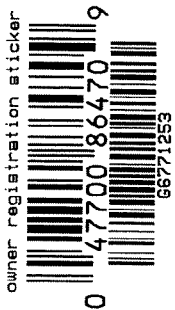
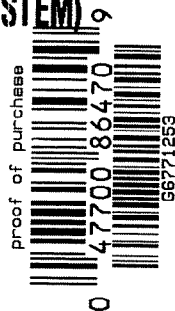


G6771253

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



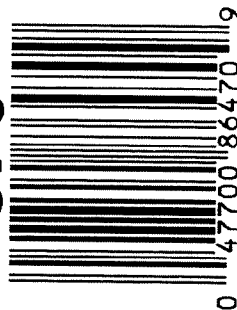
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771253

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771253

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE		7-30-08	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX AUG 05 2008 OPERATOR <u>BN</u>	7-30-08	SP
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-01-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BN
490	MAGNAFLUX BOLT		7/31/08	MR
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/1/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

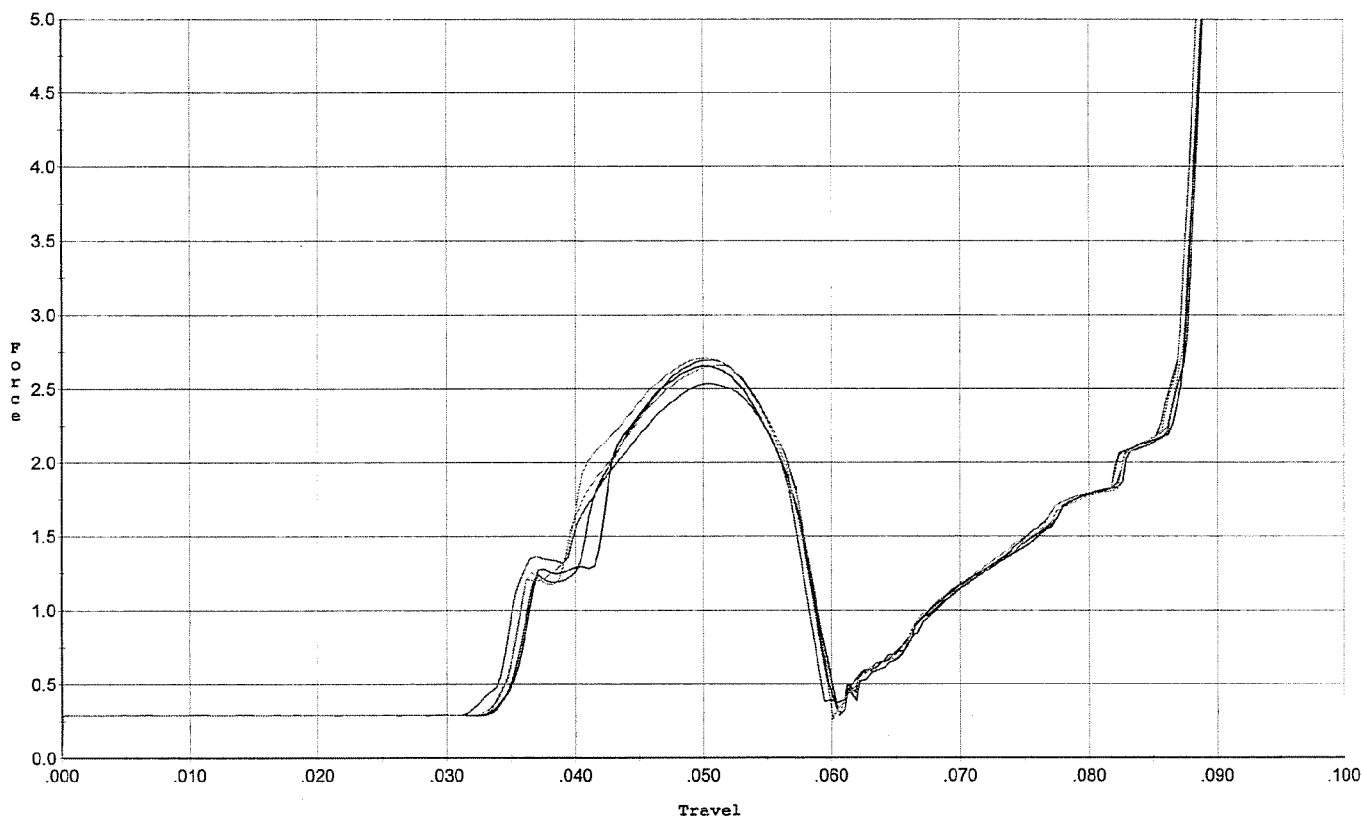
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	10-10-08	RJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>4.5</u>	<u>5.0</u>	10-10-08	XJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	10-10-08	XJ		
	J) ASSEMBLE STOCK					8-20-08	BSU		
	K) ASSEMBLE SWIVEL STUDS					10-10-08	XJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-9-08	FM		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION		NA					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION				9/9/08	XJ		
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					10-10-08	XJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u>	<u>2.82</u>	<u>2.85</u>	<u>2.79</u>	<u>2.76</u>	10/2/08	FM
	C) FUNCTION					10-10-08	XJ		
690	PACK					12-3-08	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



