

G677 4424

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



3J FORM

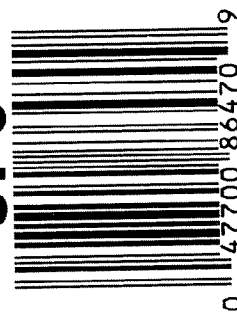
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774424

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6774424

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	BSN
440	PROOF		7-15-08	S.P.D.
460	CHECK HEADSPACE		7-15-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE		7-16-08	RT
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX JUL 25 2008	7-19-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>RT</i>	7/25/08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DK
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8.4.08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8.4.08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8.4.08	BSN
	D) OIL FIRING PIN ASSEMBLY		8.6.08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

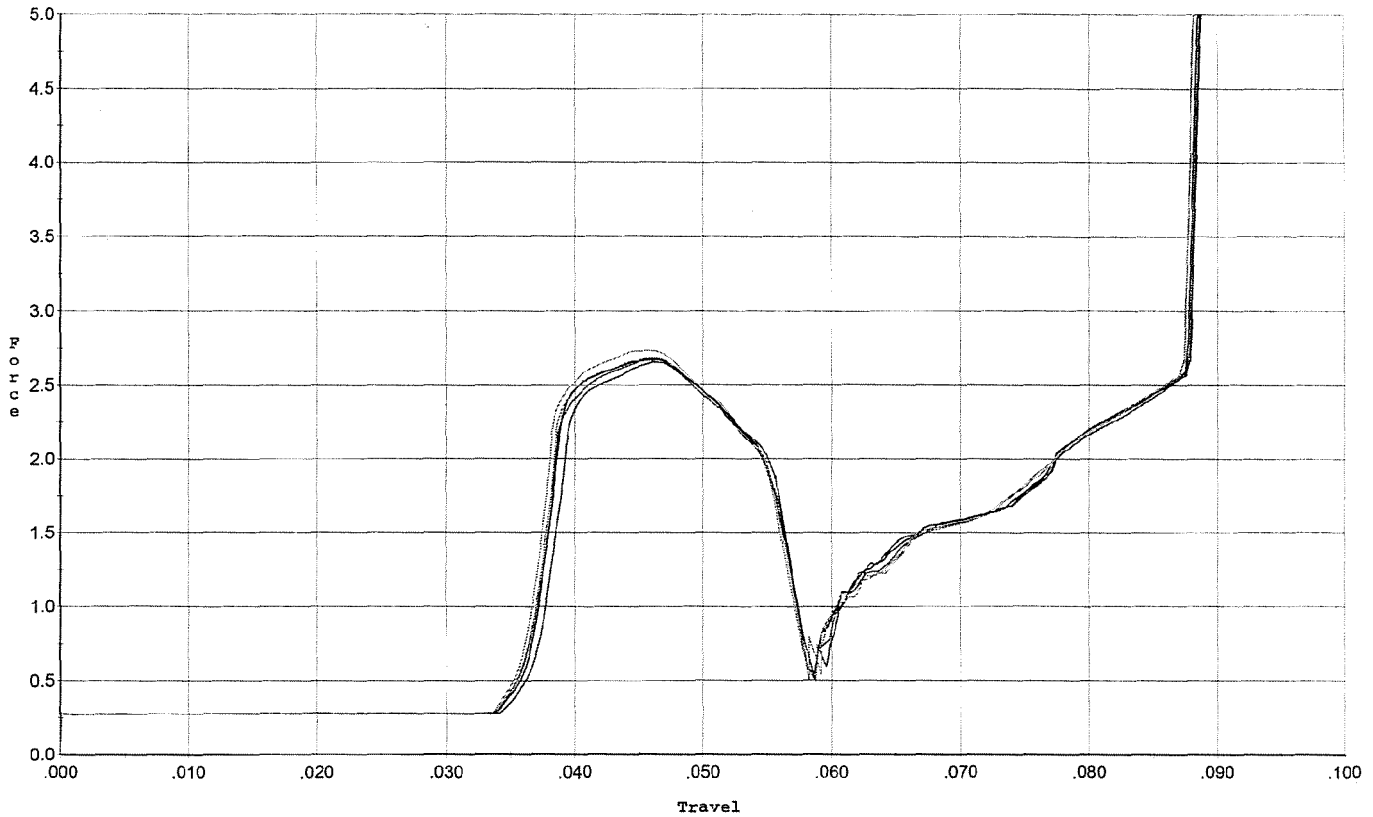
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6.5</u> <u>6.5</u>	8-21	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-21	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-21	TL
	J) ASSEMBLE STOCK		8-6-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-28-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-28-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.39</u> <u>2.30</u> <u>2.25</u> <u>2.19</u>	8/15/08	FM
	C) FUNCTION		8-28-08	RSN
690	PACK		8-29-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



