

66774429

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



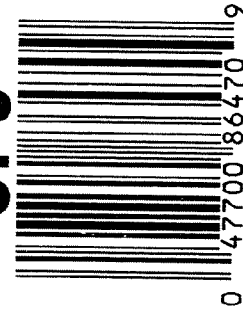
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

**G6774429**

**UPC**



**BM FORM**

**GUN SERIAL #**

F004 REV 5/2006

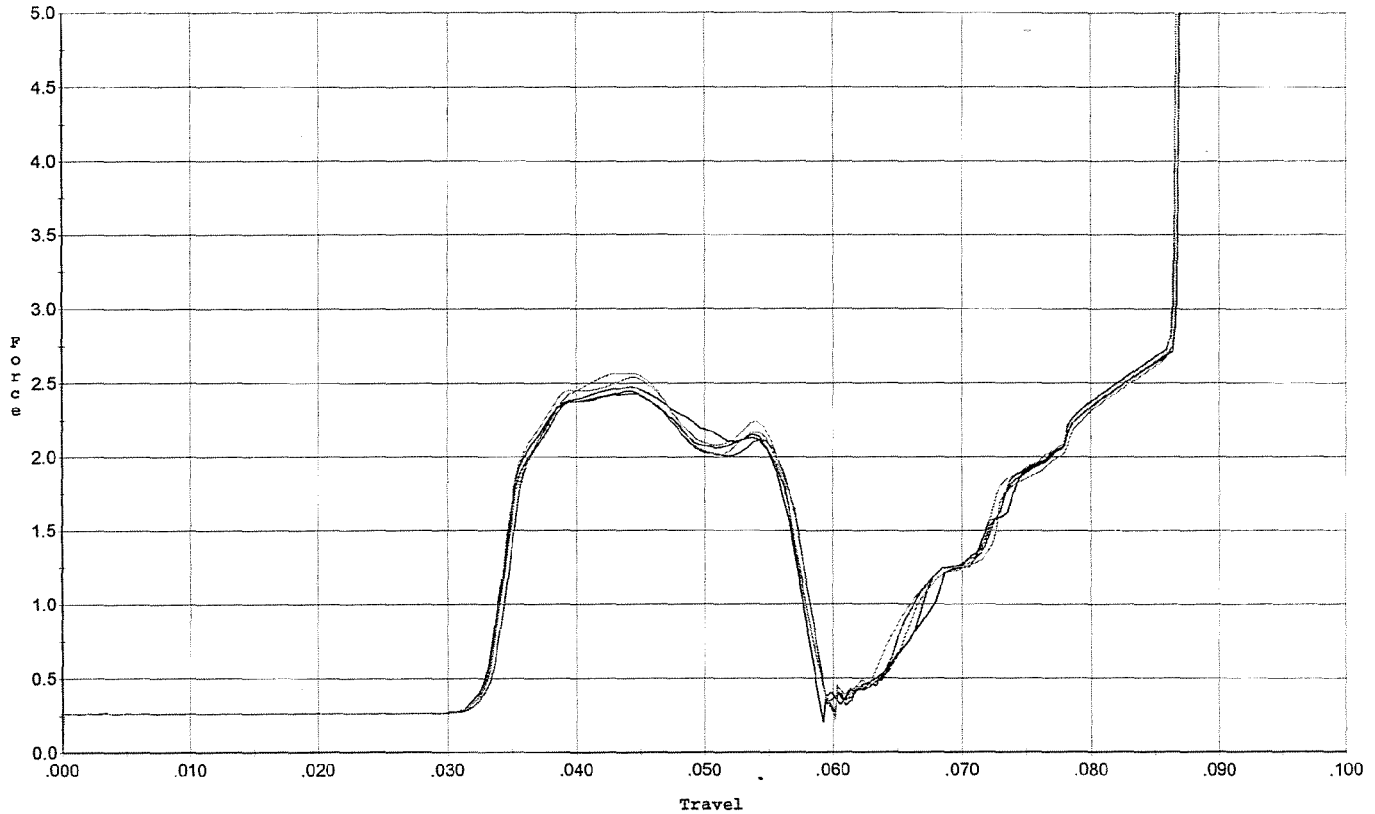
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.5</u> <u>5.5</u> <u>5.5</u>                            | 8-23-08 | TC      |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6.5</u> <u>7</u> <u>6.5</u>                              | 8-23-08 | TC      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.025</u>                         | 8-23-08 | TC      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 8-8-08  | BSN     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-27-08 | BSN     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 8-12-08 | TC      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION <i>NA</i>                                        |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 8-12-08 | TRW     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-27-08 | BSN     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.92</u> <u>2.89</u> <u>2.82</u> <u>2.81</u> <u>2.75</u> | 8/15/08 | Fm      |
|              | C) FUNCTION                                                              |                                                             | 8-27-08 | BSN     |
| 690          | PACK                                                                     |                                                             | 8-28-08 | TC      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: c schults 7/29/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



