

66774430

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

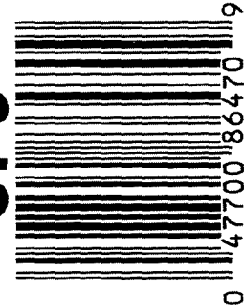
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774430

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6274430

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SP
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SP
460	CHECK HEADSPACE		7-29-08	SP
470	DIS-ASSEMBLE ACTION		7-29-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX AUG 11 2008	7-31-08	RTC
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION	B/A	8/1/08	B/A
490	MAGNAFLUX BOLT		8/1/08	RT
500	ROLLMARK CALIBER		8-4-08	DK
520	GOFF BLAST BBL / REC		8-8	
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

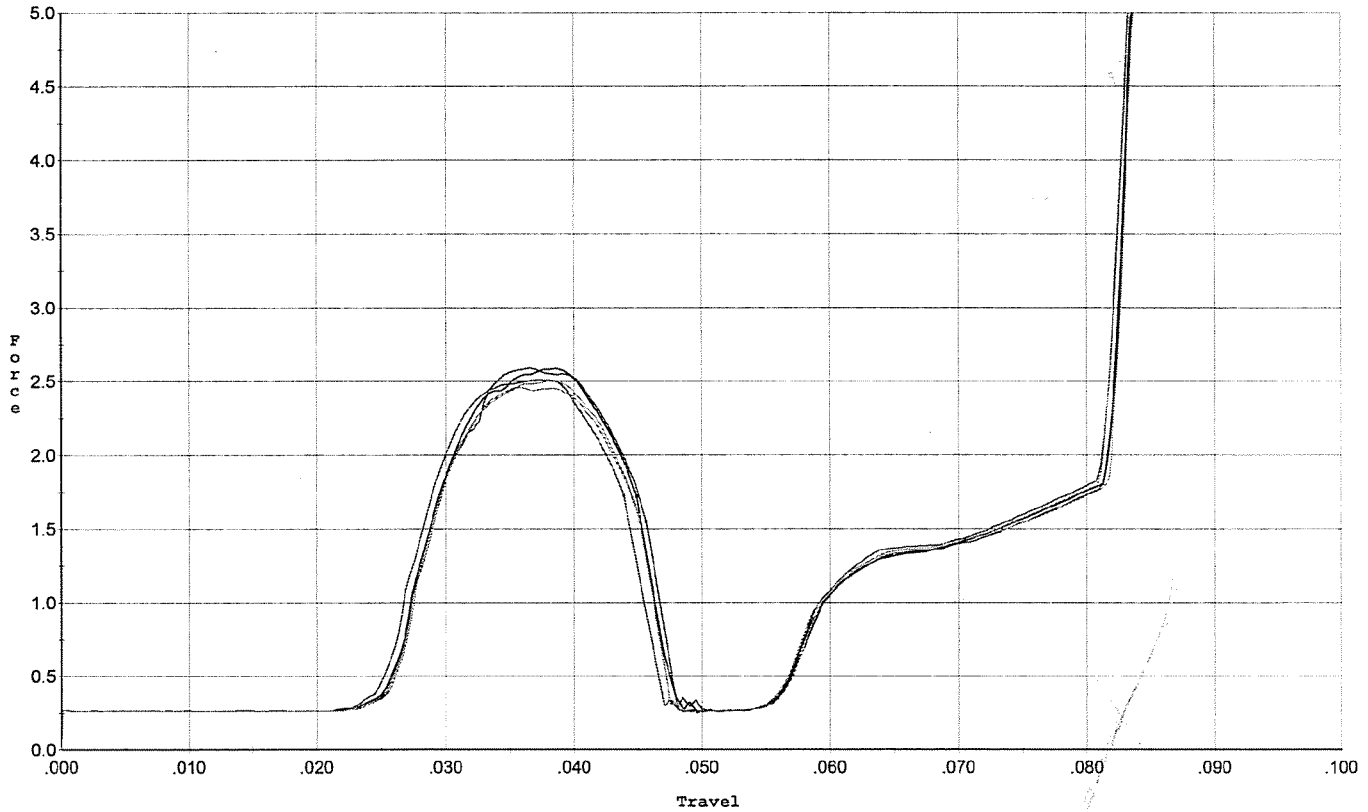
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	9-8-08	TC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u>	<u>6</u>	<u>6</u>	9-8-08	TC		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.026</u>	<u>.025</u>	9-8-08	TC		
	J) ASSEMBLE STOCK					8-18-08	RSN		
	K) ASSEMBLE SWIVEL STUDS					9-8-08	TC		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-19-08	TRW		
			PASS	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION				8/19/08	JS		
660	INSPECT FOR LIVE AMMO					8-19-08	TC		
670	FINAL INSPECTION A) HEADSPACE					9-8-08	TC		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u>	<u>2.58</u>	<u>2.59</u>	<u>2.58</u>	<u>2.51</u>	9-8-08	RSN
	C) FUNCTION					9-8-08	TC		
690	PACK					10/13/08	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



