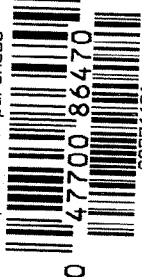


677 4421

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



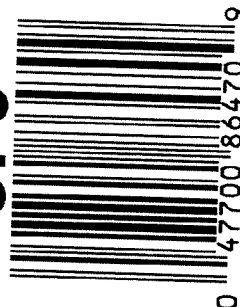
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774421

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774421

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	S.P.D.
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	S.P.D.
460	CHECK HEADSPACE		7-31-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-31-08	S.P.D.
472	SERIALIZE BOLT HANDLE		8-1-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES		8-6-08	SP
480	MAGNAFLUX BBL ACTION		8/6	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/2/08	SP
542	APPLY COATINGS (BARREL ACTION)		8/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-23-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

MAGNA-FLUX
 AUG 06 2008
 OPERATOR BH

F004 REV 5/2006

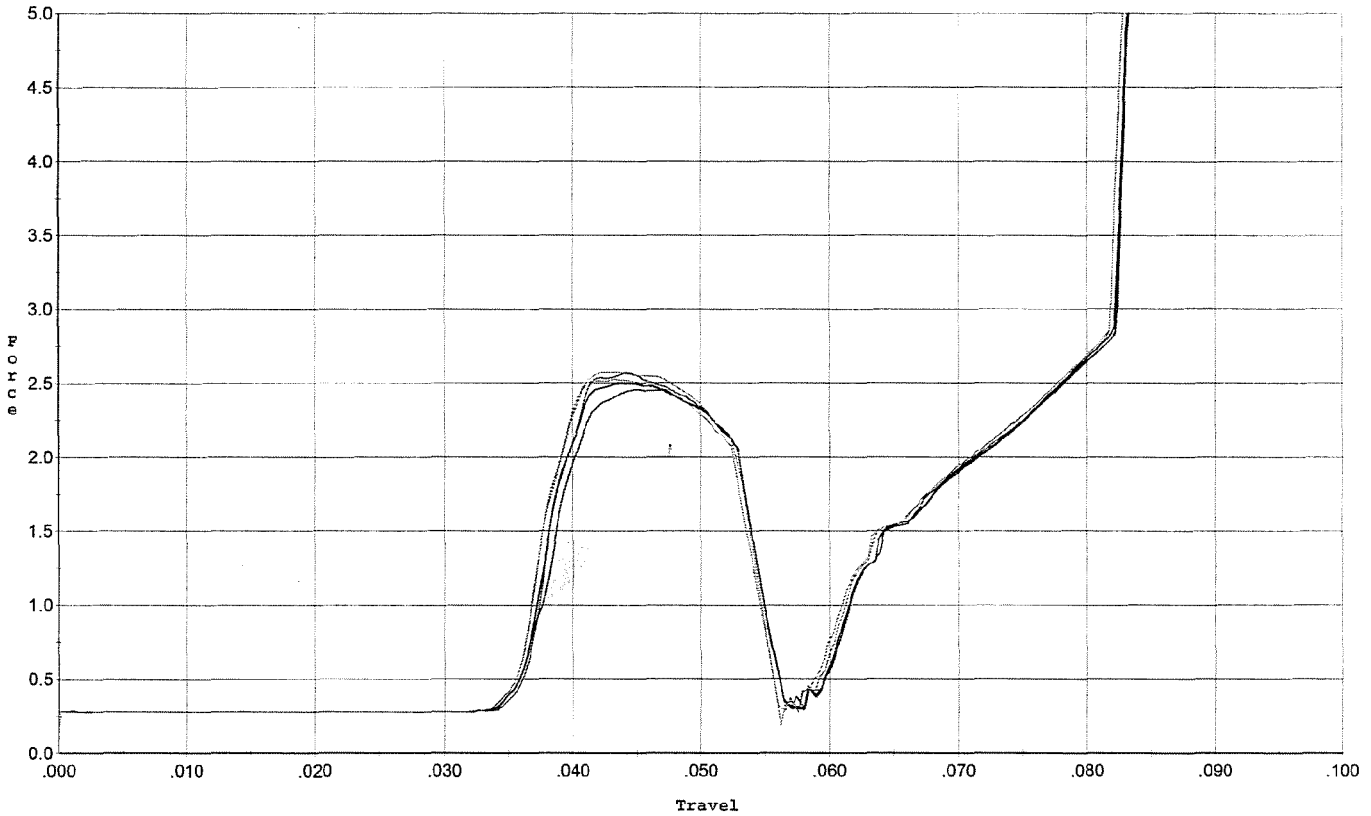
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-4-08	PSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-4-08	PSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9-4-08	PSN
	J) ASSEMBLE STOCK		8-23-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-4-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/25/08	JA
660	INSPECT FOR LIVE AMMO		8-25-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-4-08	REN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.07</u> <u>2.07</u> <u>2.15</u> <u>2.15</u> <u>2.15</u>	9-3-08	B.S.H.
	C) FUNCTION		9-4-08	REN
690	PACK		9-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.ini. +/- .50 lbs.