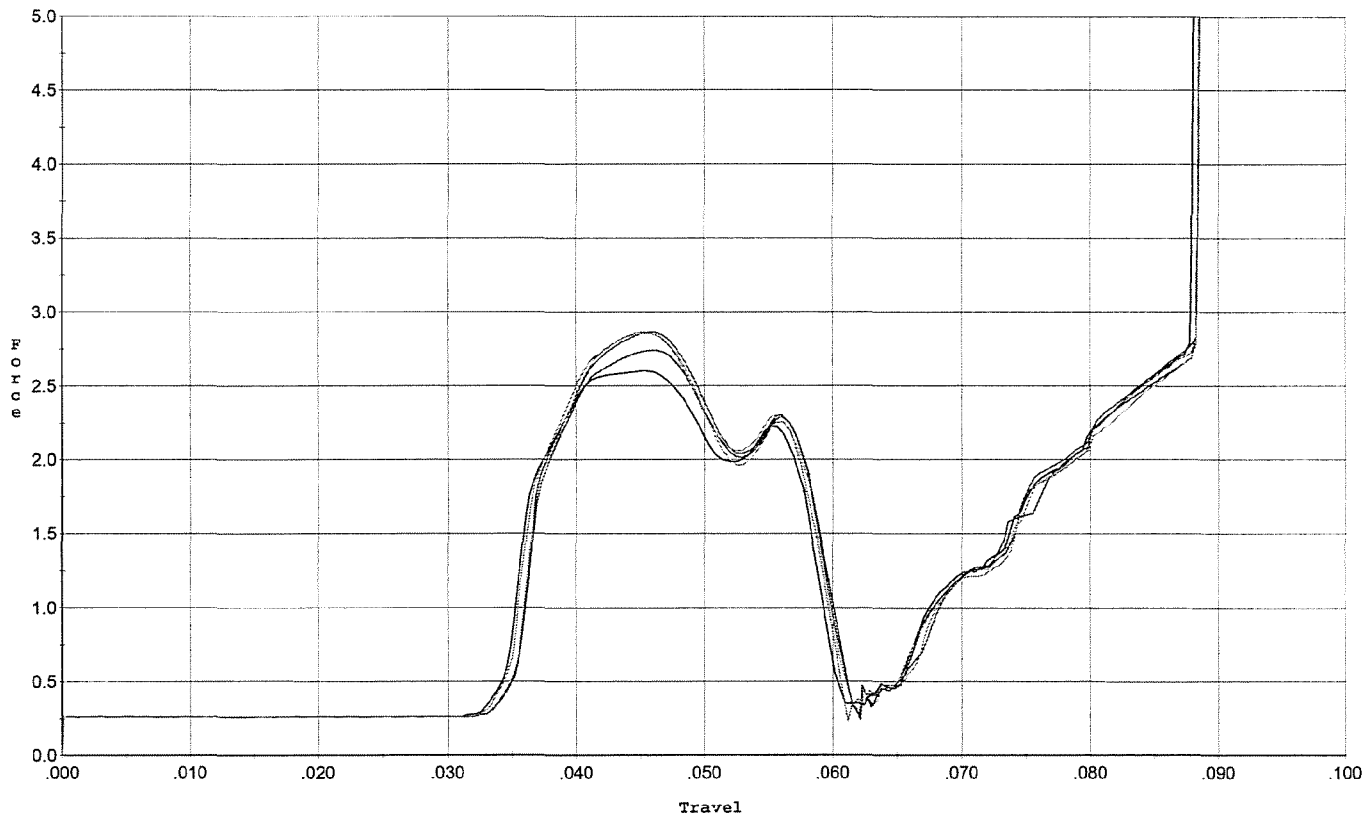
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.476      | 0.056             | 0.033           | 0.035      | 0.059             |           | Set Trigger |
| 2 | 2.446      | 0.057             | 0.033           | 0.035      | 0.058             |           | Set Trigger |
| 3 | 2.428      | 0.057             | 0.033           | 0.035      | 0.058             |           | Set Trigger |
| 4 | 2.537      | 0.056             | 0.033           | 0.035      | 0.059             |           | Set Trigger |
| 5 | 2.568      | 0.056             | 0.033           | 0.035      | 0.059             |           | Set Trigger |

AVG. 2.49

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** c schults 7/29/2008

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. after 50 cycles+/- .50 lbs.