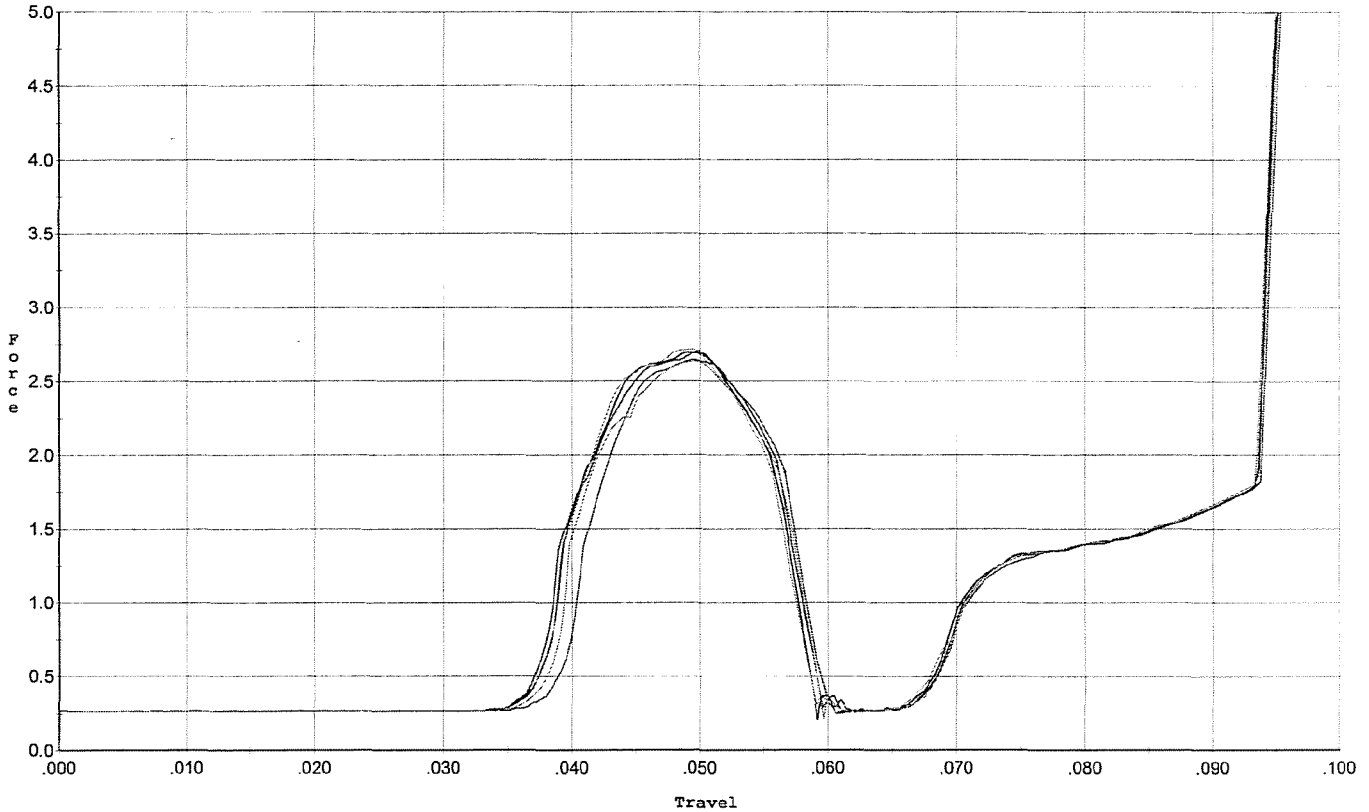
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.046	0.026	0.042	0.048		Set Trigger
2	2.588	0.045	0.025	0.043	0.047		Set Trigger
3	2.511	0.044	0.025	0.046	0.045		Set Trigger
4	2.511	0.045	0.026	0.044	0.046		Set Trigger
5	2.459	0.045	0.026	0.043	0.045		Set Trigger

