

G677 1248

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



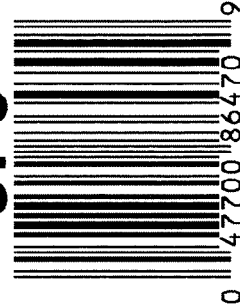
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771248

UPC



BM FORM

GUN SERIAL #

MAGNA FLUX
AUG 05 2008
OPERATOR *DT*

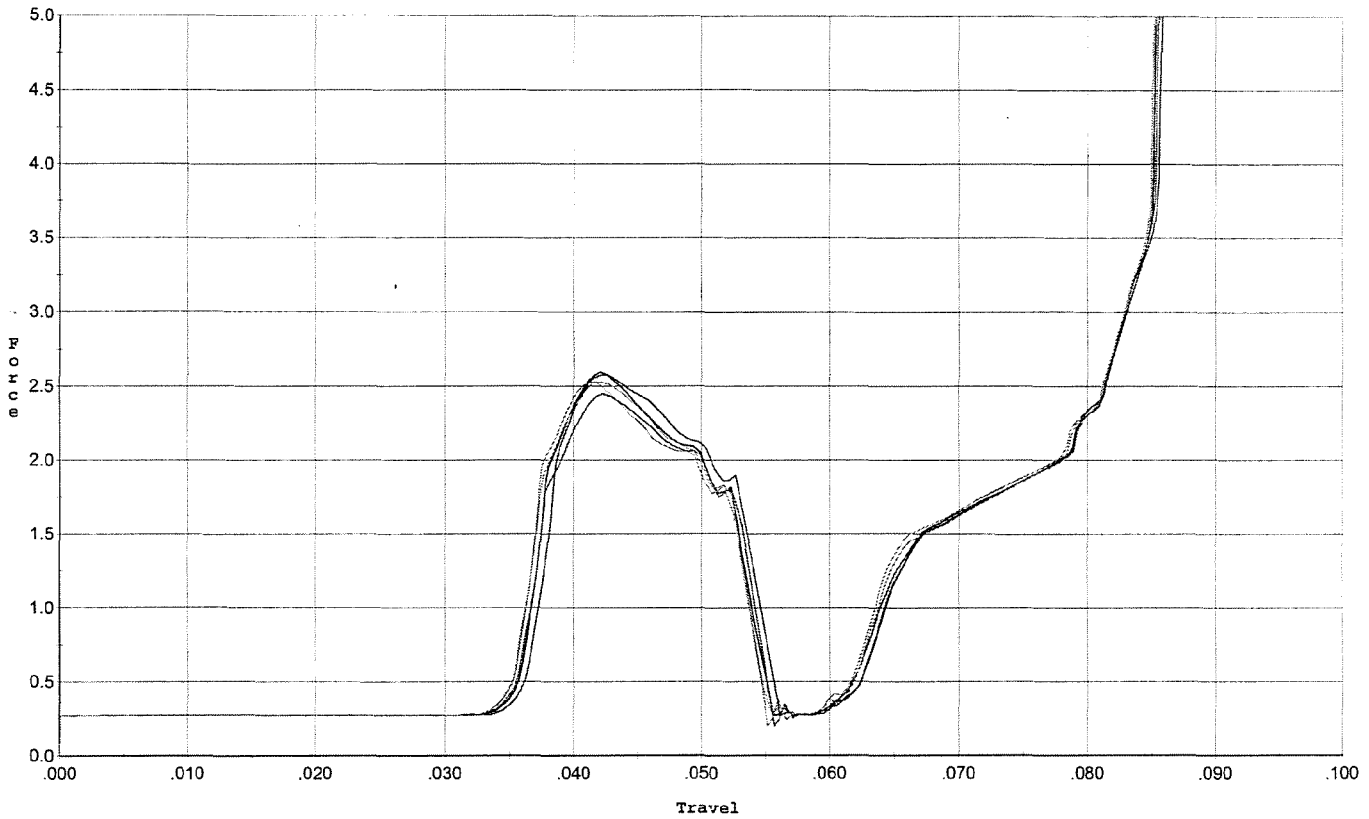
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2</u> <u>2</u>	9-12-08 9-12-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3</u>	9-12-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	9-12-08	TL
	J) ASSEMBLE STOCK		9-12-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	9/4/08	JS
660	INSPECT FOR LIVE AMMO		9/4/08	JS
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.83</u> <u>2.83</u> <u>2.13</u> <u>2.62</u>	9-11-08	BSH
	C) FUNCTION		9-12-08	TL
690	PACK		9/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