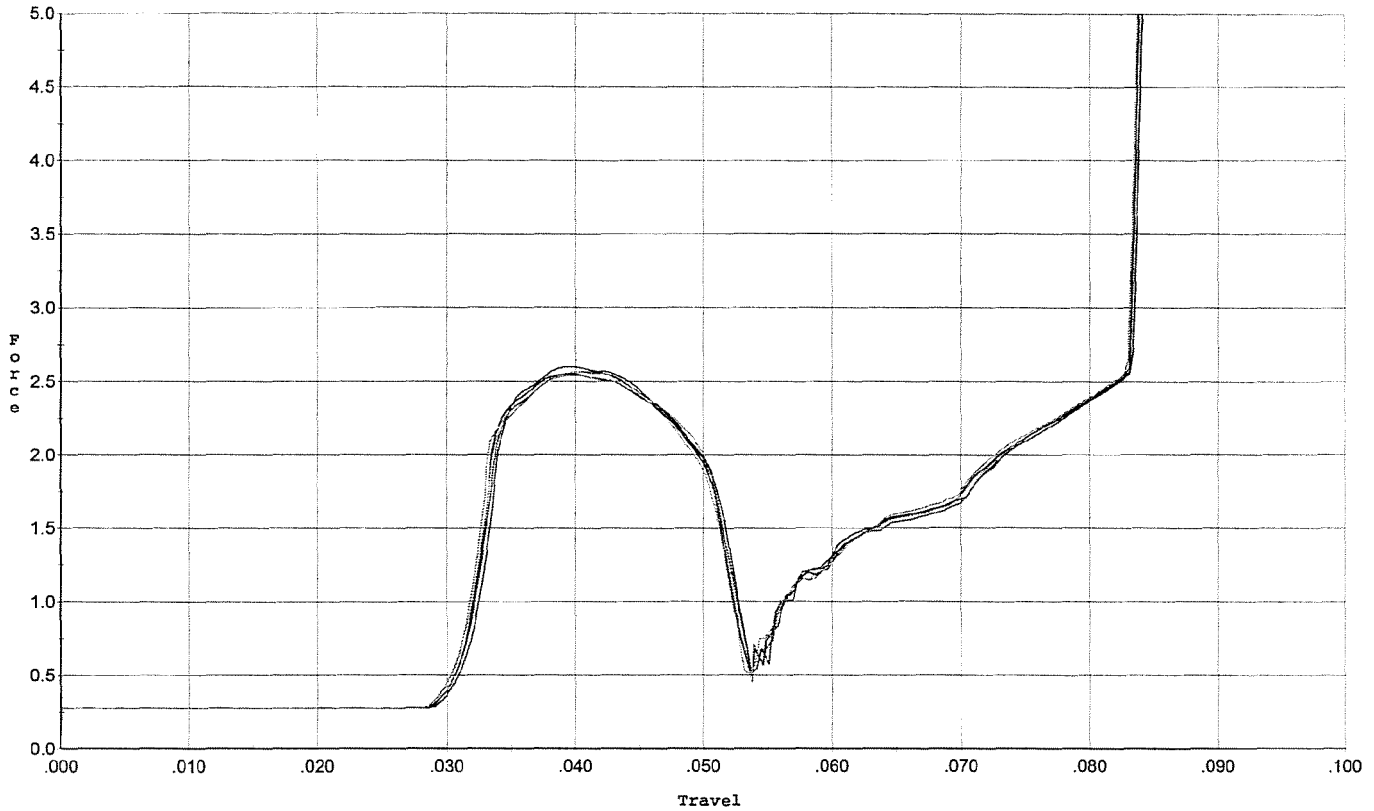
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.056	0.036	0.038	0.054		Set Trigger
2	2.673	0.056	0.036	0.038	0.056		Set Trigger
3	2.664	0.056	0.035	0.038	0.055		Set Trigger
4	2.734	0.056	0.034	0.037	0.057		Set Trigger
5	2.684	0.055	0.035	0.038	0.055		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



