

66774415

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

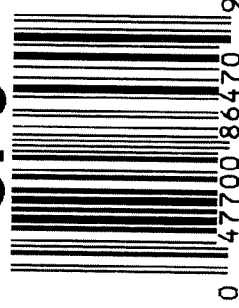
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774415

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6774415

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	R72
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8-4-08	DG
542	APPLY COATINGS (BARREL ACTION)		8 8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

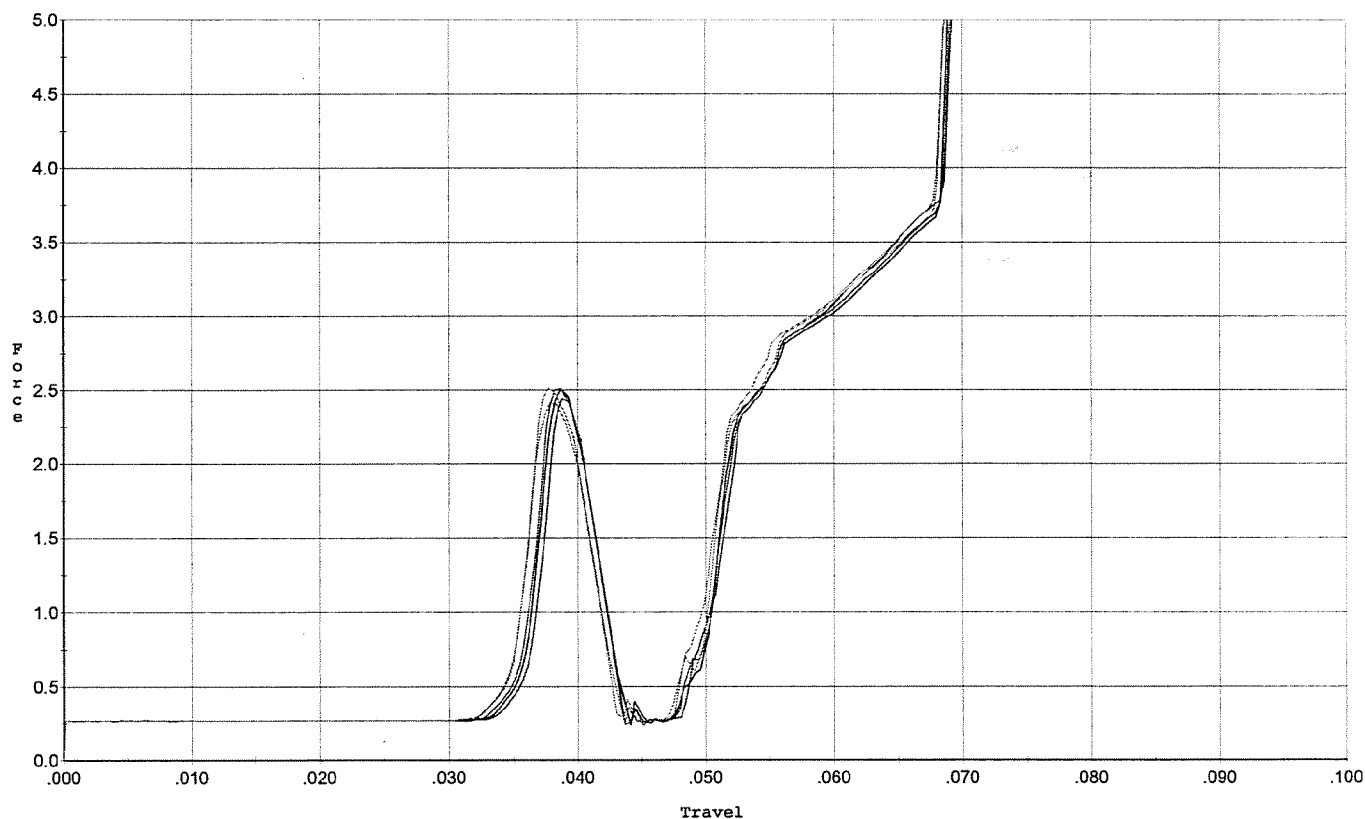
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-23-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-23-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	8-23-08	TL
	J) ASSEMBLE STOCK		8-12-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	8-12-08	TL
	MALFUNCTION <u>BAC OH</u>	CORRECTION <u>OK</u>	8-27-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>NA</u>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-27-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.39</u> <u>2.28</u> <u>2.32</u> <u>2.38</u>	8/15/08	Fm
	C) FUNCTION		8-27-08	PSN
690	PACK		8-28-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



