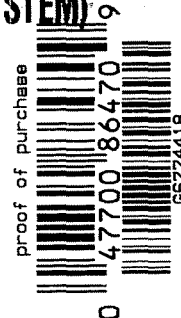


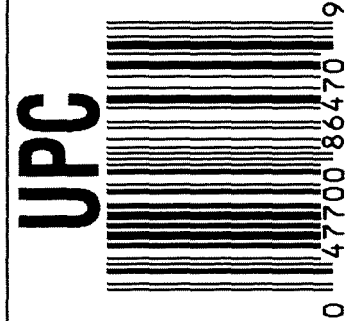
66774418

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774418



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66774418

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	JP
440	PROOF		7-15-08	PPD
460	CHECK HEADSPACE		7-15-08	PPD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 23 2008 OPERATOR <u>BA</u>	7-15-08	RJL
472	SERIALIZE BOLT HANDLE		7-15-08	RJL
475	DRILL AND TAP SIGHT HOLES		7-19-08	JP
480	MAGNAFLUX BBL ACTION		7/25/08	BSN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-2	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	BSN
	D) OIL FIRING PIN ASSEMBLY		8-6-08	PPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

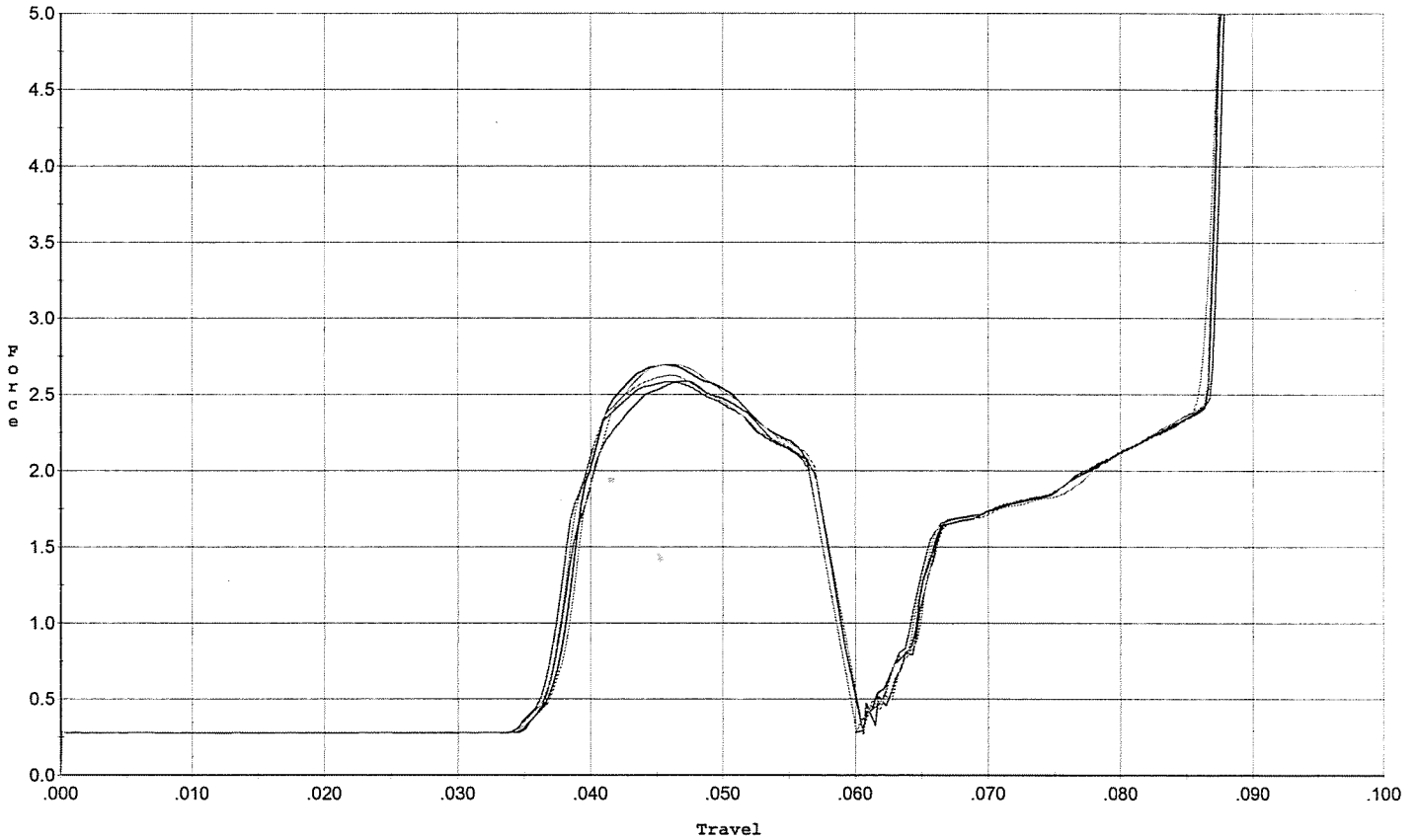
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	8-22	TL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.026</u> <u>.024</u>	8-22	TL
	J) ASSEMBLE STOCK			8-6-08	SPD
	K) ASSEMBLE SWIVEL STUDS			8-28-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-7-08	TL
670	FINAL INSPECTION A) HEADSPACE			8-28-08	BSN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.06</u> <u>2.11</u> <u>2.04</u> <u>2.08</u> <u>2.01</u>	8/15/08	FM
	C) FUNCTION			8-28-08	BSN
690	PACK			9-3-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