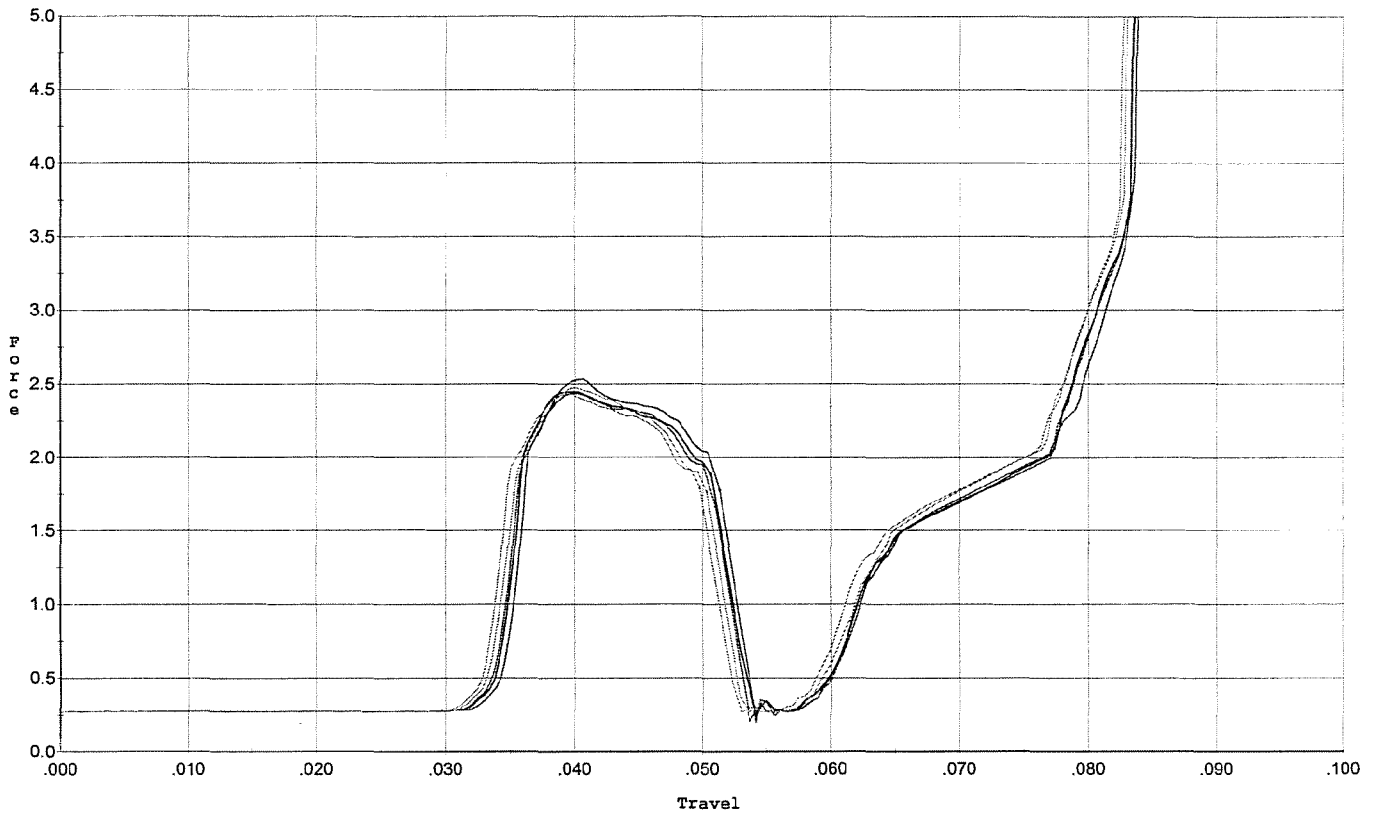
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.054	0.036	0.038	0.047		Set Trigger
2	2.594	0.052	0.036	0.038	0.045		Set Trigger
3	2.450	0.053	0.036	0.038	0.045		Set Trigger
4	2.527	0.052	0.035	0.037	0.046		Set Trigger
5	2.526	0.053	0.035	0.037	0.045		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