Aug - 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles+/- .50 lbs.



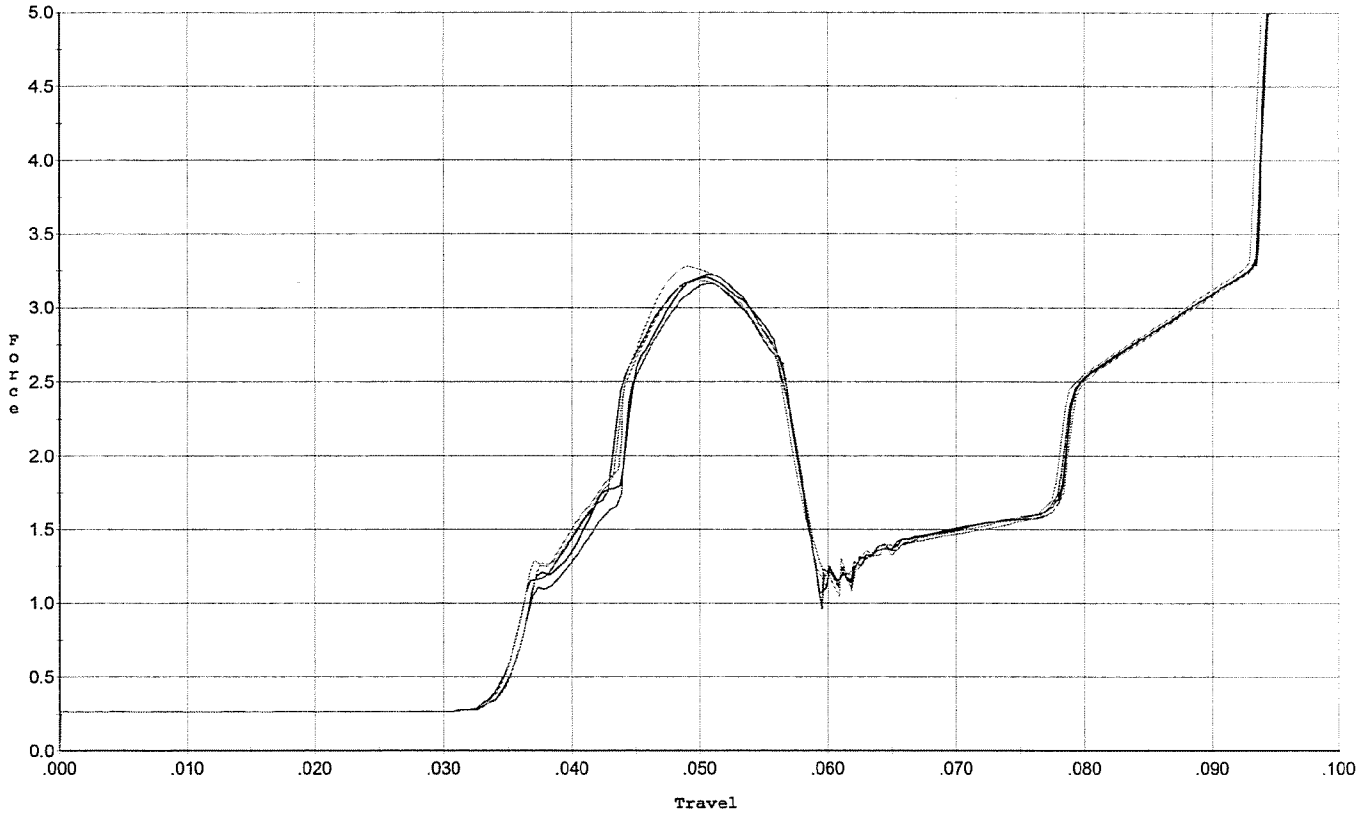
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.056	0.037	0.043	0.052		Set Trigger
2	2.696	0.057	0.037	0.043	0.052		Set Trigger
3	2.645	0.057	0.038	0.043	0.050		Set Trigger
4	2.717	0.056	0.037	0.043	0.051		Set Trigger
5	2.635	0.057	0.038	0.043	0.051		Set Trigger

