

G6774411

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



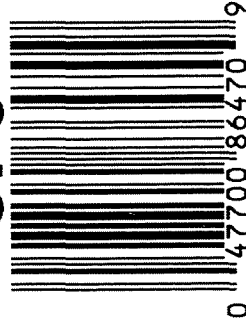
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774411

UPC



3J FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66774411

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSW
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	J.P.D.
460	CHECK HEADSPACE		7-15-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-19-08	SP
480	MAGNAFLUX BBL ACTION		7/25/08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8.4.08	BSW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8.4.08	BSW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8.4.08	BSW
	D) OIL FIRING PIN ASSEMBLY		8-6-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

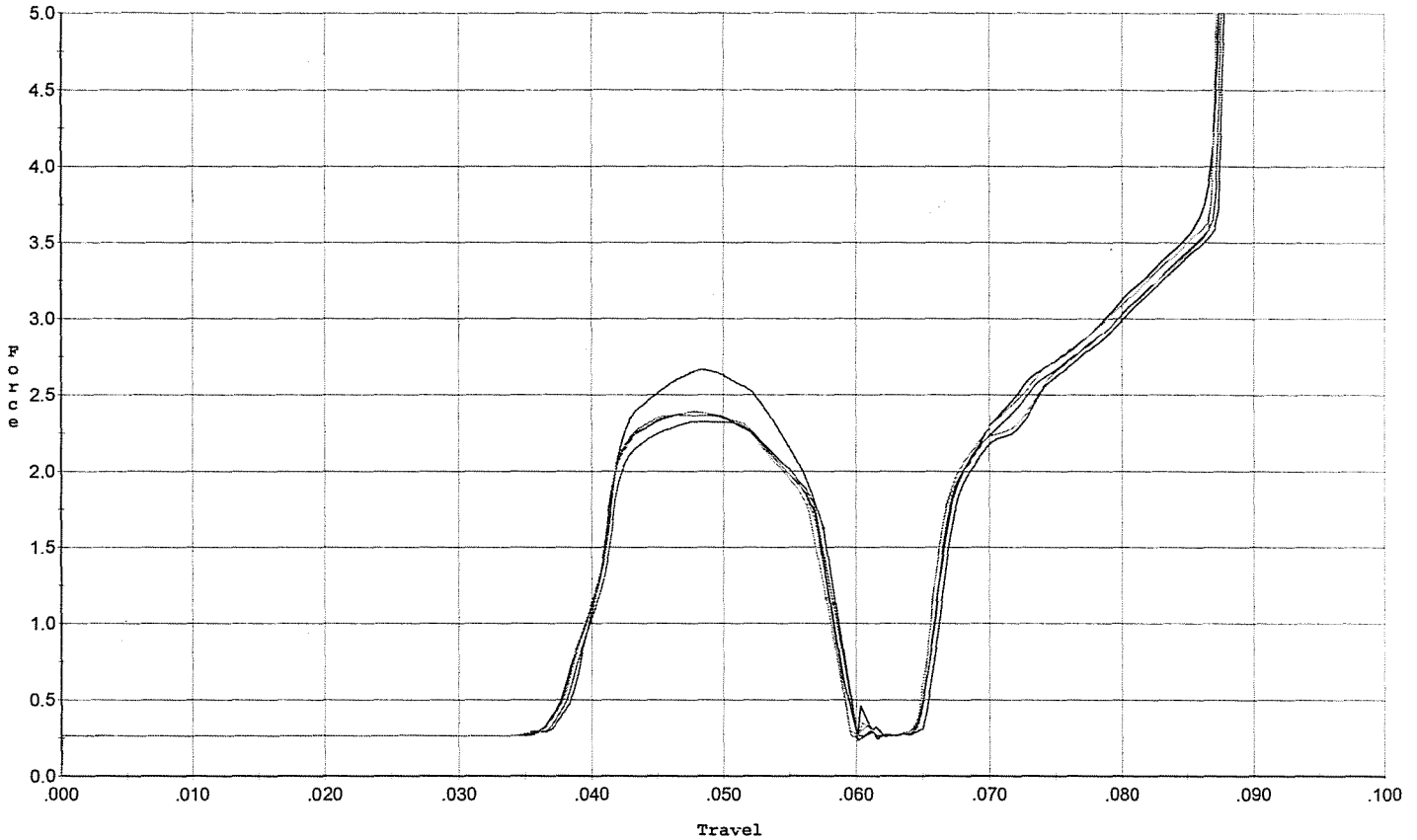
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u>	<u>6.5</u>	<u>6.5</u>	8-20	TC		
CONT.							TC		
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u>	<u>6.5</u>	<u>6.5</u>	8-20			
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.023</u>	<u>.023</u>	8-20	TC		
	J) ASSEMBLE STOCK					8-6-08	TRW		
	K) ASSEMBLE SWIVEL STUDS					8-28-08	RSW		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-7-08	TRW		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
660	INSPECT FOR LIVE AMMO					8-7-08	TC		
670	FINAL INSPECTION A) HEADSPACE					8-28-08	RSW		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.05</u>	<u>2.09</u>	<u>2.11</u>	<u>2.12</u>	<u>2.04</u>	8/14/08	Fm
	C) FUNCTION							8-28-08	RSW
690	PACK							8-28-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50



