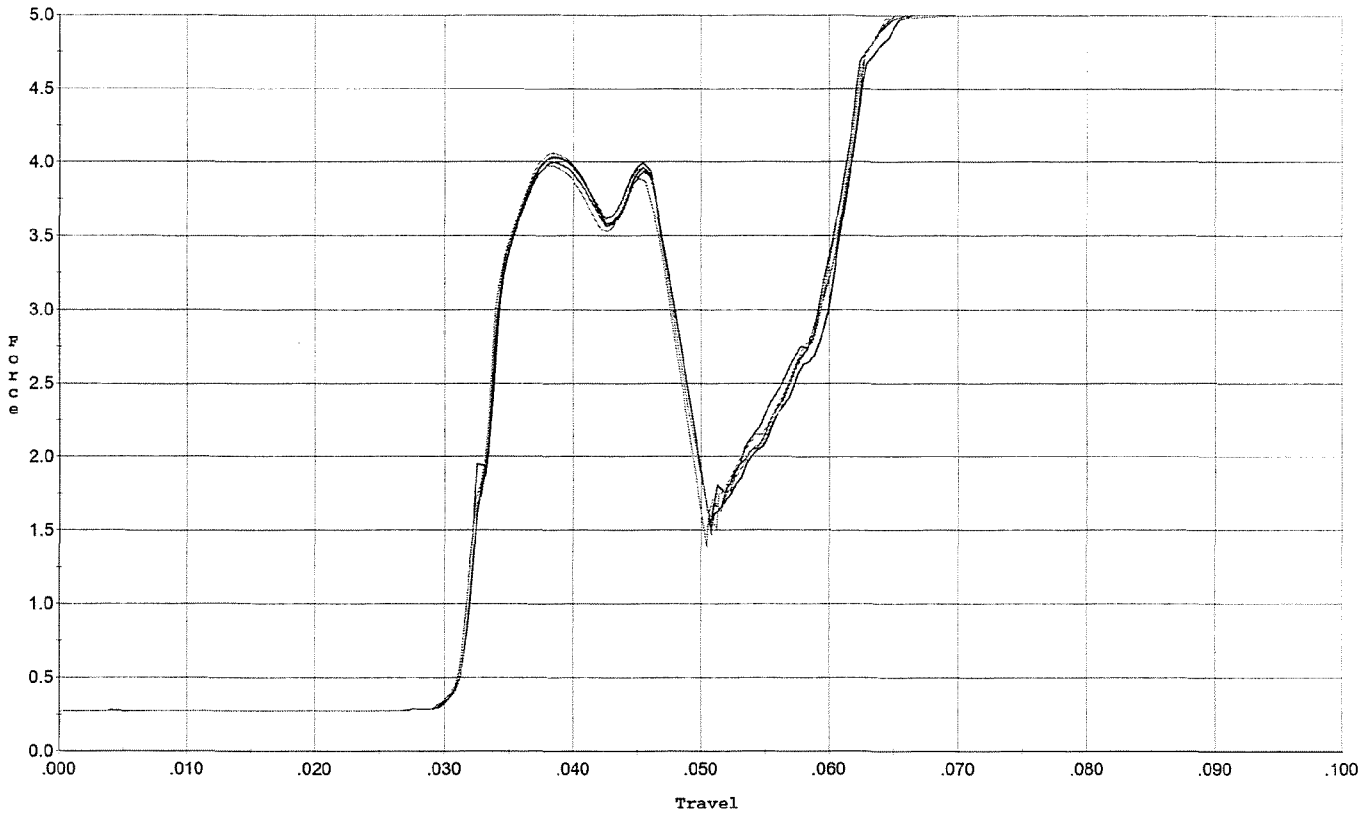
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.372	0.047	0.033	0.033	0.051		Set Trigger
2	3.367	0.046	0.033	0.033	0.049		Set Trigger
3	3.323	0.047	0.033	0.033	0.049		Set Trigger
4	3.210	0.046	0.033	0.033	0.047		Set Trigger
5	3.285	0.047	0.033	0.033	0.049		Set Trigger

