

66774416

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



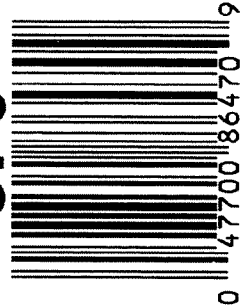
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774416

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66774416

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	BSN
430	ASSEMBLE TO STOCK		7-22-08	BSN
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION		7/30/08	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DB
542	APPLY COATINGS (BARREL ACTION)		8-5-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-8-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-8-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-8-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-9-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

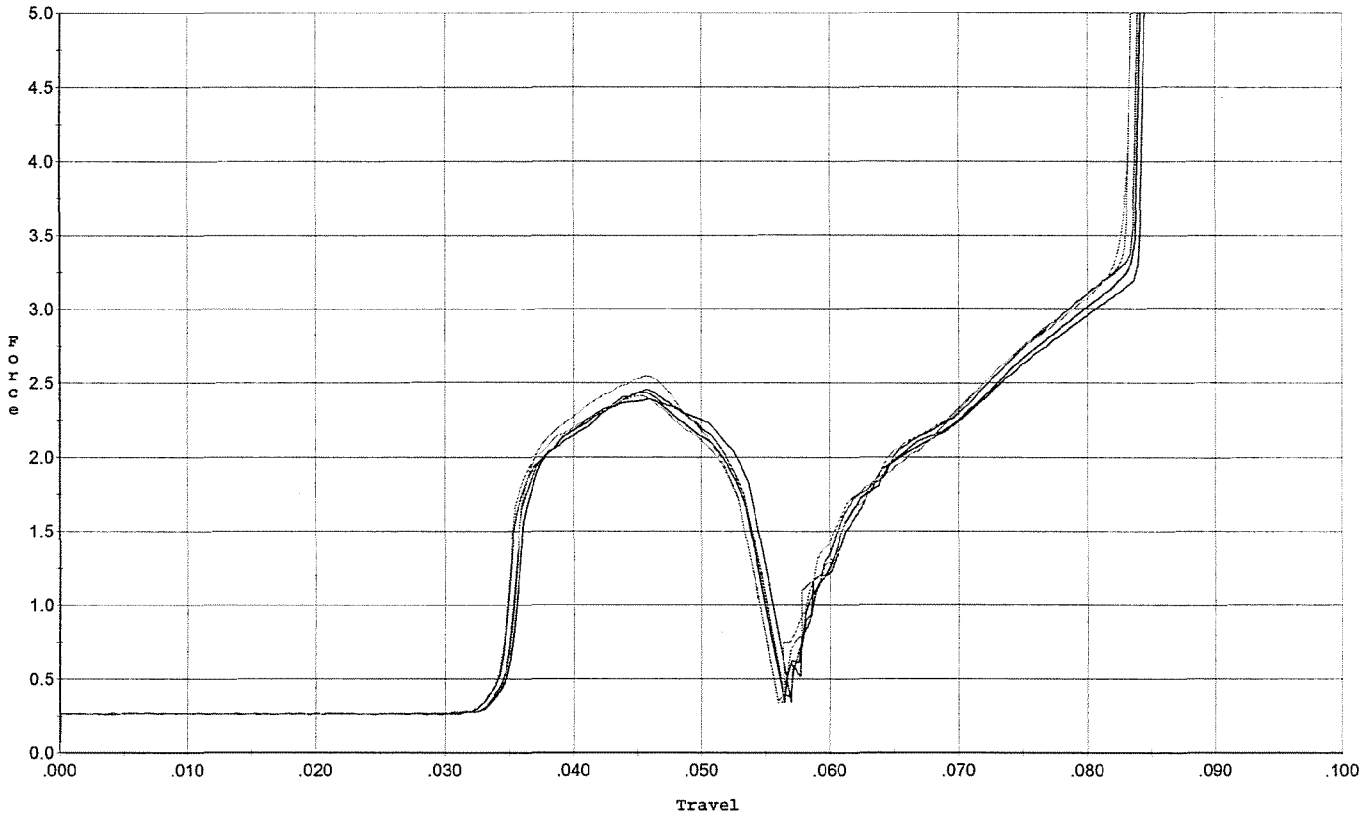
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-3-08	Rsn
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	9-3-08	Rsn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9-3-08	Rsn
	J) ASSEMBLE STOCK		8-9-08	Rsn
	K) ASSEMBLE SWIVEL STUDS		9-3-08	Rsn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-11-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-11-08	TRN
670	FINAL INSPECTION A) HEADSPACE		9-3-08	Rsn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.60</u> <u>2.59</u> <u>2.70</u> <u>2.72</u>	8/18/08	FM
	C) FUNCTION		9-3-08	Rsn
690	PACK		9-3-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