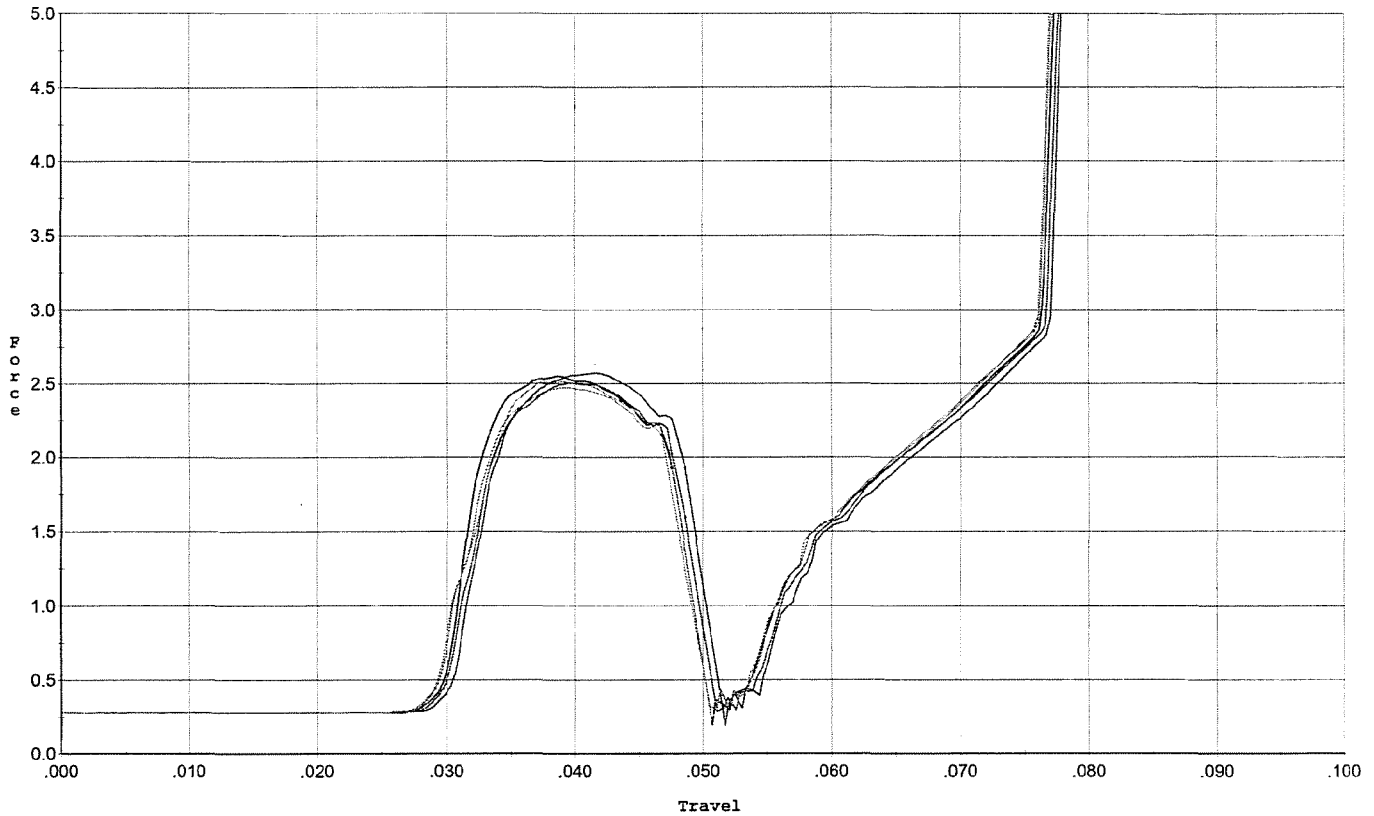
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.053	0.036	0.036	0.046		Set Trigger
2	2.500	0.053	0.036	0.036	0.047		Set Trigger
3	2.574	0.053	0.036	0.036	0.047		Set Trigger
4	2.528	0.054	0.036	0.036	0.049		Set Trigger
5	2.574	0.053	0.036	0.036	0.049		Set Trigger