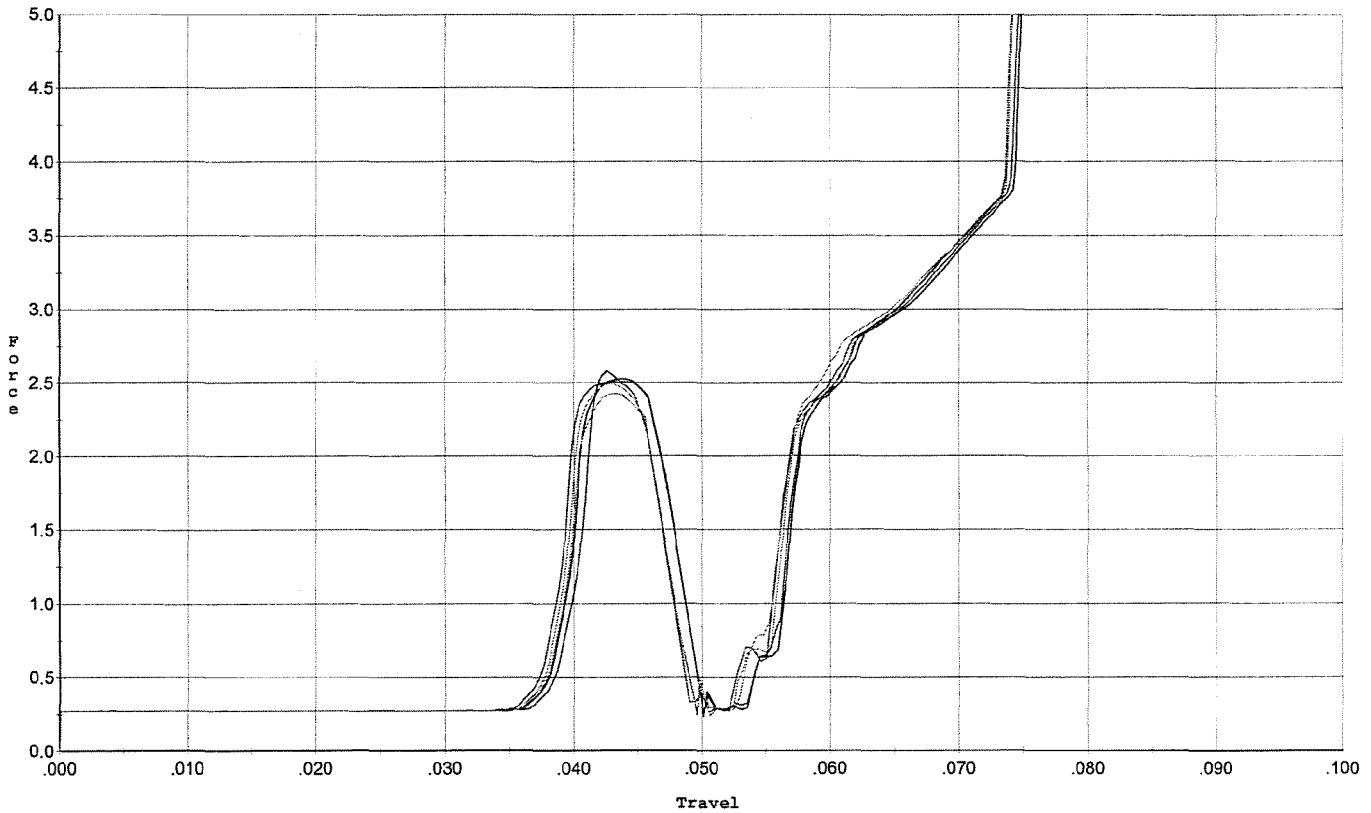
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.040	0.035	0.035	0.020		Set Trigger
2	2.505	0.040	0.035	0.035	0.021		Set Trigger
3	2.509	0.040	0.035	0.035	0.021		Set Trigger
4	2.412	0.040	0.035	0.035	0.021		Set Trigger
5	2.515	0.040	0.034	0.035	0.022		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. iafter 50 cycles+/- .50 lbs.