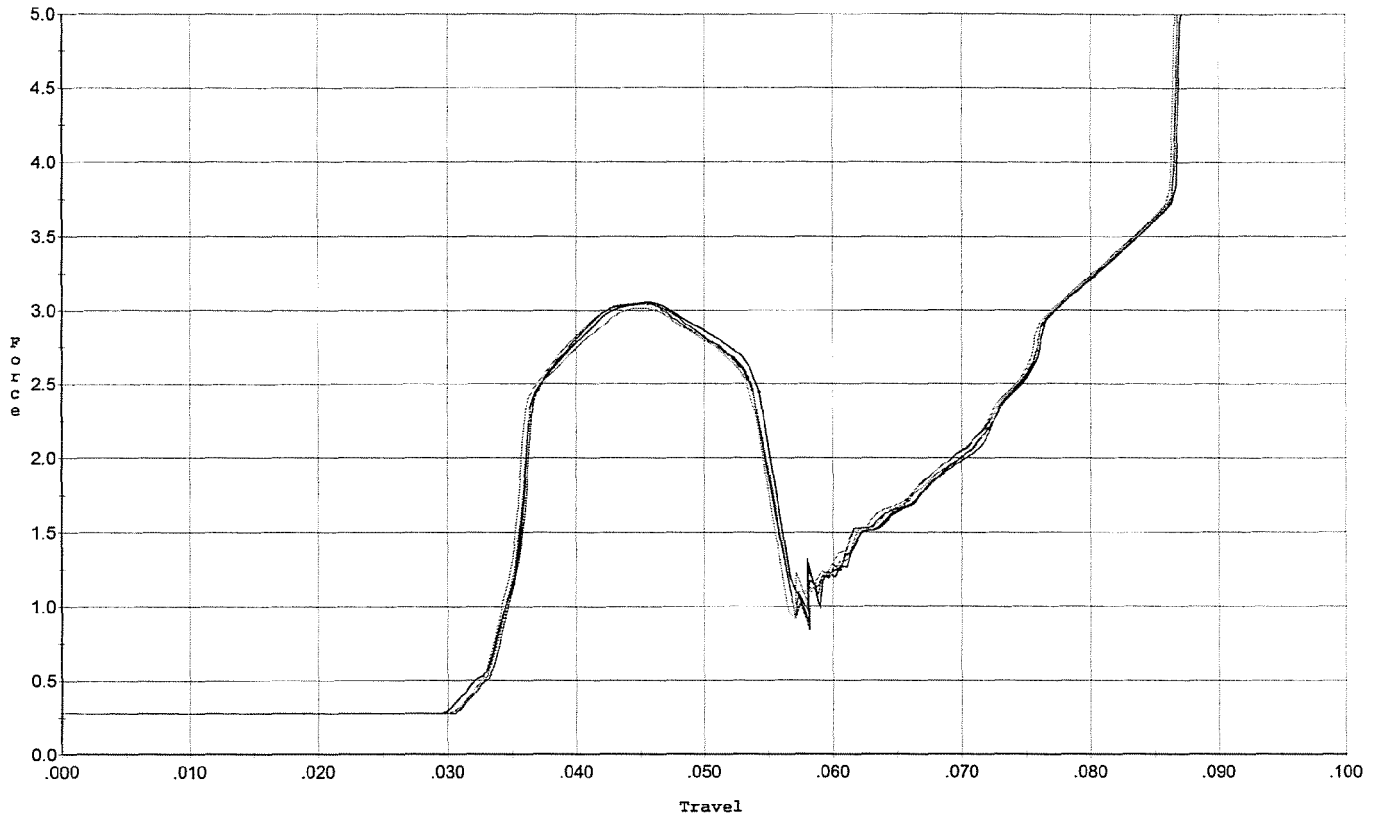
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.052	0.031	0.036	0.053		Set Trigger
2	2.552	0.051	0.030	0.036	0.053		Set Trigger
3	2.566	0.052	0.030	0.036	0.054		Set Trigger
4	2.543	0.051	0.030	0.036	0.053		Set Trigger
5	2.568	0.051	0.030	0.036	0.053		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



