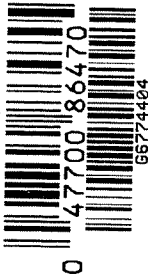


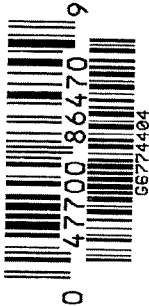
56774404

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

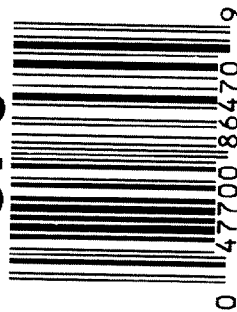
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774404

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66774404

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	BSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 25 2008 OPERATOR <i>MSH</i>	7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7-25-08	MSH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	IG
542	APPLY COATINGS (BARREL ACTION)		8-2	<i>~</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-7-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

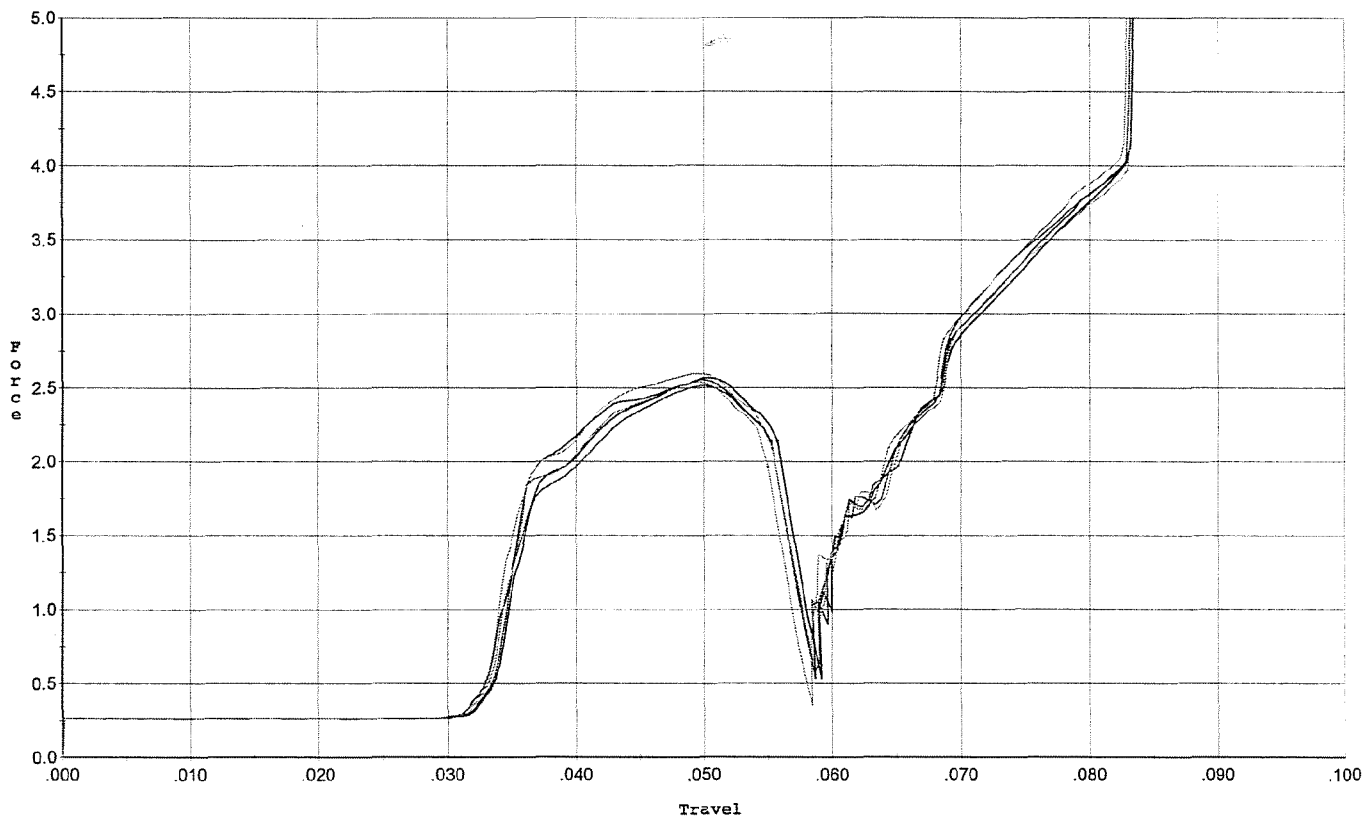
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-14	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	8-14	TL
	J) ASSEMBLE STOCK		8-7-08	PSW
	K) ASSEMBLE SWIVEL STUDS		8-25	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-8-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-25	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.43</u> <u>2.24</u> <u>2.19</u> <u>2.16</u>	8/14/08	Fm
	C) FUNCTION		8-25	TL
690	PACK		8/26/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