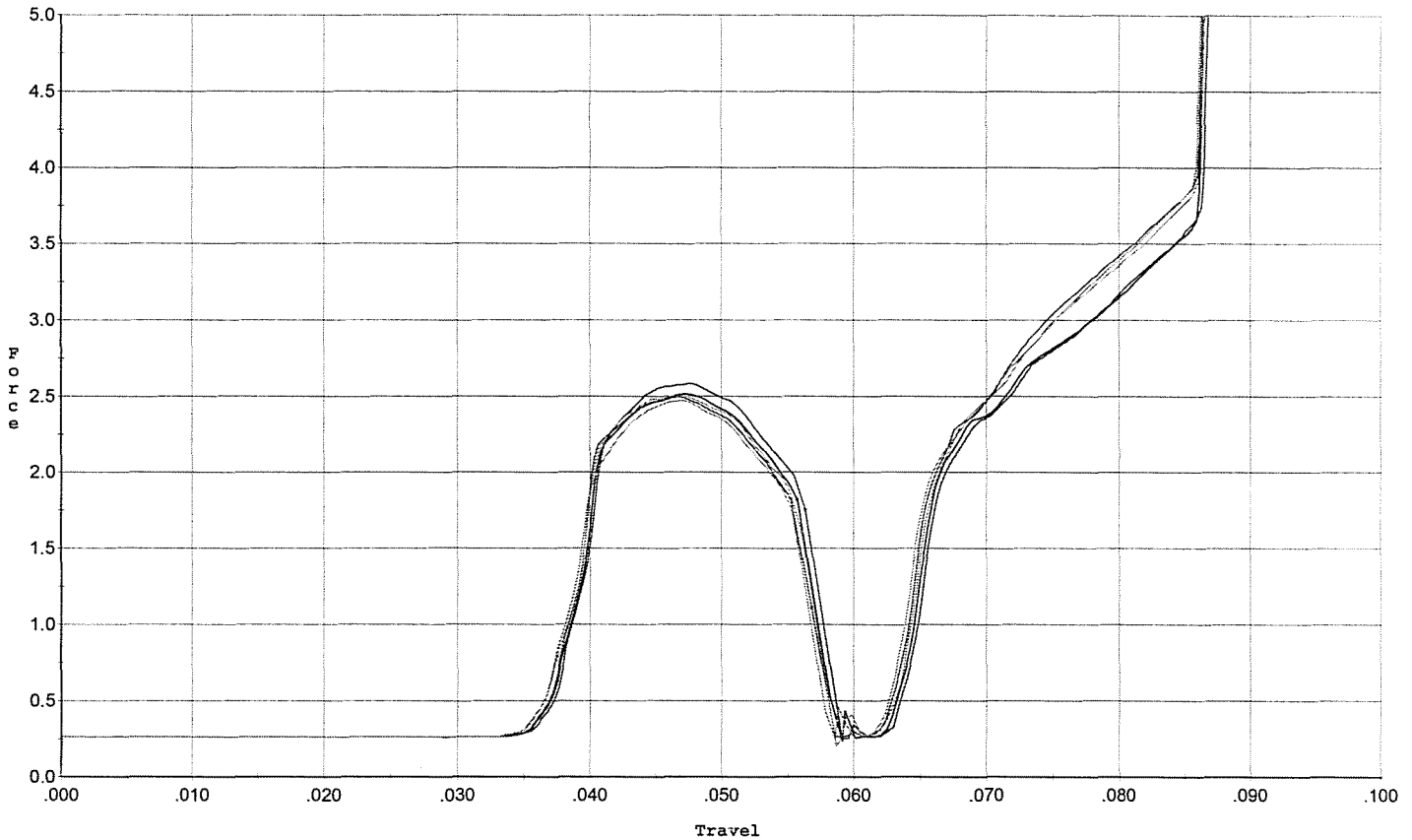
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.664	0.058	0.038	0.037	0.052		Set Trigger
2	2.388	0.057	0.037	0.037	0.049		Set Trigger
3	2.326	0.058	0.037	0.037	0.049		Set Trigger
4	2.385	0.057	0.037	0.037	0.049		Set Trigger
5	2.369	0.058	0.037	0.037	0.049		Set Trigger