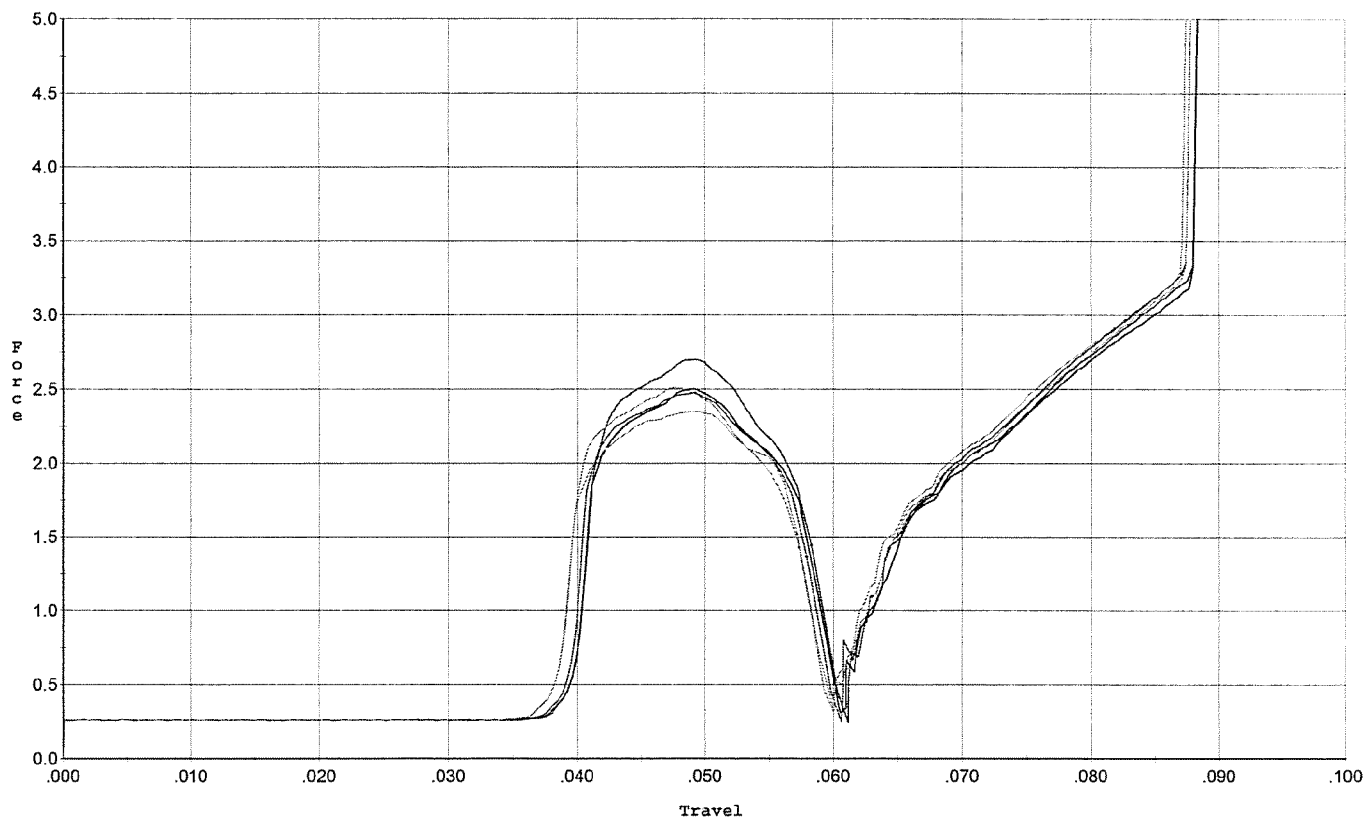
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.437	0.055	0.034	0.035	0.052		Set Trigger
2	2.394	0.053	0.035	0.036	0.048		Set Trigger
3	2.456	0.055	0.034	0.035	0.051		Set Trigger
4	2.418	0.054	0.034	0.035	0.050		Set Trigger
5	2.547	0.054	0.035	0.035	0.051		Set Trigger