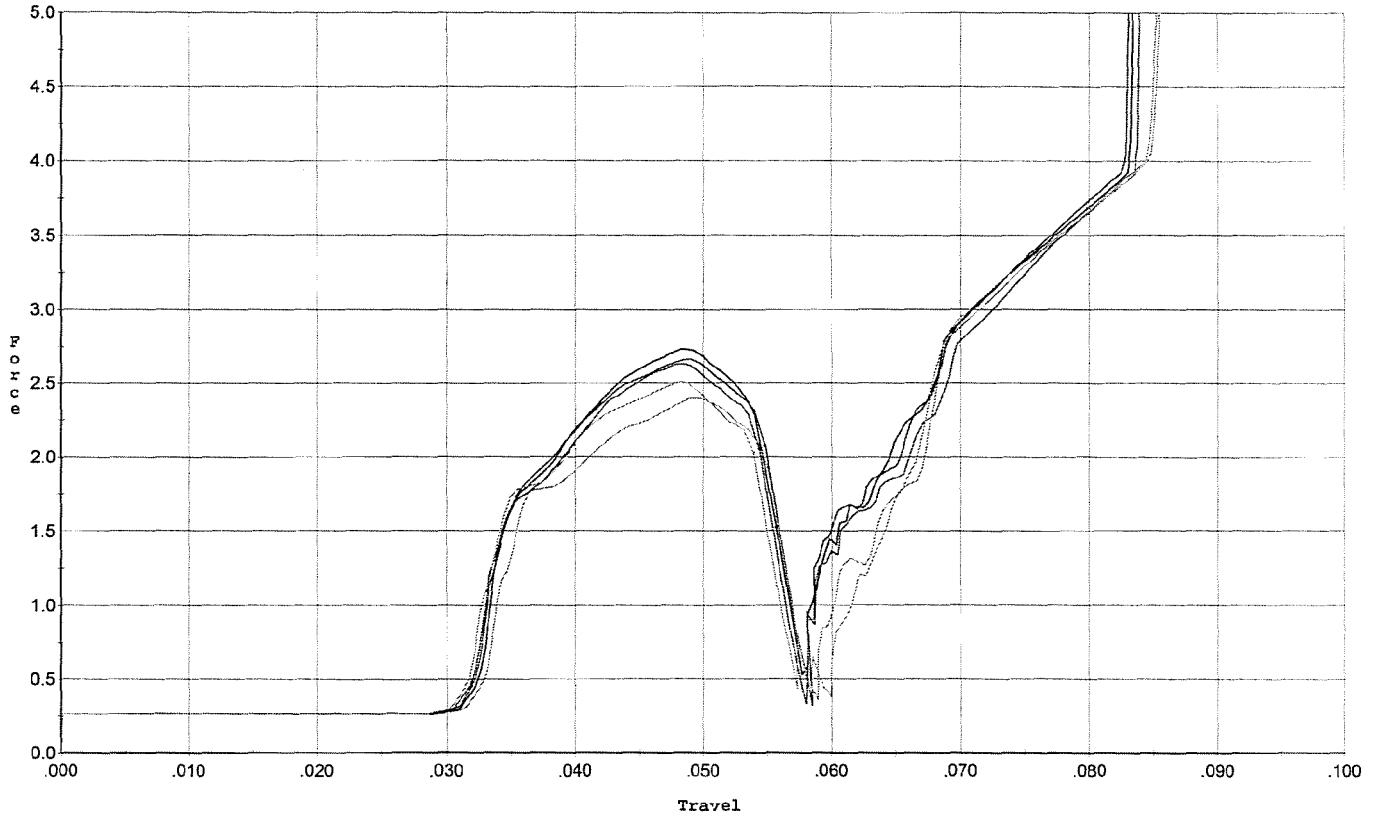
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.055	0.033	0.033	0.058		Set Trigger
2	2.567	0.056	0.034	0.033	0.057		Set Trigger
3	2.514	0.055	0.034	0.034	0.055		Set Trigger
4	2.599	0.055	0.033	0.034	0.058		Set Trigger
5	2.539	0.055	0.032	0.033	0.056		Set Trigger

