

G6771251

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

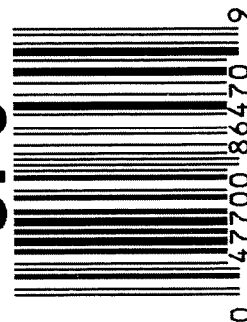
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771251

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66771251

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-22-08	MED
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RT
472	SERIALIZE BOLT HANDLE		7-24-08	RT
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUL 30 2008	7-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR RM	7/30/08	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-5	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-7-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-7-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-7-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

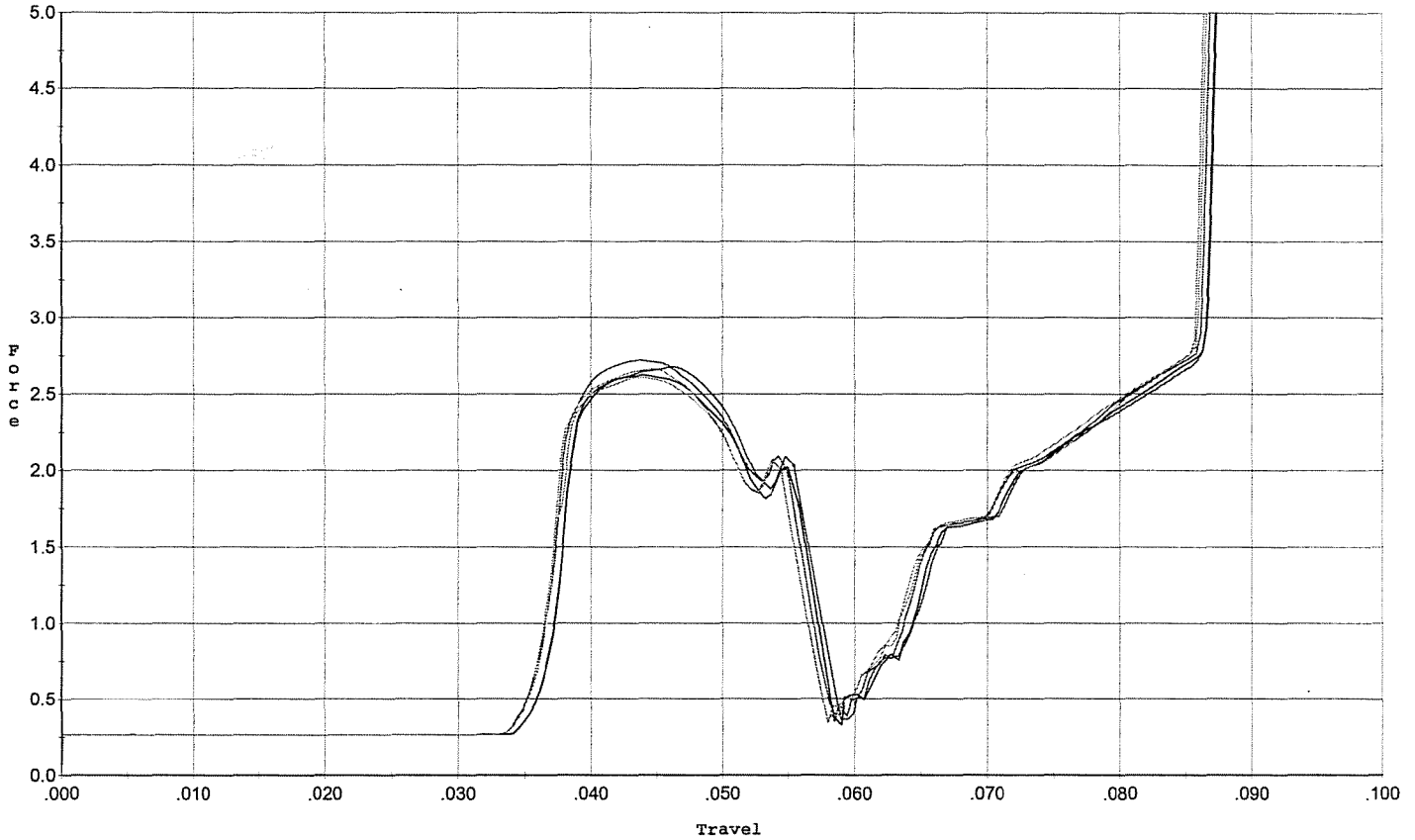
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	8-22	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-22	TL
	J) ASSEMBLE STOCK		8-11-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.62</u> <u>2.49</u> <u>2.31</u> <u>2.24</u>	8/16/08	Fm
	C) FUNCTION		8-27-08	RSN
690	PACK		8/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



