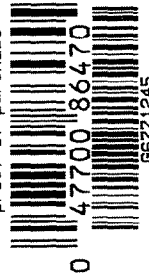


66771245

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



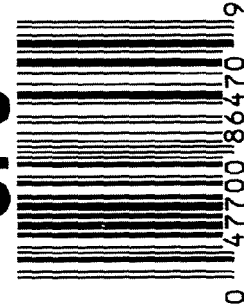
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6771245**

**UPC**



3J FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6771245

| OP # | OPERATION NAME                                                 | READINGS | DATE    | INITIAL |
|------|----------------------------------------------------------------|----------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |          | 7-14-08 | RP      |
| 430  | ASSEMBLE TO STOCK                                              |          | 7-14-08 | SP      |
| 440  | PROOF                                                          |          | 7-14-08 | SPD     |
| 460  | CHECK HEADSPACE                                                |          | 7-14-08 | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                            |          | 7-15-08 | RTZ     |
| 472  | SERIALIZE BOLT HANDLE                                          |          | 7-15-08 | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |          | 7-16-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           |          | 7-17-08 | BA      |
| 490  | MAGNAFLUX BOLT                                                 |          |         |         |
| 500  | ROLLMARK CALIBER                                               |          | 7/17/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                           |          |         |         |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |          | 7-22    | CC      |
| 545  | (BOLT)                                                         |          |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |          | 7-25-08 | SD      |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |          |         |         |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          | 7-25-08 | SD      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          | 7-25-08 | SD      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |          | 7-28-08 | BSN     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |         |         |
|      | 2.50 LBS +/- .5 LBS                                            |          |         |         |

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| OP #         | OPERATION NAME                                                           | READINGS                                             | DATE              | INITIAL |
|--------------|--------------------------------------------------------------------------|------------------------------------------------------|-------------------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6</u> <u>6</u> <u>5.5</u>                         | 8-2-08            | TL      |
| CONT.        |                                                                          |                                                      |                   |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>7</u> <u>7</u> <u>7</u>                           | 8-2               | TL      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                      | <del>8-2-08</del> |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.024</u>                  | 8-2               | TL      |
|              | J) ASSEMBLE STOCK                                                        |                                                      | 7-28-08           | PSN     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                      | 8-28-08           | PSN     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                      |                   |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                      |                   |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                      |                   |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                 | 7-29-08           | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                           |                   |         |
|              | MALFUNCTION                                                              | CORRECTION                                           |                   |         |
|              | MALFUNCTION                                                              | CORRECTION                                           |                   |         |
|              | MALFUNCTION                                                              | CORRECTION                                           |                   |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                      | 7-29-08           | TL      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                      | 8-28-08           | PSN     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.12</u> <u>2.17</u> <u>2.02-2.08</u> <u>2.05</u> | 8-1-08            | PSN     |
|              | C) FUNCTION                                                              |                                                      | 8-28-08           | PSN     |
| 690          | PACK                                                                     |                                                      | 9-2-08            | TL      |

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AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

DATE July 16, 2008

TESTER S. Day

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.63                | 2.87                        |                                   | 2.66  |          |
| PULL #2 | 2.53                | 2.73                        |                                   | 2.57  |          |
| PULL #3 | 2.81                | 2.62                        |                                   | 2.56  |          |
| PULL #4 | 2.51                | 2.51                        |                                   | 2.54  |          |
| PULL #5 | 2.47                | 2.47                        |                                   | 2.53  |          |
| TOTAL   | 12.95               | 13.20                       |                                   | 12.86 |          |
| AVERAGE | 2.59                | 2.64                        |                                   | 2.57  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.25                | 3.27                        |  |          |
| PULL #2 | 3.05                | 3.26                        |  |          |
| PULL #3 | 3.11                | 3.07                        |  |          |
| PULL #4 | 3.04                | 3.20                        |  |          |
| PULL #5 | 3.14                | 3.18                        |  |          |
| TOTAL   | 15.59               | 15.98                       |  |          |
| AVERAGE | 3.11                | 3.19                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.06                | 4.28                        |                                   | 4.04                                    |
| PULL #2 | 4.01                | 4.27                        |                                   | 4.00                                    |
| PULL #3 | 4.00                | 4.22                        |                                   | 4.26                                    |
| PULL #4 | 4.03                | 4.19                        |                                   | 4.32                                    |
| PULL #5 | 3.99                | 4.19                        |                                   | 4.30                                    |
| TOTAL   | 20.09               | 21.15                       |                                   | 20.92                                   |
| AVERAGE | 4.01                | 4.23                        |                                   | 4.18                                    |