Avg. 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



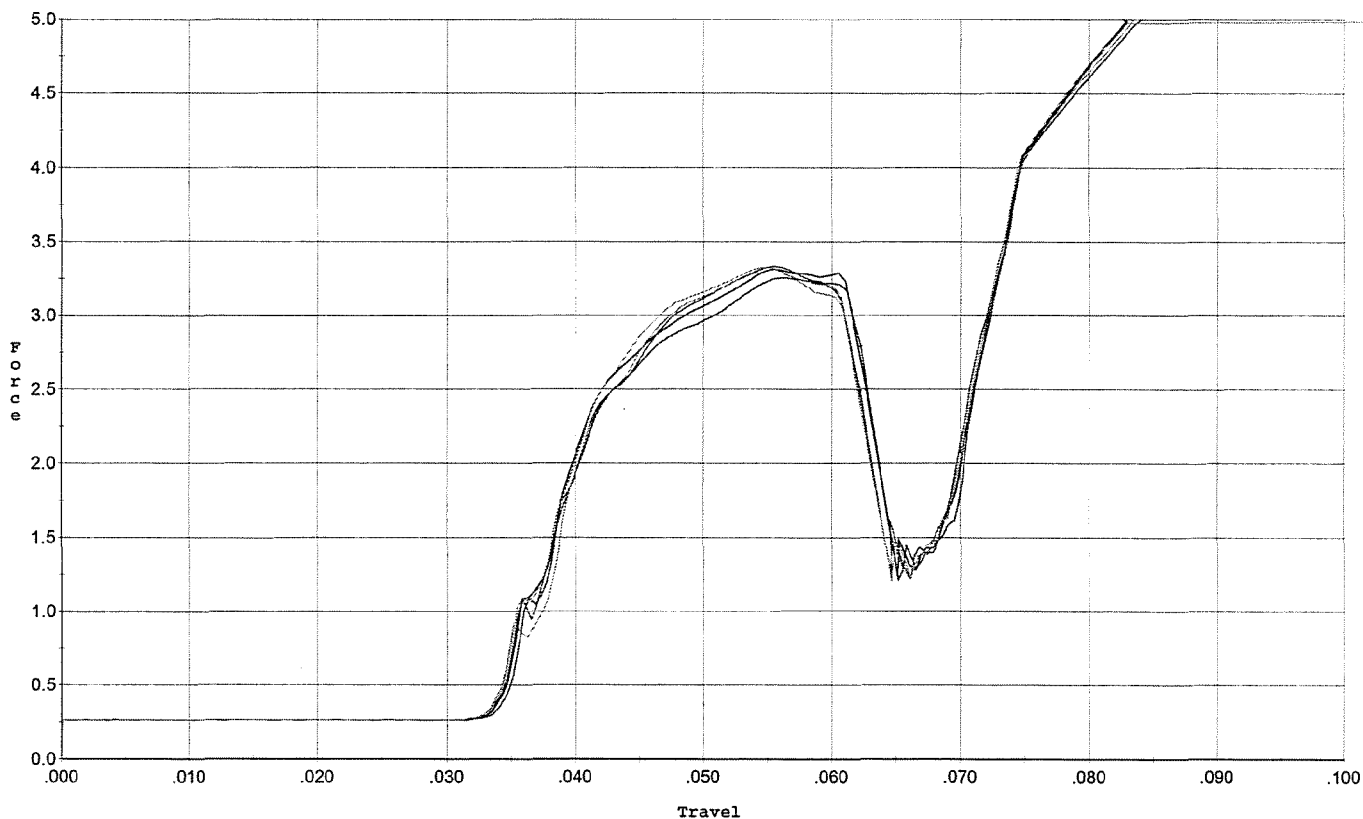
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.660	0.055	0.031	0.033	0.059		Set Trigger
2	2.731	0.056	0.031	0.033	0.060		Set Trigger
3	2.629	0.054	0.032	0.034	0.057		Set Trigger
4	2.504	0.054	0.032	0.035	0.055		Set Trigger
5	2.399	0.055	0.033	0.035	0.054		Set Trigger