Aug. 2.67

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



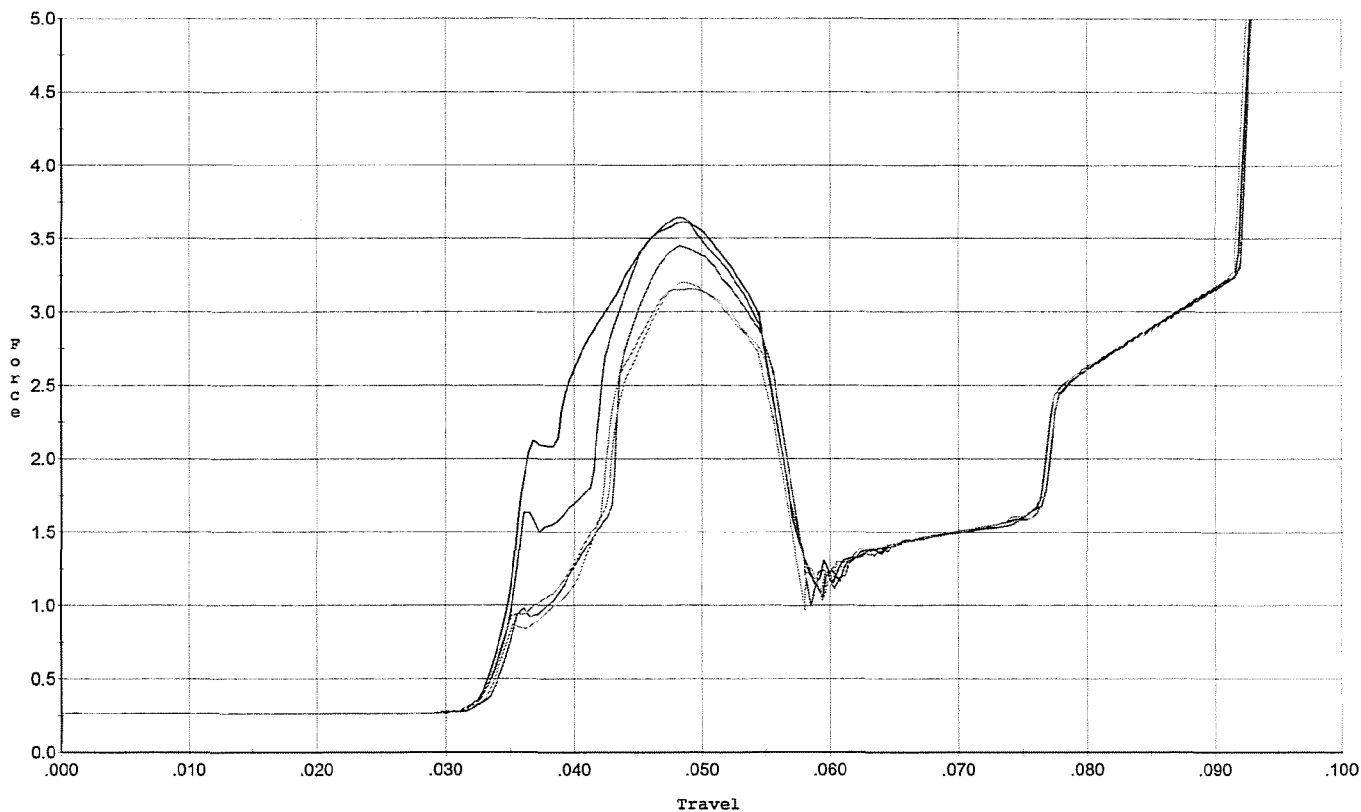
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.224	0.057	0.034	0.042	0.062		Set Trigger
2	3.209	0.057	0.035	0.042	0.060		Set Trigger
3	3.163	0.057	0.035	0.042	0.059		Set Trigger
4	3.283	0.056	0.034	0.041	0.060		Set Trigger
5	3.184	0.057	0.035	0.042	0.061		Set Trigger