Aug. 3-31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



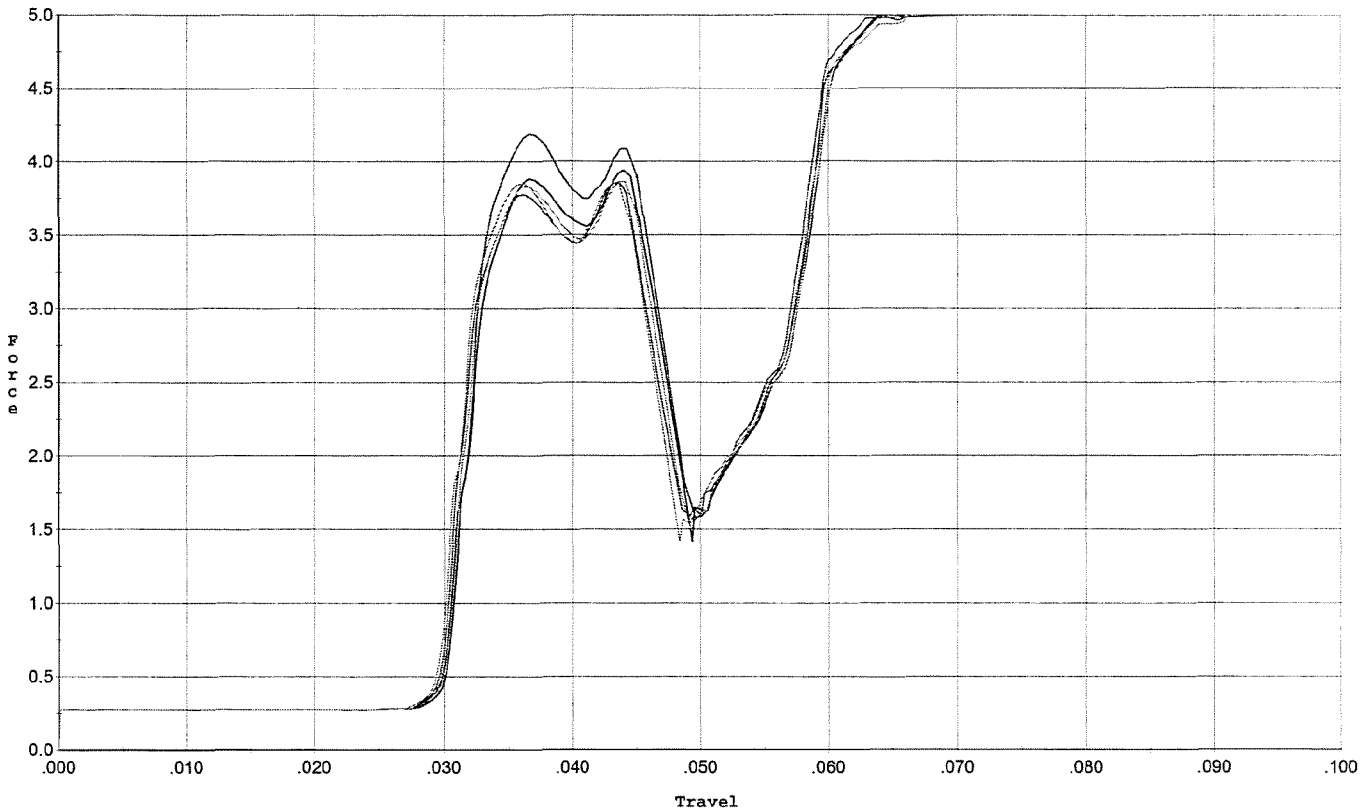
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.048	0.031	0.031	0.067		Set Trigger
2	4.034	0.048	0.031	0.031	0.066		Set Trigger
3	3.998	0.048	0.031	0.031	0.066		Set Trigger
4	3.972	0.047	0.031	0.031	0.064		Set Trigger
5	4.061	0.046	0.031	0.031	0.064		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lb.