Avg. 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



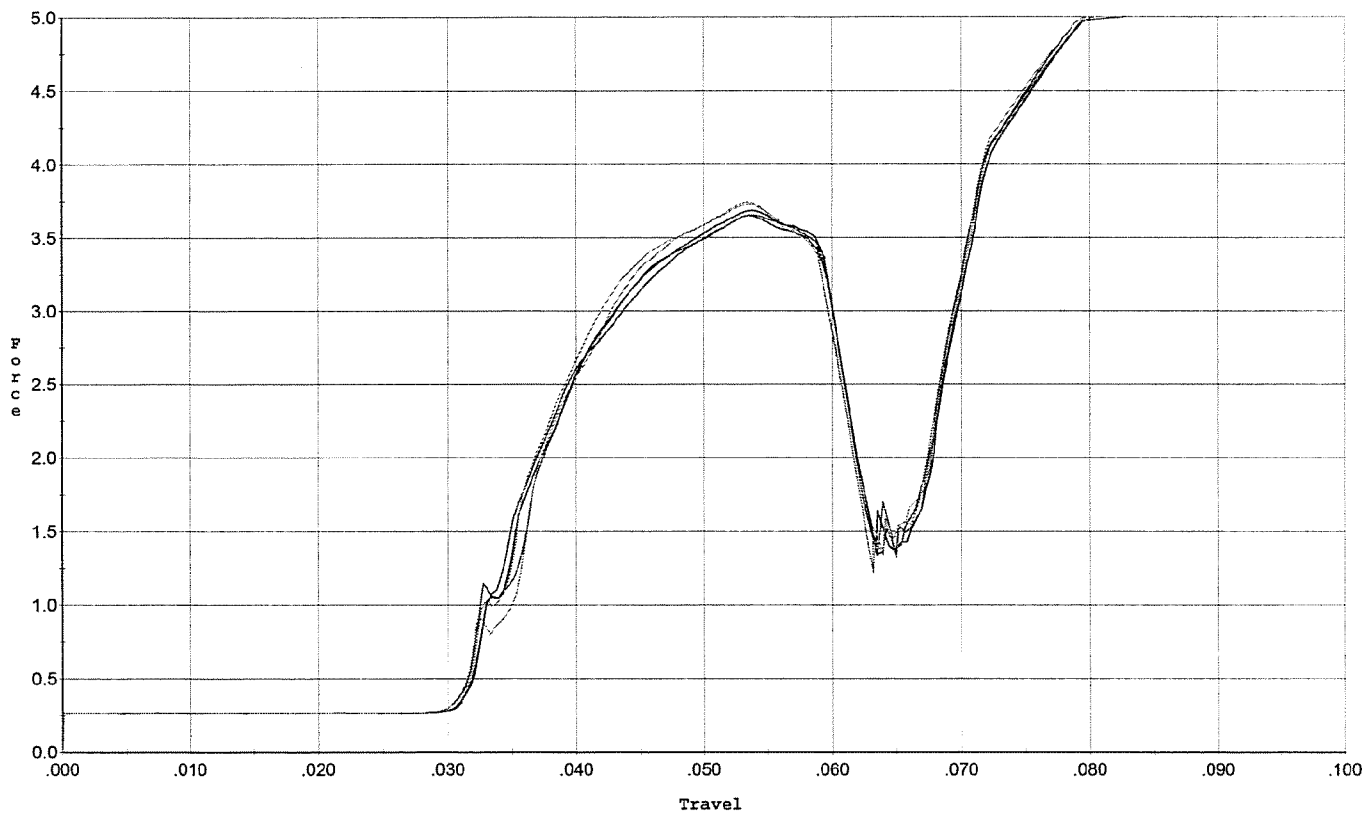
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.062	0.034	0.032	0.082		Set Trigger
2	3.314	0.063	0.034	0.032	0.084		Set Trigger
3	3.333	0.062	0.034	0.032	0.082		Set Trigger
4	3.324	0.063	0.034	0.033	0.084		Set Trigger
5	3.322	0.061	0.034	0.033	0.079		Set Trigger