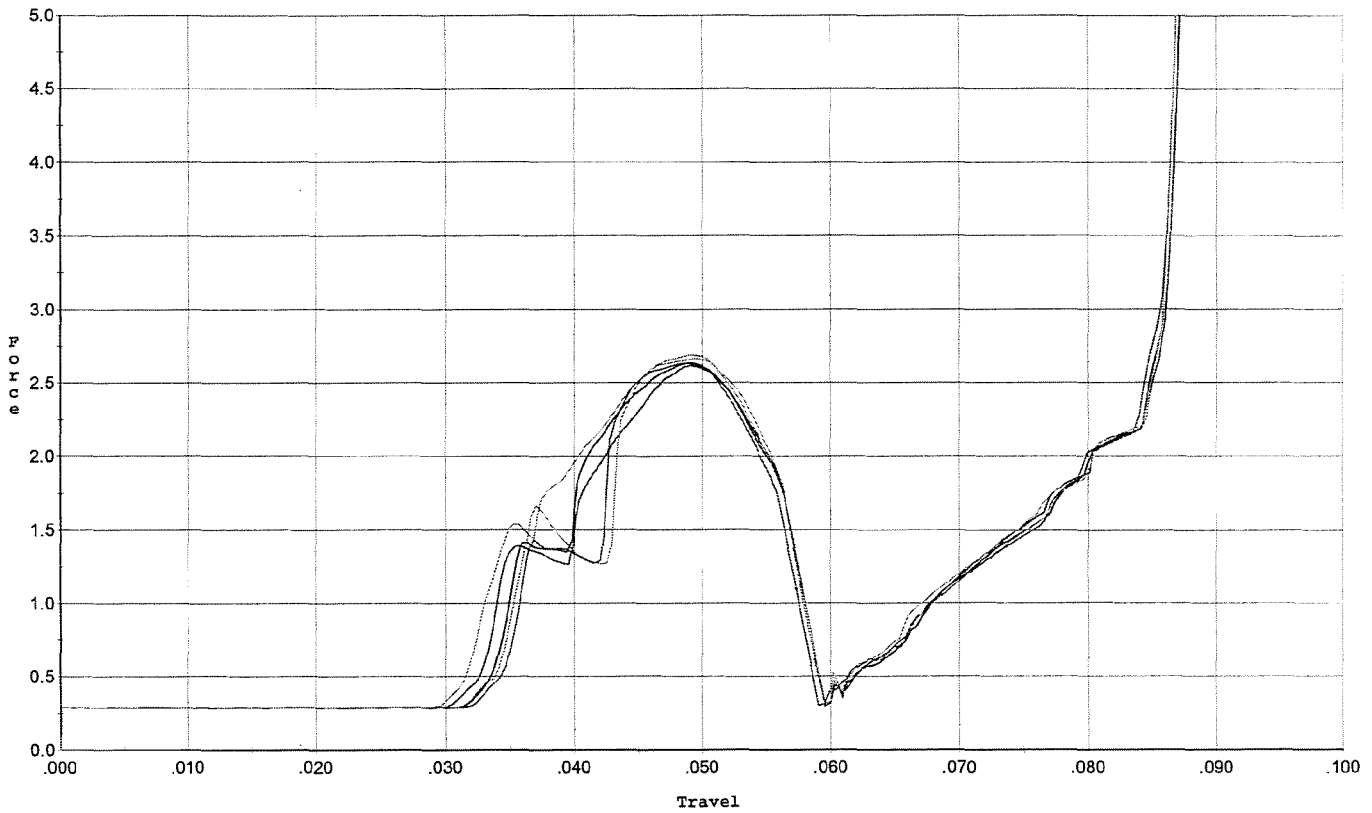
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.057	0.035	0.037	0.056		Set Trigger
2	2.657	0.058	0.035	0.037	0.055		Set Trigger
3	2.536	0.057	0.034	0.037	0.055		Set Trigger
4	2.661	0.057	0.034	0.037	0.057		Set Trigger
5	2.707	0.058	0.034	0.037	0.058		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