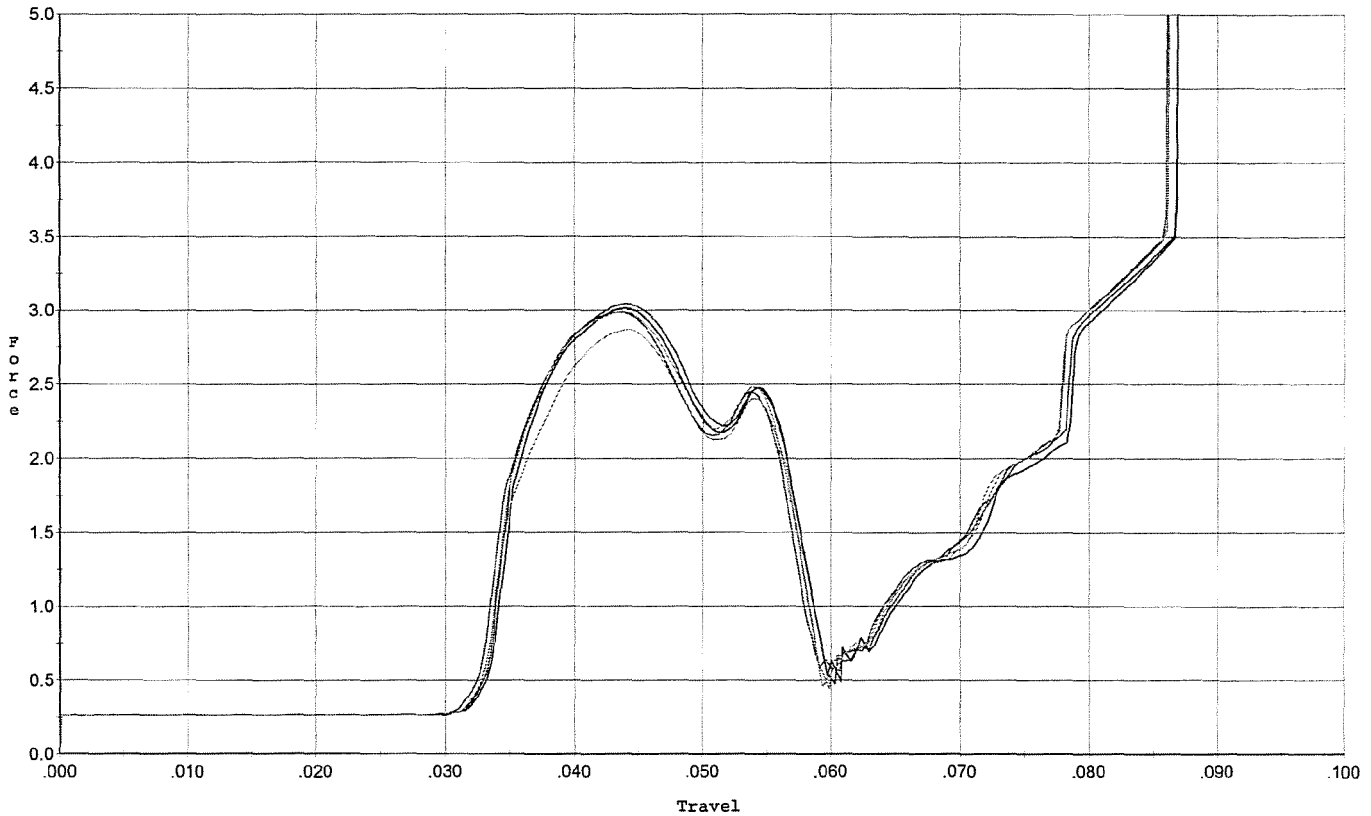
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.741      | 0.060             | 0.035           | 0.036      | 0.063             |           | Set Trigger |
| 2 | 2.600      | 0.058             | 0.034           | 0.035      | 0.060             |           | Set Trigger |
| 3 | 2.863      | 0.058             | 0.035           | 0.036      | 0.063             |           | Set Trigger |
| 4 | 2.855      | 0.058             | 0.035           | 0.036      | 0.062             |           | Set Trigger |
| 5 | 2.862      | 0.059             | 0.034           | 0.035      | 0.064             |           | Set Trigger |

Aug. 2.78

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: c schults 7/29/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs.inv.+/- .75 lbs.