Aug. 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



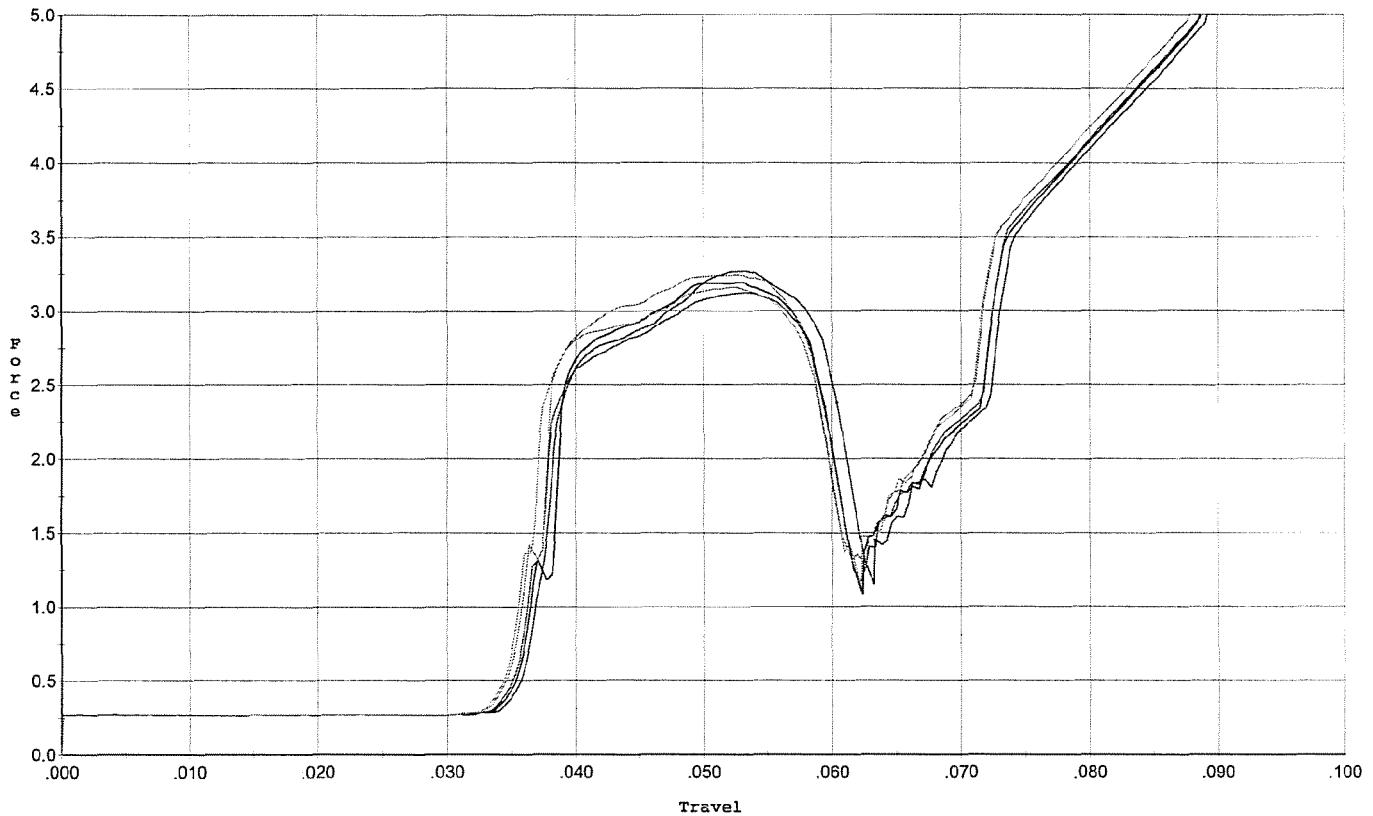
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.699	0.058	0.038	0.037	0.053		Set Trigger
2	2.501	0.059	0.039	0.037	0.051		Set Trigger
3	2.480	0.058	0.039	0.037	0.050		Set Trigger
4	2.353	0.057	0.038	0.037	0.049		Set Trigger
5	2.513	0.057	0.038	0.037	0.051		Set Trigger