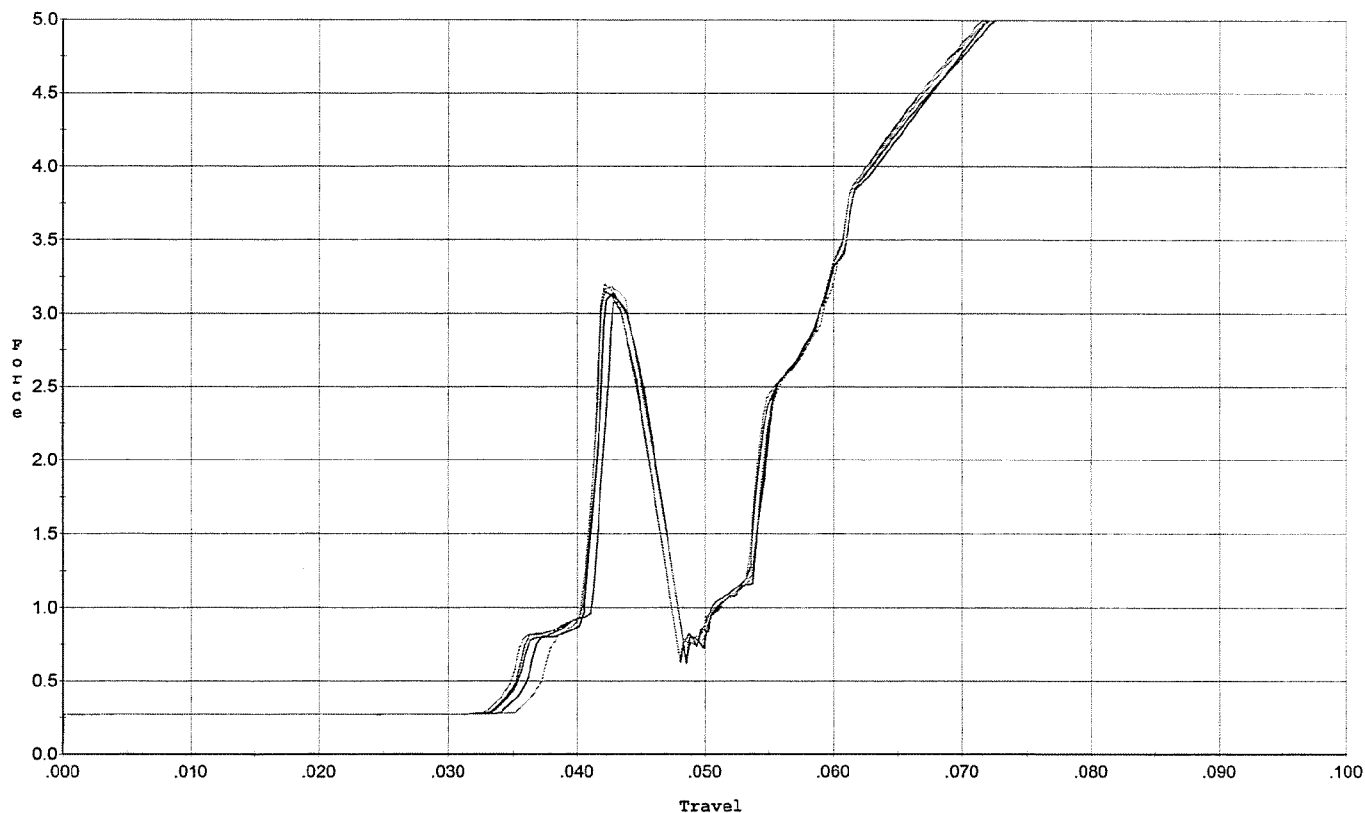
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.047	0.038	0.034	0.029		Set Trigger
2	2.528	0.047	0.038	0.035	0.030		Set Trigger
3	2.507	0.046	0.037	0.035	0.029		Set Trigger
4	2.491	0.046	0.038	0.035	0.028		Set Trigger
5	2.427	0.046	0.038	0.035	0.028		Set Trigger