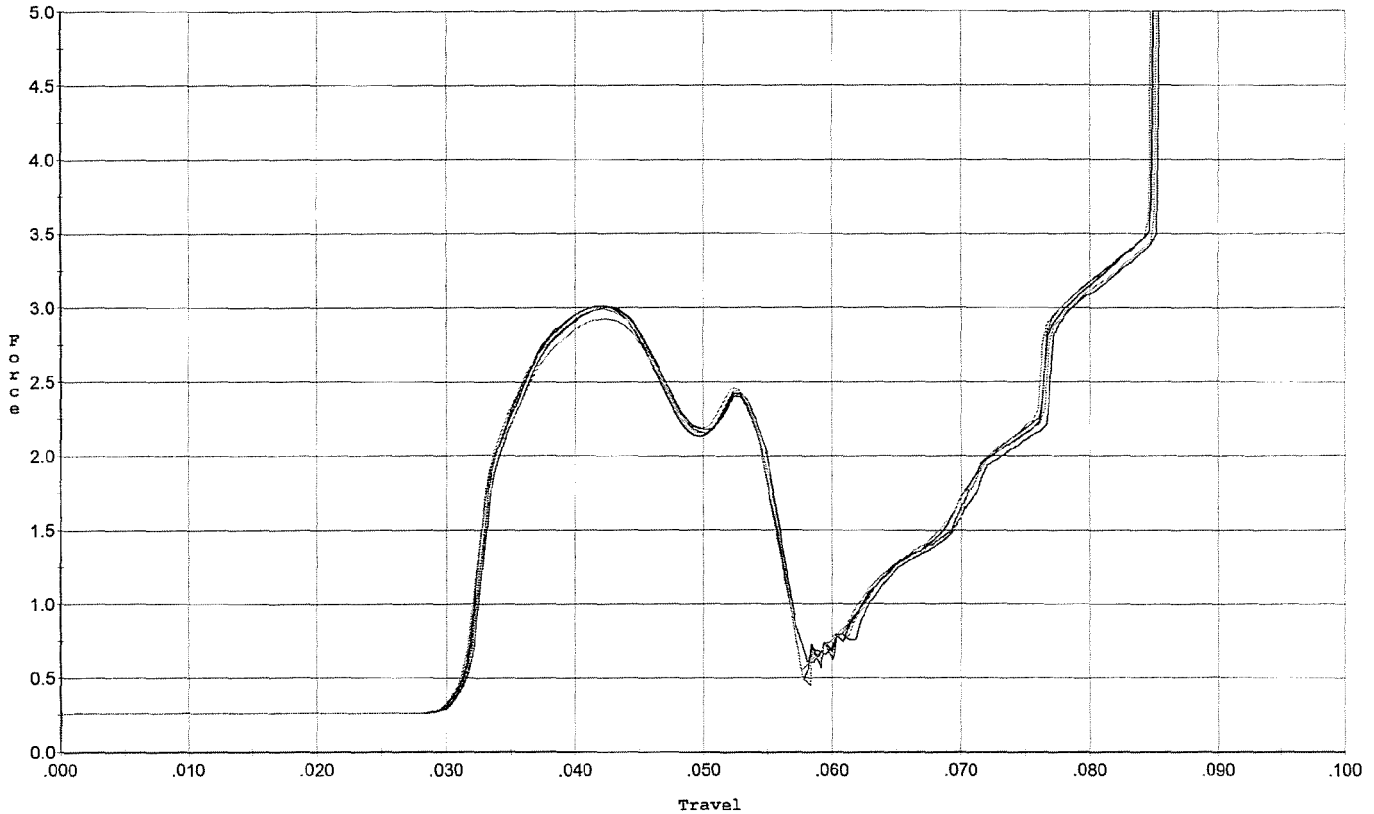
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.043      | 0.056             | 0.032           | 0.035      | 0.067             |           | Set Trigger |
| 2 | 3.014      | 0.058             | 0.033           | 0.035      | 0.067             |           | Set Trigger |
| 3 | 2.987      | 0.056             | 0.032           | 0.034      | 0.065             |           | Set Trigger |
| 4 | 2.988      | 0.057             | 0.032           | 0.034      | 0.067             |           | Set Trigger |
| 5 | 2.868      | 0.057             | 0.032           | 0.034      | 0.063             |           | Set Trigger |

Aug. 2.98

## Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** c schults 7/29/2008

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. after 20 cycles +/- .75 lbs.



