

G6771232

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



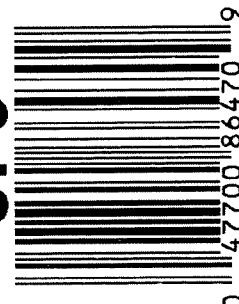
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771232

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 677 1232

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SPD
460	CHECK HEADSPACE		7-14-08	SPD
470	DIS-ASSEMBLE ACTION		7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX 7 2008	7-16-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	7-17-08	BHT
490	MAGNAFLUX BOLT		7-15-08	mk
500	ROLLMARK CALIBER		7-17-08	RT
520	GOFF BLAST BBL / REC		7-18-08	26
542	APPLY COATINGS (BARREL ACTION)		7-22-08	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-26-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>6.5</u>	<u>6.5</u>	7-30	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u>	<u>6.5</u>	<u>6.5</u>	7-30	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.023</u>	7-30	TL		
	J) ASSEMBLE STOCK					7-26-08	RSN		
	K) ASSEMBLE SWIVEL STUDS					10-20-08	RJN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 &	FUNCTION TEST AND		PASS	FAIL		9-9-08	FM		
650	TARGET		PASS	FAIL		7-28-08	TRW		
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/9/08 7-28-08	JS TL		
670	FINAL INSPECTION A) HEADSPACE					10-20-08	RJN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u>	<u>2.47</u>	<u>2.47</u>	<u>2.46</u>	<u>2.44</u>	7-29-08	TRW
	C) FUNCTION							10-20-08	RJN
690	PACK							12-9-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE July 16, 2008
TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.55	2.70		2.66	
PULL #2	2.45	2.65		2.60	
PULL #3	2.74	2.60		2.61	
PULL #4	2.70	2.57		2.63	
PULL #5	2.66	2.54		2.57	
TOTAL	1310	1300		1307	
AVERAGE	2.62	2.60		2.61	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.25		
PULL #2	2.98	3.16		
PULL #3	3.10	3.06		
PULL #4	3.03	3.14		
PULL #5	3.04	3.14		
TOTAL	1530	1619		
AVERAGE	3.06	3.23		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.14	4.14		4.10
PULL #2	4.09	4.09		4.07
PULL #3	4.07	4.10		4.01
PULL #4	4.03	4.09		4.00
PULL #5	4.01	4.03		4.10
TOTAL	2034	2045		2028
AVERAGE	4.06	4.09		4.05