Aug-2-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



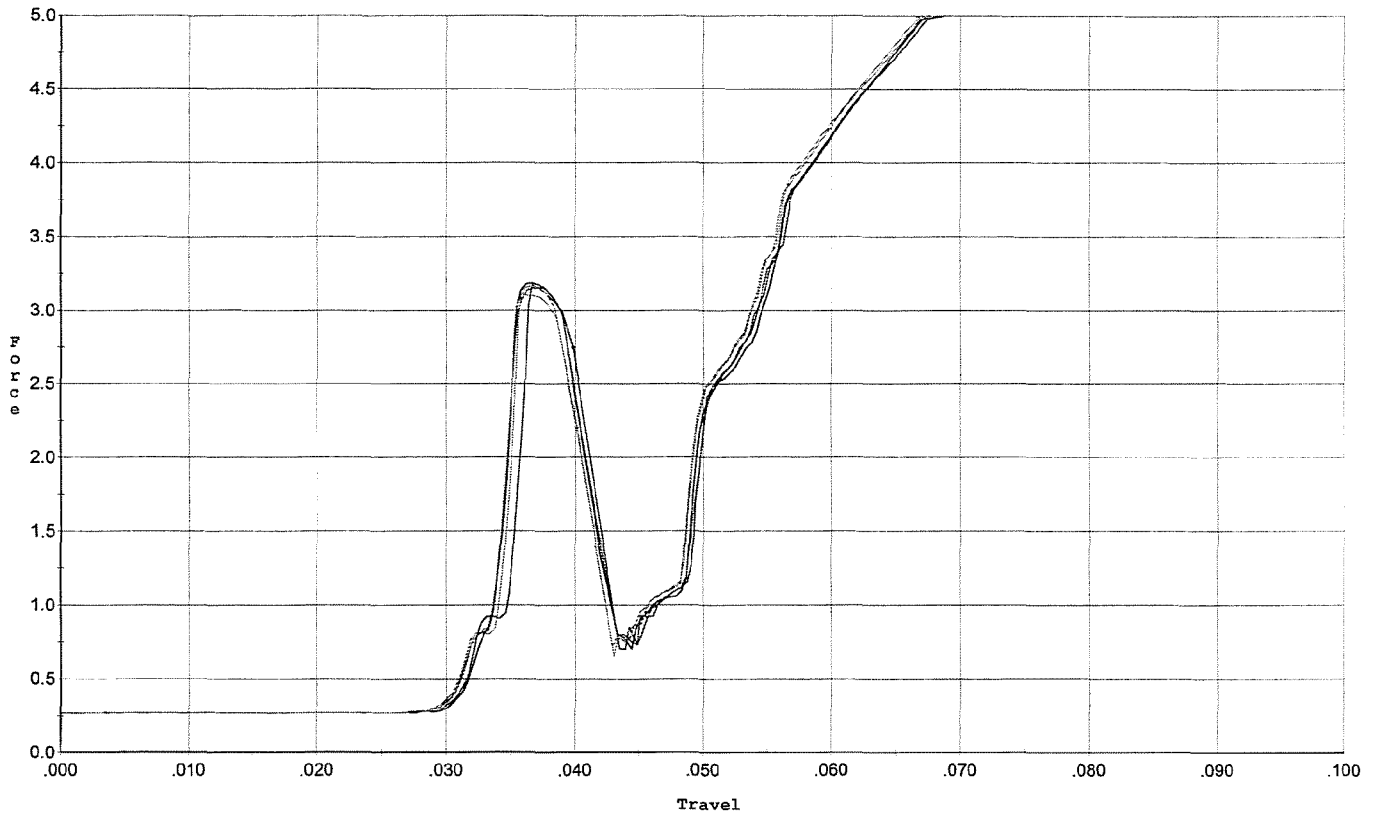
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.045	0.035	0.033	0.028		Set Trigger
2	3.133	0.045	0.036	0.033	0.028		Set Trigger
3	3.147	0.045	0.035	0.033	0.028		Set Trigger
4	3.184	0.046	0.037	0.033	0.029		Set Trigger
5	3.199	0.045	0.035	0.033	0.028		Set Trigger