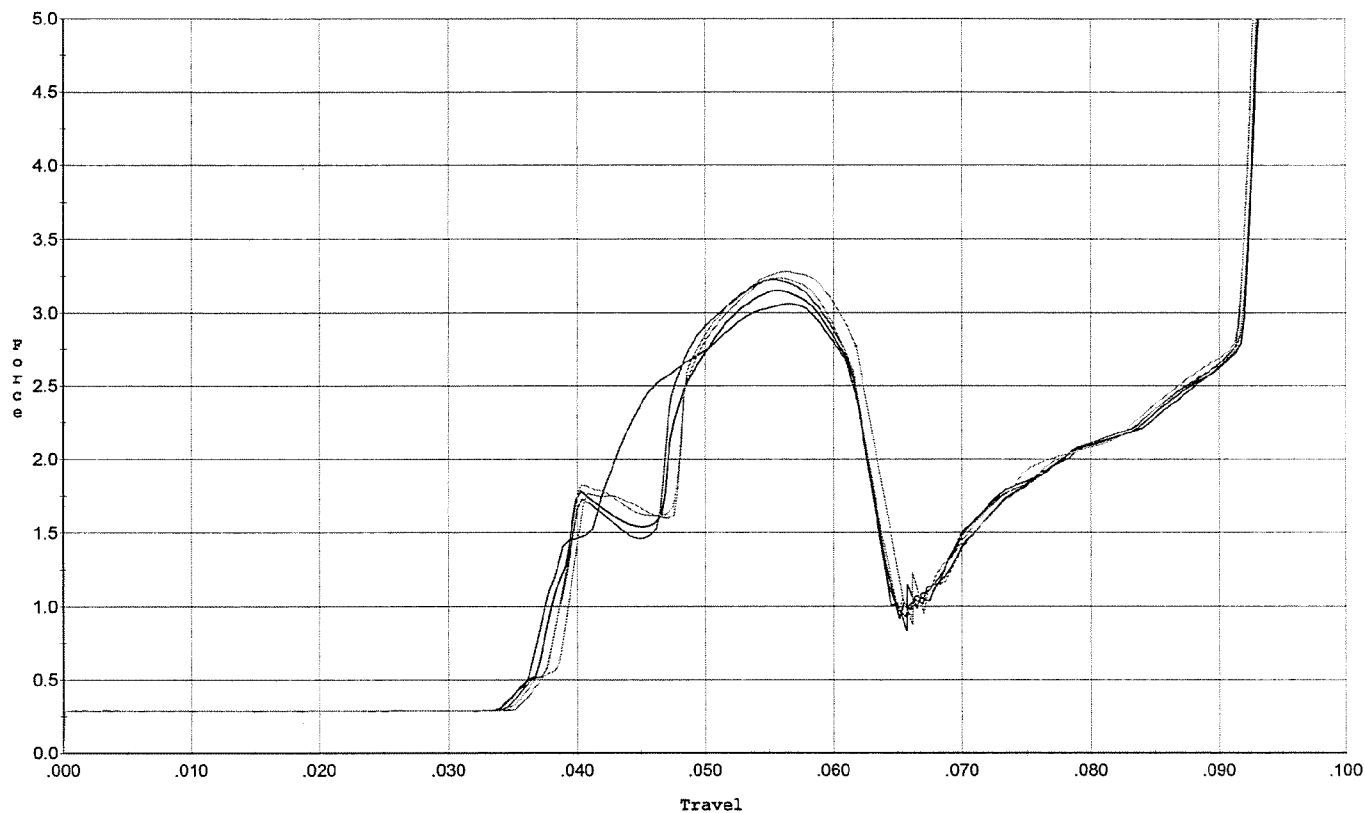
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.617	0.056	0.033	0.036	0.056		Set Trigger
2	2.635	0.058	0.033	0.036	0.057		Set Trigger
3	2.633	0.057	0.035	0.036	0.054		Set Trigger
4	2.664	0.058	0.034	0.036	0.056		Set Trigger
5	2.688	0.056	0.032	0.035	0.060		Set Trigger