Avg 3.31

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



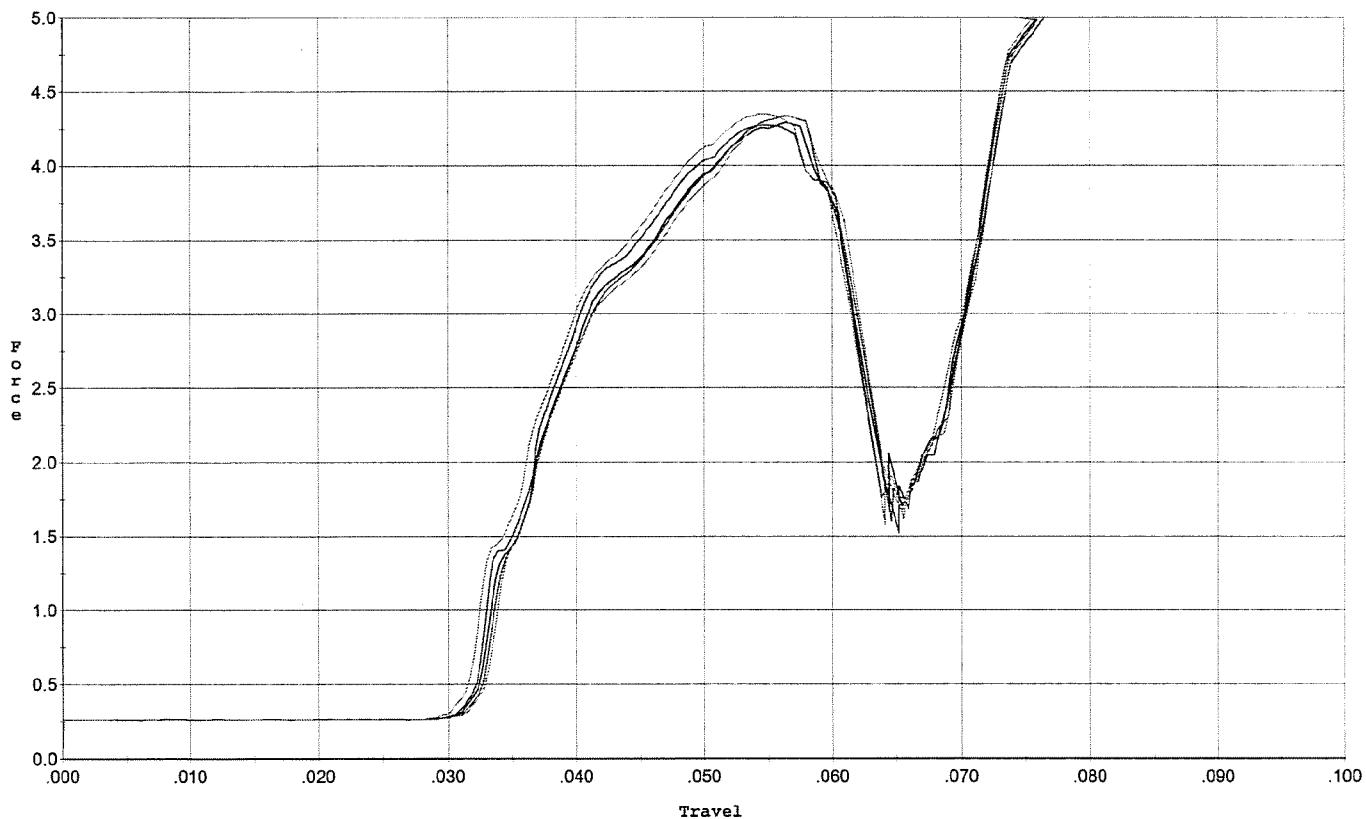
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.650	0.060	0.031	0.031	0.089		Set Trigger
2	3.685	0.059	0.031	0.031	0.089		Set Trigger
3	3.653	0.059	0.031	0.031	0.089		Set Trigger
4	3.744	0.061	0.031	0.030	0.092		Set Trigger
5	3.728	0.060	0.031	0.030	0.090		Set Trigger