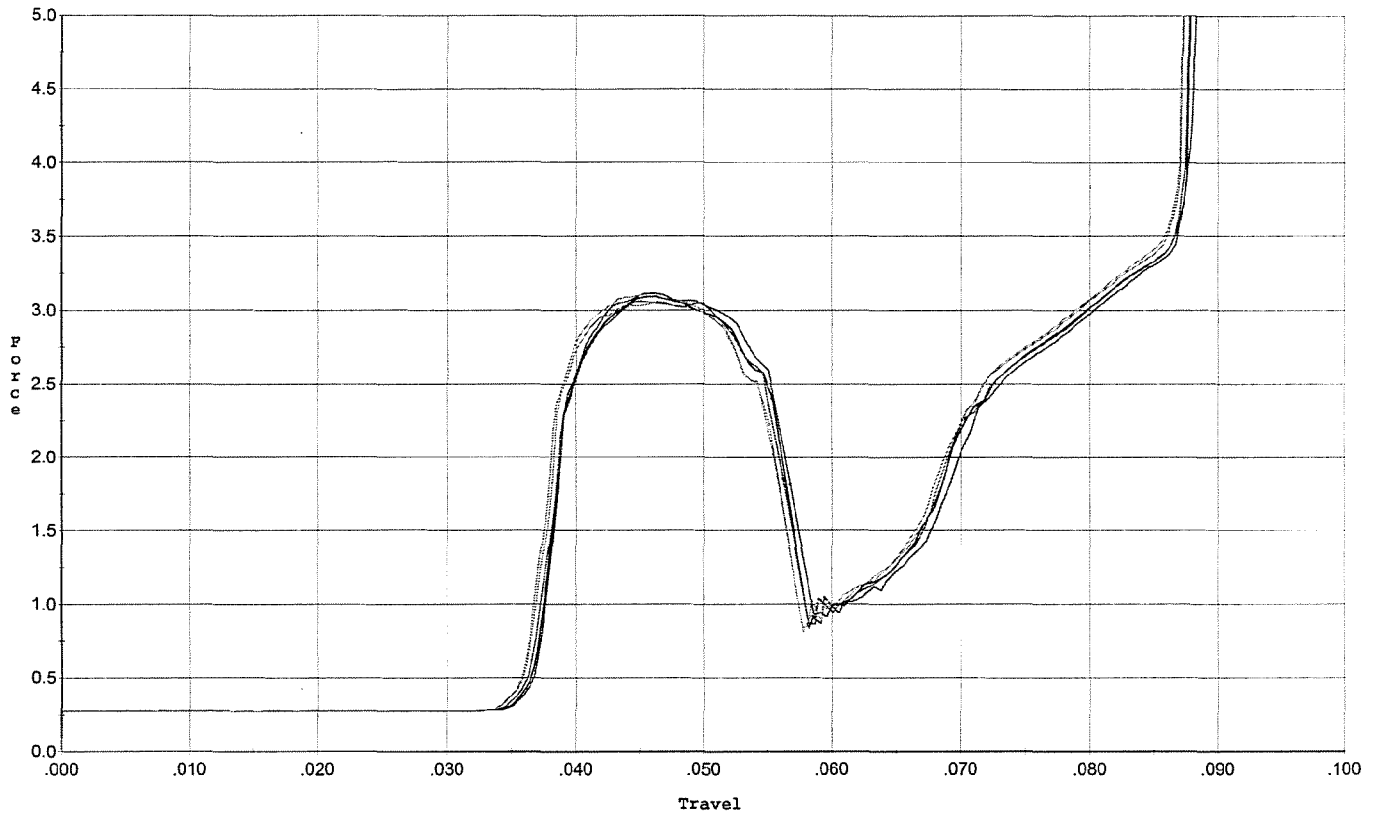
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.051	0.034	0.036	0.047		Set Trigger
2	2.445	0.051	0.034	0.037	0.046		Set Trigger
3	2.436	0.051	0.033	0.037	0.046		Set Trigger
4	2.468	0.050	0.033	0.037	0.046		Set Trigger
5	2.433	0.050	0.033	0.037	0.045		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