Aug. 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



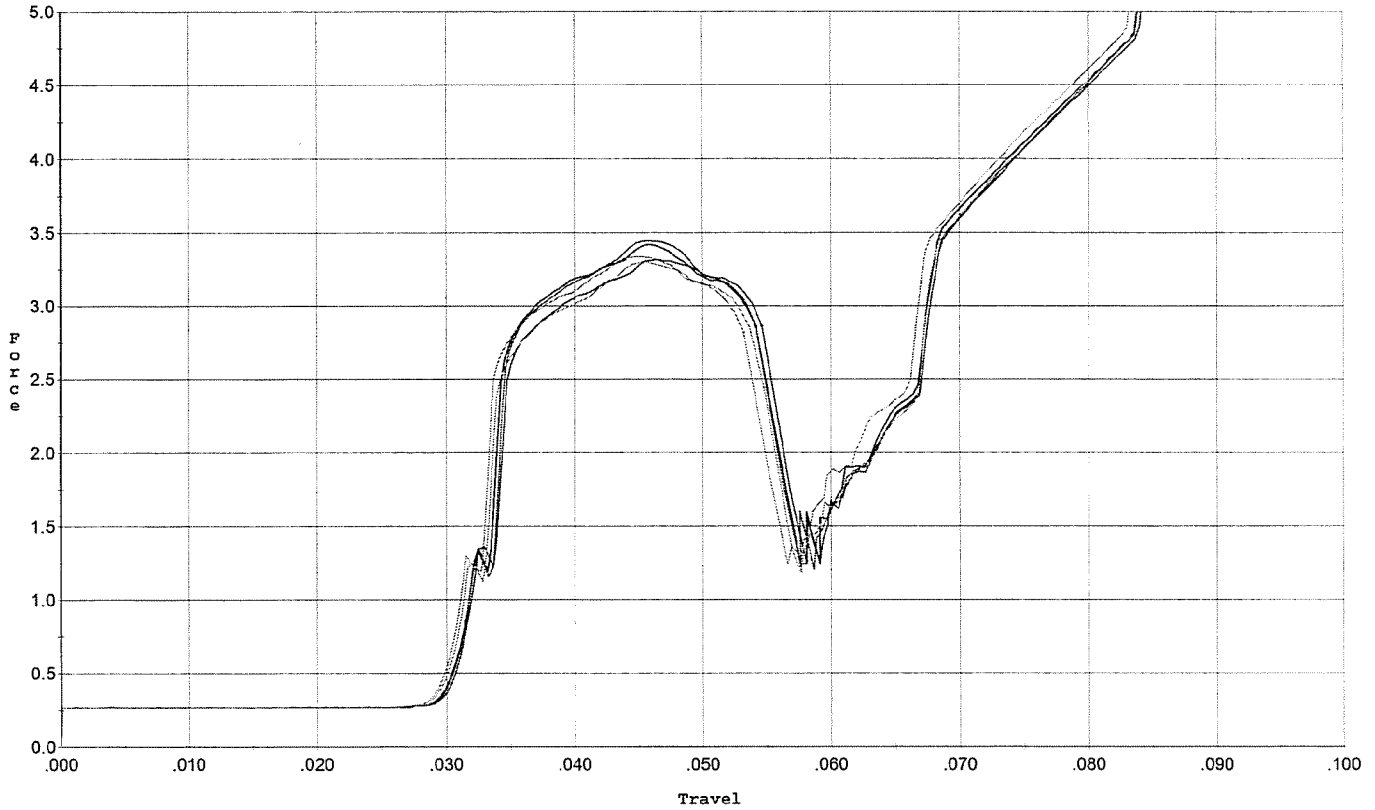
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.266	0.060	0.036	0.034	0.078		Set Trigger
2	3.194	0.059	0.035	0.034	0.075		Set Trigger
3	3.123	0.060	0.035	0.035	0.075		Set Trigger
4	3.161	0.059	0.034	0.034	0.076		Set Trigger
5	3.245	0.058	0.034	0.034	0.077		Set Trigger