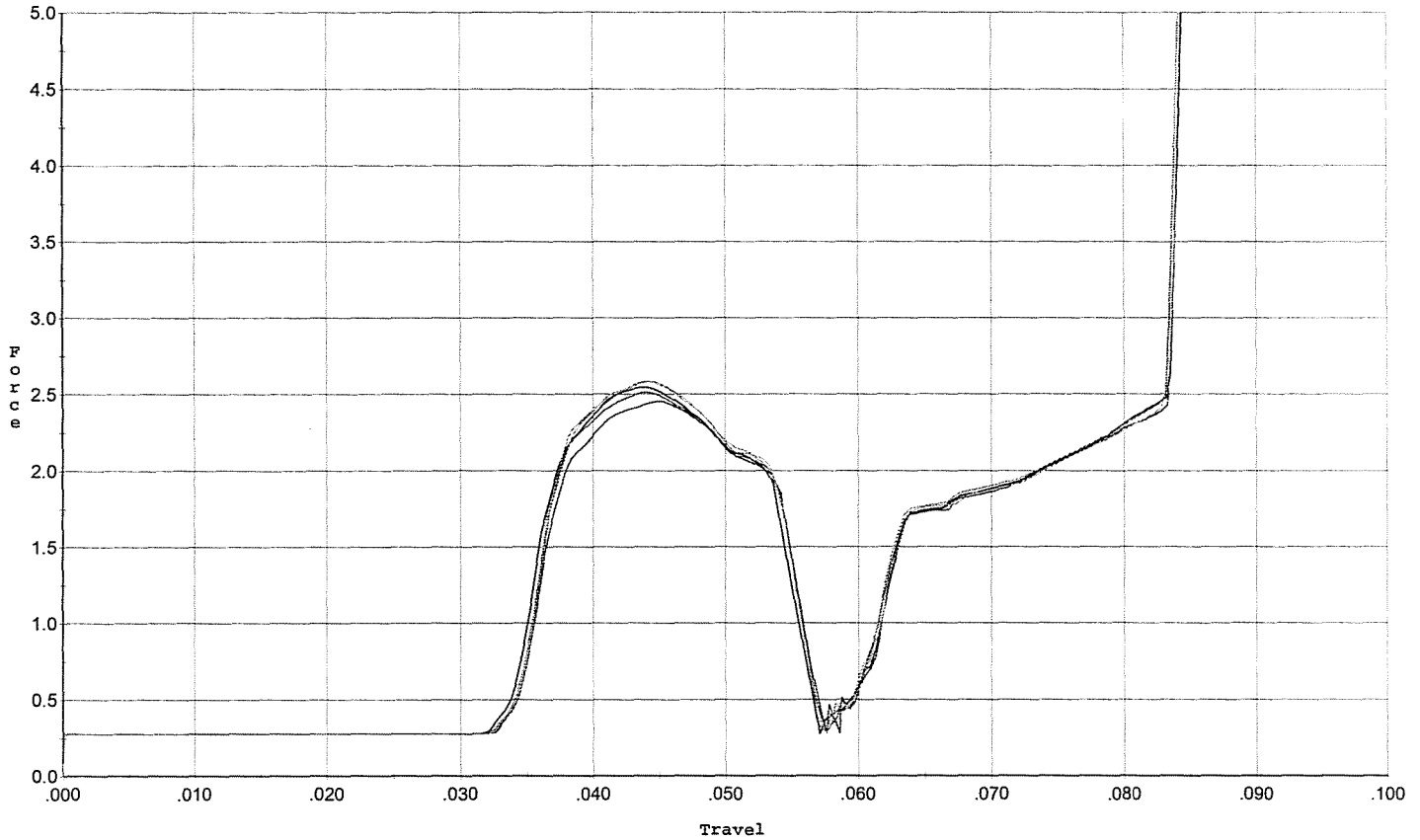
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.057	0.035	0.037	0.055		Set Trigger
2	2.692	0.056	0.037	0.037	0.055		Set Trigger
3	2.583	0.056	0.036	0.037	0.055		Set Trigger
4	2.628	0.058	0.037	0.036	0.057		Set Trigger
5	2.696	0.057	0.037	0.036	0.056		Set Trigger