Avg - 3.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



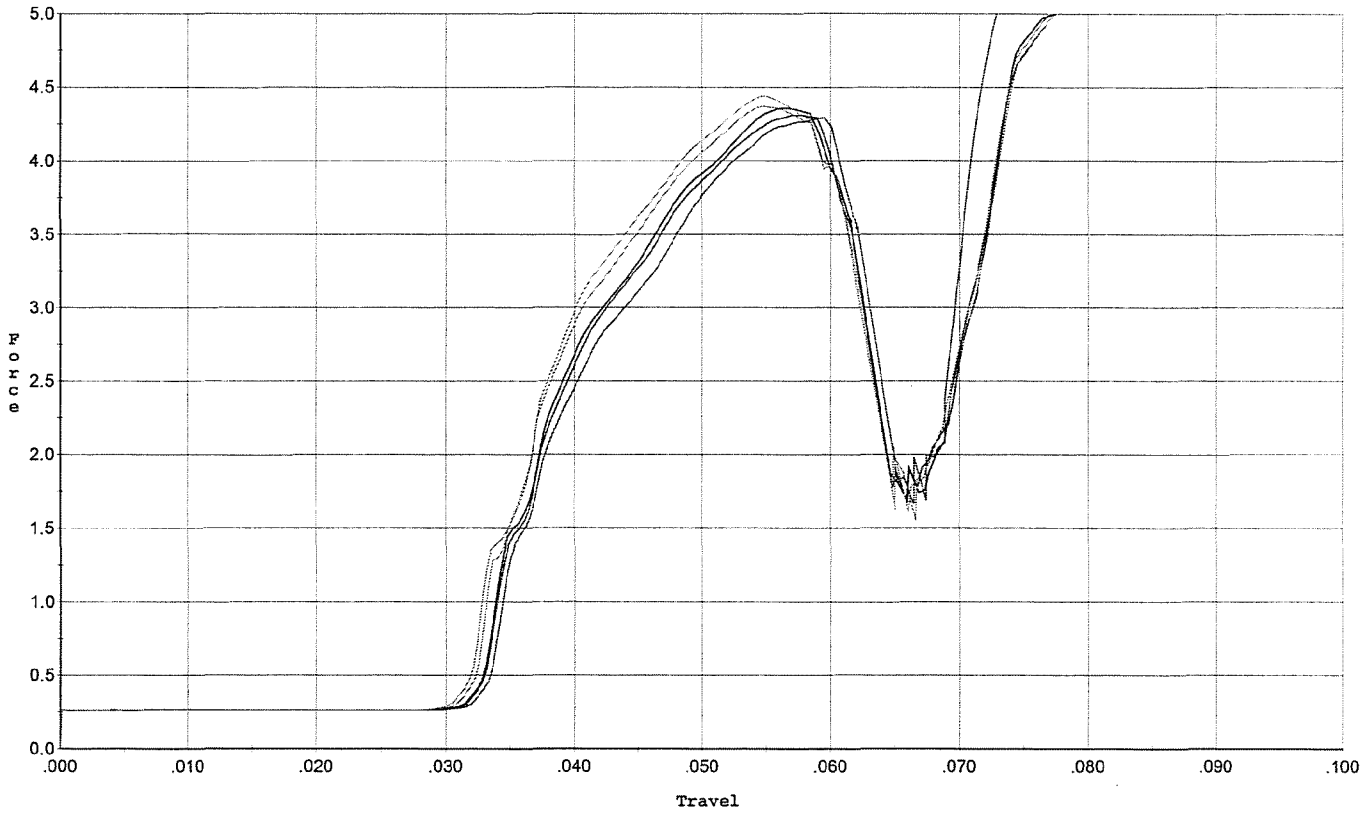
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.061	0.032	0.030	0.103		Set Trigger
2	4.292	0.060	0.032	0.029	0.101		Set Trigger
3	4.336	0.062	0.033	0.029	0.104		Set Trigger
4	4.331	0.061	0.032	0.028	0.102		Set Trigger
5	4.349	0.061	0.032	0.028	0.107		Set Trigger