Avg. 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50



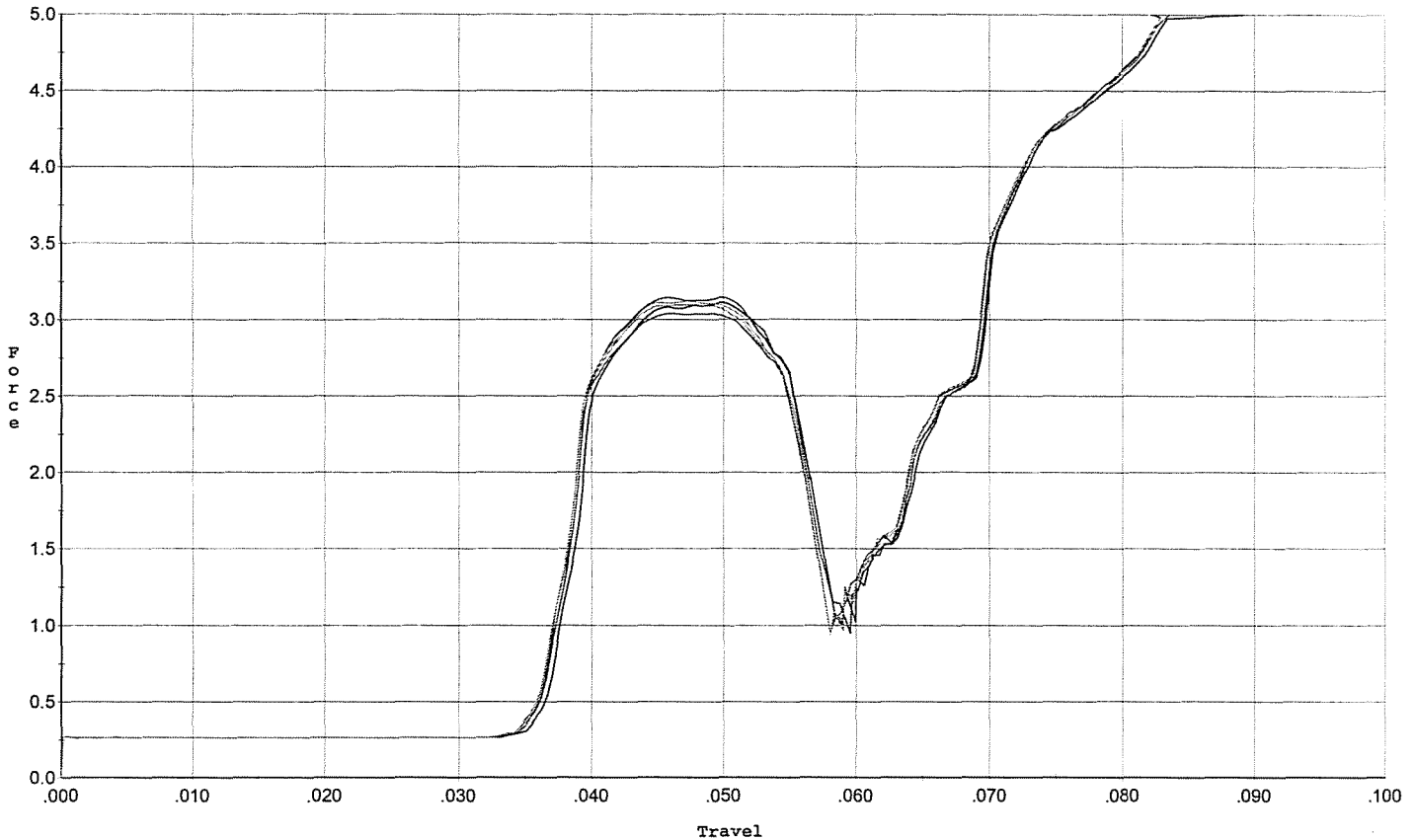
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.056	0.036	0.037	0.051		Set Trigger
2	2.516	0.056	0.037	0.037	0.050		Set Trigger
3	2.497	0.057	0.037	0.037	0.050		Set Trigger
4	2.502	0.056	0.036	0.037	0.050		Set Trigger
5	2.469	0.055	0.037	0.037	0.049		Set Trigger