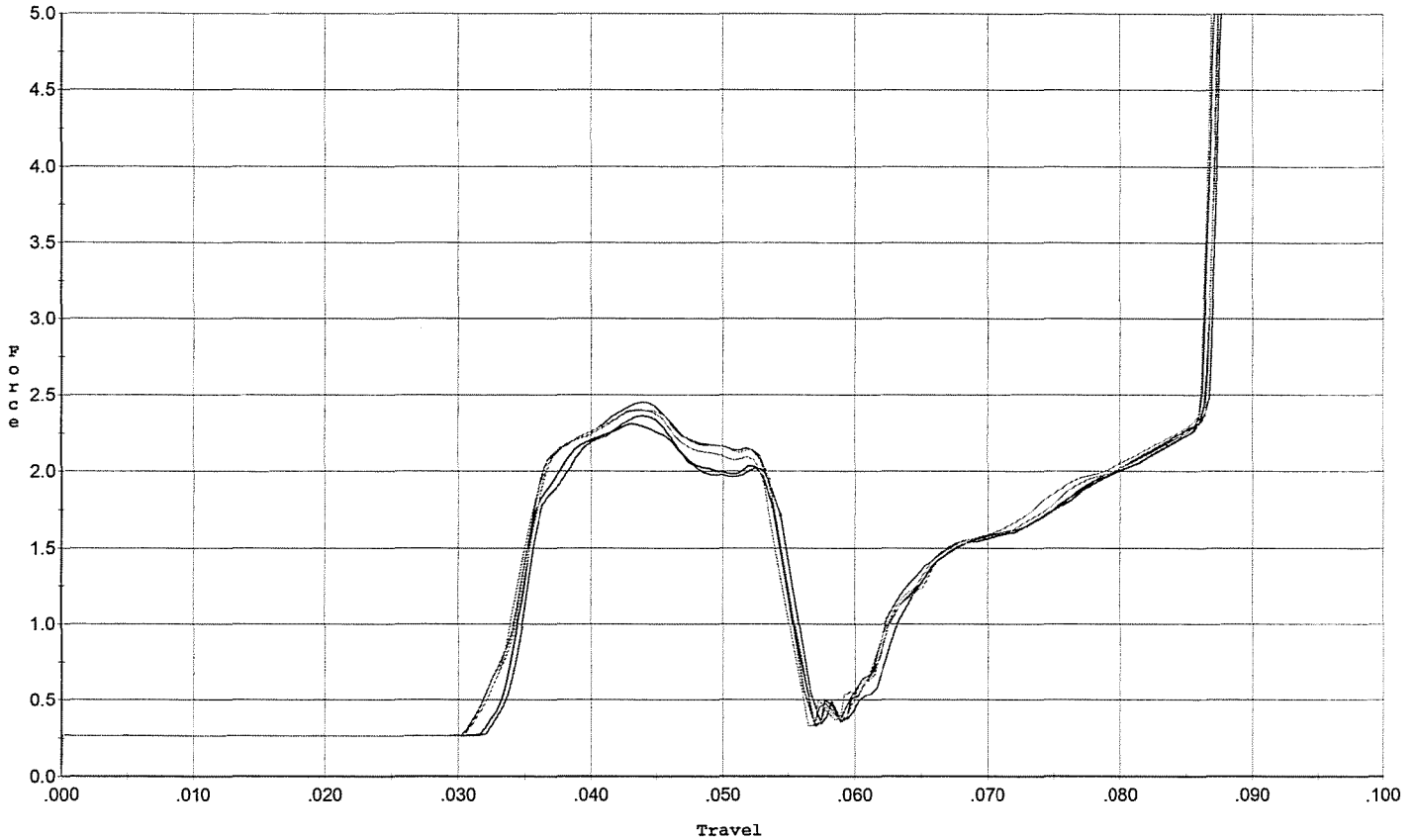
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.055	0.036	0.037	0.054		Set Trigger
2	2.623	0.056	0.035	0.037	0.053		Set Trigger
3	2.720	0.055	0.034	0.037	0.055		Set Trigger
4	2.661	0.054	0.034	0.037	0.053		Set Trigger
5	2.607	0.054	0.034	0.037	0.052		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