Aug. 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



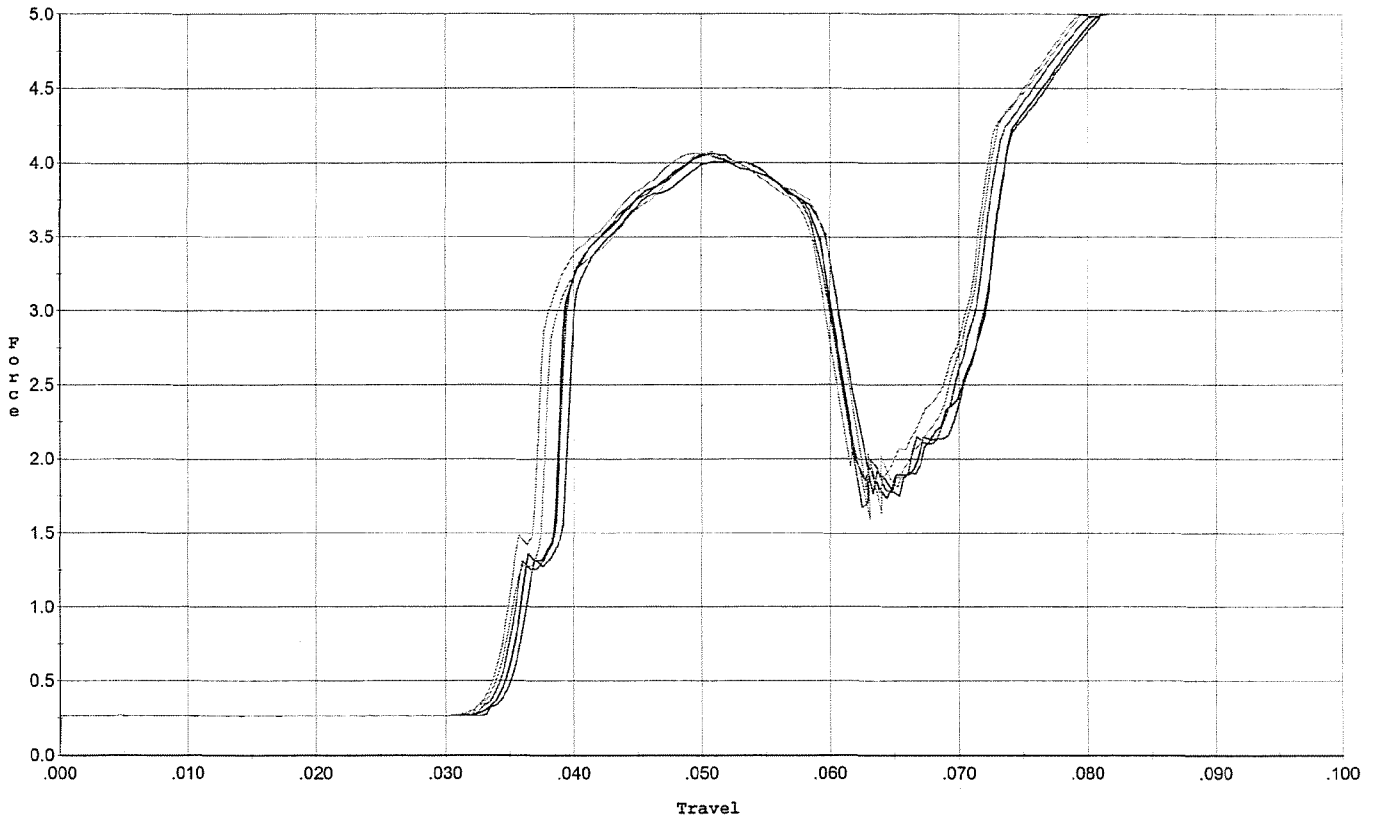
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.317	0.055	0.030	0.033	0.076		Set Trigger
2	3.420	0.054	0.030	0.033	0.077		Set Trigger
3	3.446	0.054	0.030	0.033	0.076		Set Trigger
4	3.306	0.055	0.030	0.033	0.076		Set Trigger
5	3.338	0.053	0.030	0.033	0.074		Set Trigger