Avg. 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



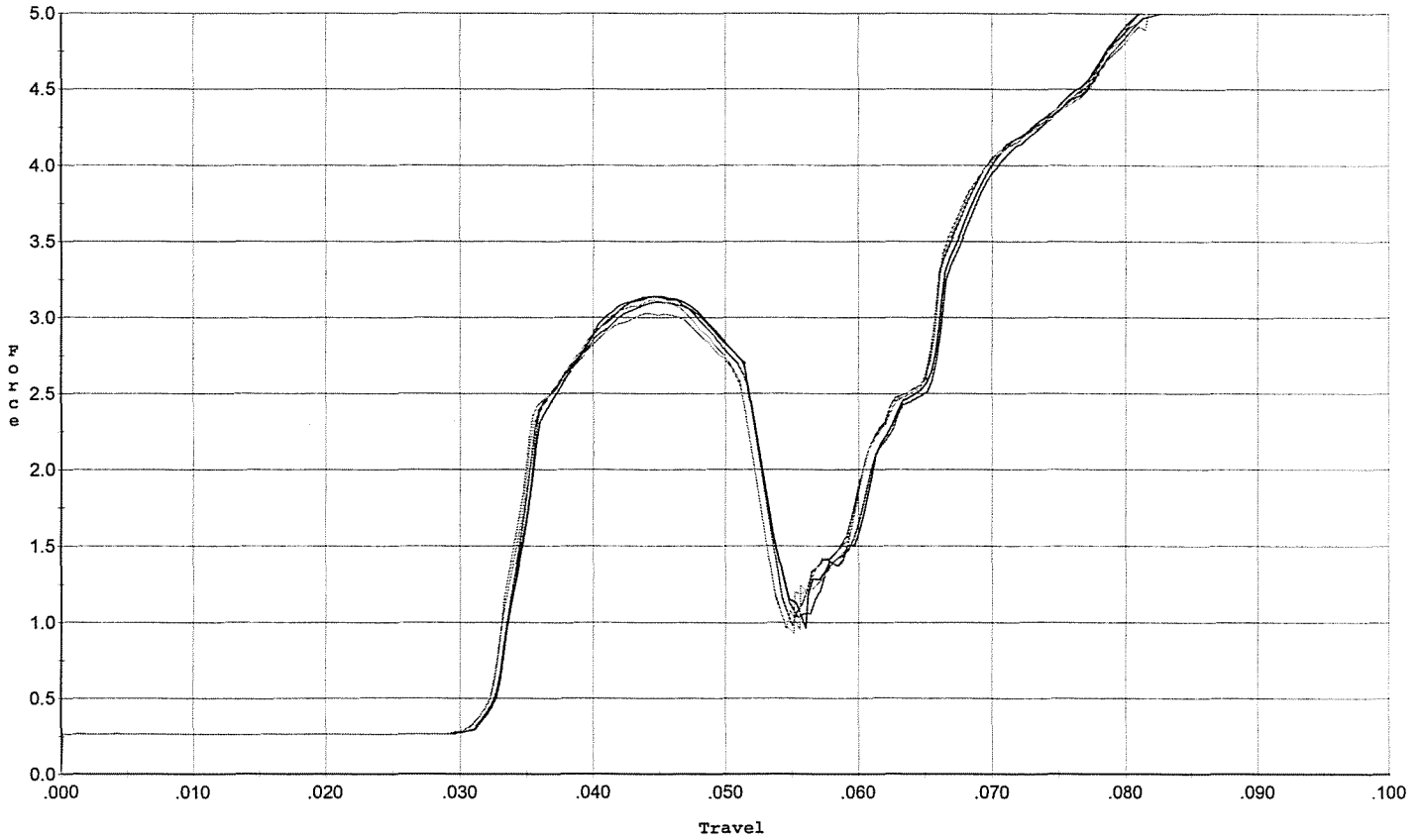
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.055	0.035	0.035	0.062		Set Trigger
2	3.112	0.057	0.036	0.035	0.062		Set Trigger
3	3.039	0.056	0.035	0.035	0.061		Set Trigger
4	3.122	0.055	0.036	0.035	0.062		Set Trigger
5	3.099	0.055	0.035	0.035	0.062		Set Trigger