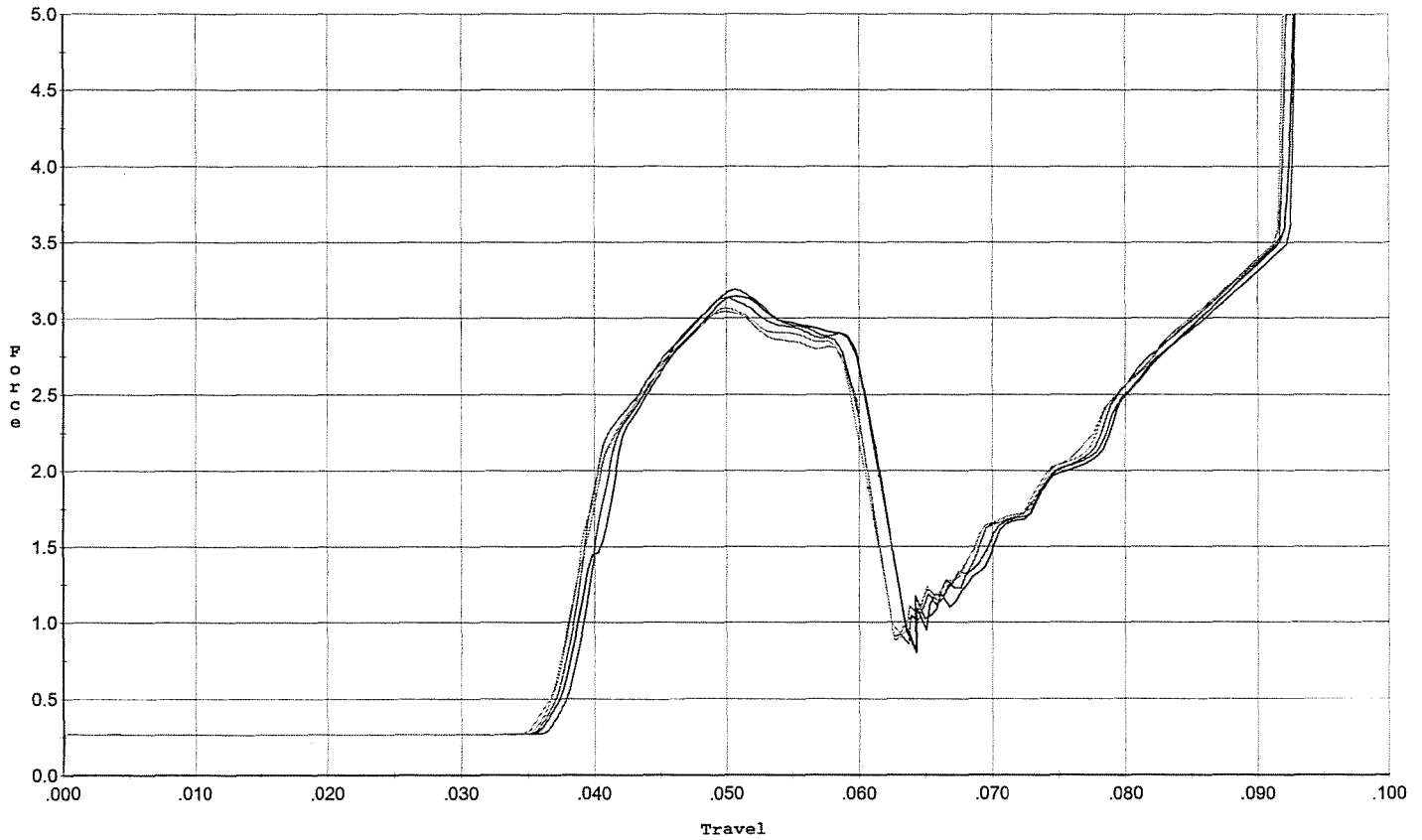
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.054	0.032	0.038	0.050		Set Trigger
2	2.312	0.054	0.032	0.037	0.050		Set Trigger
3	2.451	0.054	0.031	0.037	0.053		Set Trigger
4	2.396	0.054	0.031	0.037	0.052		Set Trigger
5	2.403	0.053	0.031	0.037	0.051		Set Trigger

