

G6771230

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

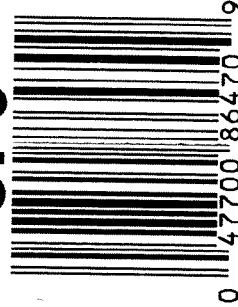
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771230

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6771230

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	RSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RZ
472	SERIALIZE BOLT HANDLE		7-24-08	RZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUL 25 2008	7-24-08	SD
480	MAGNAFLUX BBL ACTION	OPERATOR B/M	7-25-08	B/M
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DC
542	APPLY COATINGS (BARREL ACTION)		7-25-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-8-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-23	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-23	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	8-23	TL
	J) ASSEMBLE STOCK		8-8-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-27-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.28</u> <u>2.29</u> <u>2.31</u> <u>2.15</u>	8/16/08	Fm
	C) FUNCTION		8-27-08	BSN
690	PACK		8/27/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

7-30-08

TESTER

RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.48	2.56		2.36	
PULL #2	2.46	2.55		2.40	
PULL #3	2.44	2.58		2.37	
PULL #4	2.41	2.59		2.39	
PULL #5	2.44	2.45		2.37	
TOTAL	12.23	12.73		11.89	
AVERAGE	2.44	2.54		2.37	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	2.98		
PULL #2	3.15	3.01		
PULL #3	3.14	3.05		
PULL #4	3.13	2.98		
PULL #5	3.12	3.02		
TOTAL	15.66	15.04		
AVERAGE	3.13	3.00		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.09		4.07
PULL #2	4.19	4.14		4.19
PULL #3	3.90	4.13		4.13
PULL #4	4.26	4.11		4.18
PULL #5	4.18	4.13		4.03
TOTAL	20.76	20.60		20.60
AVERAGE	4.15	4.12		4.12