Avg. 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



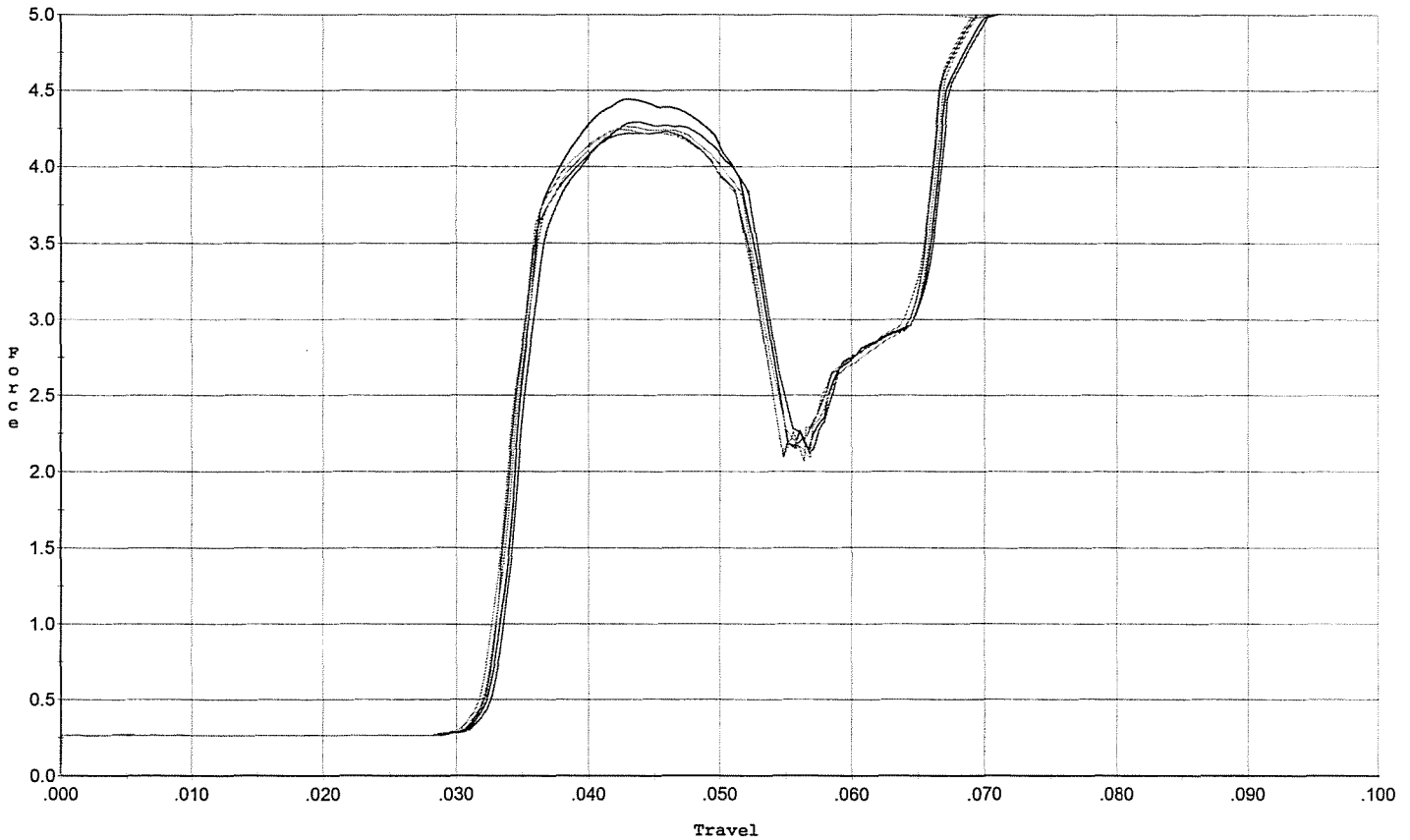
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.051	0.032	0.034	0.060		Set Trigger
2	3.140	0.051	0.033	0.034	0.060		Set Trigger
3	3.102	0.052	0.033	0.034	0.060		Set Trigger
4	3.112	0.051	0.032	0.034	0.059		Set Trigger
5	3.028	0.051	0.032	0.034	0.059		Set Trigger