Aug. 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



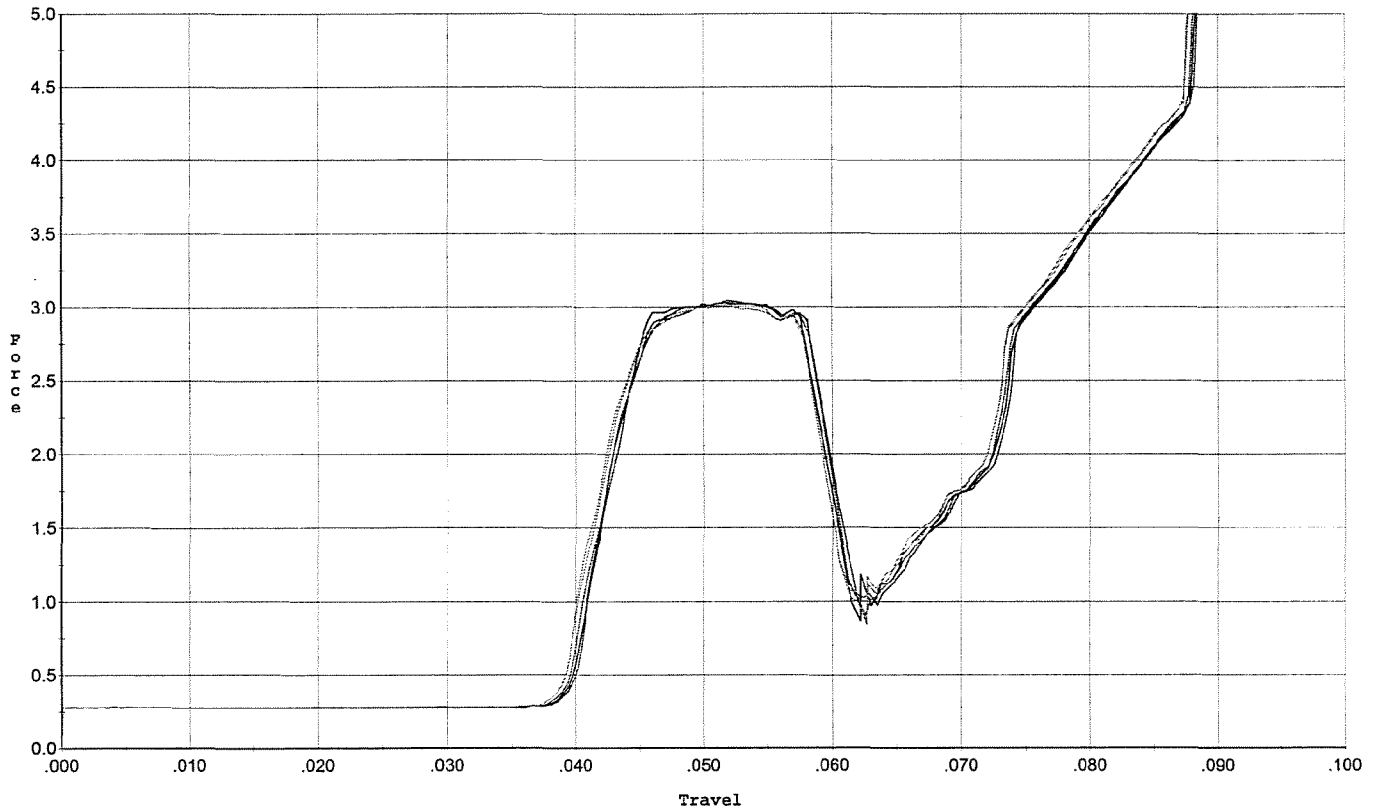
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.049	0.030	0.034	0.049		Set Trigger
2	2.551	0.048	0.030	0.033	0.048		Set Trigger
3	2.507	0.049	0.030	0.034	0.048		Set Trigger
4	2.474	0.047	0.029	0.034	0.046		Set Trigger
5	2.512	0.047	0.029	0.033	0.047		Set Trigger

Avg - 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- 1.0 lbs.



