

G677 1250

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

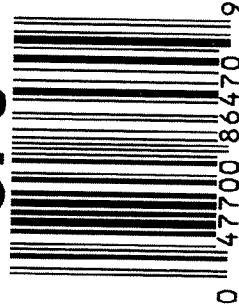


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771250

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771250

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	PSW
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SD
460	CHECK HEADSPACE		7-14-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 21 2008 OPERATOR <u>BAT</u>	7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-15-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	BAT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-25-08	SP, D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME		READINGS			DATE	INITIAL	
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7</u>	<u>7</u>	<u>7</u>	7-30	TC	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u>	<u>6.5</u>	<u>6.5</u>	7-30	TC	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	7-30	TC	
	J) ASSEMBLE STOCK					7-25-08	L.P.D.	
	K) ASSEMBLE SWIVEL STUDS					7-30-08	RTZ	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7-28-08	TRW	
			<u>PASS</u>	FAIL				
	MALFUNCTION	CORRECTION						
	MALFUNCTION	CORRECTION						
	MALFUNCTION	CORRECTION						
	MALFUNCTION	CORRECTION						
660	INSPECT FOR LIVE AMMO					7-28-08	TC	
670	FINAL INSPECTION A) HEADSPACE					7-30-08	RTZ	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u>	<u>2.47</u>	<u>2.64</u>	<u>2.67</u>	<u>2.53</u>	7/31/08 Fm
	C) FUNCTION					7-30-08	RTZ	
690	PACK					7/31/08	Fm	

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-22-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.77	2.93		2.59	
PULL #2	2.82	2.89		2.65	
PULL #3	2.87	2.72		2.52	
PULL #4	2.86	2.88		2.58	
PULL #5	2.93	2.67		2.55	
TOTAL	14.25	14.09		12.89	
AVERAGE	2.85	2.81		2.57	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.45		
PULL #2	3.24	3.29		
PULL #3	3.25	3.31		
PULL #4	3.23	3.25		
PULL #5	3.28	3.17		
TOTAL	16.36	16.47		
AVERAGE	3.27	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.05	4.53		4.02
PULL #2	4.07	4.31		4.09
PULL #3	4.10	4.29		4.07
PULL #4	4.10	4.29		4.07
PULL #5	4.24	4.41		4.65
TOTAL	20.56	21.83		20.24
AVERAGE	4.11	4.36		4.04