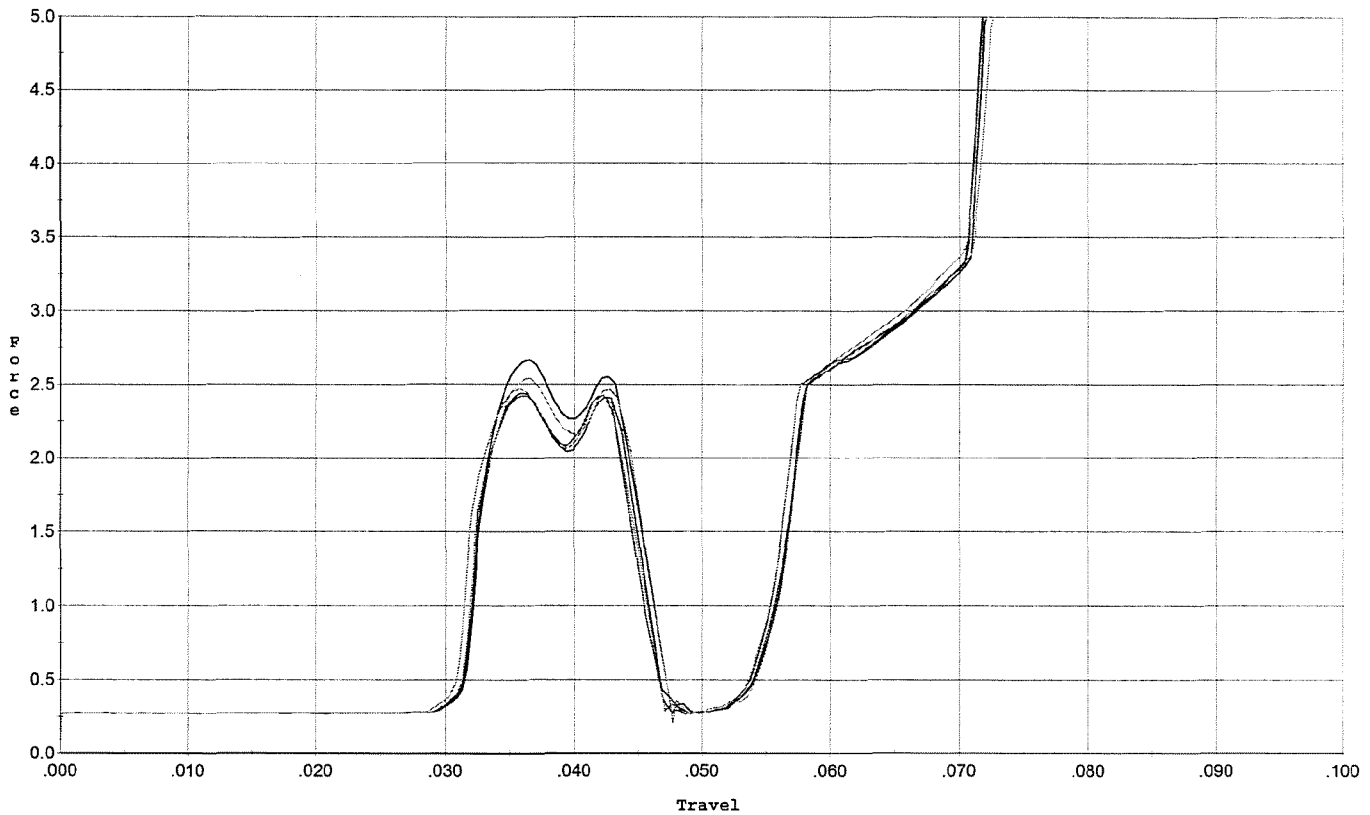
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.187	0.045	0.030	0.030	0.065		Set Trigger
2	3.943	0.046	0.030	0.030	0.064		Set Trigger
3	3.861	0.044	0.030	0.030	0.060		Set Trigger
4	3.864	0.045	0.030	0.031	0.061		Set Trigger
5	3.854	0.045	0.029	0.030	0.061		Set Trigger