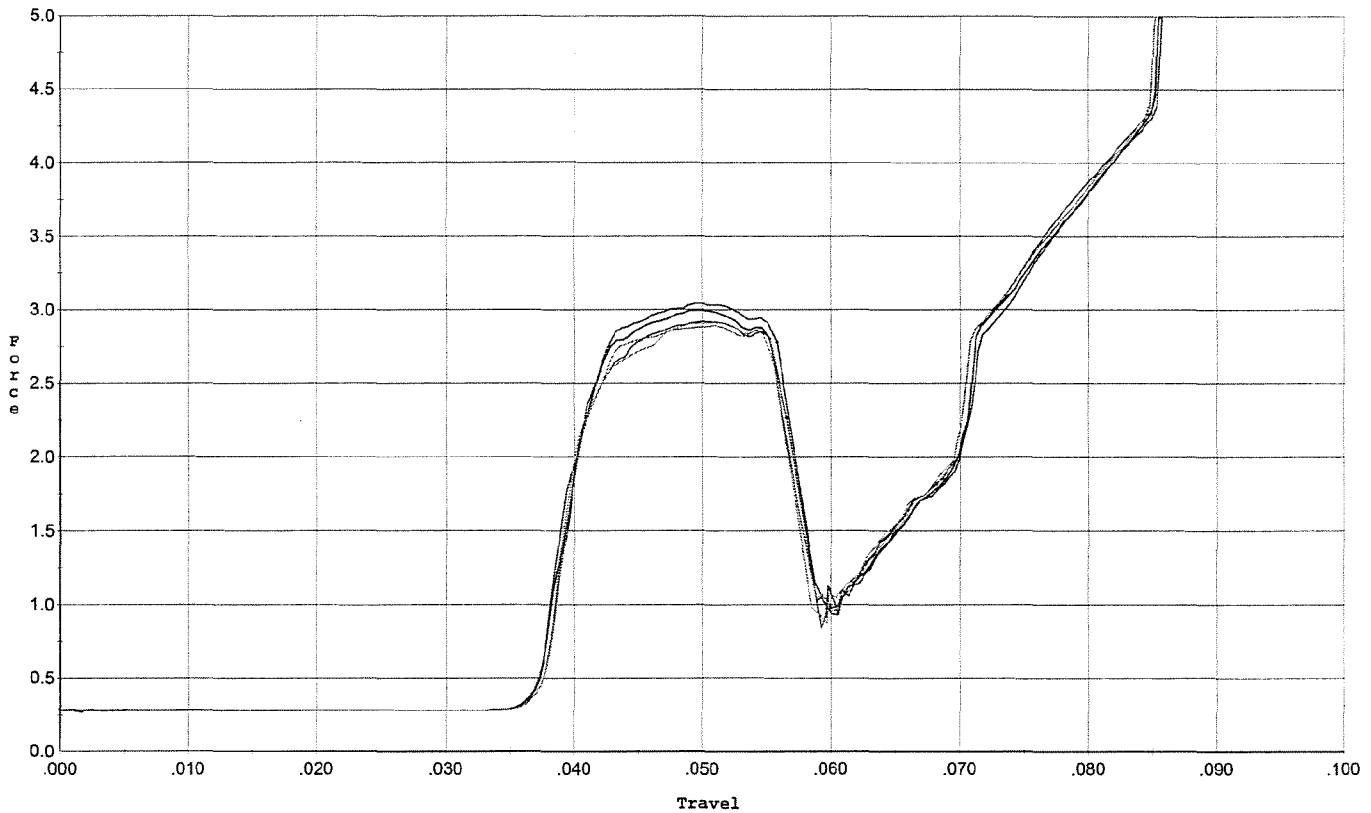
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.058	0.040	0.036	0.061		Set Trigger
2	3.046	0.060	0.040	0.035	0.063		Set Trigger
3	3.034	0.058	0.039	0.035	0.062		Set Trigger
4	3.015	0.058	0.039	0.035	0.061		Set Trigger
5	3.009	0.058	0.039	0.035	0.061		Set Trigger

Aug 3, 02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- 1.0 lbs.