AVG 2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



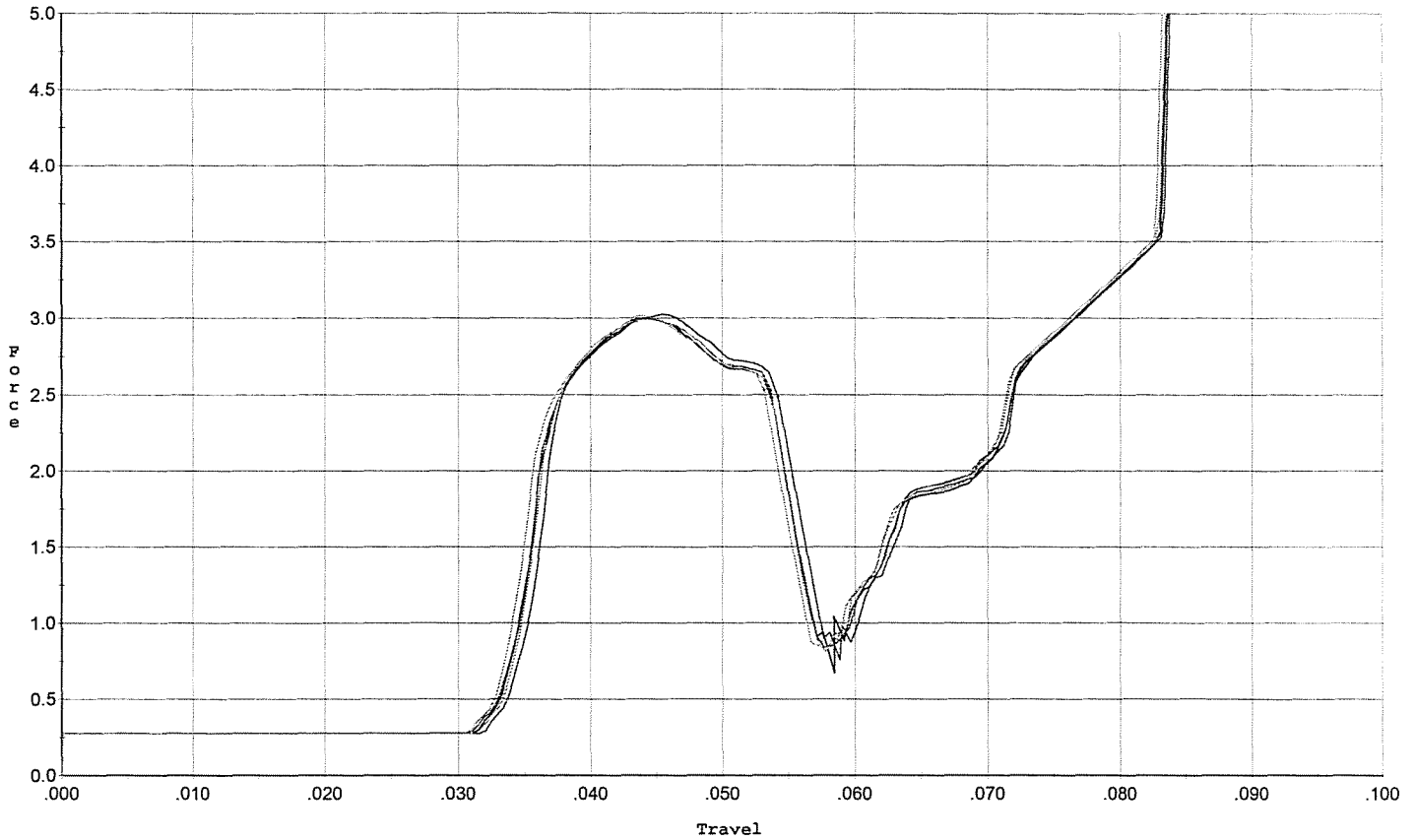
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.054	0.034	0.036	0.051		Set Trigger
2	2.546	0.054	0.034	0.036	0.052		Set Trigger
3	2.512	0.054	0.034	0.035	0.052		Set Trigger
4	2.584	0.054	0.034	0.035	0.053		Set Trigger
5	2.585	0.054	0.033	0.035	0.053		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- 75 lbs.