Avg 2.38 RP
 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



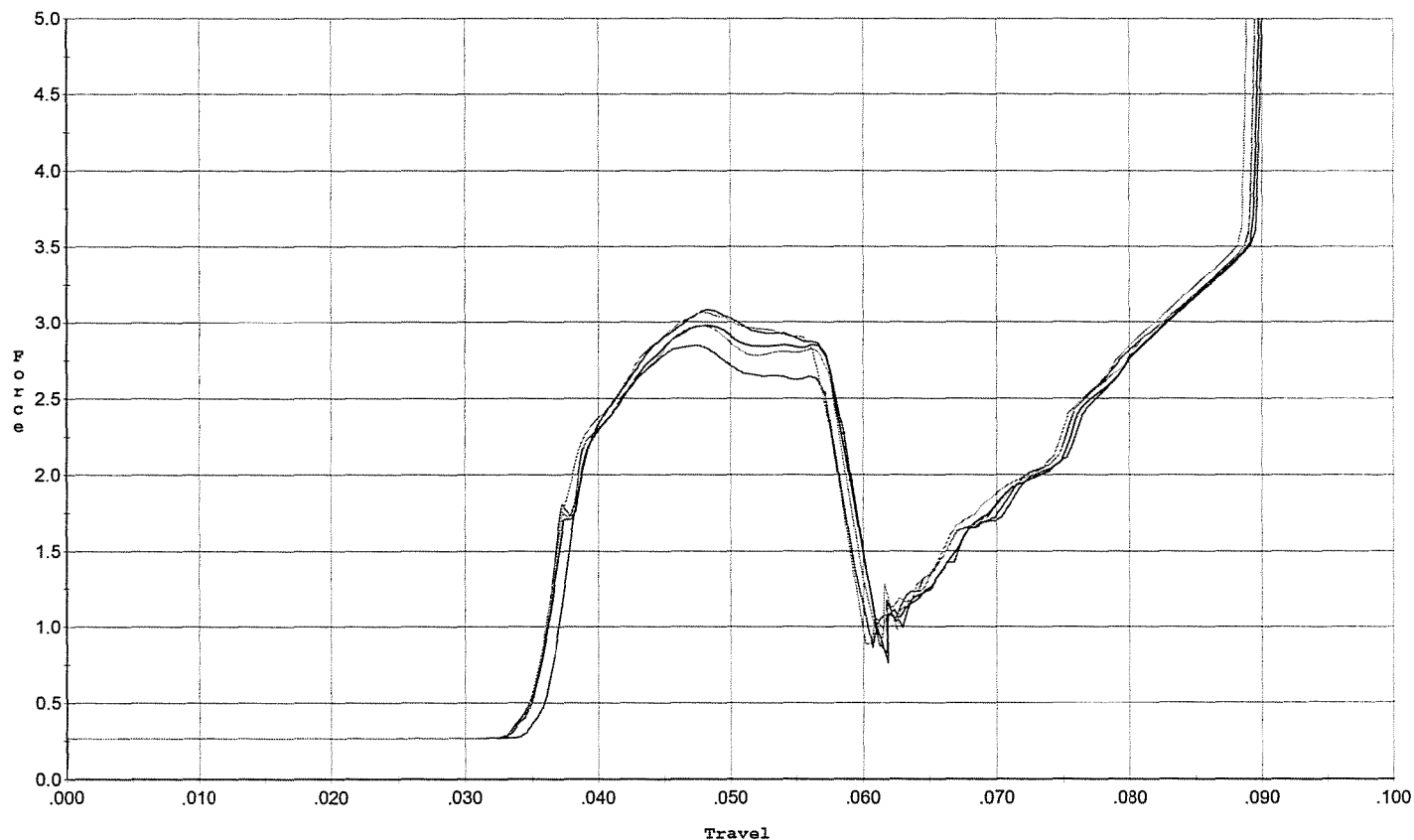
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.062	0.037	0.037	0.072		Set Trigger
2	3.145	0.061	0.037	0.037	0.071		Set Trigger
3	3.138	0.060	0.037	0.038	0.069		Set Trigger
4	3.069	0.061	0.035	0.037	0.070		Set Trigger
5	3.045	0.060	0.036	0.037	0.069		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