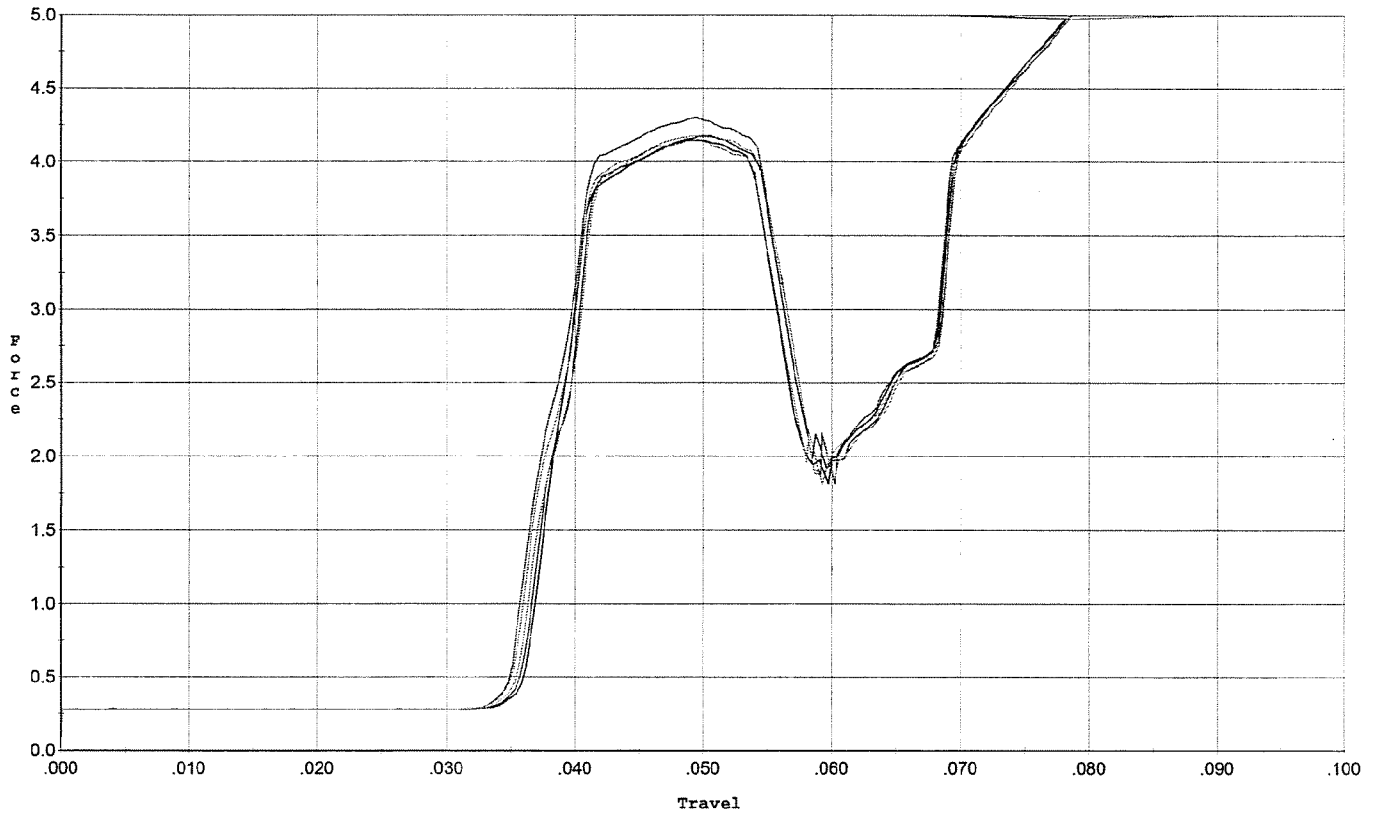
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.056	0.037	0.035	0.061		Set Trigger
2	2.996	0.055	0.037	0.036	0.059		Set Trigger
3	2.922	0.057	0.037	0.035	0.060		Set Trigger
4	2.922	0.055	0.038	0.035	0.058		Set Trigger
5	2.890	0.055	0.038	0.035	0.058		Set Trigger