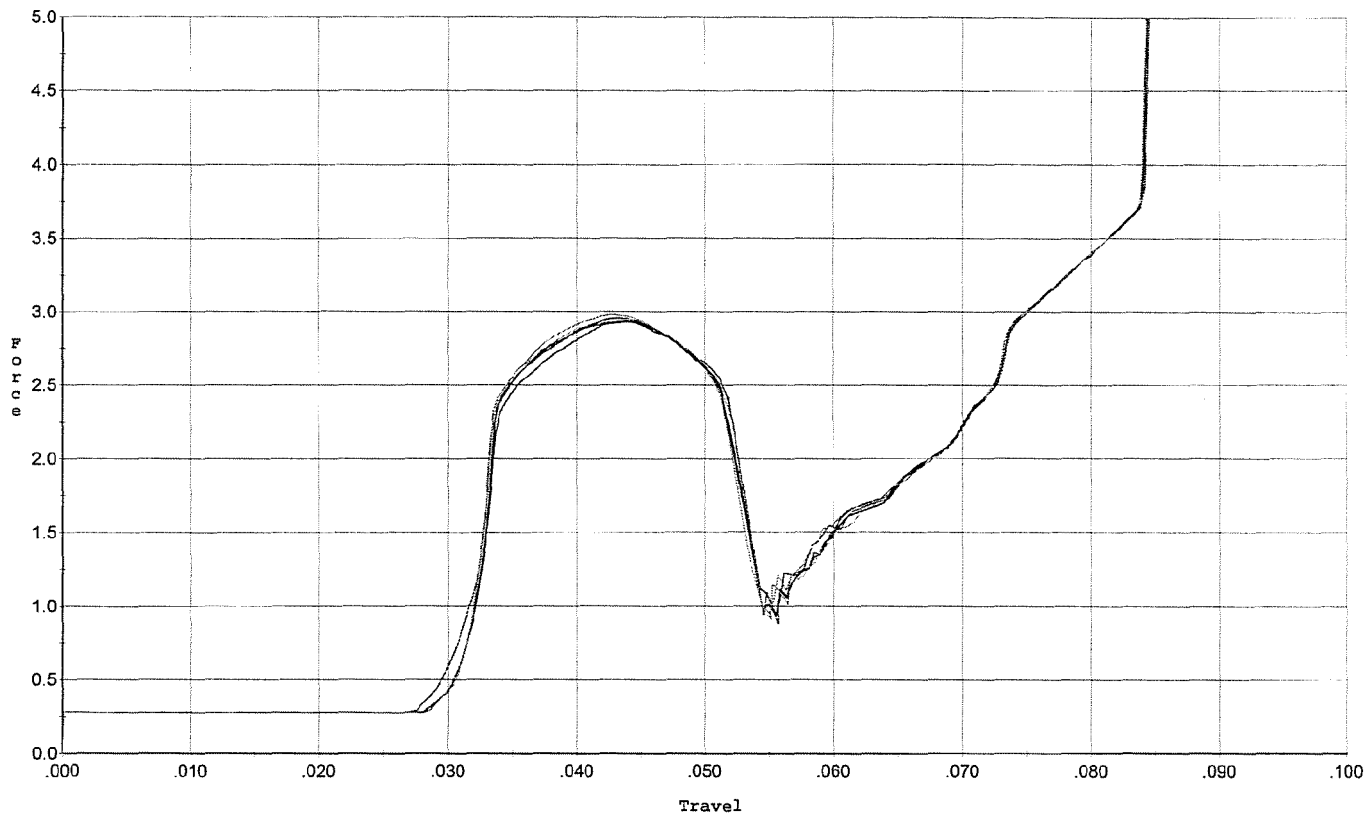
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.054	0.033	0.036	0.063		Set Trigger
2	3.055	0.054	0.032	0.036	0.065		Set Trigger
3	3.055	0.055	0.034	0.036	0.065		Set Trigger
4	3.050	0.054	0.033	0.036	0.064		Set Trigger
5	3.014	0.055	0.033	0.036	0.065		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