Aug 3.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



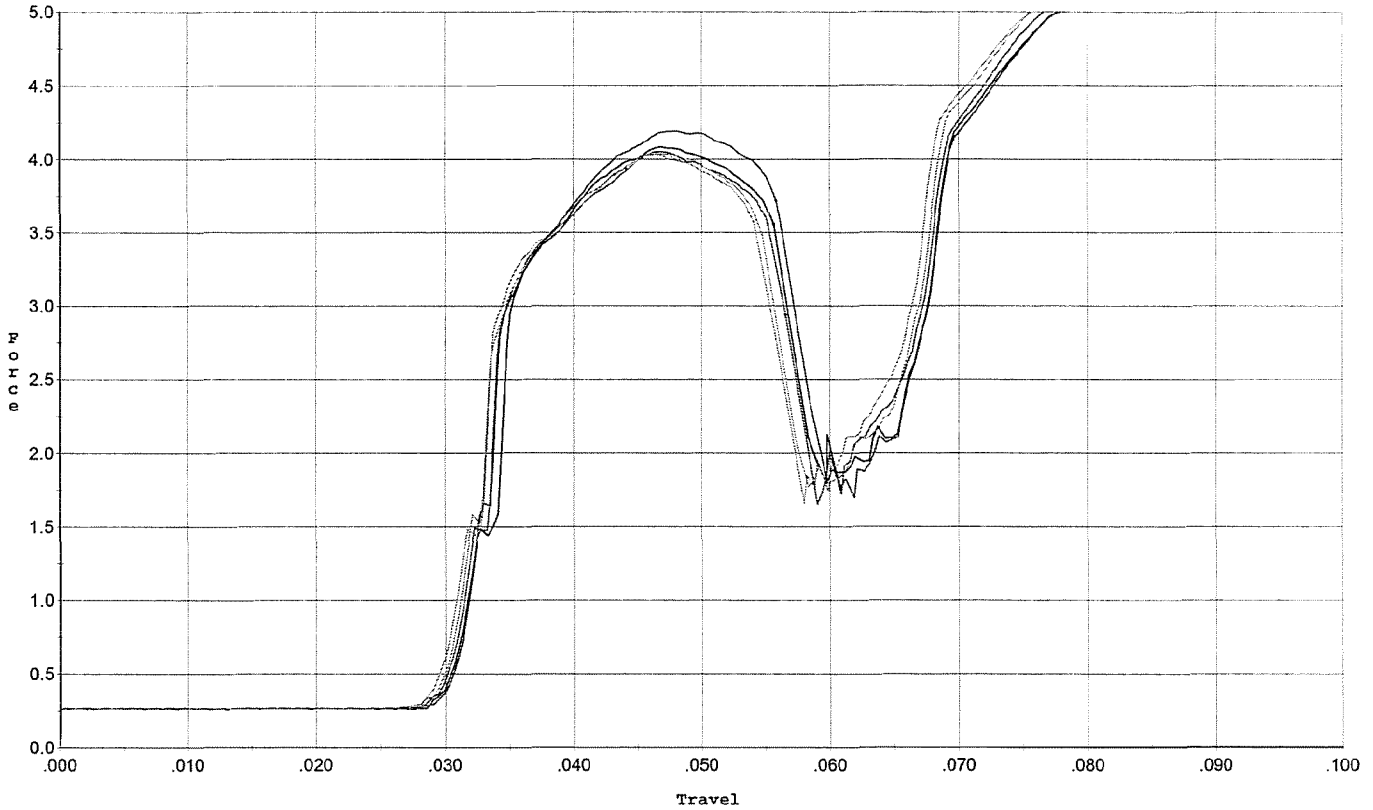
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.060	0.035	0.034	0.092		Set Trigger
2	4.064	0.059	0.034	0.034	0.093		Set Trigger
3	4.051	0.060	0.034	0.033	0.093		Set Trigger
4	4.065	0.060	0.033	0.032	0.096		Set Trigger
5	4.078	0.059	0.033	0.033	0.095		Set Trigger

Aug. 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. iafter 20 cycles+/- 1.0 lbs.