Aug. 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



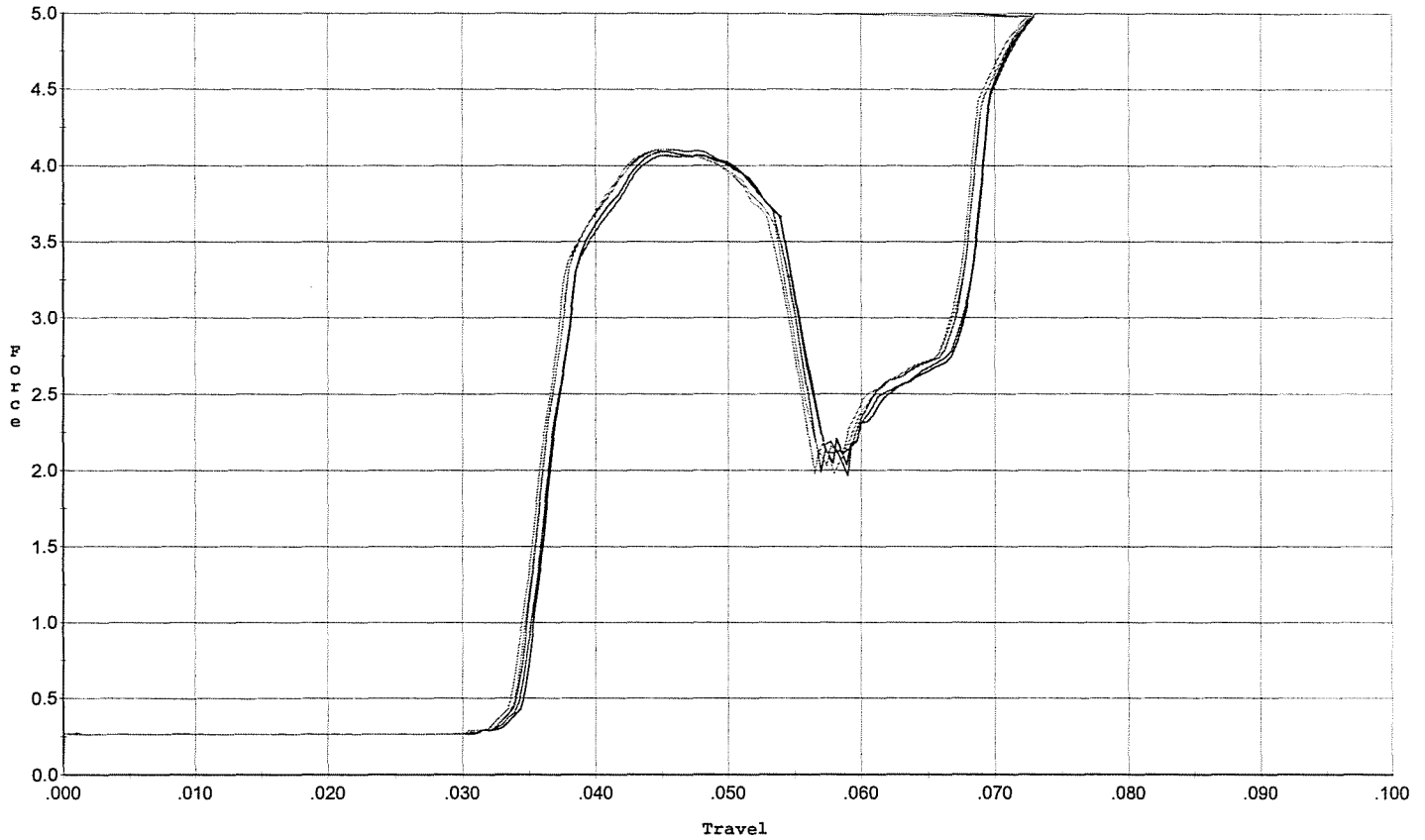
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.293	0.052	0.032	0.024	0.083		Set Trigger
2	4.443	0.053	0.032	0.024	0.087		Set Trigger
3	4.227	0.052	0.032	0.024	0.084		Set Trigger
4	4.261	0.052	0.031	0.024	0.083		Set Trigger
5	4.242	0.053	0.032	0.024	0.085		Set Trigger

Avg. 4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. iafter 20 cycles+/- 1.0 lbs.