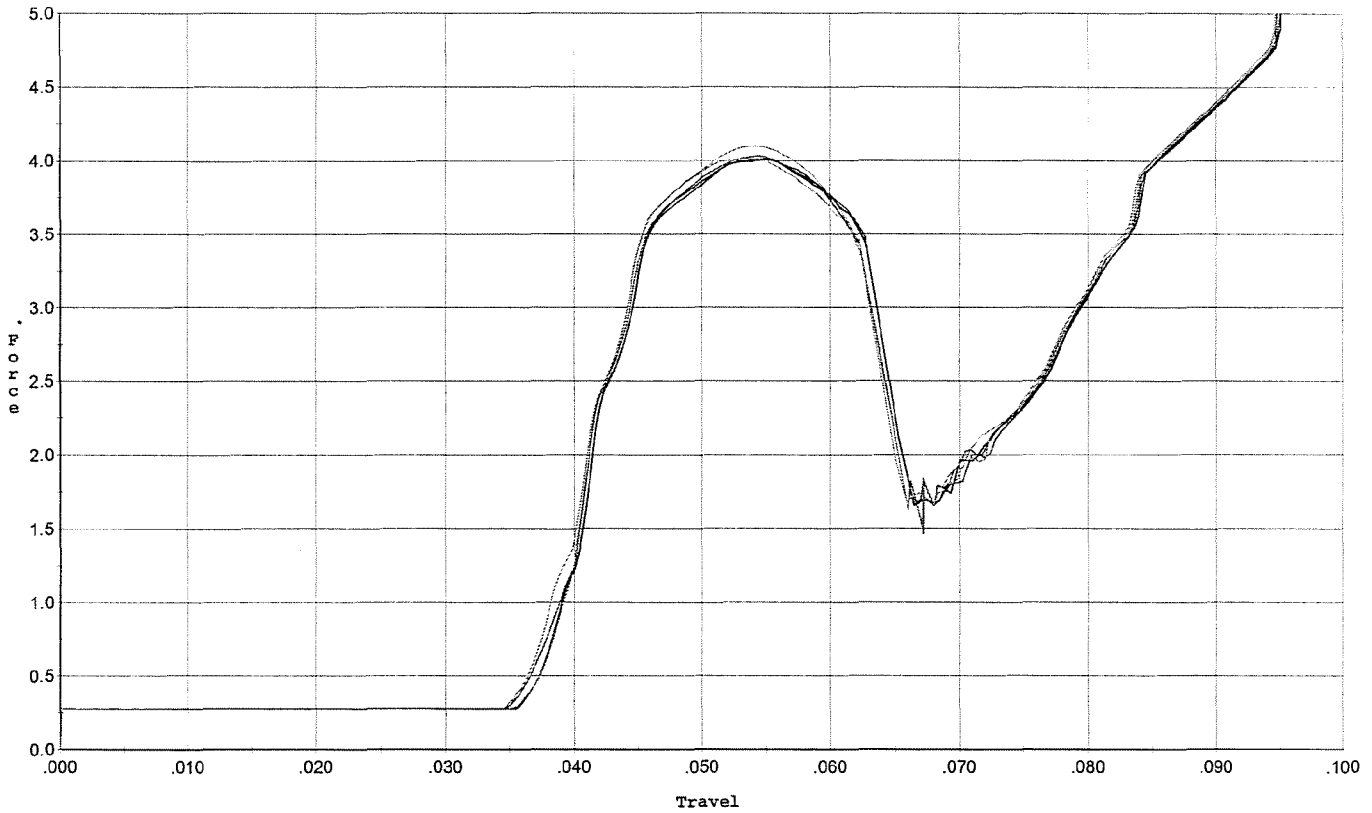
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.932	0.052	0.030	0.035	0.062		Set Trigger
2	2.956	0.053	0.031	0.035	0.064		Set Trigger
3	2.943	0.053	0.030	0.035	0.065		Set Trigger
4	2.980	0.052	0.031	0.035	0.064		Set Trigger
5	2.953	0.051	0.031	0.035	0.062		Set Trigger