Aug. 2.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



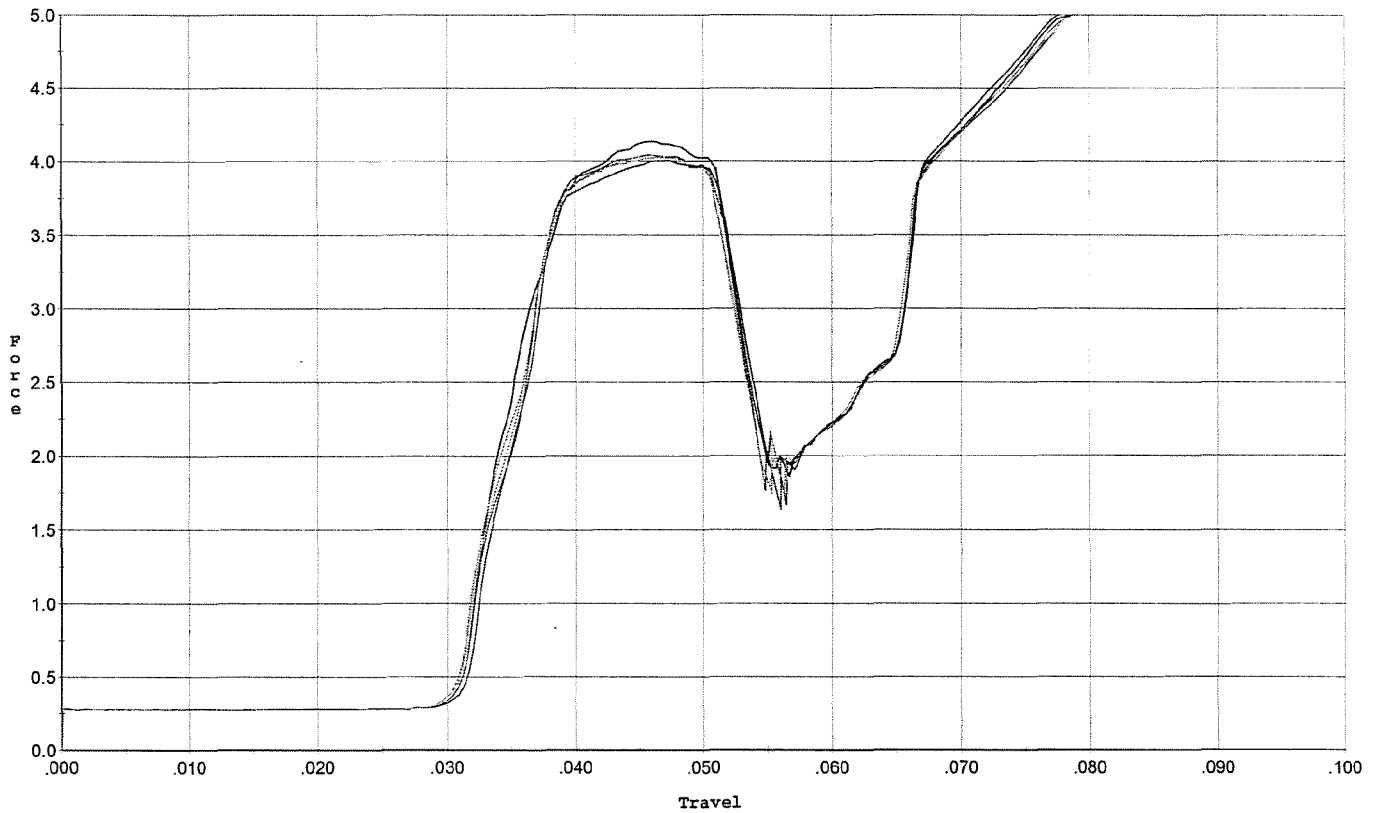
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.054	0.036	0.032	0.079		Set Trigger
2	4.145	0.054	0.036	0.033	0.077		Set Trigger
3	4.302	0.056	0.035	0.031	0.087		Set Trigger
4	4.174	0.056	0.035	0.032	0.083		Set Trigger
5	4.145	0.054	0.035	0.032	0.079		Set Trigger

A09.4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lb.