Avg - 4.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



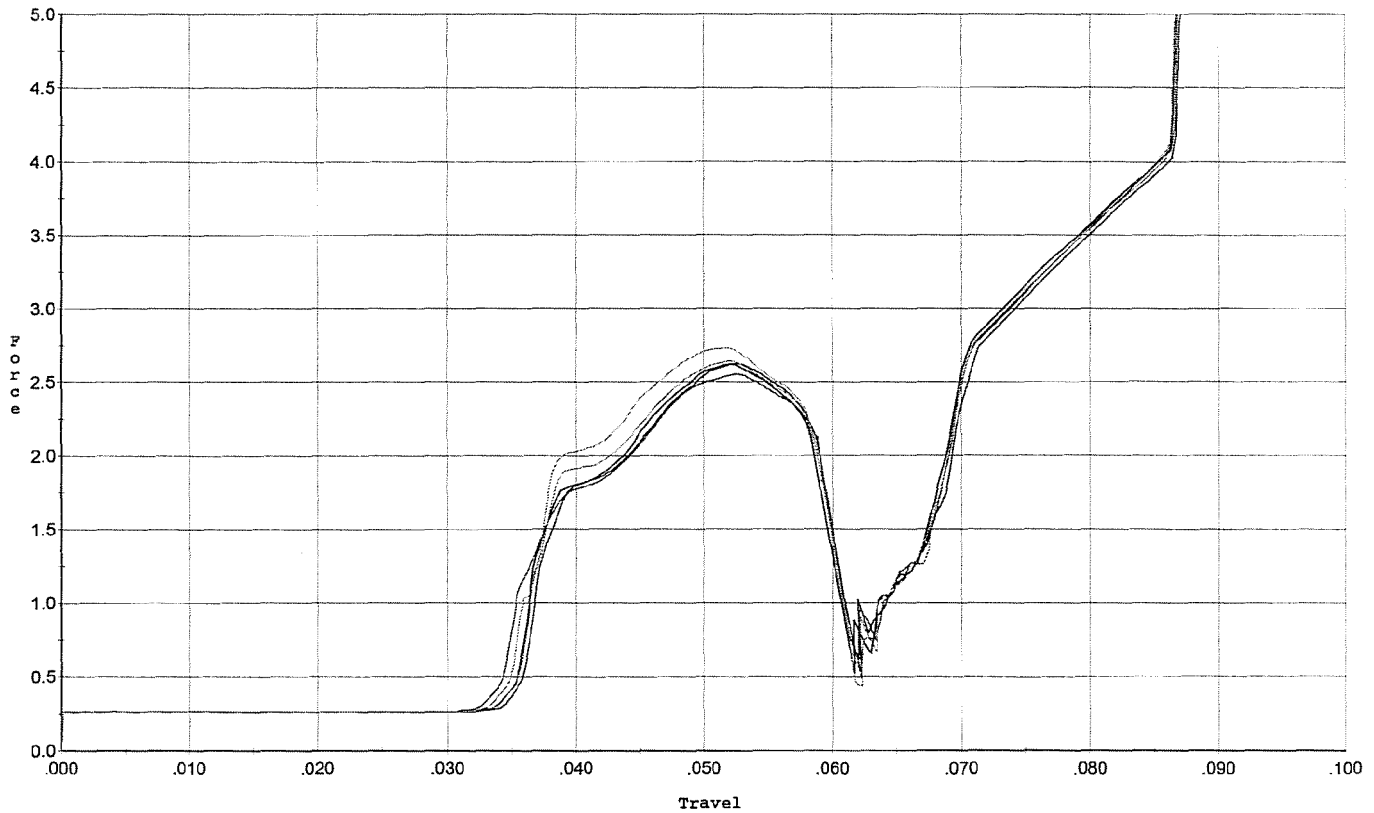
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.311	0.062	0.033	0.029	0.103		Set Trigger
2	4.358	0.062	0.033	0.028	0.104		Set Trigger
3	4.295	0.062	0.033	0.024	0.102		Set Trigger
4	4.441	0.061	0.032	0.029	0.107		Set Trigger
5	4.371	0.062	0.032	0.029	0.109		Set Trigger