AVG 2.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



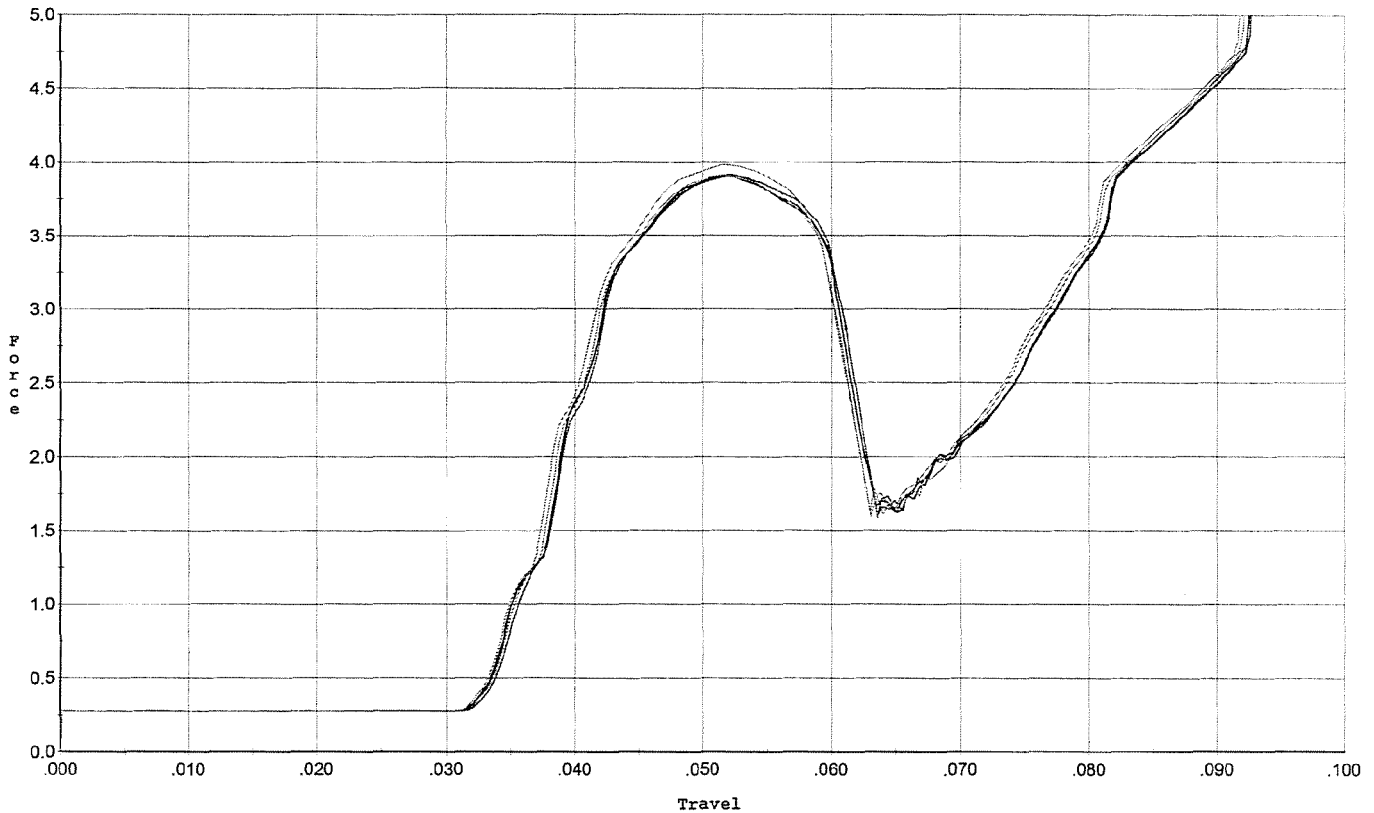
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.063	0.036	0.036	0.094		Set Trigger
2	4.013	0.063	0.036	0.036	0.094		Set Trigger
3	4.031	0.064	0.036	0.036	0.096		Set Trigger
4	4.101	0.062	0.037	0.036	0.094		Set Trigger
5	4.016	0.062	0.036	0.036	0.094		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