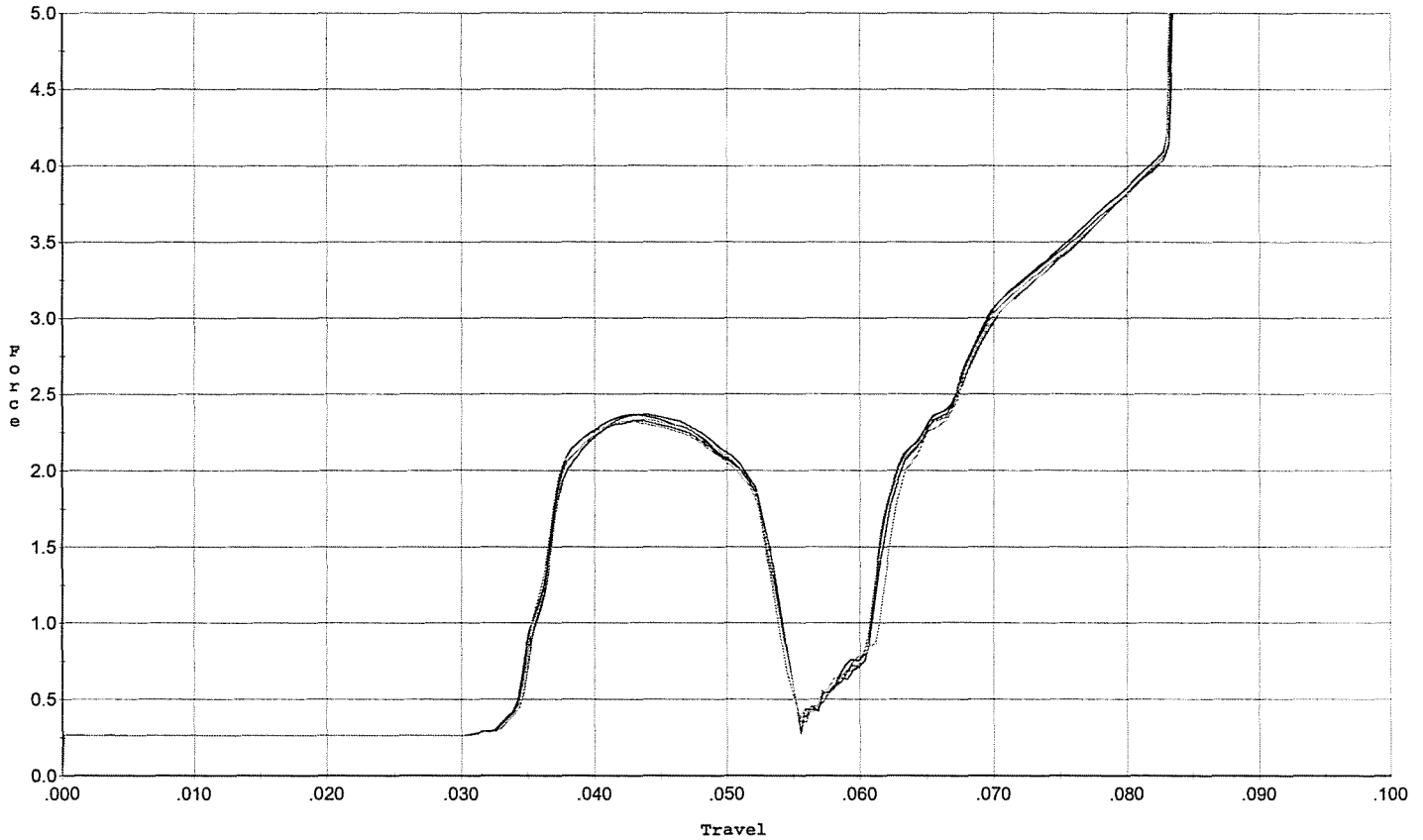
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.065	0.054	0.034	0.026	0.080		Set Trigger
2	4.095	0.054	0.035	0.026	0.080		Set Trigger
3	4.107	0.055	0.034	0.025	0.083		Set Trigger
4	4.108	0.054	0.034	0.026	0.080		Set Trigger
5	4.081	0.054	0.034	0.026	0.081		Set Trigger

Avg . 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: reset 2.5 lbs. +/- .50 lbs. for final test