Aug. 3-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



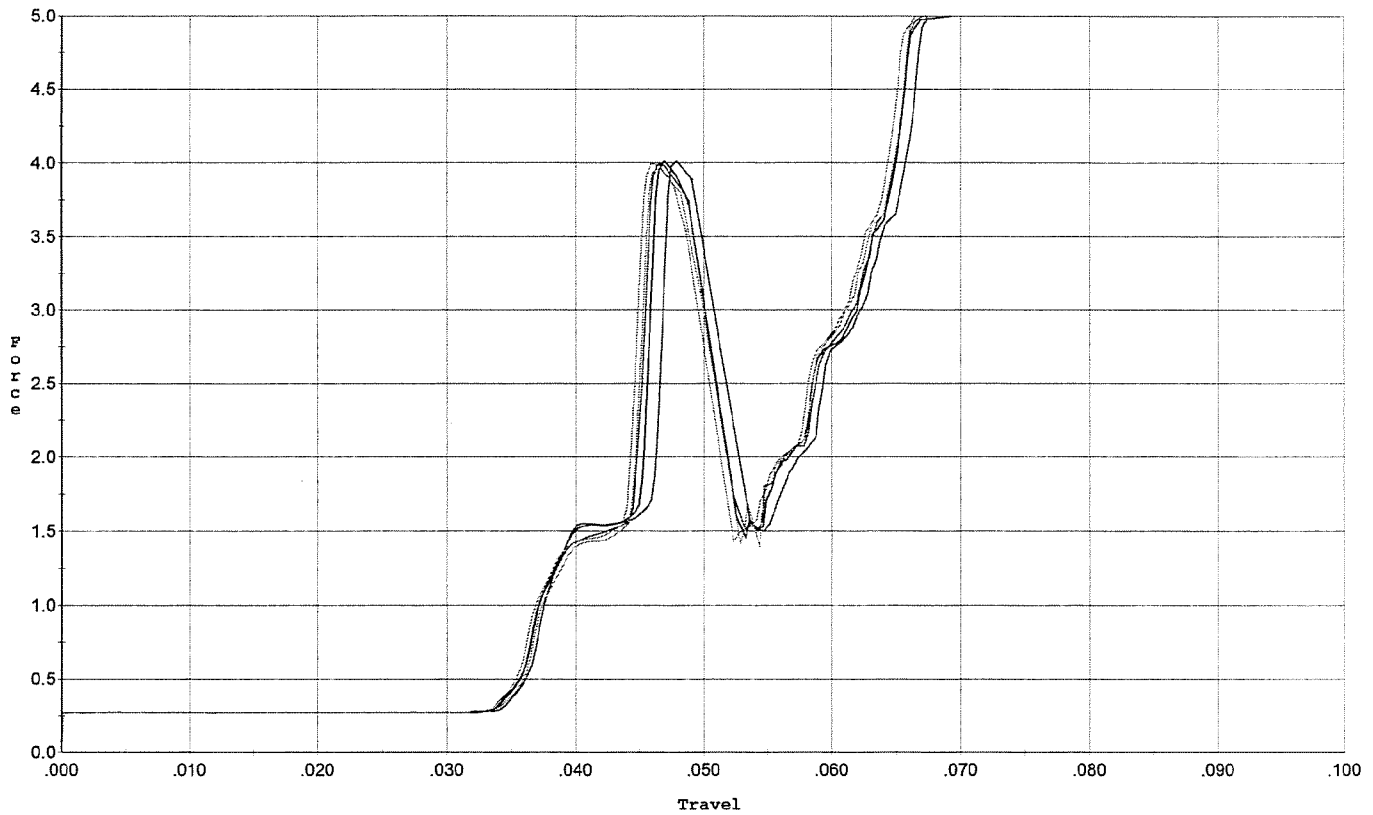
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.174	0.040	0.031	0.032	0.028		Set Trigger
2	3.188	0.039	0.032	0.033	0.029		Set Trigger
3	3.156	0.039	0.031	0.033	0.029		Set Trigger
4	3.107	0.040	0.031	0.032	0.029		Set Trigger
5	3.161	0.040	0.031	0.032	0.029		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