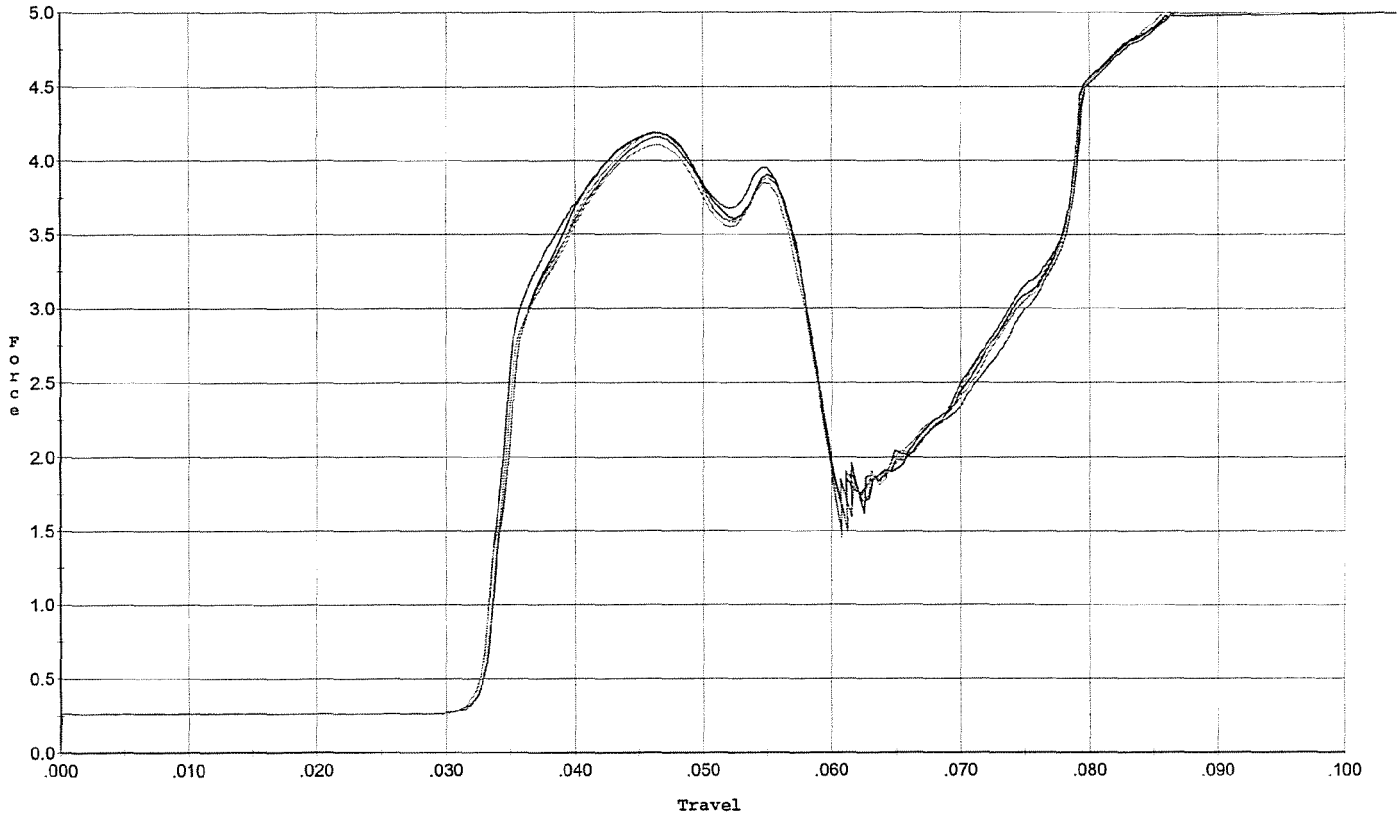
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.003      | 0.055             | 0.031           | 0.034      | 0.065             |           | Set Trigger |
| 2 | 3.009      | 0.056             | 0.031           | 0.034      | 0.066             |           | Set Trigger |
| 3 | 3.012      | 0.055             | 0.031           | 0.034      | 0.066             |           | Set Trigger |
| 4 | 2.922      | 0.055             | 0.031           | 0.034      | 0.065             |           | Set Trigger |
| 5 | 2.989      | 0.054             | 0.031           | 0.034      | 0.065             |           | Set Trigger |

AVG. 2.98

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: c schults 7/29/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