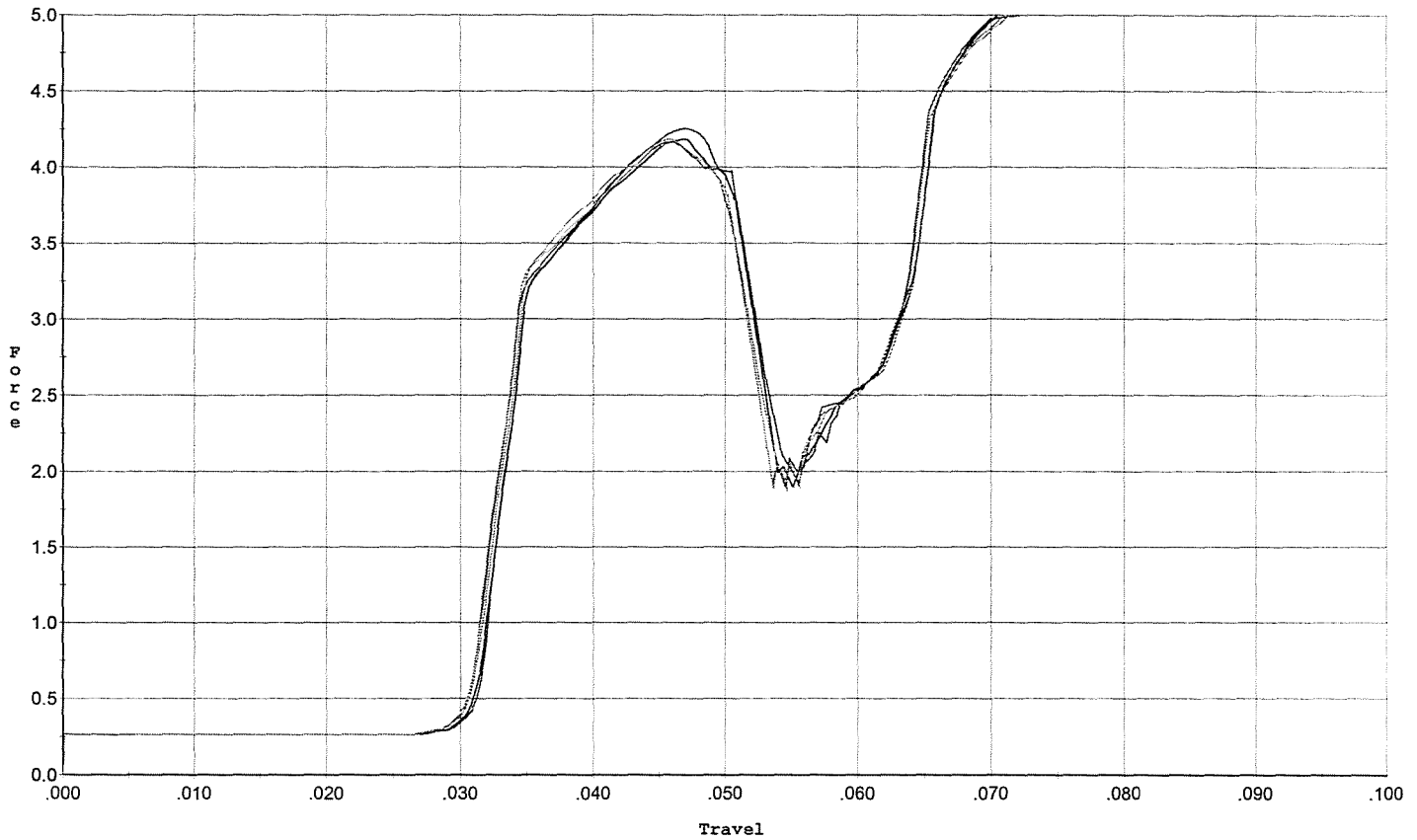
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.053	0.034	0.036	0.047		Set Trigger
2	2.367	0.052	0.034	0.036	0.046		Set Trigger
3	2.326	0.054	0.035	0.036	0.047		Set Trigger
4	2.334	0.052	0.035	0.036	0.046		Set Trigger
5	2.323	0.052	0.034	0.036	0.046		Set Trigger

Avg. 2.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs.+/- 1.0 for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.050	0.031	0.032	0.079		Set Trigger
2	4.180	0.051	0.031	0.032	0.079		Set Trigger
3	4.164	0.050	0.030	0.032	0.078		Set Trigger
4	4.167	0.051	0.030	0.032	0.079		Set Trigger
5	4.184	0.050	0.031	0.032	0.078		Set Trigger

Avg. 4.19