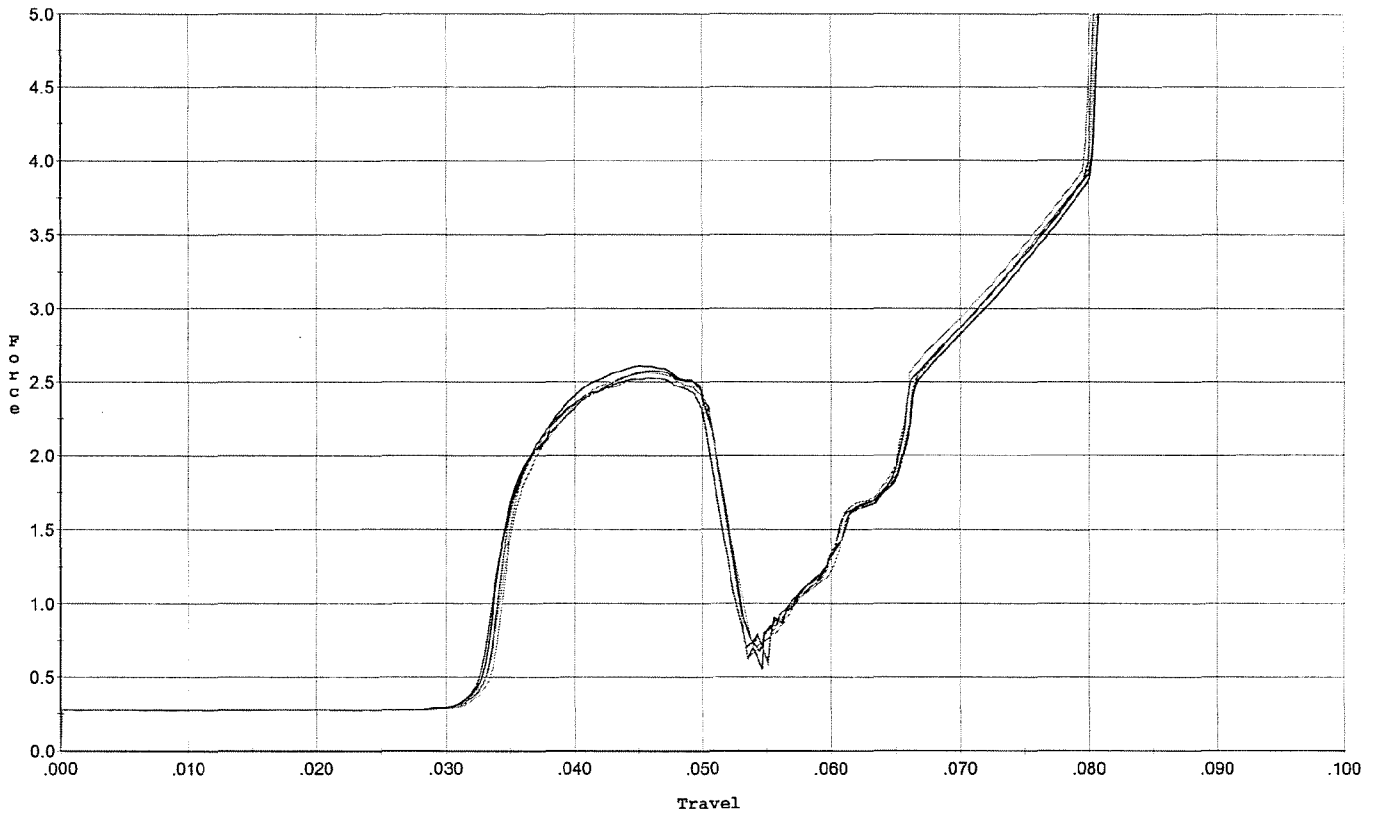
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.051	0.031	0.032	0.076		Set Trigger
2	4.137	0.051	0.031	0.032	0.079		Set Trigger
3	4.045	0.051	0.031	0.032	0.078		Set Trigger
4	4.042	0.052	0.031	0.032	0.079		Set Trigger
5	4.026	0.051	0.031	0.032	0.077		Set Trigger