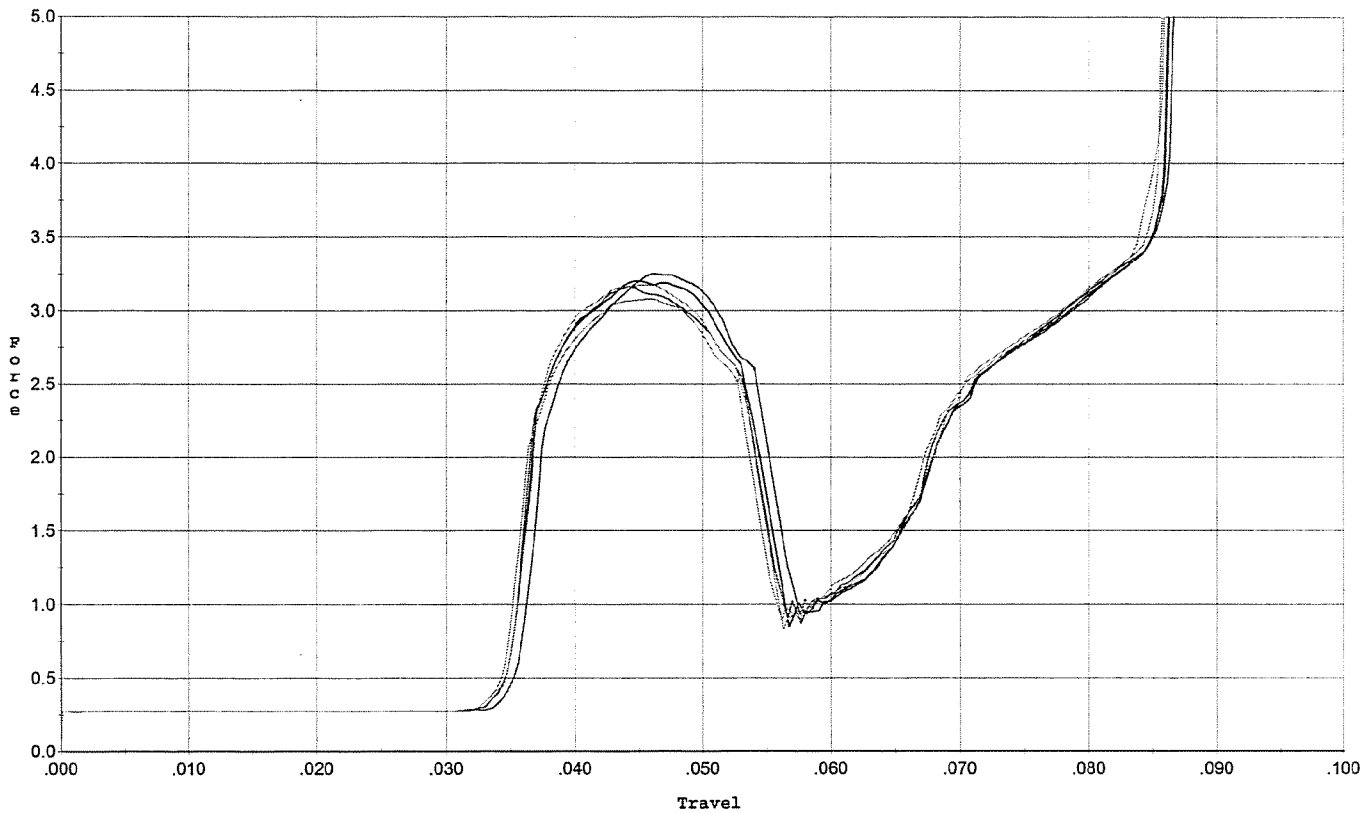
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.057	0.037	0.037	0.064		Set Trigger
2	3.093	0.055	0.036	0.037	0.061		Set Trigger
3	3.061	0.056	0.036	0.037	0.062		Set Trigger
4	3.060	0.055	0.036	0.037	0.061		Set Trigger
5	3.111	0.055	0.036	0.037	0.062		Set Trigger