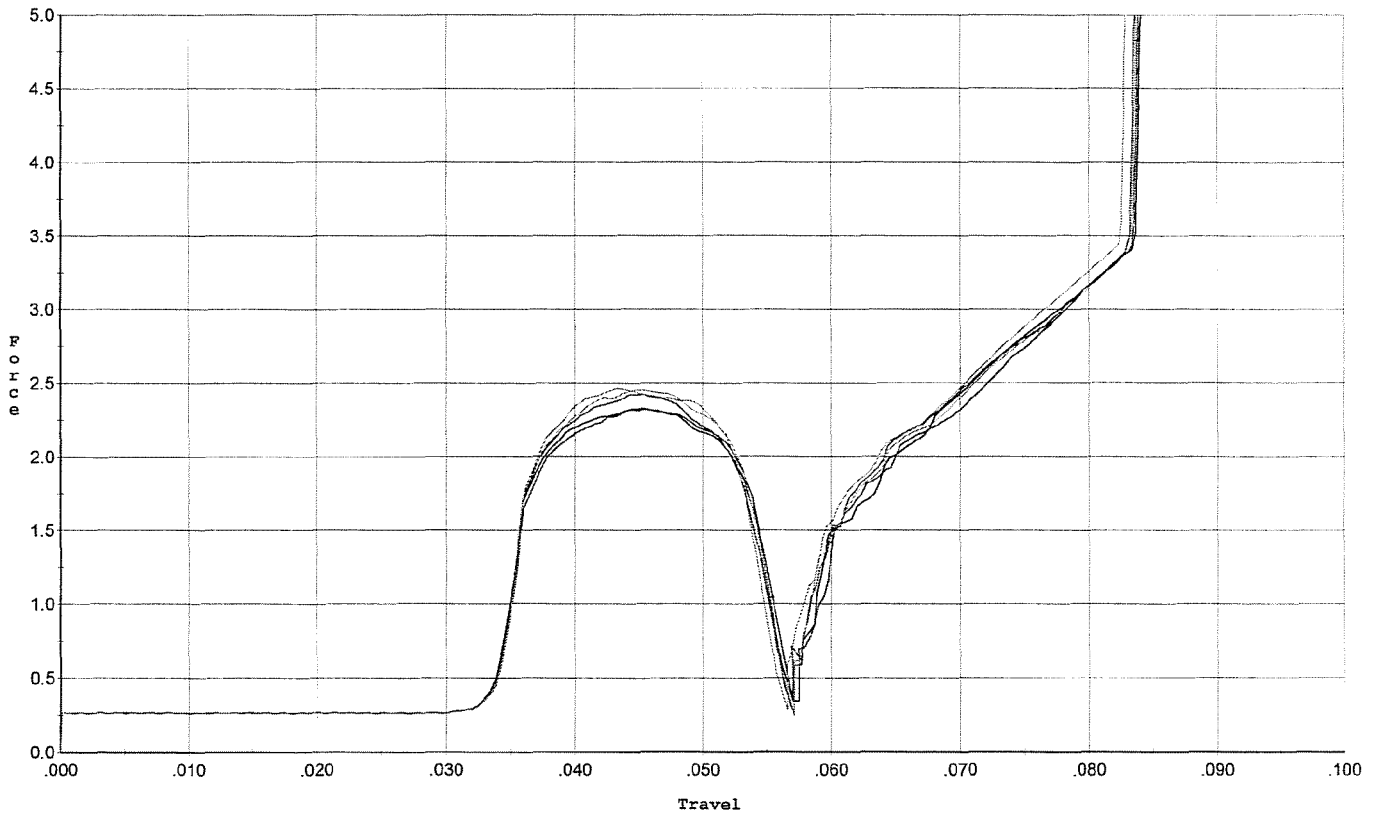
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.056	0.030	0.032	0.098		Set Trigger
2	4.086	0.056	0.029	0.032	0.094		Set Trigger
3	4.053	0.057	0.030	0.032	0.096		Set Trigger
4	4.045	0.055	0.028	0.032	0.092		Set Trigger
5	4.034	0.056	0.029	0.031	0.094		Set Trigger