AVG 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



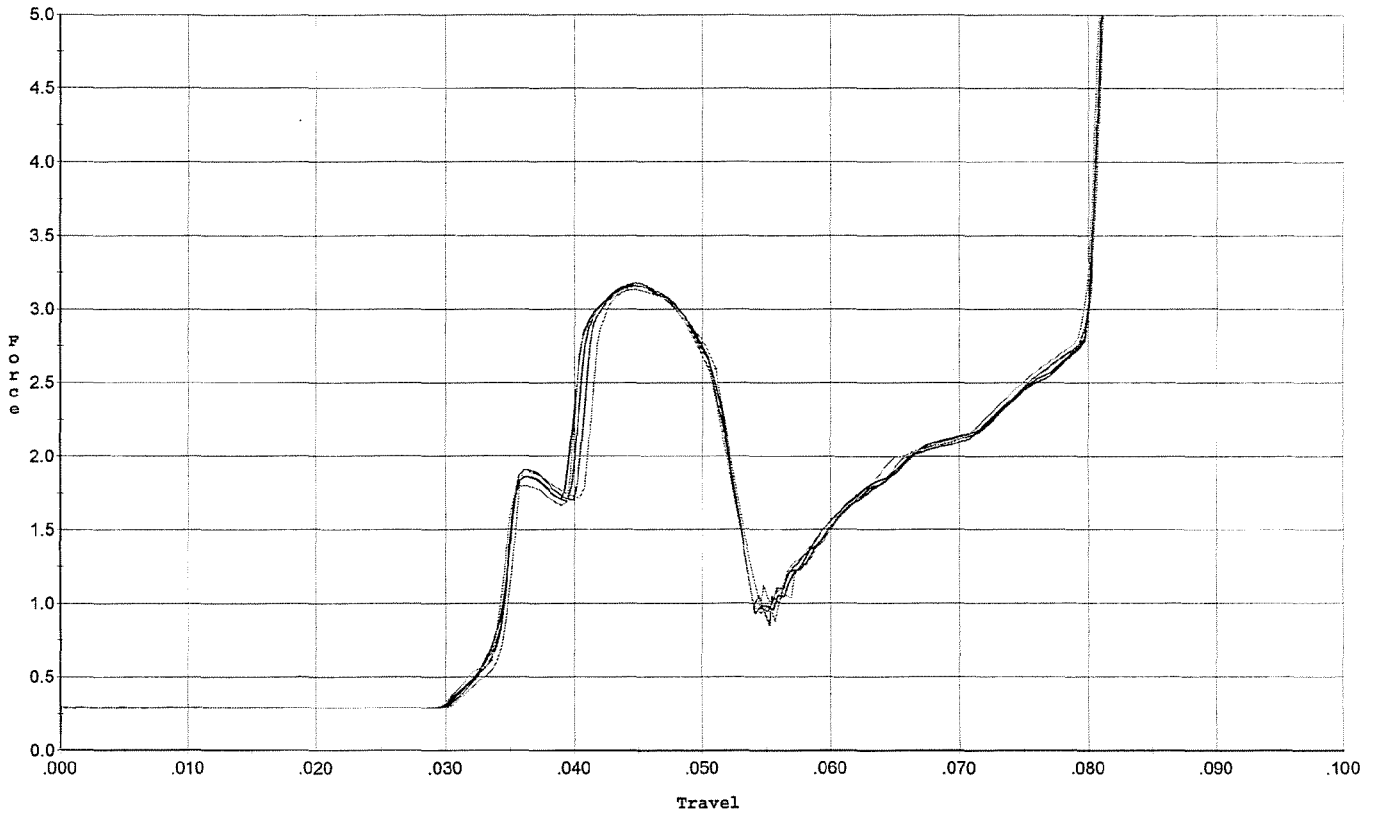
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.060	0.062	0.036	0.037	0.072		Set Trigger
2	3.152	0.062	0.037	0.037	0.069		Set Trigger
3	3.224	0.062	0.038	0.036	0.070		Set Trigger
4	3.236	0.062	0.038	0.036	0.069		Set Trigger
5	3.281	0.062	0.039	0.036	0.070		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



