

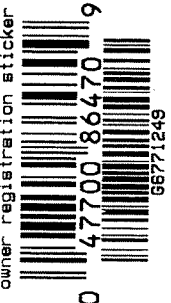
66771249

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

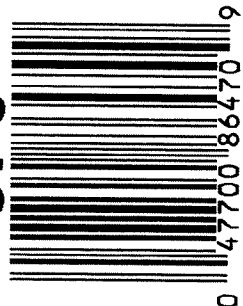
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771249

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66771249

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	BSN
430	ASSEMBLE TO STOCK		7-22-08	MES
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RJL
472	SERIALIZE BOLT HANDLE		7-24-08	RJL
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION		7/30/08	AM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-8-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-8-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-8-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-9-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>6.0</u>	9.3.08	PSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9.3.08	PSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9.3.08	PSN
	J) ASSEMBLE STOCK		8.9.08	PSN
	K) ASSEMBLE SWIVEL STUDS		9.3.08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-11-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9.3.08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.59</u> <u>2.61</u> <u>2.59</u> <u>2.47</u>	8/18/08	Fm
	C) FUNCTION		9.3.08	PSN
690	PACK		9-4-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-29-08

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.48		2.61	
PULL #2	2.45	2.67		2.64	
PULL #3	2.67	2.57		2.44	
PULL #4	2.63	2.56		2.50	
PULL #5	2.61	2.60		2.57	
TOTAL	12.86	12.88		12.76	
AVERAGE	2.57	2.57		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	2.94		
PULL #2	3.03	2.94		
PULL #3	2.94	2.92		
PULL #4	2.97	2.93		
PULL #5	3.00	2.93		
TOTAL	15.05	14.66		
AVERAGE	3.01	2.93		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.27	4.14		4.26
PULL #2	4.16	4.13		4.15
PULL #3	4.16	4.15		4.16
PULL #4	4.17	4.13		4.21
PULL #5	4.14	4.13		4.16
TOTAL	20.90	20.68		20.94
AVERAGE	4.18	4.13		4.18