Aug: 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



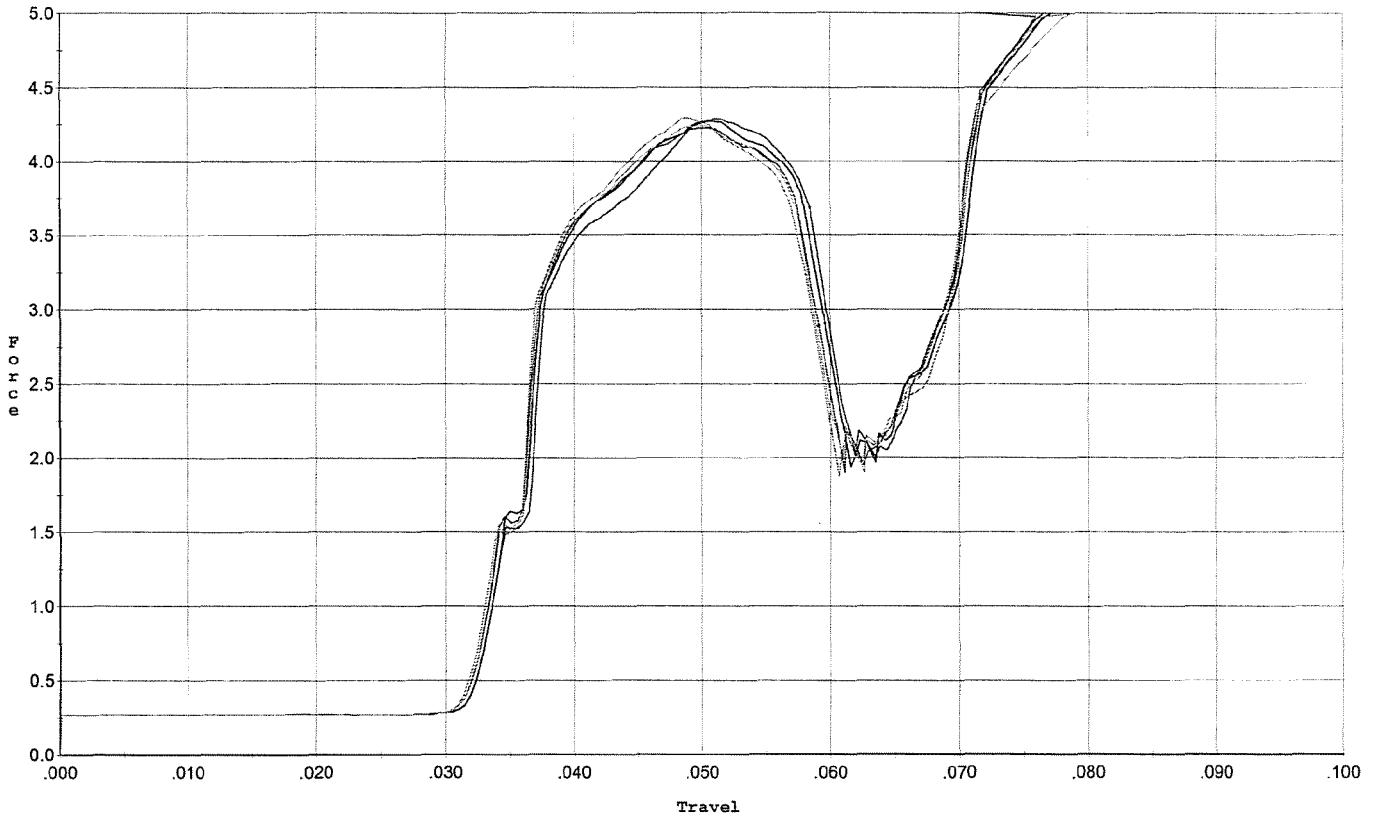
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.328	0.055	0.034	0.035	0.051		Set Trigger
2	2.322	0.054	0.034	0.035	0.050		Set Trigger
3	2.423	0.055	0.034	0.035	0.051		Set Trigger
4	2.454	0.054	0.034	0.035	0.052		Set Trigger
5	2.463	0.053	0.034	0.035	0.051		Set Trigger

Aug 2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.289	0.058	0.032	0.032	0.099		Set Trigger
2	4.272	0.060	0.032	0.032	0.102		Set Trigger
3	4.223	0.059	0.032	0.032	0.101		Set Trigger
4	4.238	0.057	0.031	0.032	0.098		Set Trigger
5	4.293	0.058	0.032	0.032	0.099		Set Trigger

Aug. 4.26