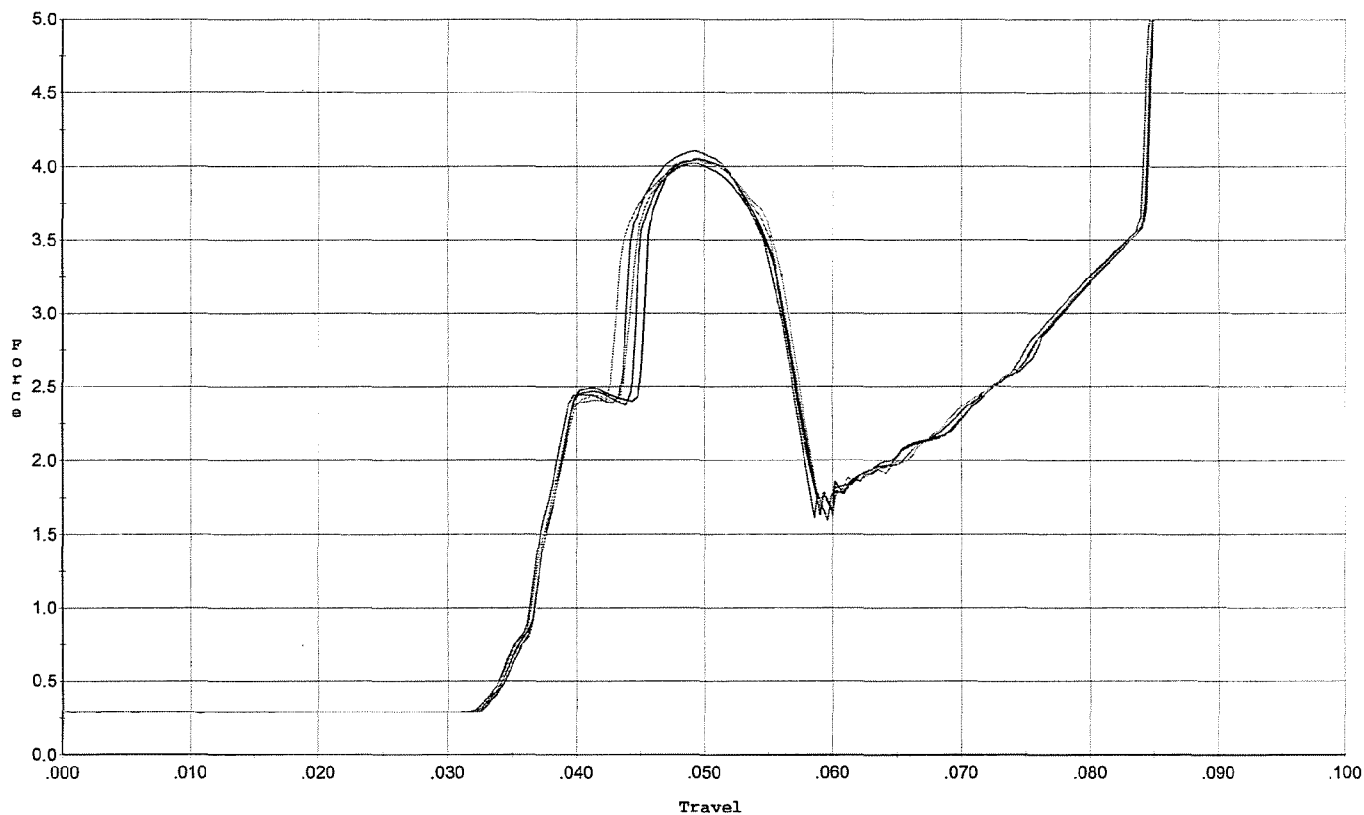
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.052	0.034	0.035	0.055		Set Trigger
2	3.163	0.051	0.033	0.034	0.056		Set Trigger
3	3.178	0.051	0.033	0.034	0.055		Set Trigger
4	3.156	0.052	0.034	0.034	0.056		Set Trigger
5	3.134	0.051	0.034	0.035	0.053		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