AVG 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



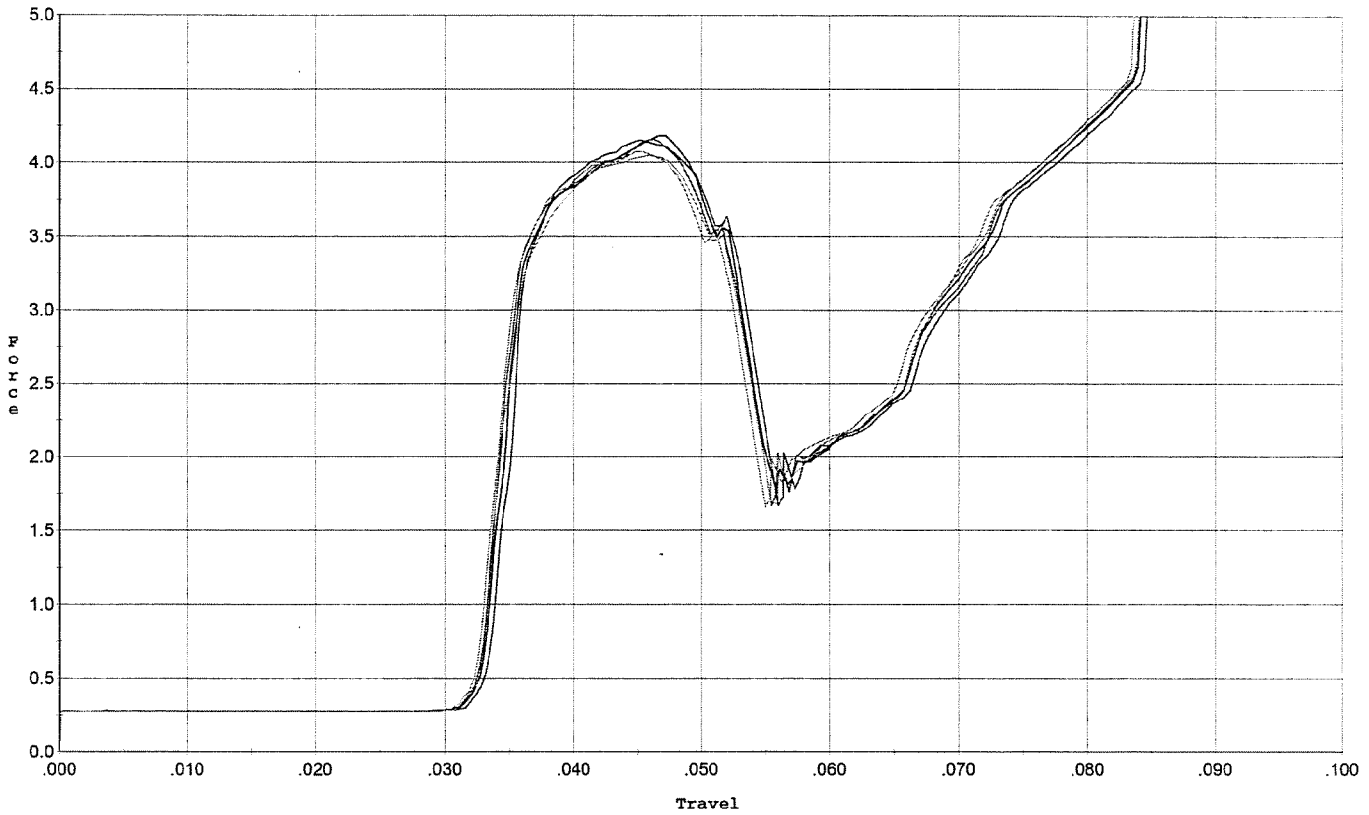
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.250	0.054	0.035	0.037	0.063		Set Trigger
2	3.201	0.054	0.034	0.036	0.064		Set Trigger
3	3.164	0.053	0.035	0.036	0.061		Set Trigger
4	3.175	0.053	0.034	0.036	0.062		Set Trigger
5	3.079	0.053	0.034	0.036	0.059		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