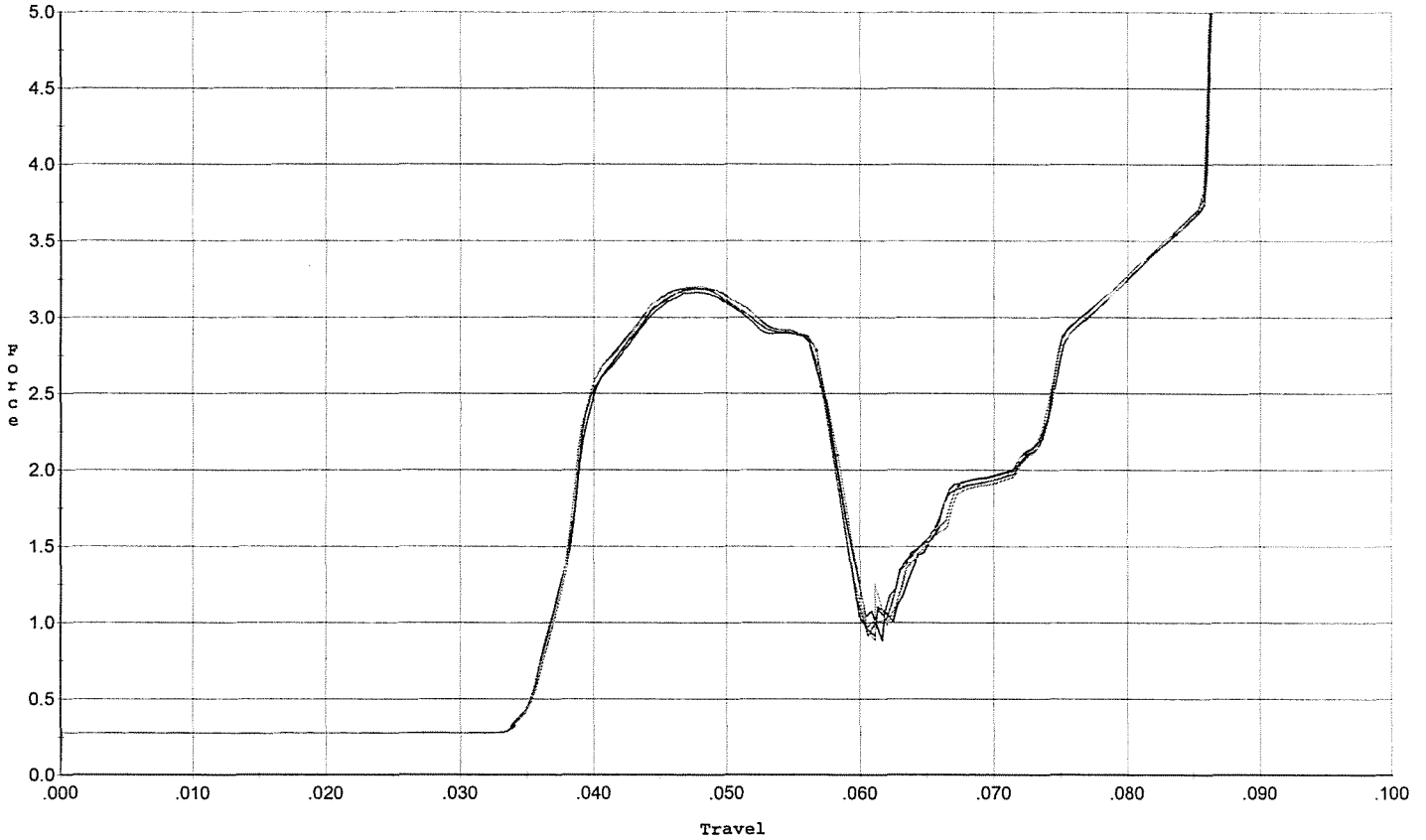
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.026	0.054	0.032	0.034	0.063		Set Trigger
2	2.996	0.054	0.032	0.035	0.062		Set Trigger
3	2.999	0.054	0.033	0.035	0.062		Set Trigger
4	3.014	0.054	0.033	0.035	0.062		Set Trigger
5	2.991	0.053	0.033	0.034	0.062		Set Trigger

AVG 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- 75 lbs.