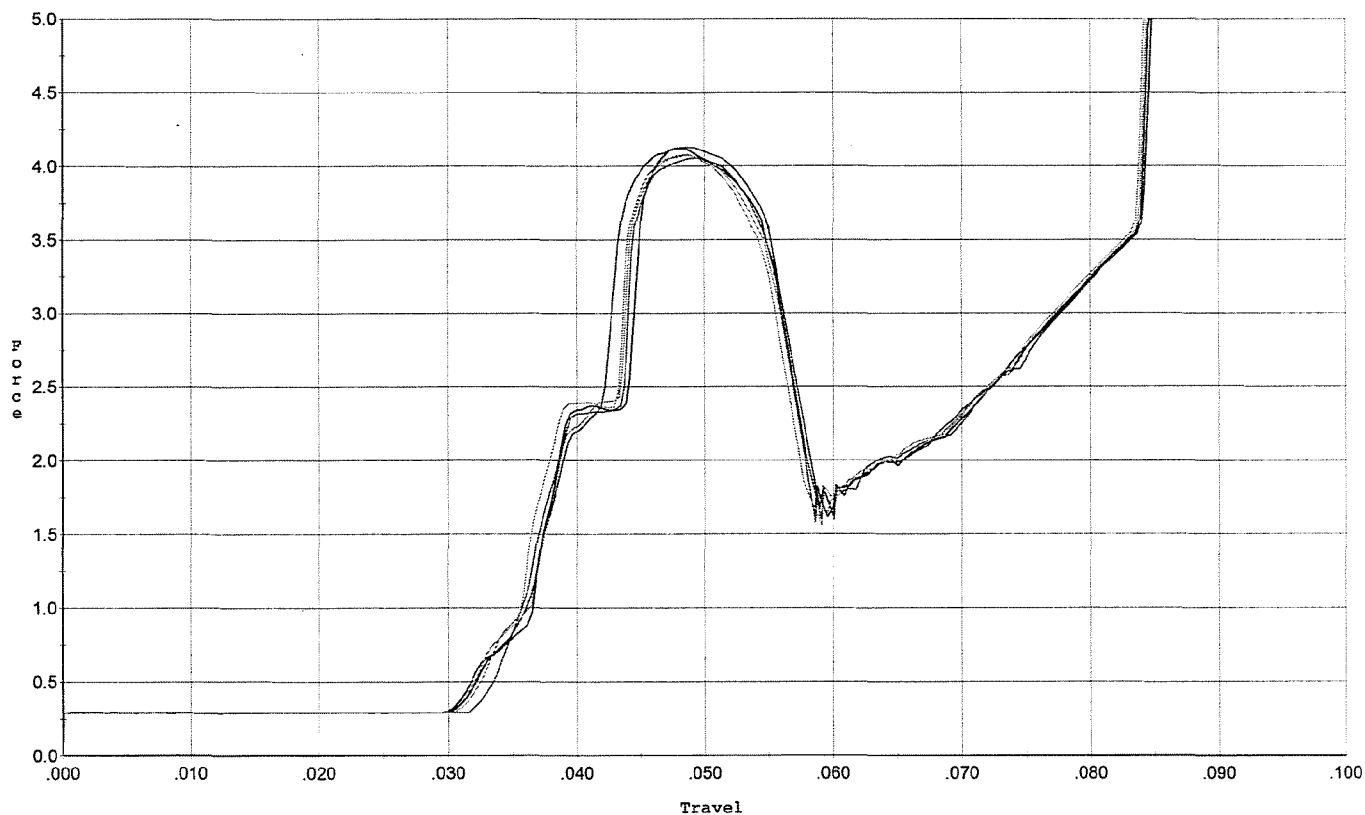
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.022	0.055	0.034	0.033	0.073		Set Trigger
2	4.051	0.055	0.034	0.033	0.072		Set Trigger
3	4.103	0.056	0.034	0.033	0.076		Set Trigger
4	4.042	0.056	0.034	0.033	0.076		Set Trigger
5	4.039	0.055	0.034	0.033	0.075		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



