

6771238

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



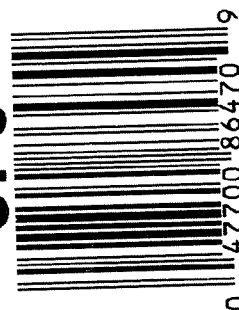
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771238

UPC

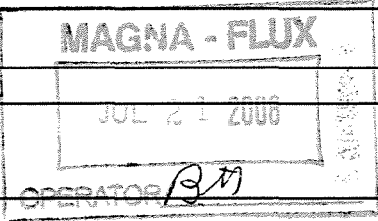


BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771238

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	ESW
430	ASSEMBLE TO STOCK		7-14-08	ESW
440	PROOF		7-14-08	SD
460	CHECK HEADSPACE		7-14-08	SD
470	DIS-ASSEMBLE ACTION		7-15-08	LIZ
472	SERIALIZE BOLT HANDLE		7-15-08	LIZ
475	DRILL AND TAP SIGHT HOLES		7-15-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	RM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	U
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4 LBS.</u>	<u>4 LBS.</u>	<u>4 LBS.</u>	8-13-08	L.P.D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5 LBS.</u>	<u>5 LBS.</u>	<u>5 LBS.</u>	8-13-08	L.P.D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u>	<u>.021</u>	<u>.021</u>	8-13-08	L.P.D.		
	J) ASSEMBLE STOCK					7-24-08	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					8-13-08	L.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					8-13-08	L.P.D.		
	M) IRON SIGHT ALIGNMENT					8-13-08	L.P.D.		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					8-13-08	L.P.D.		
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		7-25-08	MEN		
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION		N/A						
		CORRECTION							
660	INSPECT FOR LIVE AMMO					7-25-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					8-13-08	L.P.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u>	<u>2.61</u>	<u>2.23</u>	<u>2.39</u>	<u>2.29</u>	8-7-08	TRW
	C) FUNCTION					8-13-08	L.P.D.		
690	PACK					8/22/08	Fm		

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE July 17, 2008
TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.81	2.84		2.76	
PULL #2	2.71	2.75		2.56	
PULL #3	2.36	2.54		2.62	
PULL #4	2.51	2.30		2.75	
PULL #5	2.59	2.23		2.60	
TOTAL	1298	1266		1329	
AVERAGE	2.59	2.53		2.65	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.32		
PULL #2	3.01	3.20		
PULL #3	3.02	3.19		
PULL #4	3.10	3.07		
PULL #5	3.11	3.08		
TOTAL	1539	1586		
AVERAGE	3.07	3.17		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.13	4.24		4.10
PULL #2	4.13	4.07		4.10
PULL #3	4.10	4.30		4.12
PULL #4	4.11	4.22		3.84
PULL #5	3.88	3.85		3.94
TOTAL	2035	2068		2010
AVERAGE	4.07	4.13		4.02