Aug. 3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



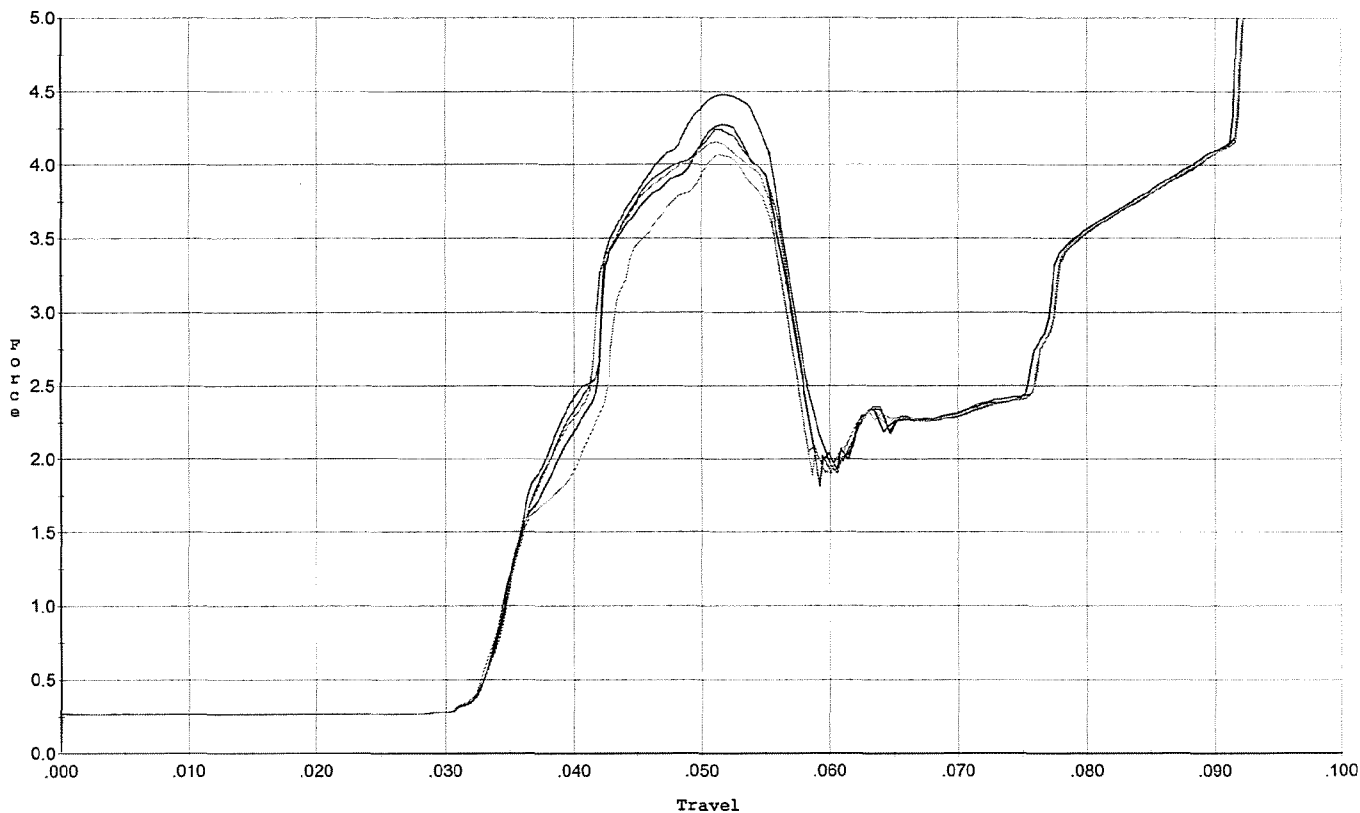
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.642	0.055	0.033	0.041	0.065		Set Trigger
2	3.611	0.054	0.033	0.040	0.070		Set Trigger
3	3.450	0.056	0.034	0.041	0.060		Set Trigger
4	3.201	0.055	0.034	0.042	0.056		Set Trigger
5	3.158	0.056	0.033	0.041	0.058		Set Trigger