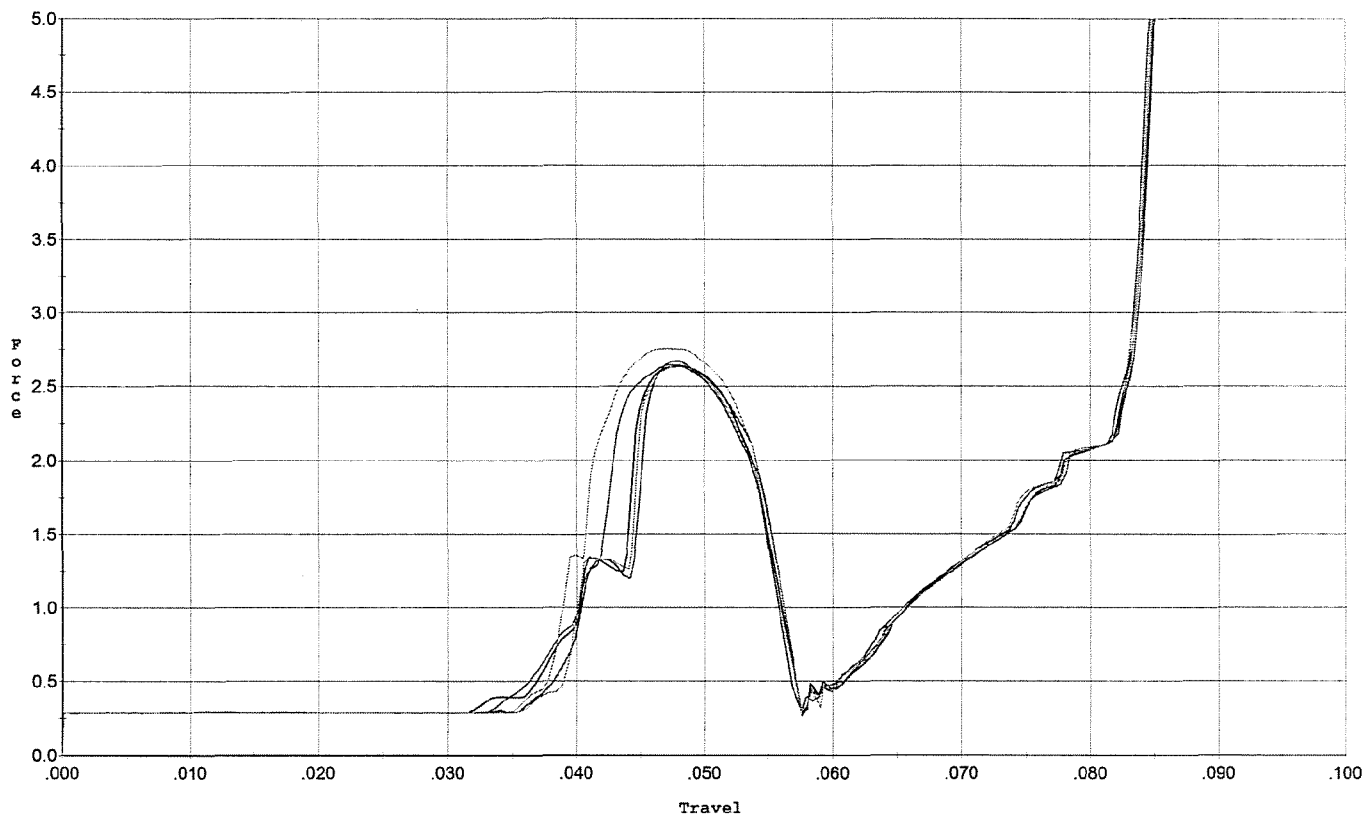
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.055	0.032	0.033	0.077		Set Trigger
2	4.122	0.056	0.032	0.033	0.075		Set Trigger
3	4.055	0.055	0.033	0.033	0.075		Set Trigger
4	4.073	0.055	0.032	0.033	0.075		Set Trigger
5	4.077	0.056	0.032	0.033	0.076		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