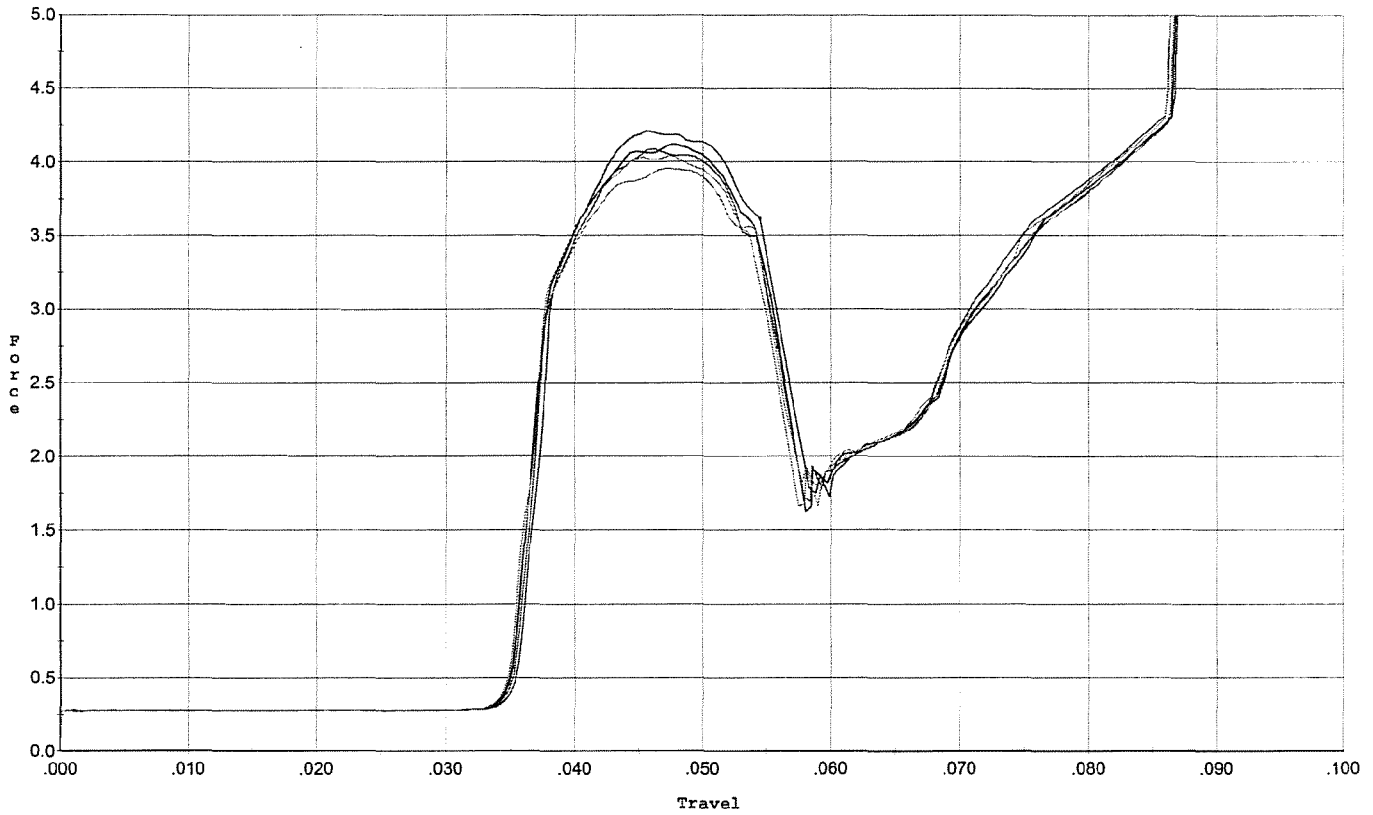
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.053	0.033	0.034	0.081		Set Trigger
2	4.181	0.052	0.032	0.034	0.080		Set Trigger
3	4.157	0.053	0.032	0.034	0.081		Set Trigger
4	4.049	0.053	0.033	0.034	0.080		Set Trigger
5	4.075	0.052	0.032	0.034	0.079		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



