

G6771233

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



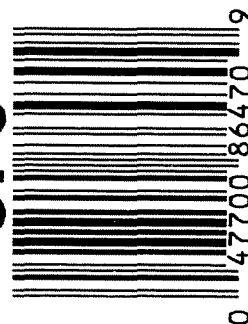
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6771233**

**UPC**



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6771233

| OP # | OPERATION NAME                                                                                                                         | READINGS    | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|-------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |             | 7-22-08 | PSN     |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |             | 7-22-08 | PSN     |
| 440  | PROOF                                                                                                                                  |             | 7-23-08 | TRW     |
| 460  | CHECK HEADSPACE                                                                                                                        |             | 7-23-08 | TRW     |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |             | 7-24-08 | RJZ     |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  | MAGNA-FLUX  | 7-24-08 | RJZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | JUL 25 2008 | 7-24-08 | SD      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR BA | 7/25/08 | BA      |
| 490  | MAGNAFLUX BOLT                                                                                                                         |             |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |             | 7/25/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |             | 7/28/08 | DE      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |             | 7 31    | W       |
| 545  | (BOLT)                                                                                                                                 |             |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |             |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |             | 8-5-08  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |             | 8-5-08  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |             | 8-5-08  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |             | 8-7-08  | PSW     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |             |         |         |

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|              |                                                                       |                                           |                                                             |         |     |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-------------------------------------------------------------|---------|-----|
| 560          | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>6.5</u> <u>6</u> <u>6</u>                                | 8-14    | TL  |
| CONT.        |                                                                       |                                           |                                                             |         |     |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>6.5</u> <u>6.5</u> <u>6.5</u>                            | 8-14    | TL  |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                                                             |         |     |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.022</u> <u>.023</u> <u>.024</u>                         | 8-14    | TL  |
|              | J) ASSEMBLE STOCK                                                     |                                           |                                                             | 8-7-08  | RSN |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                                                             | 8-26    | TL  |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                                                             |         |     |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                                                             |         |     |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                                                             |         |     |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 8-8-08  | TRW |
|              | MALFUNCTION                                                           | CORRECTION                                | N/A                                                         |         |     |
|              | MALFUNCTION                                                           | CORRECTION                                |                                                             |         |     |
|              | MALFUNCTION                                                           | CORRECTION                                |                                                             |         |     |
|              | MALFUNCTION                                                           | CORRECTION                                |                                                             |         |     |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |                                                             | 8-8-08  | TL  |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                                                             | 8-26    | TL  |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.56</u> <u>2.50</u> <u>2.45</u> <u>2.32</u> <u>2.51</u> | 8/14/08 | Fm  |
|              | C) FUNCTION                                                           |                                           |                                                             | 8-26    | TL  |
| 690          | PACK                                                                  |                                           |                                                             | 8-27-08 | TL  |

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AVERAGE PULL FORCE BETWEEN

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-30-08

TESTER RP

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 252                 | 2.50                        |                                   | 247   |          |
| PULL #2 | 257                 | 2.57                        |                                   | 2.51  |          |
| PULL #3 | 243                 | 2.60                        |                                   | 2.51  |          |
| PULL #4 | 250                 | 2.63                        |                                   | 2.51  |          |
| PULL #5 | 254                 | 2.59                        |                                   | 2.50  |          |
| TOTAL   | 12.56               | 12.89                       |                                   | 12.50 |          |
| AVERAGE | 2.51                | 2.57                        |                                   | 2.50  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 306                 | 3.03                        |  |          |
| PULL #2 | 314                 | 2.98                        |  |          |
| PULL #3 | 310                 | 2.98                        |  |          |
| PULL #4 | 320                 | 2.86                        |  |          |
| PULL #5 | 317                 | 3.02                        |  |          |
| TOTAL   | 15.67               | 14.87                       |  |          |
| AVERAGE | 3.13                | 2.97                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 410                 | 4.04                        |                                   | 4.11                                    |
| PULL #2 | 411                 | 4.22                        |                                   | 4.24                                    |
| PULL #3 | 410                 | 4.20                        |                                   | 4.18                                    |
| PULL #4 | 400                 | 4.17                        |                                   | 4.29                                    |
| PULL #5 | 403                 | 4.20                        |                                   | 4.33                                    |
| TOTAL   | 20.34               | 20.83                       |                                   | 21.15                                   |
| AVERAGE | 4.06                | 4.16                        |                                   | 4.23                                    |