Aug. 2. 94

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



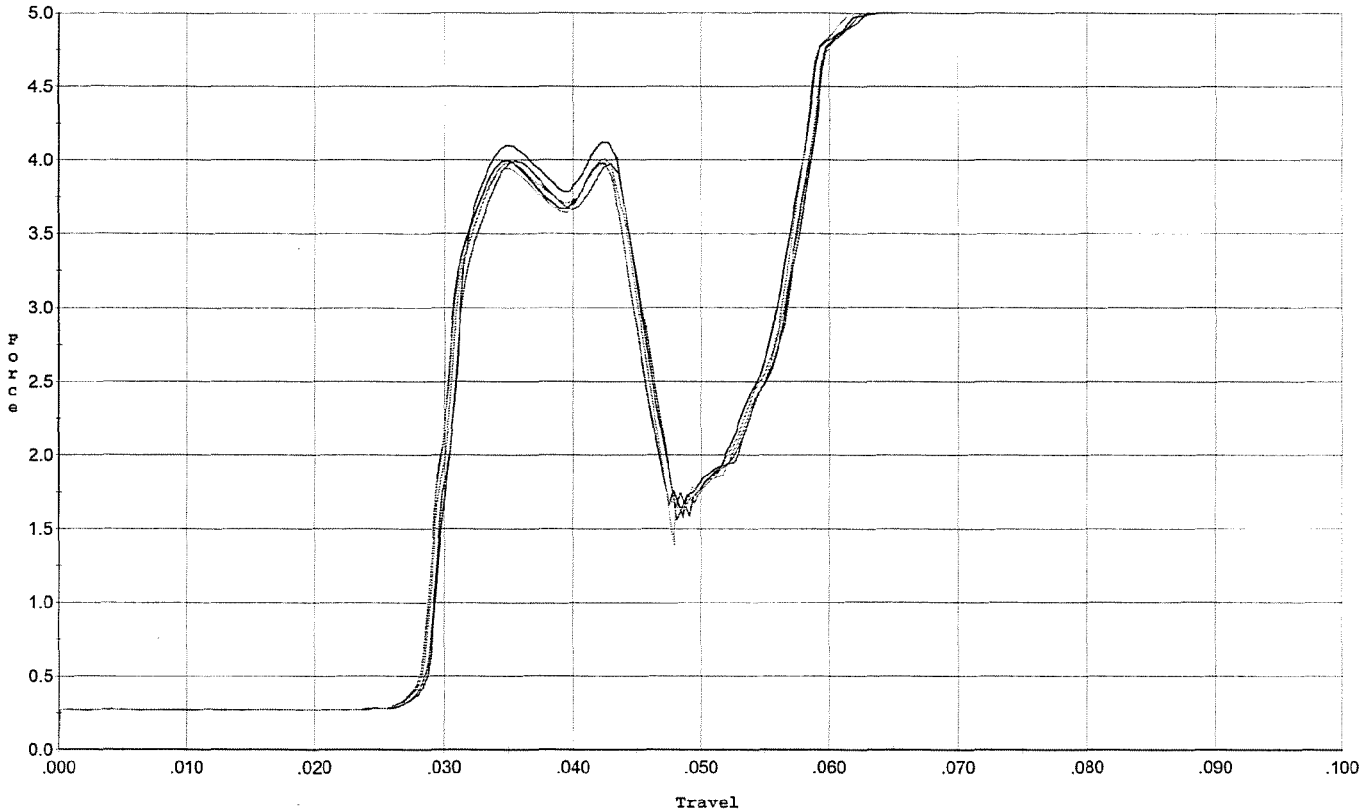
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.044	0.031	0.033	0.036		Set Trigger
2	2.666	0.045	0.031	0.032	0.039		Set Trigger
3	2.426	0.043	0.031	0.033	0.035		Set Trigger
4	2.536	0.044	0.031	0.033	0.038		Set Trigger
5	2.473	0.045	0.031	0.033	0.038		Set Trigger

Aug. 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.043	0.029	0.030	0.064		Set Trigger
2	3.996	0.043	0.028	0.029	0.063		Set Trigger
3	3.991	0.046	0.028	0.029	0.067		Set Trigger
4	3.968	0.043	0.028	0.029	0.063		Set Trigger
5	4.009	0.044	0.028	0.029	0.065		Set Trigger

App. 4.01