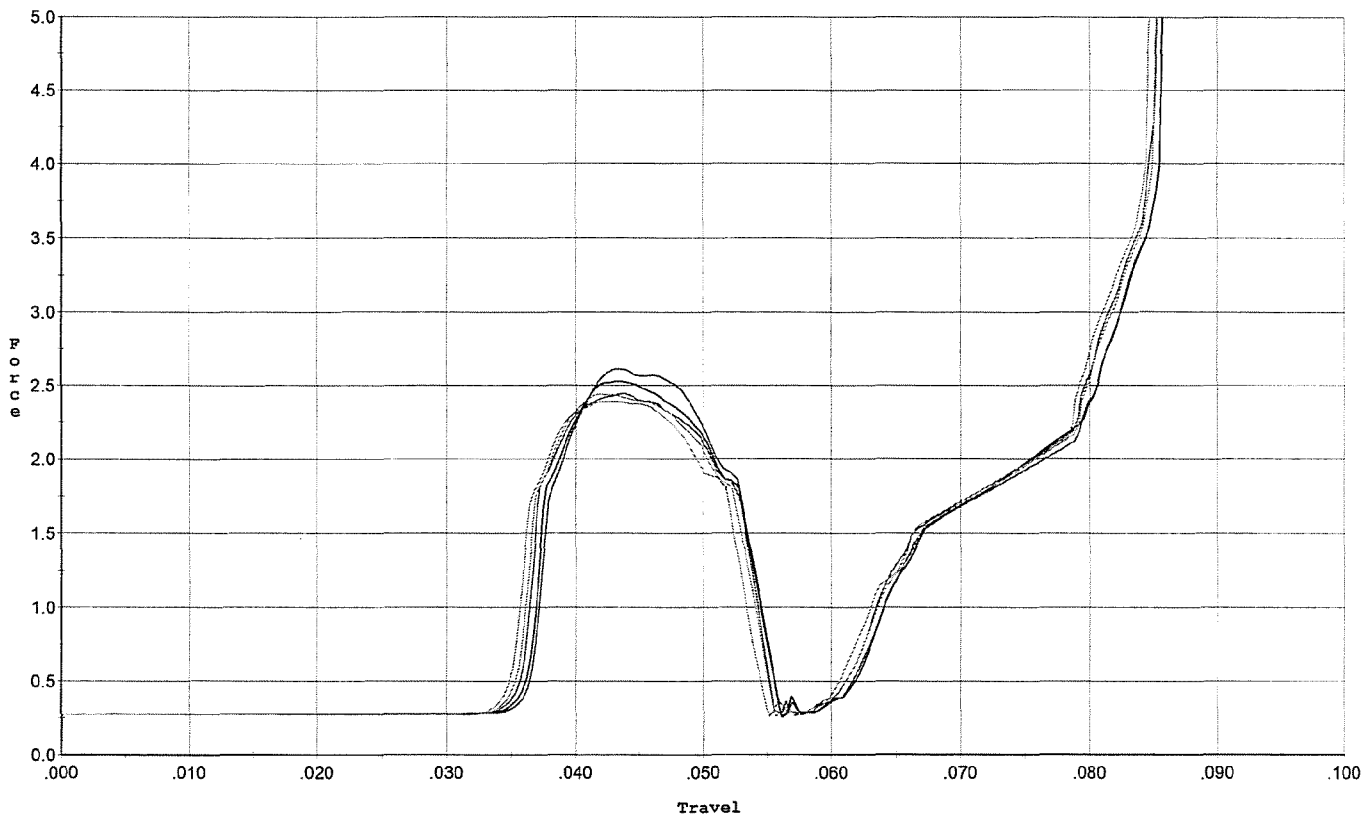
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.208	0.054	0.035	0.036	0.081		Set Trigger
2	4.118	0.055	0.035	0.035	0.082		Set Trigger
3	4.085	0.056	0.035	0.035	0.082		Set Trigger
4	4.041	0.054	0.035	0.036	0.079		Set Trigger
5	3.952	0.055	0.035	0.035	0.079		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