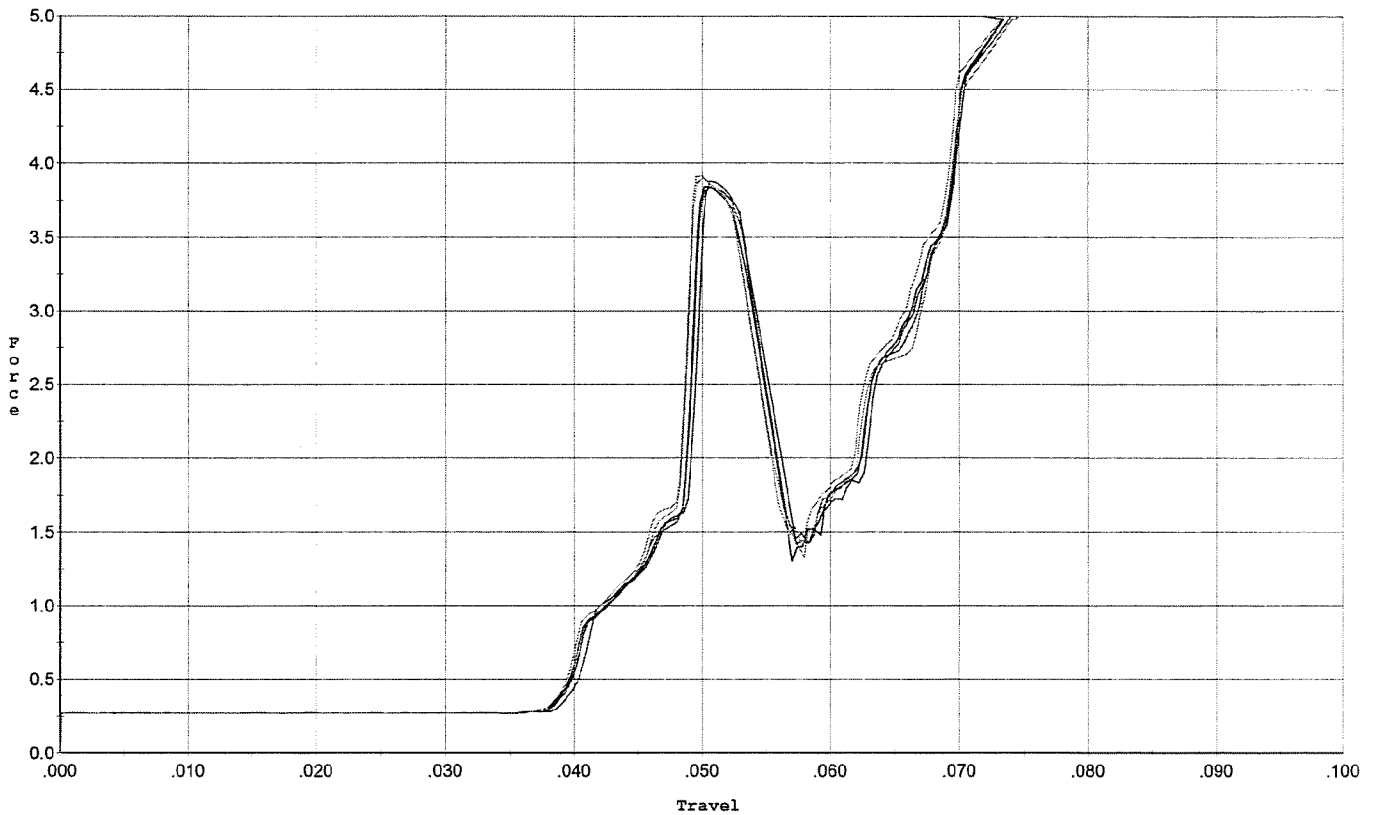
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.049	0.036	0.031	0.042		Set Trigger
2	4.015	0.049	0.036	0.031	0.042		Set Trigger
3	3.994	0.049	0.036	0.031	0.043		Set Trigger
4	3.962	0.050	0.036	0.030	0.043		Set Trigger
5	3.993	0.049	0.035	0.031	0.043		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note:

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



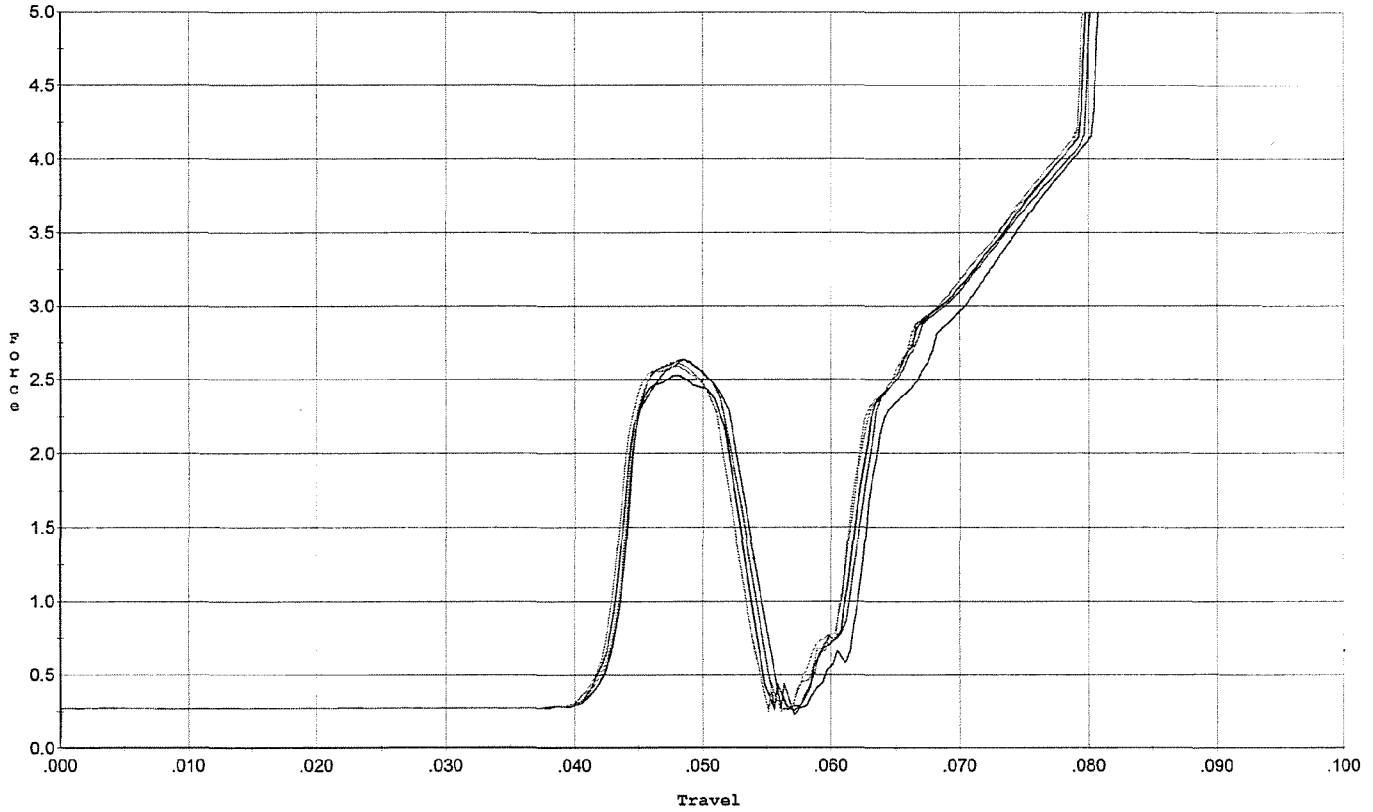
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.878	0.053	0.040	0.032	0.042		Set Trigger
2	3.842	0.054	0.040	0.032	0.043		Set Trigger
3	3.835	0.053	0.040	0.032	0.043		Set Trigger
4	3.912	0.053	0.039	0.032	0.043		Set Trigger
5	3.897	0.052	0.040	0.032	0.042		Set Trigger

Aug-3-87

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note:

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



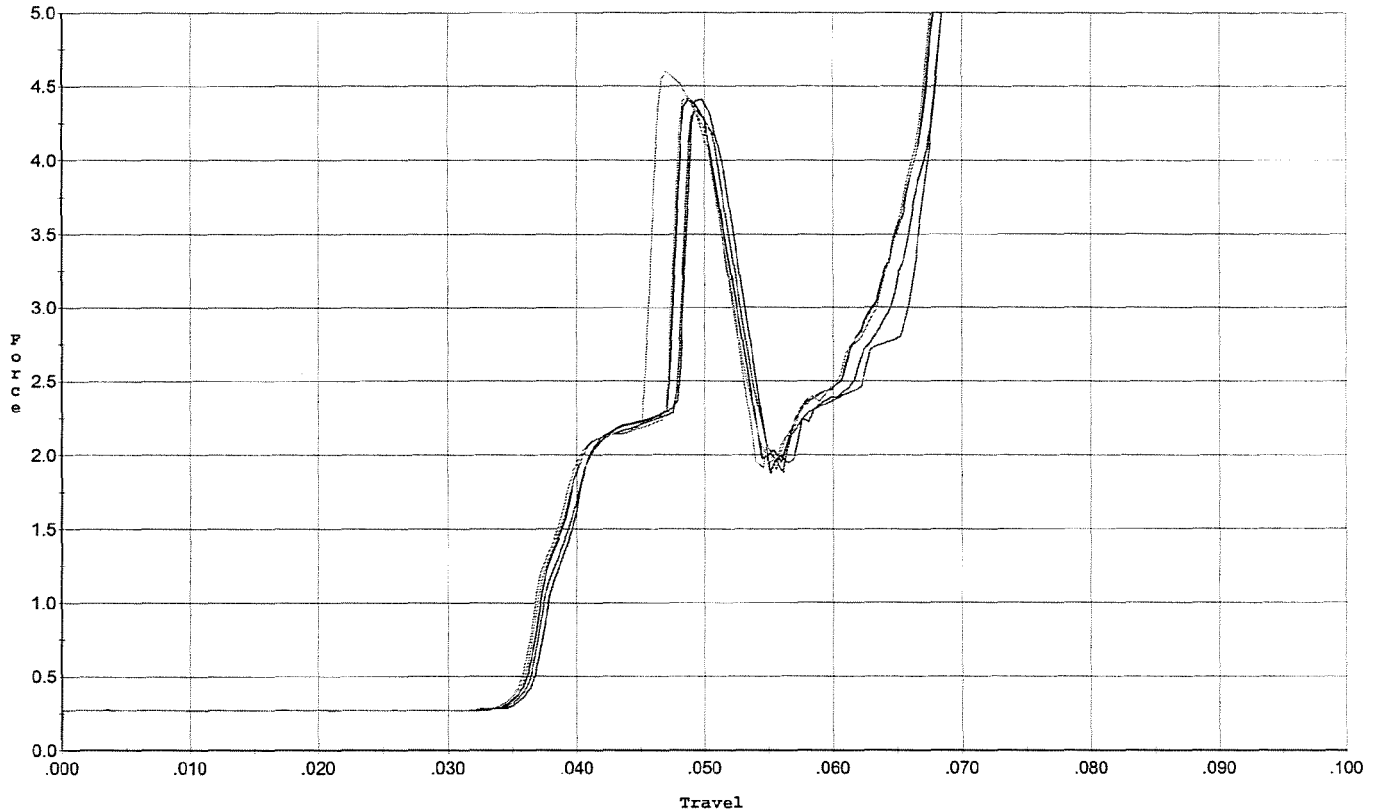
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.054	0.041	0.034	0.037		Set Trigger
2	2.524	0.052	0.042	0.034	0.033		Set Trigger
3	2.634	0.053	0.042	0.034	0.035		Set Trigger
4	2.615	0.051	0.042	0.035	0.033		Set Trigger
5	2.588	0.051	0.042	0.035	0.034		Set Trigger

Aug. 2.59

Trigger Profile [lbs,inch]

Profile
GunType: Rifle
Make: Remington
Note:

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.409	0.052	0.036	0.028	0.052		Set Trigger
2	4.415	0.052	0.036	0.027	0.053		Set Trigger
3	4.335	0.051	0.036	0.028	0.050		Set Trigger
4	4.419	0.050	0.036	0.028	0.051		Set Trigger
5	4.601	0.050	0.036	0.028	0.055		Set Trigger

Avg. 4.43