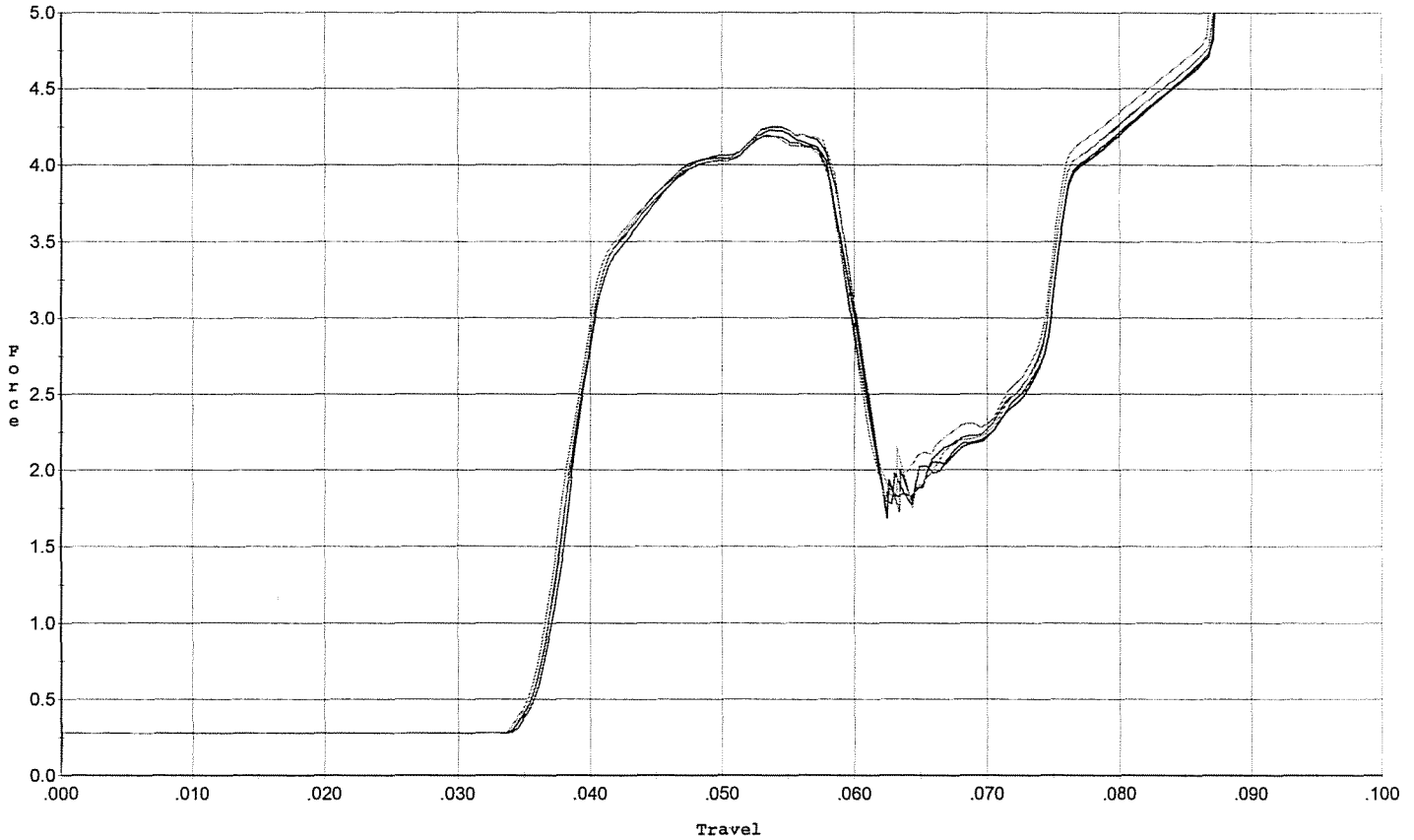
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.057	0.035	0.034	0.068		Set Trigger
2	3.185	0.057	0.035	0.034	0.068		Set Trigger
3	3.193	0.057	0.035	0.034	0.069		Set Trigger
4	3.203	0.057	0.035	0.034	0.069		Set Trigger
5	3.194	0.058	0.034	0.034	0.071		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