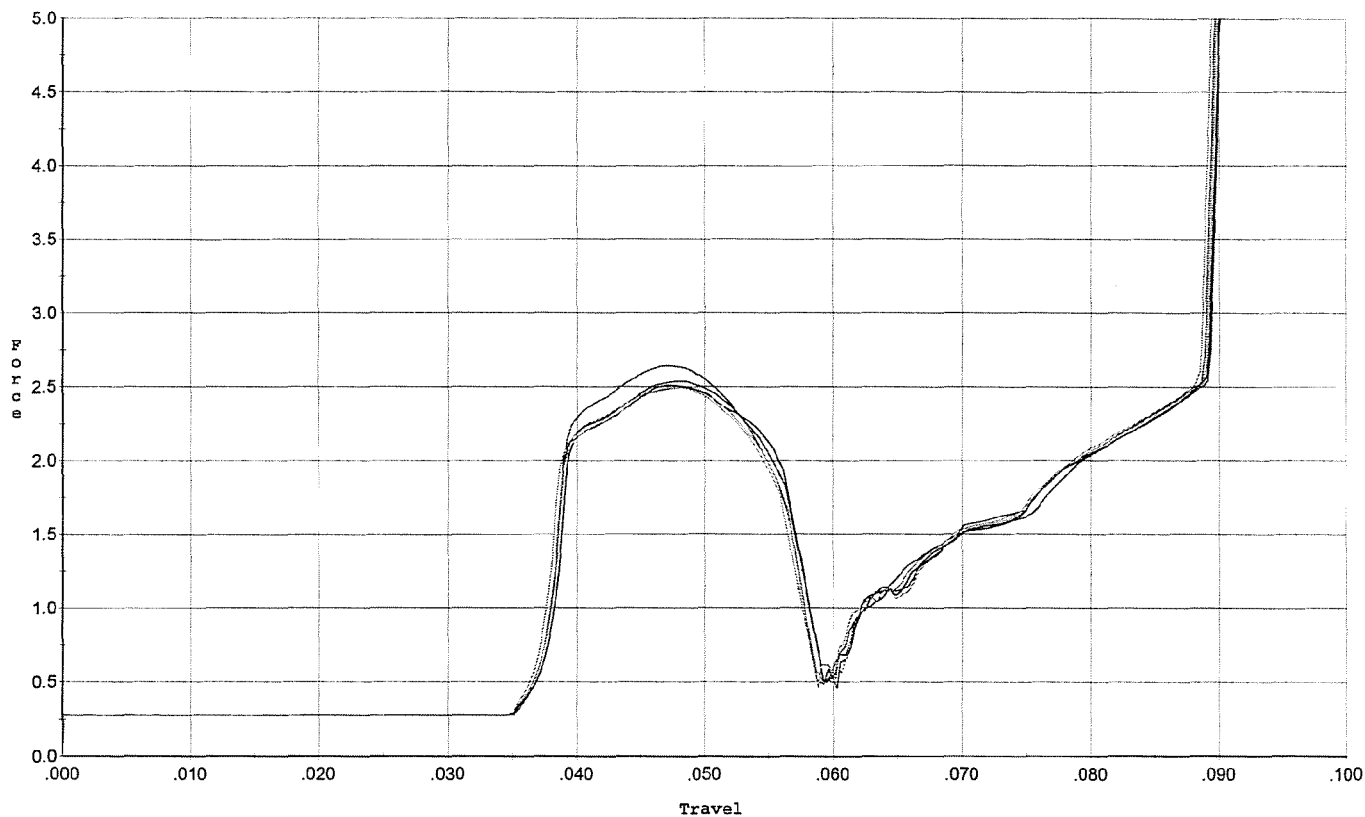
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.917	0.061	0.034	0.036	0.093		Set Trigger
2	3.906	0.060	0.033	0.035	0.091		Set Trigger
3	3.909	0.061	0.033	0.035	0.093		Set Trigger
4	3.915	0.061	0.033	0.035	0.092		Set Trigger
5	3.980	0.061	0.034	0.035	0.094		Set Trigger