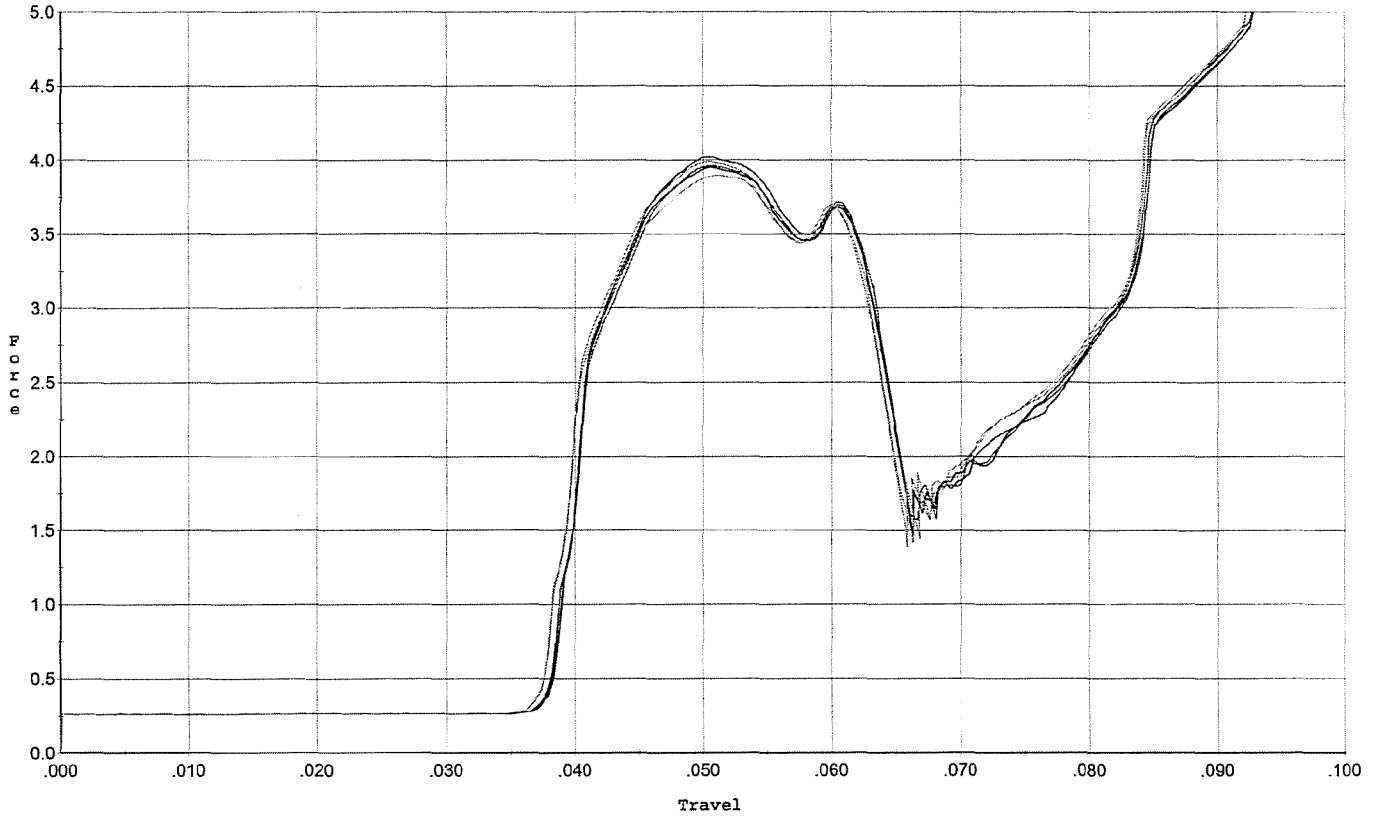
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.193      | 0.057             | 0.032           | 0.033      | 0.098             |           | Set Trigger |
| 2 | 4.187      | 0.057             | 0.033           | 0.033      | 0.096             |           | Set Trigger |
| 3 | 4.157      | 0.057             | 0.033           | 0.033      | 0.095             |           | Set Trigger |
| 4 | 4.191      | 0.057             | 0.033           | 0.033      | 0.095             |           | Set Trigger |
| 5 | 4.105      | 0.058             | 0.032           | 0.033      | 0.096             |           | Set Trigger |

Avg. 4.167

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: c schults 7/29/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles. +/- 1.0 lbs.