Avg. 4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- for final test



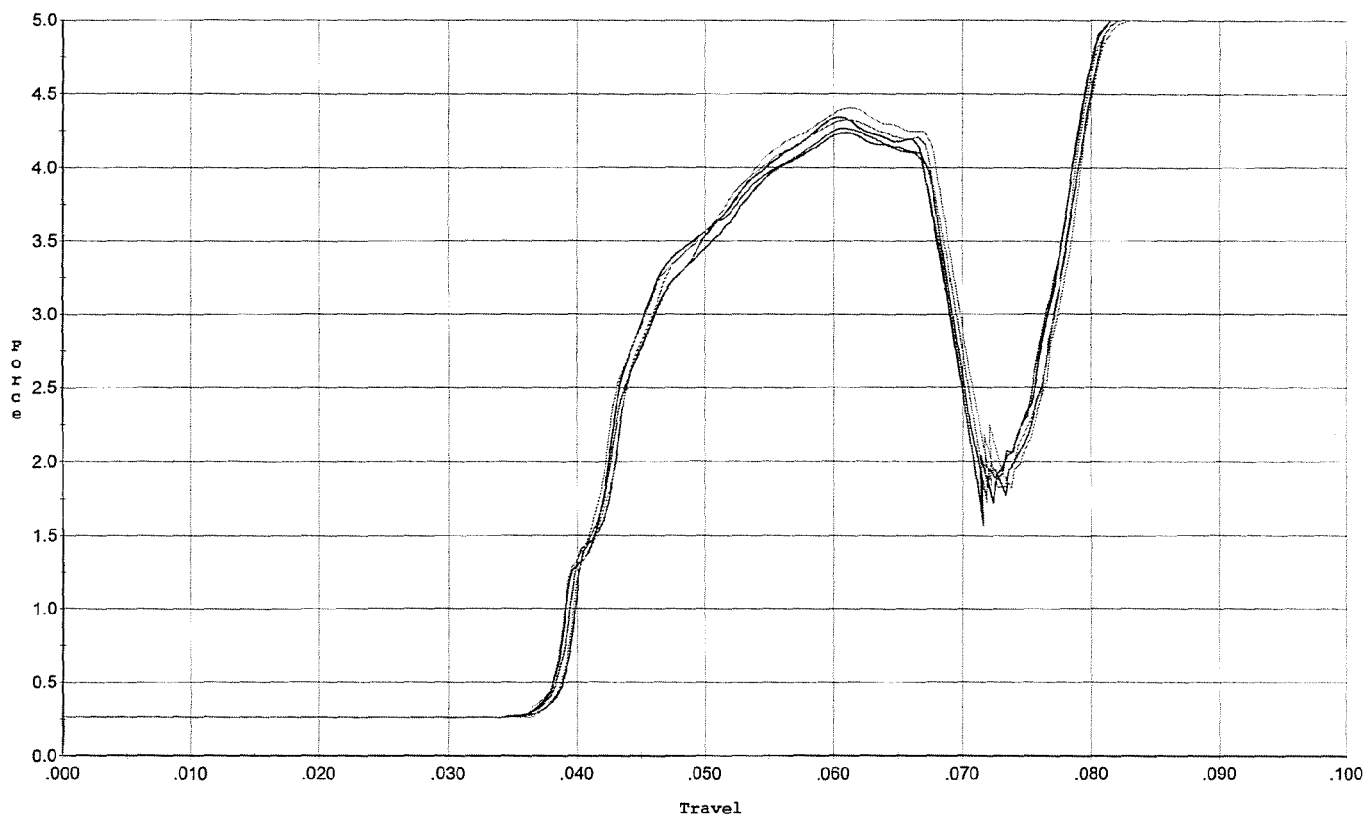
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.625	0.059	0.036	0.035	0.059		Set Trigger
2	2.621	0.058	0.035	0.034	0.059		Set Trigger
3	2.554	0.059	0.034	0.034	0.060		Set Trigger
4	2.731	0.059	0.035	0.034	0.064		Set Trigger
5	2.645	0.059	0.036	0.034	0.061		Set Trigger

Avg. 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.067	0.039	0.027	0.110		Set Trigger
2	4.343	0.069	0.038	0.026	0.115		Set Trigger
3	4.266	0.068	0.038	0.027	0.112		Set Trigger
4	4.408	0.068	0.039	0.026	0.114		Set Trigger
5	4.324	0.069	0.038	0.026	0.117		Set Trigger

Avg. 4.31