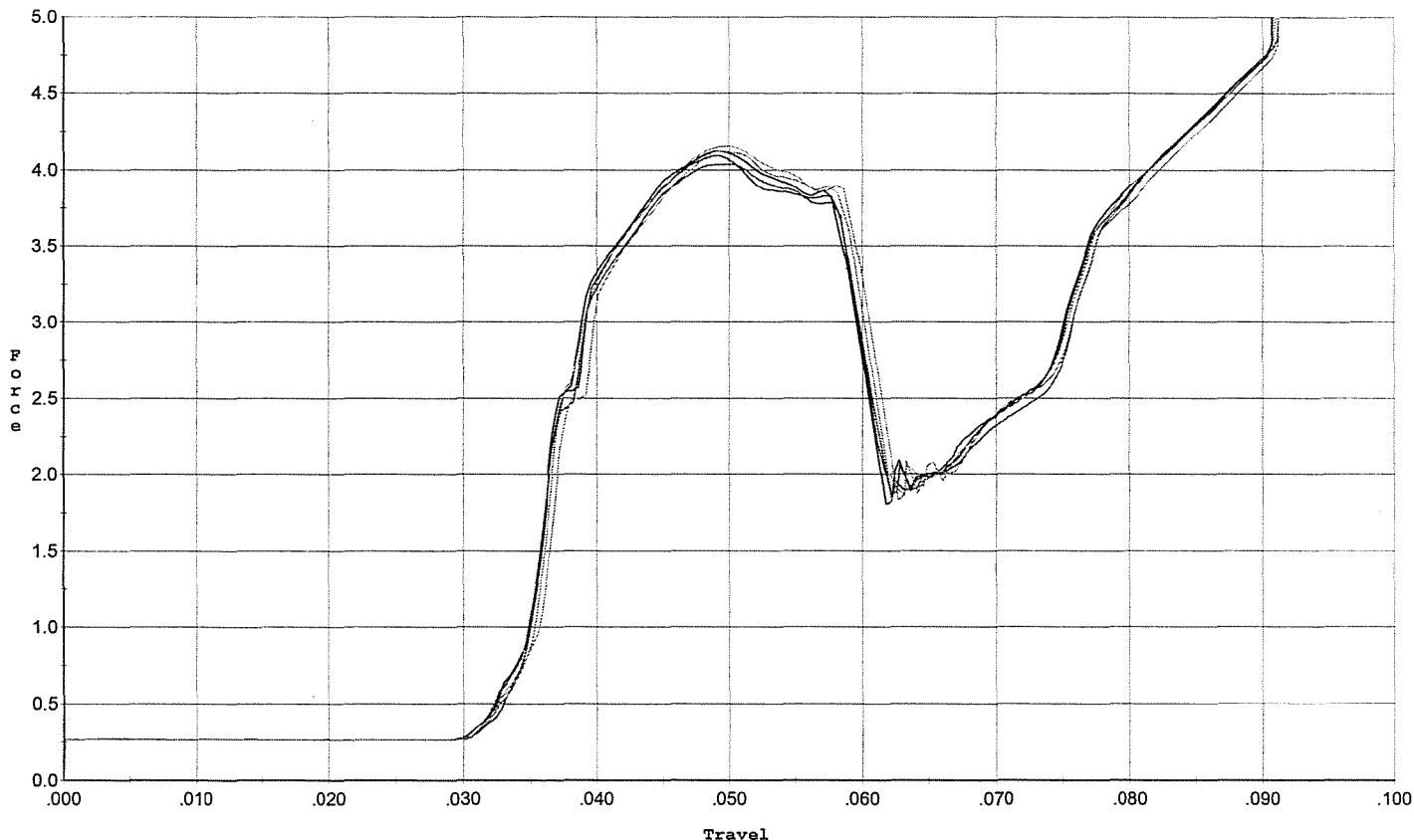
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.084	0.059	0.035	0.036	0.069		Set Trigger
2	2.976	0.059	0.035	0.036	0.069		Set Trigger
3	2.845	0.057	0.035	0.036	0.065		Set Trigger
4	2.976	0.057	0.034	0.036	0.067		Set Trigger
5	3.069	0.057	0.035	0.036	0.068		Set Trigger