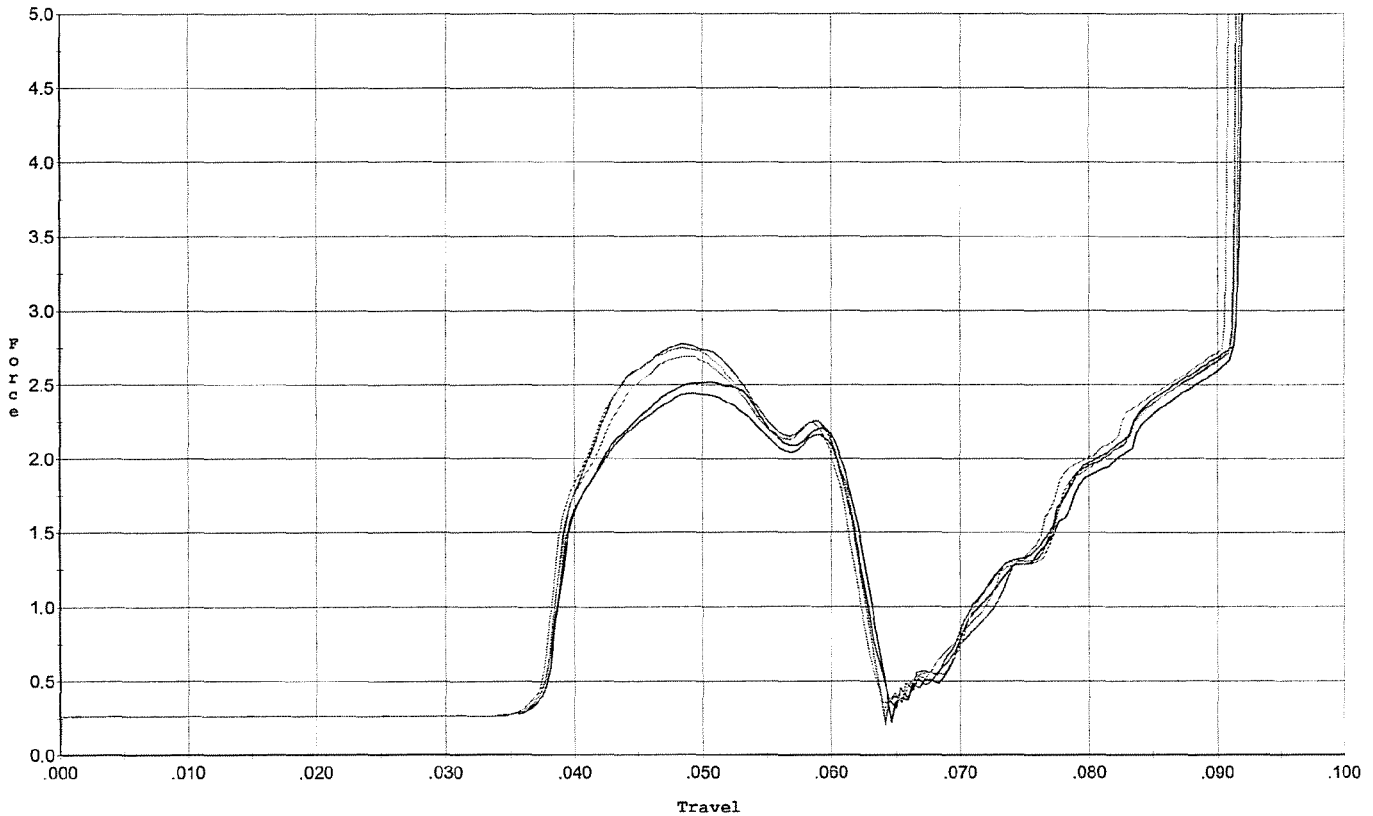
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.022      | 0.064             | 0.038           | 0.034      | 0.097             |           | Set Trigger |
| 2 | 3.951      | 0.064             | 0.038           | 0.034      | 0.096             |           | Set Trigger |
| 3 | 3.960      | 0.063             | 0.038           | 0.034      | 0.095             |           | Set Trigger |
| 4 | 3.896      | 0.063             | 0.037           | 0.034      | 0.094             |           | Set Trigger |
| 5 | 3.990      | 0.063             | 0.037           | 0.034      | 0.096             |           | Set Trigger |

Aug - 3.96

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: c schults 7/29/2008

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs.+/- .50 lbs. for final test



