

G6774420

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



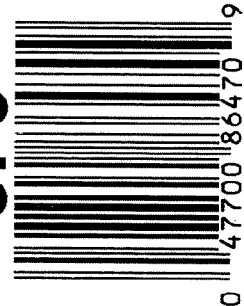
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774420

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774420

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	FSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	KTZ
472	SERIALIZE BOLT HANDLE		7-24-08	KTZ
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7/25/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		2-31	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-7-08	FSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	8-14	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6.5</u> <u>6.5</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY.			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	8-14	TL
	J) ASSEMBLE STOCK		8-7-08	BSW
	K) ASSEMBLE SWIVEL STUDS		8-26	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-8-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-26	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.37</u> <u>2.30</u> <u>2.22</u> <u>2.21</u>	8/14/08	Fm
	C) FUNCTION		8-26	TL
690	PACK		8-27-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-30-08

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.47	2.45		2.61	
PULL #2	2.36	2.30		2.32	
PULL #3	2.48	2.44		2.40	
PULL #4	2.44	2.23		2.49	
PULL #5	2.57	2.43		2.40	
TOTAL	12.32	11.85		12.22	
AVERAGE	2.46	2.37		2.44	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.33		
PULL #2	3.04	3.17		
PULL #3	3.22	3.09		
PULL #4	3.34	3.26		
PULL #5	3.28	3.07		
TOTAL	16.03	15.92		
AVERAGE	3.20	3.18		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.02	4.26		4.08
PULL #2	4.04	4.00		4.09
PULL #3	3.97	4.01		4.01
PULL #4	4.05	4.03		4.22
PULL #5	4.00	4.04		3.97
TOTAL	20.08	20.34		20.37
AVERAGE	4.01	4.06		4.07