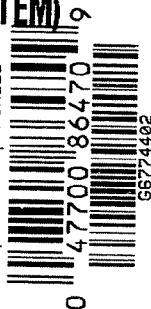


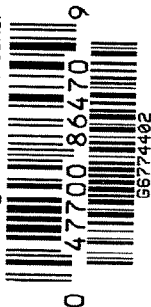
66774402

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

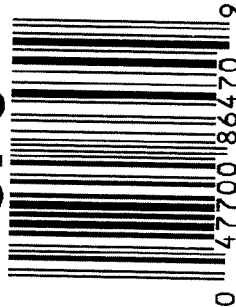
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774402

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774402

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	JP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	JP
480	MAGNAFLUX BBL ACTION		8-01-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RG
520	GOFF BLAST BBL / REC		8/4/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-8	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>25</u> <u>7</u> <u>7</u>	8-14	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	8-14	TL
	J) ASSEMBLE STOCK		8-11-08	SPD
	K) ASSEMBLE SWIVEL STUDS		8-25	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-25	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.69</u> <u>2.71</u> <u>2.62</u> <u>2.44</u>	8/14/08	Fm
	C) FUNCTION		8-25	TL
690	PACK		8/26/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-25-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.70	2.68		2.48	
PULL #2	2.60	2.80		2.56	
PULL #3	2.67	2.76		2.60	
PULL #4	2.77	2.64		2.56	
PULL #5	2.77	2.46		2.47	
TOTAL	1351	1334		1267	
AVERAGE	2.70	2.66		2.53	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.40		
PULL #2	3.17	3.23		
PULL #3	3.34	3.21		
PULL #4	3.28	3.17		
PULL #5	3.07	3.06		
TOTAL	1591	1607		
AVERAGE	3.18	3.21		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.27	4.57		4.34
PULL #2	4.22	4.44		4.46
PULL #3	4.05	3.98		4.38
PULL #4	4.13	4.28		4.42
PULL #5	4.16	4.20		4.50
TOTAL	2083	2147		2210
AVERAGE	4.16	4.29		4.42