

G6771236

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



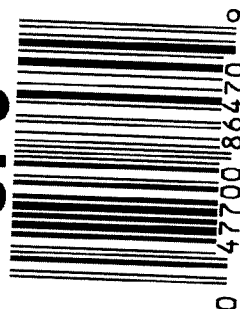
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771236

UPC

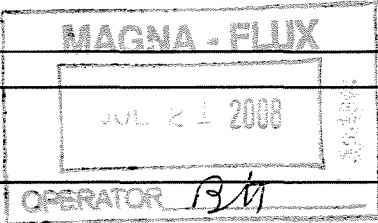


3J FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771236

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RSN
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SD
460	CHECK HEADSPACE		7-14-08	SD
470	DIS-ASSEMBLE ACTION		7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-15-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	B.M.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22-08	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-25-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7-30	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6</u> <u>6.5</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7-30	TC
	J) ASSEMBLE STOCK		7/25/08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RSH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-28-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-28-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RSH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.55</u> <u>2.45</u> <u>2.43</u> <u>2.60</u>	7-29-08	TRW
	C) FUNCTION		8-27-08	RSH
690	PACK		9-2-08	TC

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE

7-22-08

TESTER

S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.54	2.23		2.64	
PULL #2	2.78	2.36		2.53	
PULL #3	2.87	2.19		2.51	
PULL #4	2.95	2.16		2.49	
PULL #5	2.87	2.37		2.47	
TOTAL	14.01	11.31		12.61	
AVERAGE	2.80	2.26		2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.06		
PULL #2	3.41	3.19		
PULL #3	3.44	3.09		
PULL #4	3.18	2.96		
PULL #5	3.00	2.91		
TOTAL	16.37	15.21		
AVERAGE	3.27	3.04		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.20	4.07		4.16
PULL #2	4.17	4.09		4.11
PULL #3	4.08	4.06		4.03
PULL #4	4.18	4.07		4.01
PULL #5	4.16	4.02		4.04
TOTAL	20.79	20.31		20.35
AVERAGE	4.15	4.06		4.07