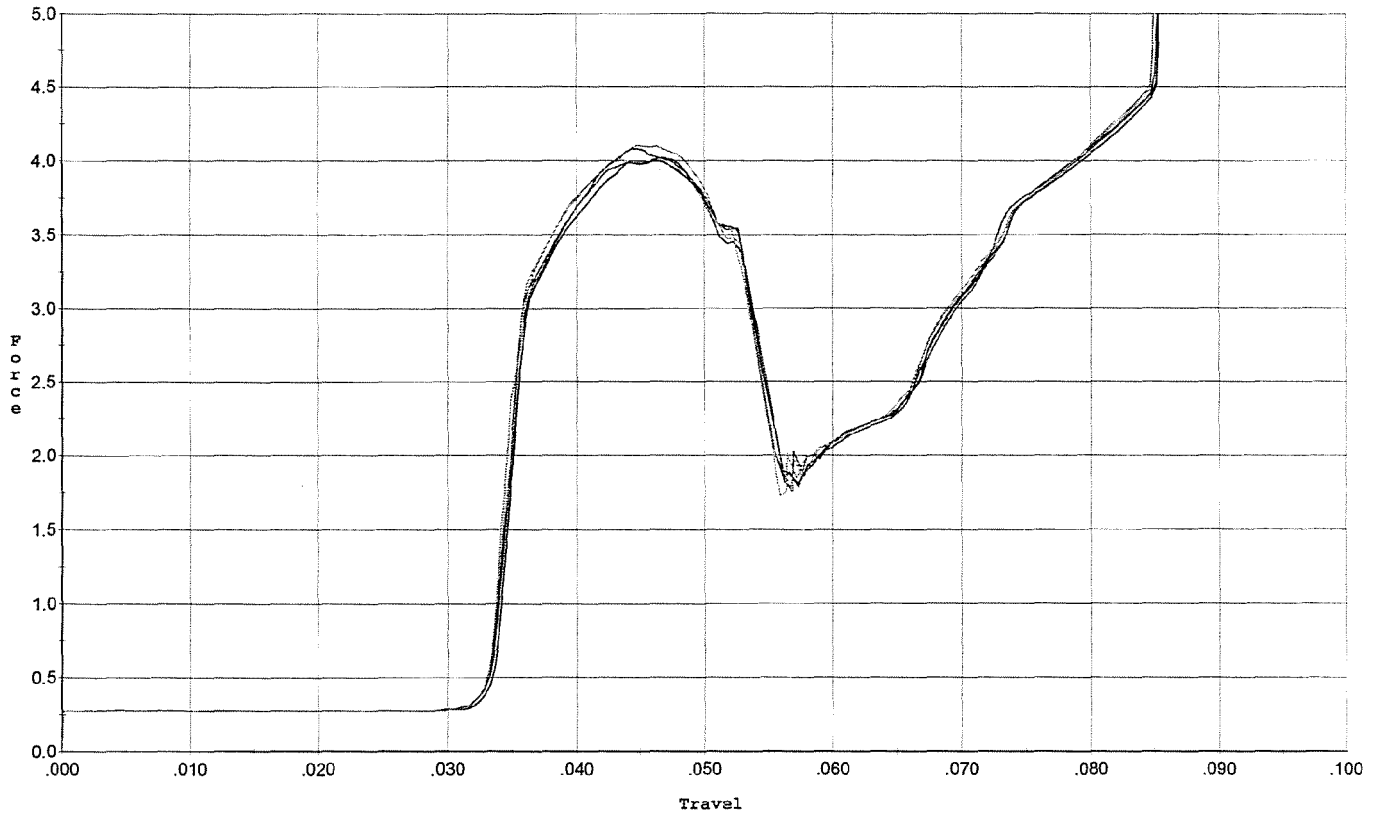
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.054	0.036	0.037	0.048		Set Trigger
2	2.527	0.053	0.036	0.037	0.046		Set Trigger
3	2.445	0.053	0.035	0.037	0.047		Set Trigger
4	2.442	0.054	0.035	0.037	0.048		Set Trigger
5	2.392	0.052	0.035	0.037	0.045		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.053	0.033	0.035	0.079		Set Trigger
2	4.000	0.053	0.033	0.035	0.078		Set Trigger
3	4.020	0.054	0.033	0.034	0.082		Set Trigger
4	4.004	0.053	0.033	0.034	0.080		Set Trigger
5	4.103	0.053	0.033	0.034	0.080		Set Trigger

AVG 4.04