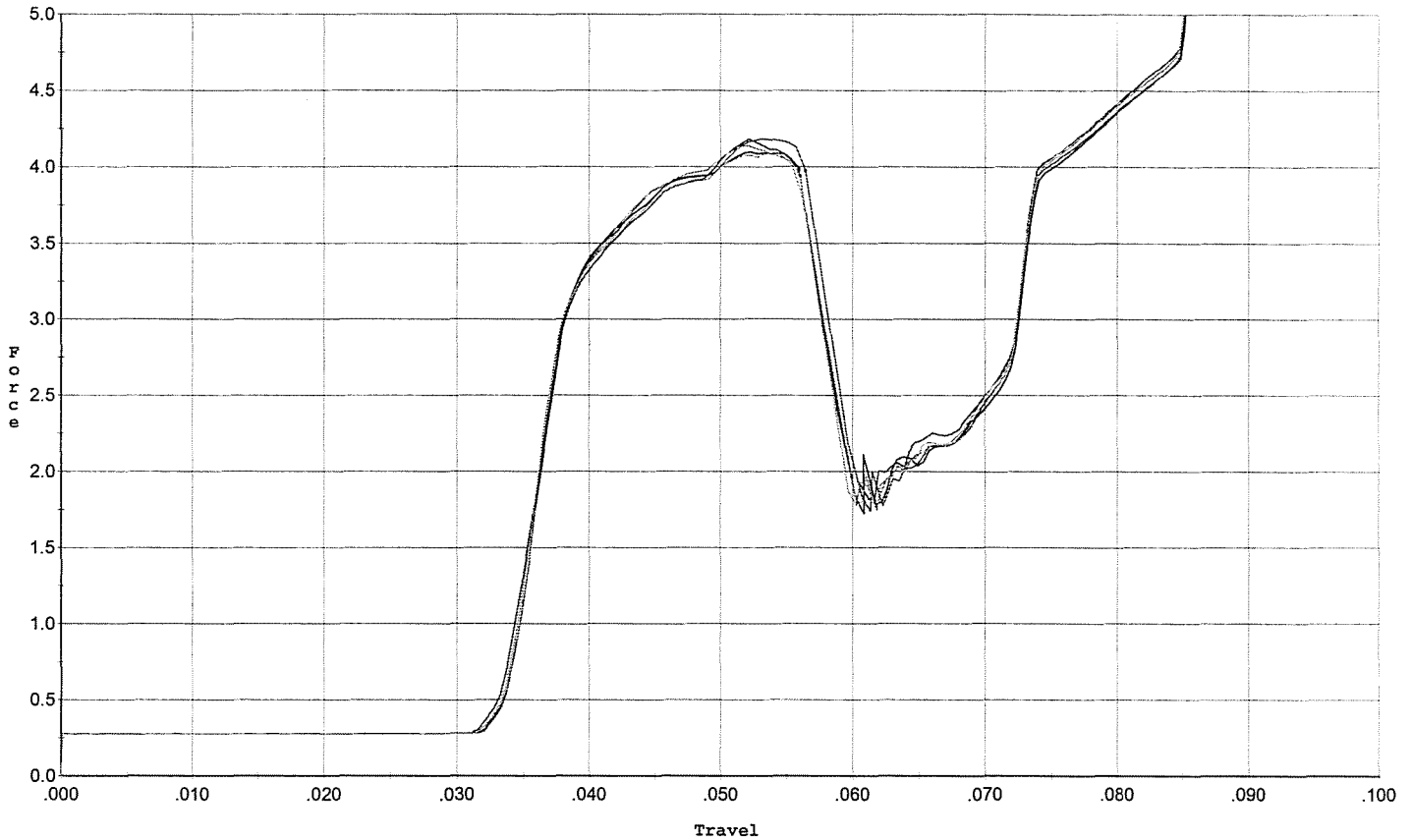
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.251	0.059	0.035	0.032	0.093		Set Trigger
2	4.223	0.060	0.035	0.032	0.094		Set Trigger
3	4.186	0.058	0.035	0.033	0.091		Set Trigger
4	4.242	0.059	0.035	0.032	0.093		Set Trigger
5	4.194	0.058	0.034	0.032	0.092		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