Aug. 3-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



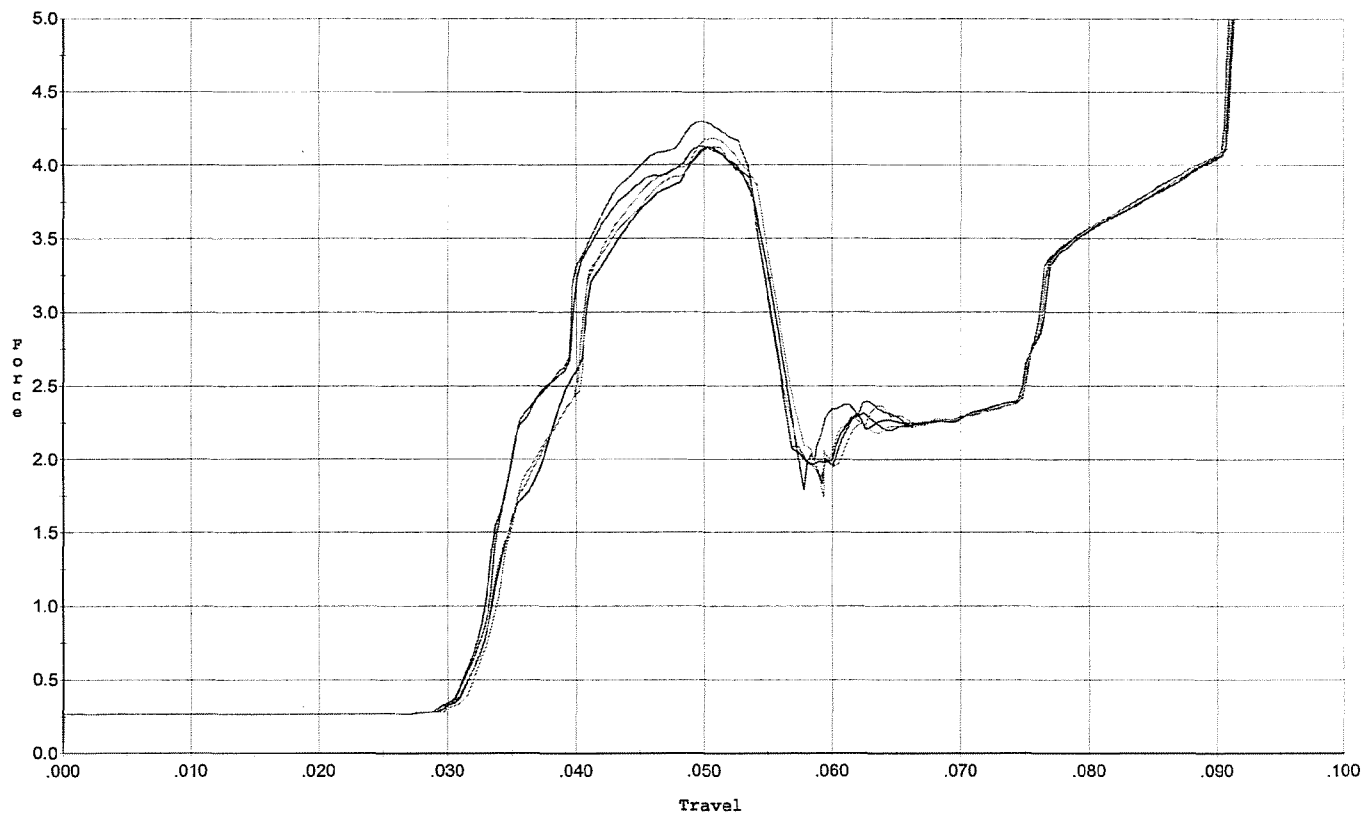
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.477	0.055	0.033	0.038	0.084		Set Trigger
2	4.272	0.057	0.033	0.038	0.082		Set Trigger
3	4.240	0.056	0.033	0.038	0.083		Set Trigger
4	4.069	0.056	0.033	0.039	0.076		Set Trigger
5	4.154	0.055	0.032	0.038	0.080		Set Trigger