Avg 3.92

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



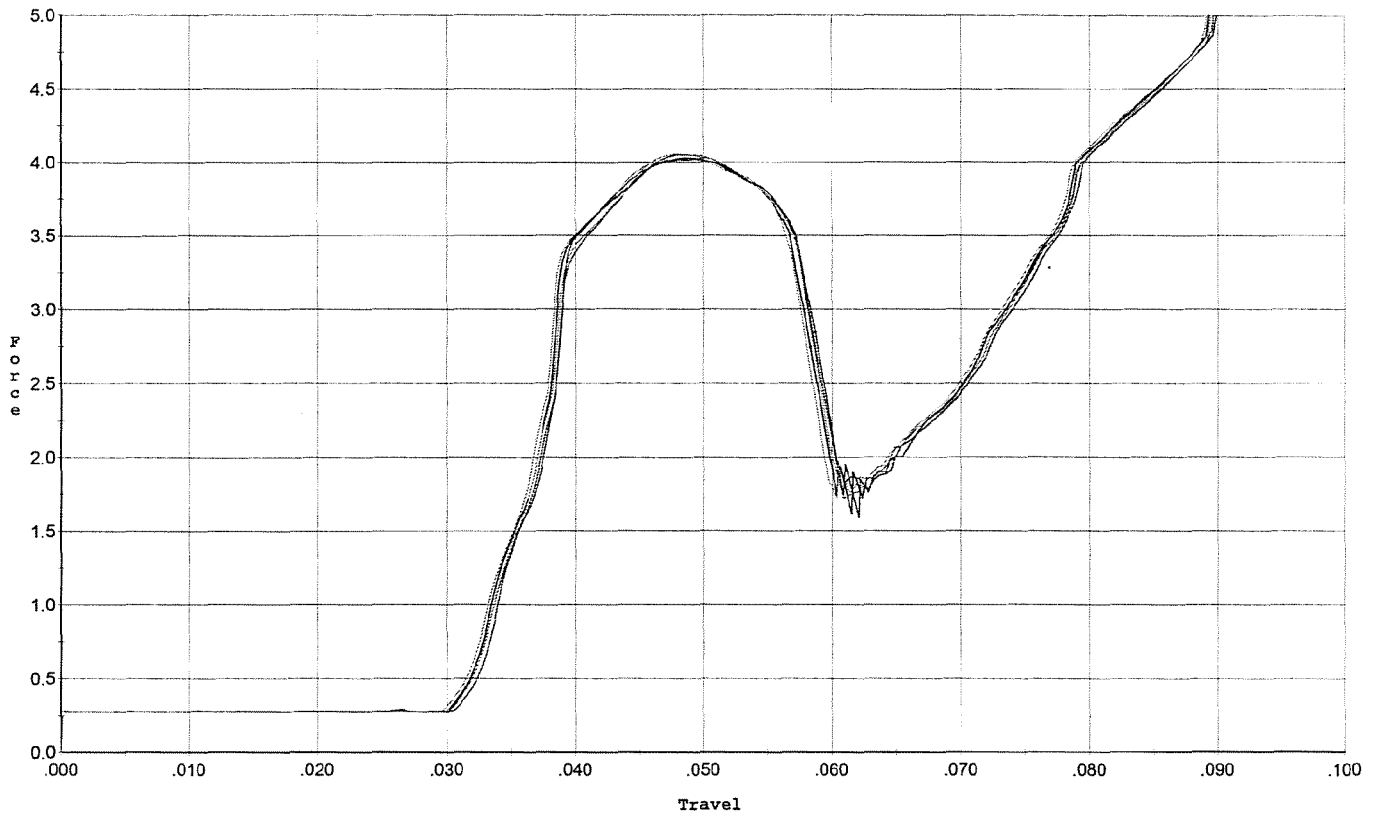
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.058	0.036	0.038	0.055		Set Trigger
2	2.509	0.057	0.036	0.038	0.054		Set Trigger
3	2.642	0.057	0.036	0.038	0.055		Set Trigger
4	2.496	0.056	0.036	0.038	0.053		Set Trigger
5	2.500	0.057	0.035	0.038	0.054		Set Trigger

Arg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.059	0.031	0.035	0.094		Set Trigger
2	4.028	0.058	0.032	0.034	0.093		Set Trigger
3	4.050	0.057	0.032	0.035	0.090		Set Trigger
4	4.021	0.057	0.032	0.035	0.091		Set Trigger
5	4.058	0.057	0.031	0.035	0.091		Set Trigger

Arg 4.03