AVG 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



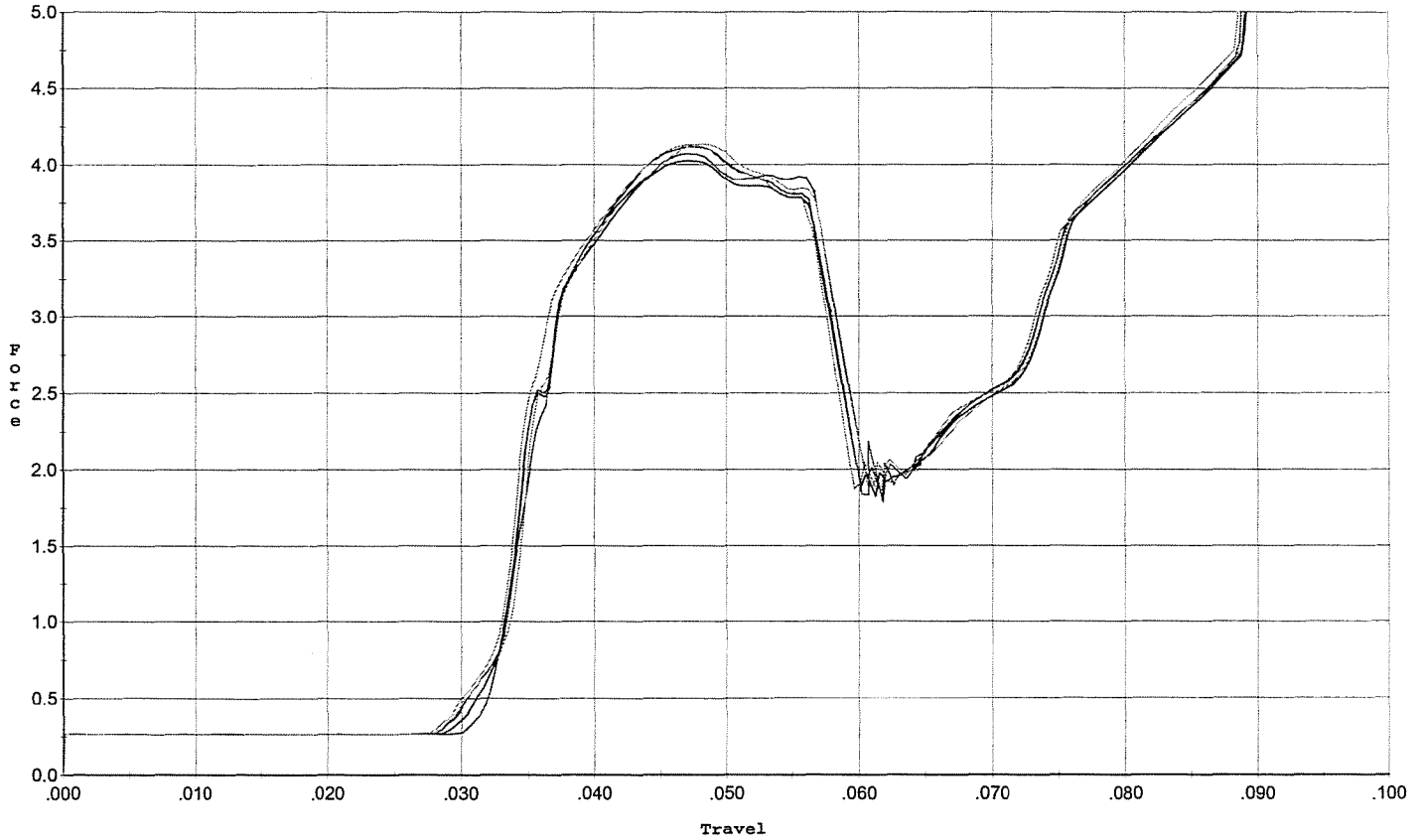
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.058	0.033	0.035	0.095		Set Trigger
2	4.126	0.059	0.032	0.035	0.097		Set Trigger
3	4.039	0.058	0.032	0.035	0.095		Set Trigger
4	4.155	0.059	0.033	0.035	0.098		Set Trigger
5	4.124	0.060	0.032	0.035	0.098		Set Trigger