Aug. 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



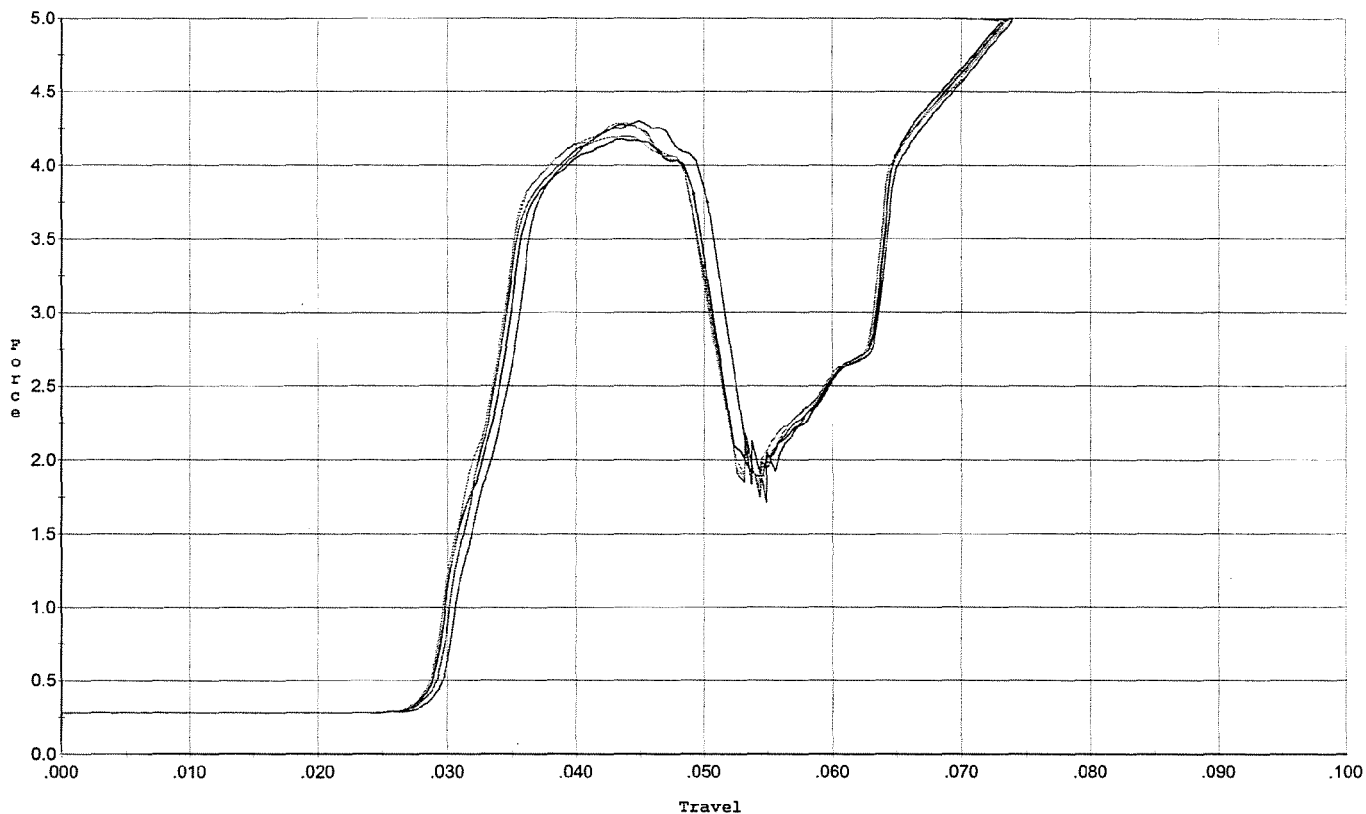
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.051	0.032	0.034	0.050		Set Trigger
2	2.609	0.050	0.033	0.034	0.050		Set Trigger
3	2.527	0.050	0.033	0.035	0.048		Set Trigger
4	2.561	0.050	0.033	0.035	0.048		Set Trigger
5	2.528	0.051	0.033	0.034	0.049		Set Trigger

Aug 2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.050	0.030	0.031	0.081		Set Trigger
2	4.180	0.049	0.029	0.031	0.079		Set Trigger
3	4.275	0.050	0.029	0.031	0.080		Set Trigger
4	4.285	0.048	0.029	0.031	0.078		Set Trigger
5	4.196	0.050	0.029	0.031	0.082		Set Trigger

Aug 4-24