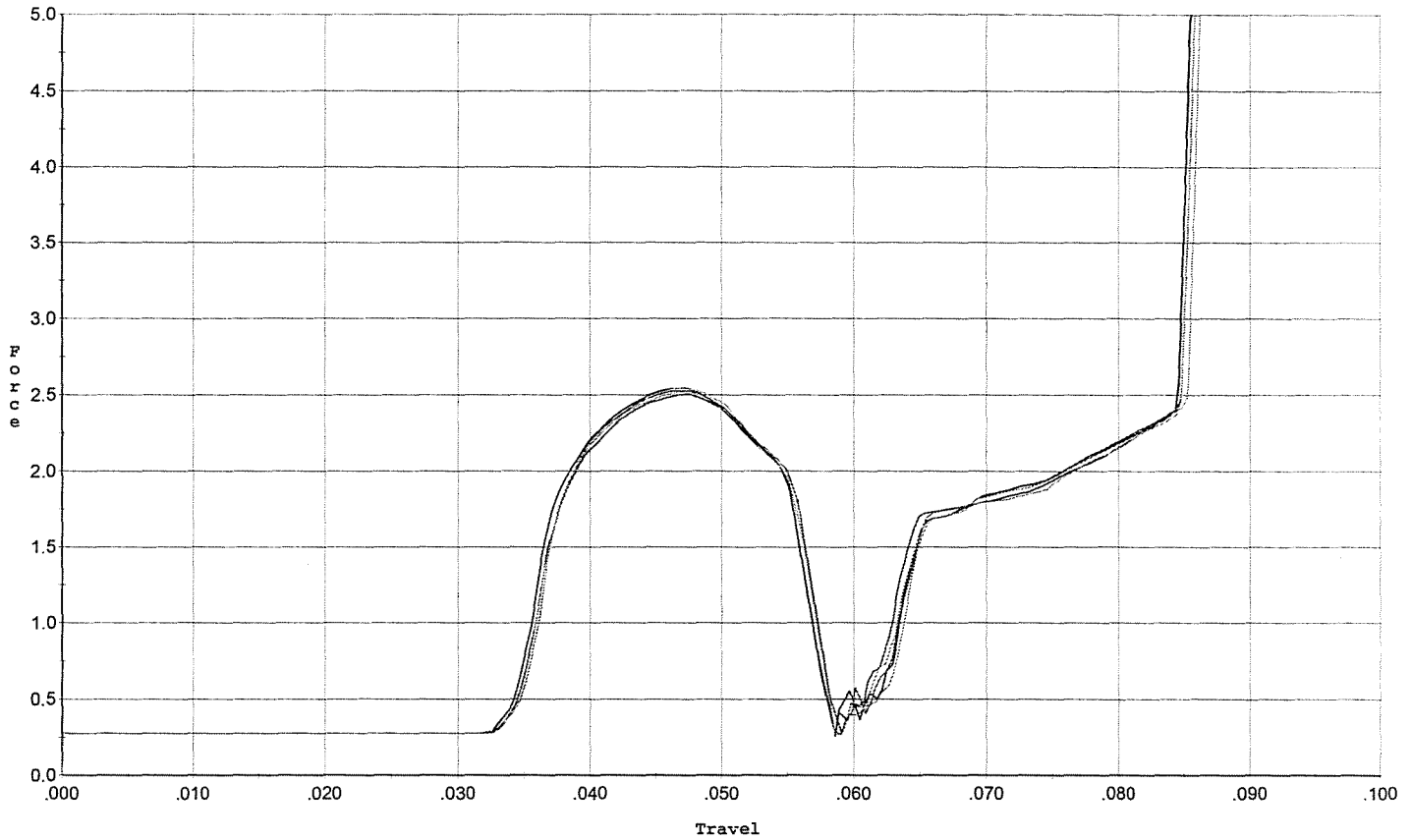
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.056	0.033	0.032	0.089		Set Trigger
2	4.099	0.056	0.033	0.032	0.089		Set Trigger
3	4.183	0.056	0.033	0.032	0.091		Set Trigger
4	4.088	0.056	0.033	0.032	0.089		Set Trigger
5	4.136	0.056	0.033	0.032	0.089		Set Trigger