AVG 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



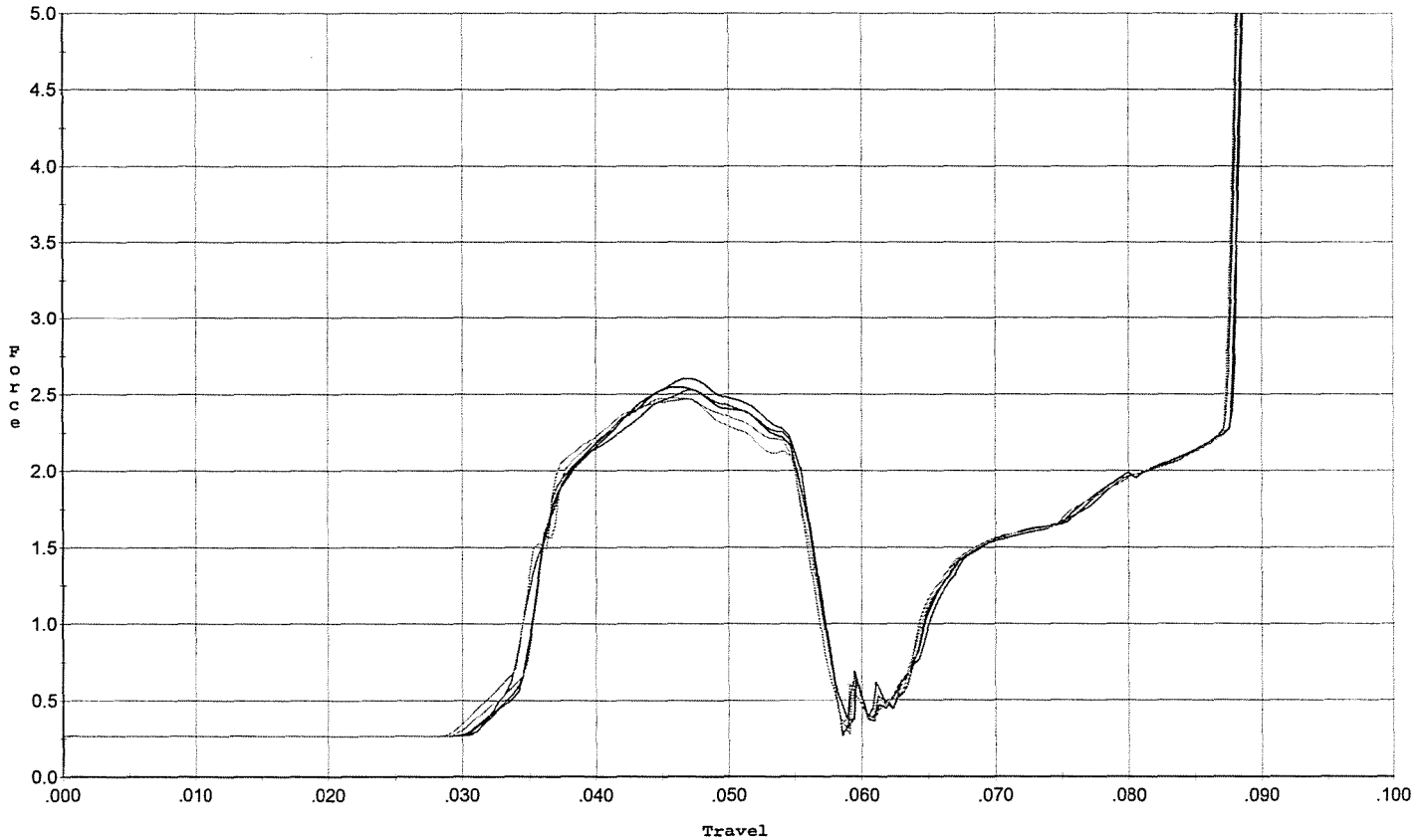
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.057	0.032	0.034	0.094		Set Trigger
2	4.023	0.056	0.031	0.034	0.093		Set Trigger
3	4.117	0.058	0.030	0.034	0.097		Set Trigger
4	4.136	0.057	0.030	0.034	0.095		Set Trigger
5	4.131	0.057	0.030	0.034	0.096		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs.