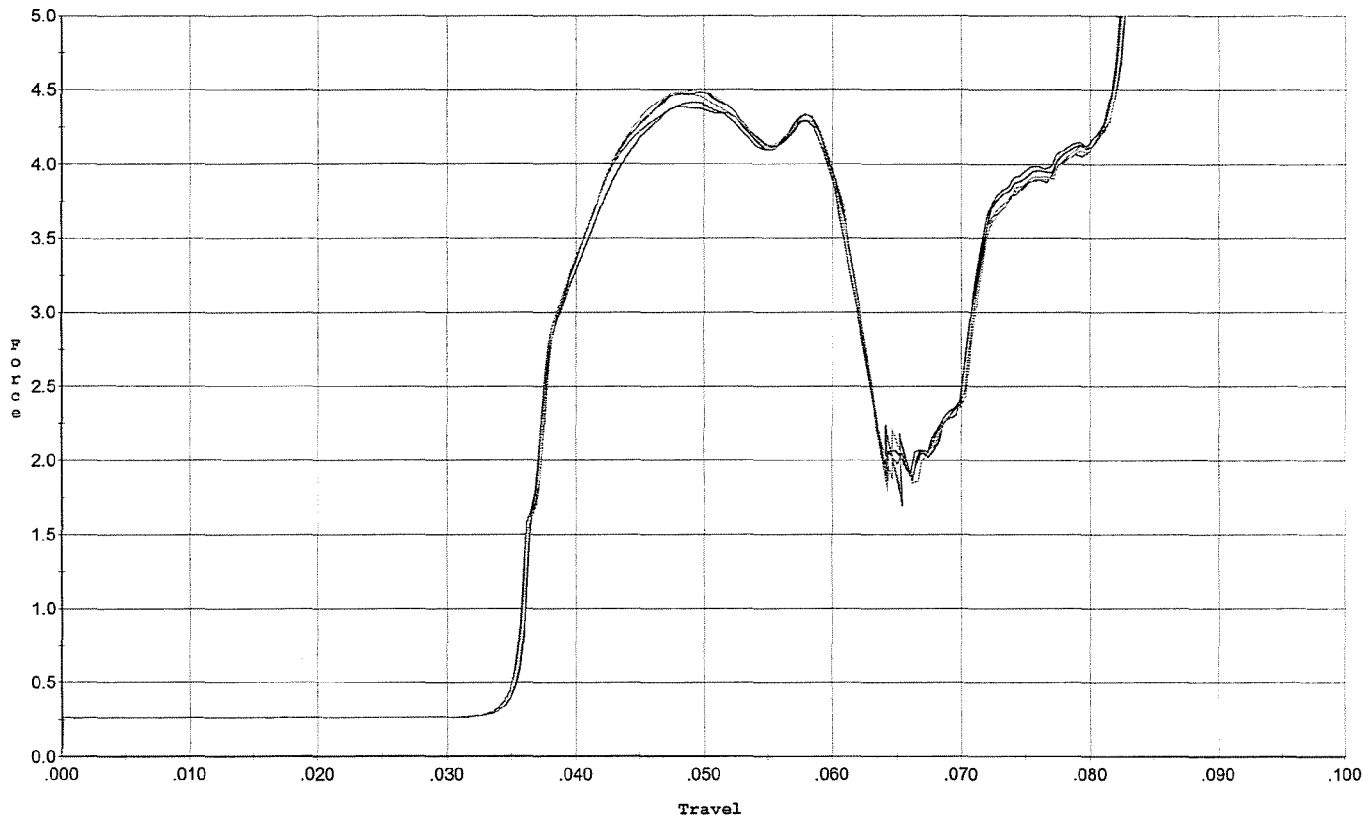
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.438      | 0.061             | 0.038           | 0.037      | 0.059             |           | Set Trigger |
| 2 | 2.519      | 0.062             | 0.037           | 0.037      | 0.062             |           | Set Trigger |
| 3 | 2.777      | 0.062             | 0.037           | 0.037      | 0.064             |           | Set Trigger |
| 4 | 2.693      | 0.061             | 0.037           | 0.037      | 0.063             |           | Set Trigger |
| 5 | 2.748      | 0.061             | 0.037           | 0.036      | 0.063             |           | Set Trigger |

AVG. 2.63

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** c schults 7/29/2008

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** set to 4.0 lbs. +/- 1.0lbs. for target&accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.385      | 0.061             | 0.035           | 0.033      | 0.108             |           | Set Trigger |
| 2 | 4.482      | 0.061             | 0.035           | 0.033      | 0.109             |           | Set Trigger |
| 3 | 4.415      | 0.062             | 0.035           | 0.033      | 0.110             |           | Set Trigger |
| 4 | 4.501      | 0.061             | 0.035           | 0.033      | 0.109             |           | Set Trigger |
| 5 | 4.480      | 0.061             | 0.035           | 0.033      | 0.110             |           | Set Trigger |

AVG. 4.45