Avg (4.12)^{RP}
 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



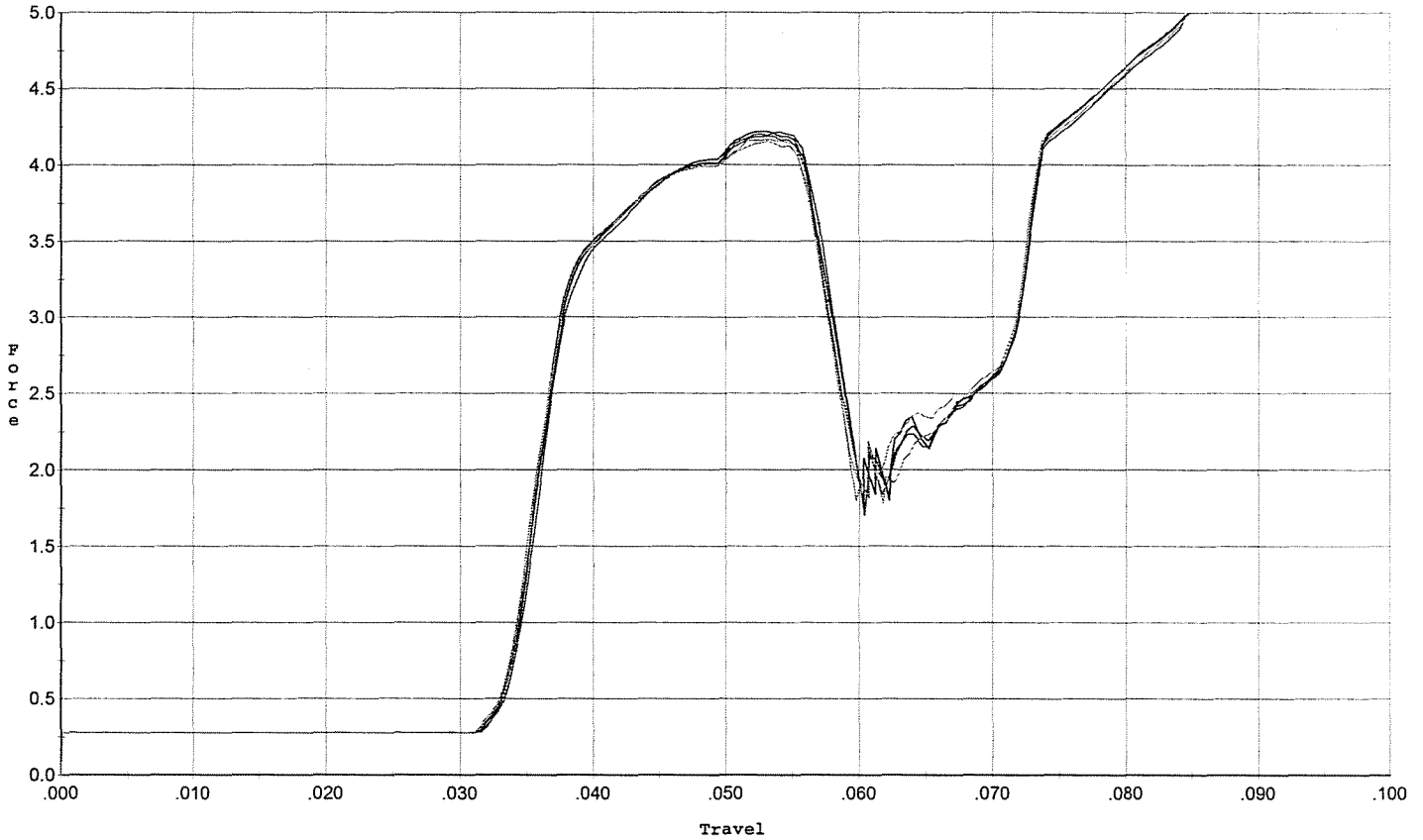
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.055	0.034	0.036	0.054		Set Trigger
2	2.546	0.055	0.034	0.036	0.055		Set Trigger
3	2.526	0.056	0.035	0.036	0.055		Set Trigger
4	2.543	0.056	0.034	0.036	0.055		Set Trigger
5	2.517	0.056	0.035	0.036	0.055		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.057	0.033	0.032	0.093		Set Trigger
2	4.219	0.058	0.033	0.032	0.095		Set Trigger
3	4.188	0.056	0.033	0.032	0.091		Set Trigger
4	4.153	0.056	0.033	0.032	0.091		Set Trigger
5	4.166	0.056	0.033	0.032	0.092		Set Trigger

Avg 4.18