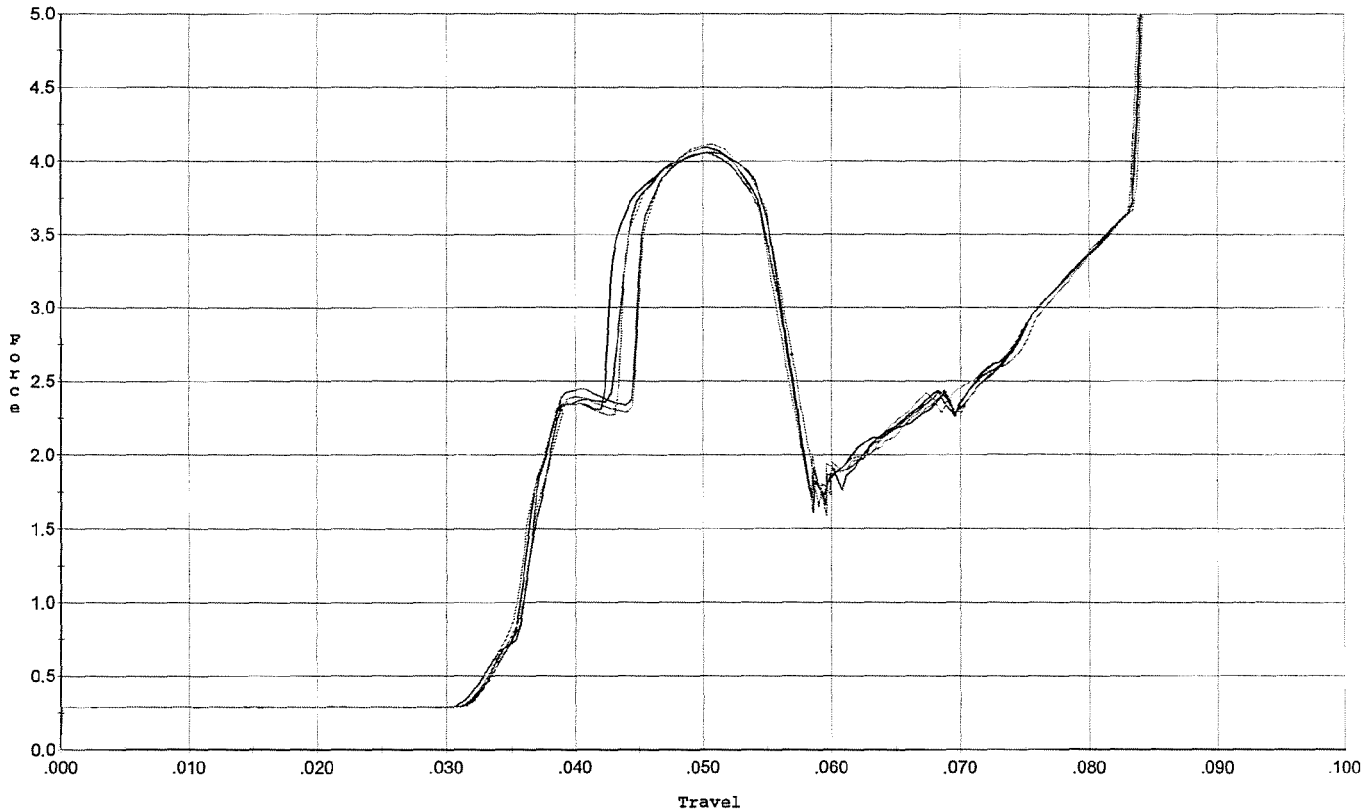
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.671	0.054	0.039	0.037	0.042		Set Trigger
2	2.635	0.054	0.037	0.037	0.044		Set Trigger
3	2.645	0.055	0.038	0.037	0.047		Set Trigger
4	2.647	0.054	0.039	0.037	0.042		Set Trigger
5	2.752	0.055	0.038	0.037	0.050		Set Trigger

AVG 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.055	0.033	0.033	0.076		Set Trigger
2	4.096	0.056	0.033	0.032	0.078		Set Trigger
3	4.057	0.056	0.034	0.033	0.075		Set Trigger
4	4.085	0.054	0.033	0.033	0.074		Set Trigger
5	4.116	0.057	0.033	0.032	0.077		Set Trigger

Avg 4.08