Aug. 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



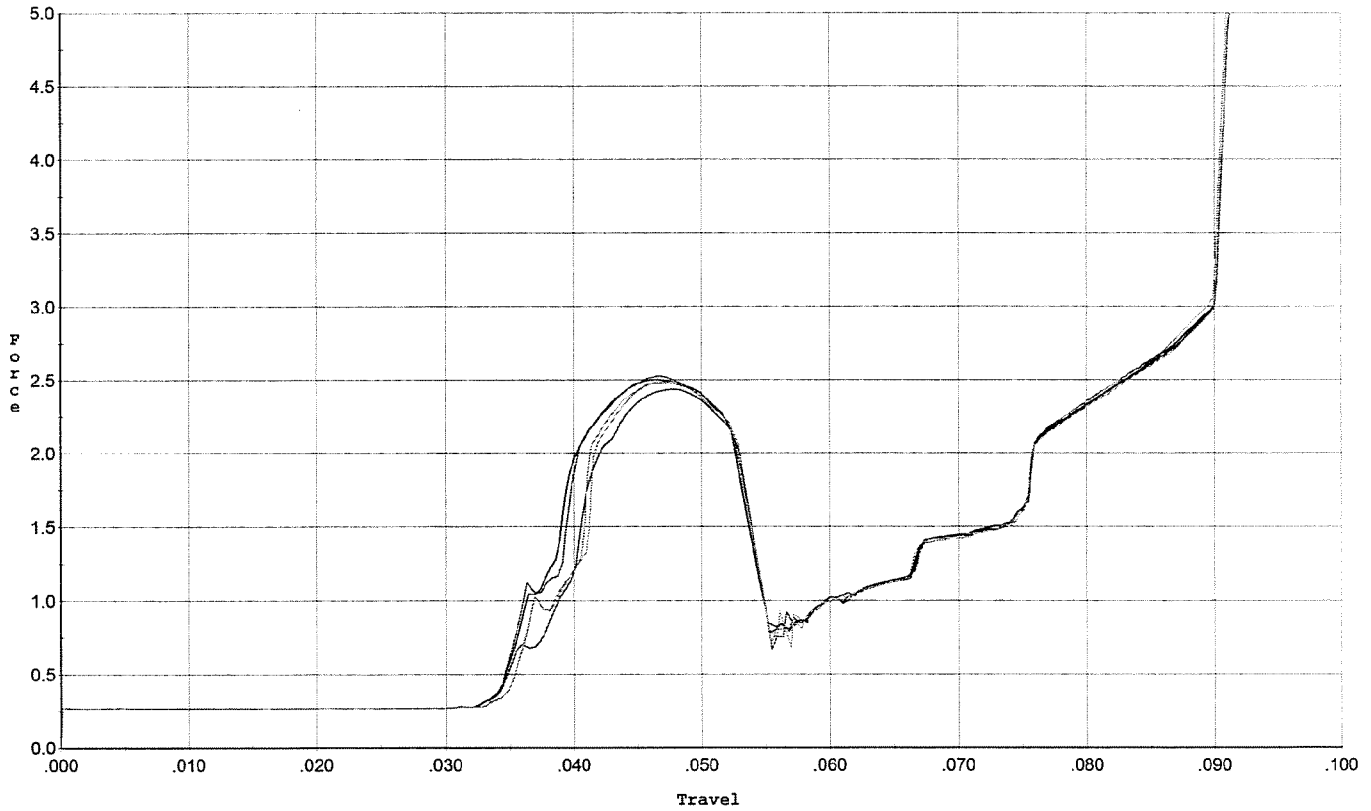
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.055	0.031	0.038	0.085		Set Trigger
2	4.126	0.054	0.031	0.038	0.077		Set Trigger
3	4.301	0.053	0.031	0.038	0.083		Set Trigger
4	4.184	0.054	0.032	0.038	0.079		Set Trigger
5	4.128	0.054	0.031	0.038	0.078		Set Trigger