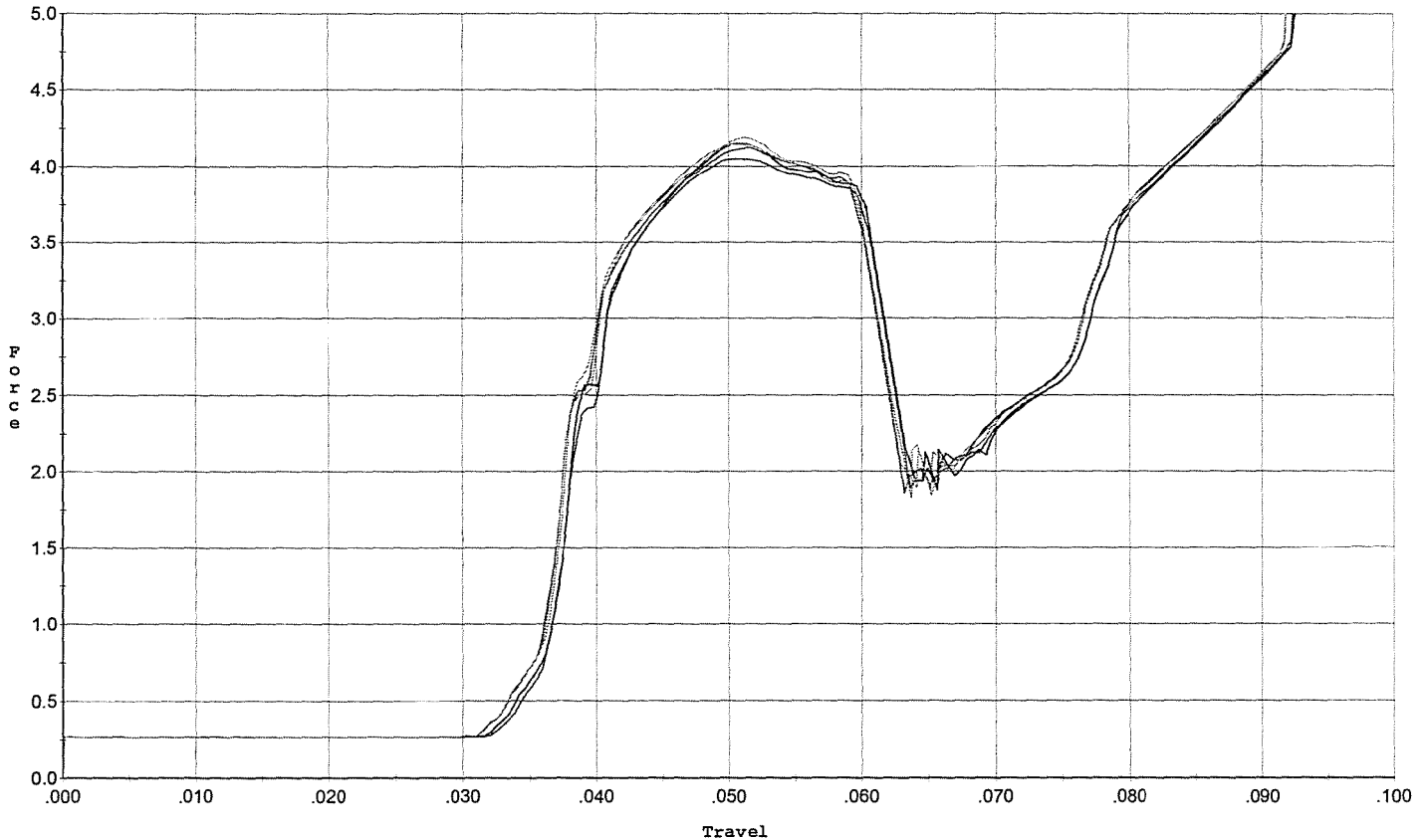
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.602	0.055	0.035	0.037	0.057		Set Trigger
2	2.547	0.056	0.034	0.037	0.057		Set Trigger
3	2.532	0.056	0.033	0.037	0.057		Set Trigger
4	2.475	0.056	0.035	0.037	0.056		Set Trigger
5	2.469	0.055	0.034	0.037	0.056		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.061	0.034	0.035	0.097		Set Trigger
2	4.150	0.060	0.034	0.035	0.098		Set Trigger
3	4.122	0.060	0.033	0.035	0.098		Set Trigger
4	4.188	0.060	0.033	0.035	0.098		Set Trigger
5	4.145	0.060	0.033	0.035	0.098		Set Trigger

Avg 4.13