Aug-4-17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



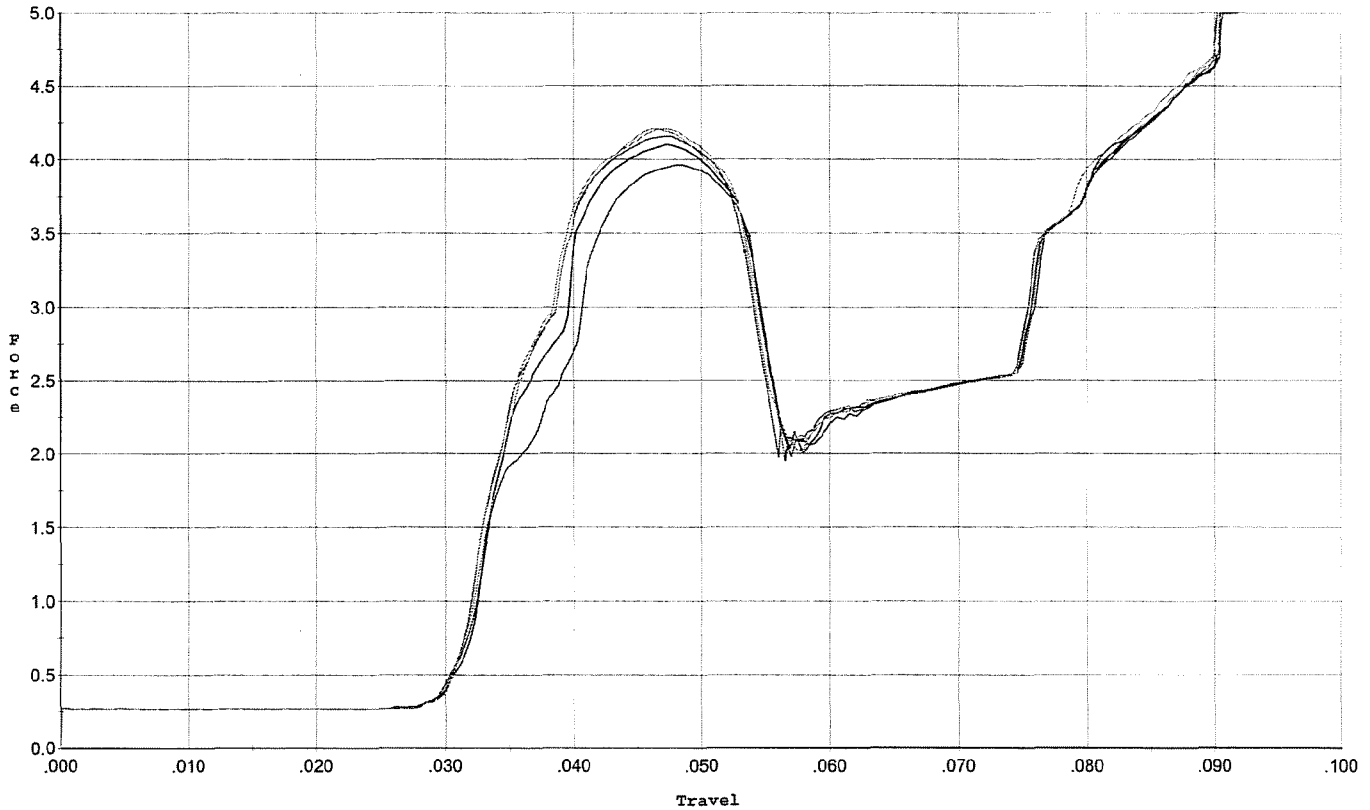
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.053	0.035	0.042	0.043		Set Trigger
2	2.500	0.052	0.034	0.042	0.046		Set Trigger
3	2.527	0.053	0.034	0.042	0.047		Set Trigger
4	2.480	0.053	0.035	0.042	0.044		Set Trigger
5	2.487	0.053	0.035	0.042	0.044		Set Trigger

Aug. 2.418

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.963	0.054	0.030	0.038	0.079		Set Trigger
2	4.101	0.054	0.030	0.037	0.083		Set Trigger
3	4.158	0.053	0.030	0.037	0.084		Set Trigger
4	4.206	0.053	0.030	0.038	0.083		Set Trigger
5	4.209	0.054	0.030	0.037	0.087		Set Trigger

Aug. 4.12