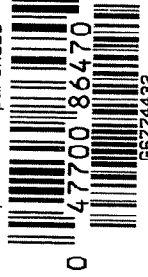


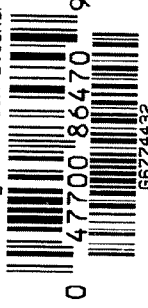
6677 4432

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

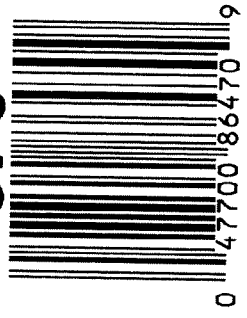
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774432

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 677 4432

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE		8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES		8-02-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

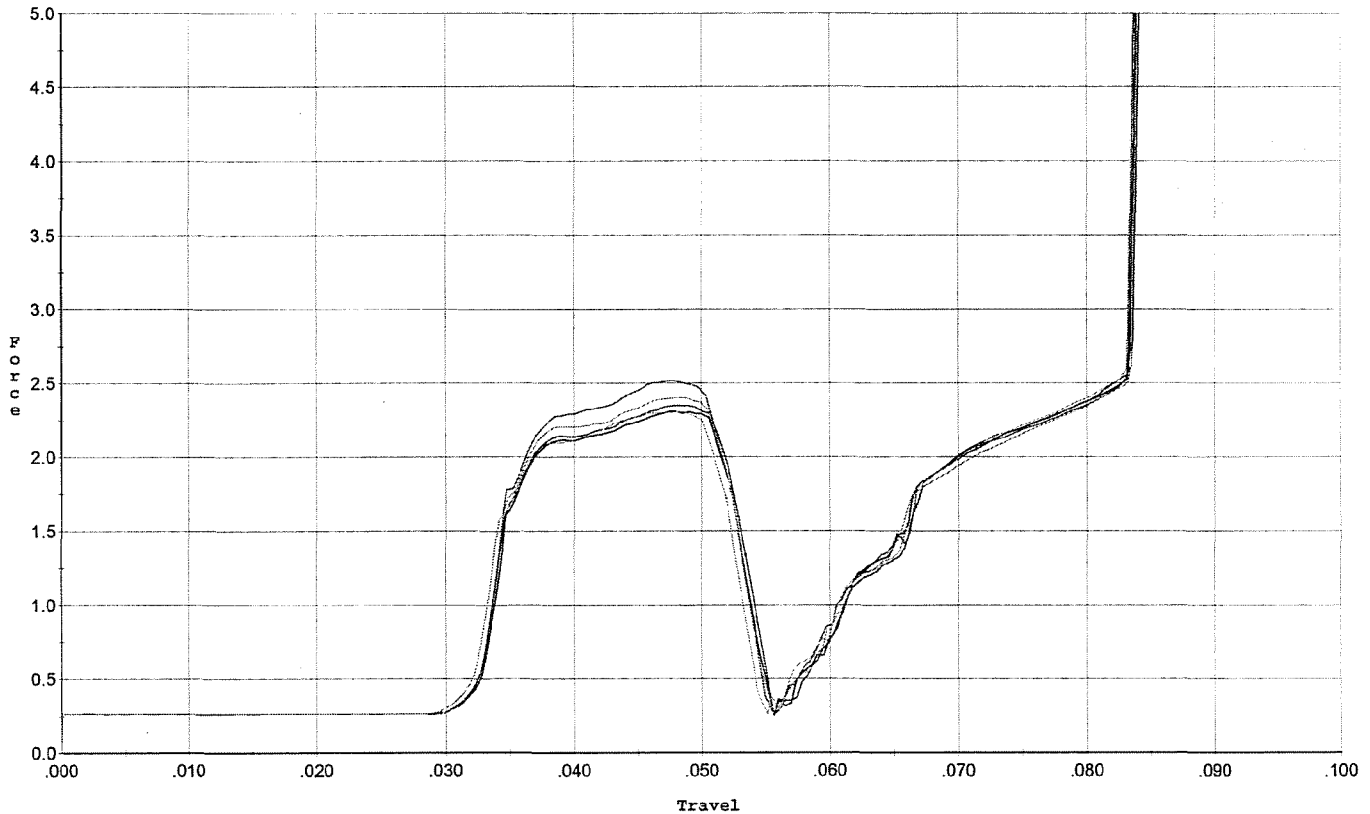
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>30</u>	9608	RSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	9608	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9608	RSW
	J) ASSEMBLE STOCK		8-20-08	RSW
	K) ASSEMBLE SWIVEL STUDS		9608	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	8-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-22-08	JTR
670	FINAL INSPECTION A) HEADSPACE		9608	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.39</u> <u>2.29</u> <u>2.07</u> <u>2.13</u>	9-3-08	RSW
	C) FUNCTION		9608	RSW
690	PACK		9-8-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



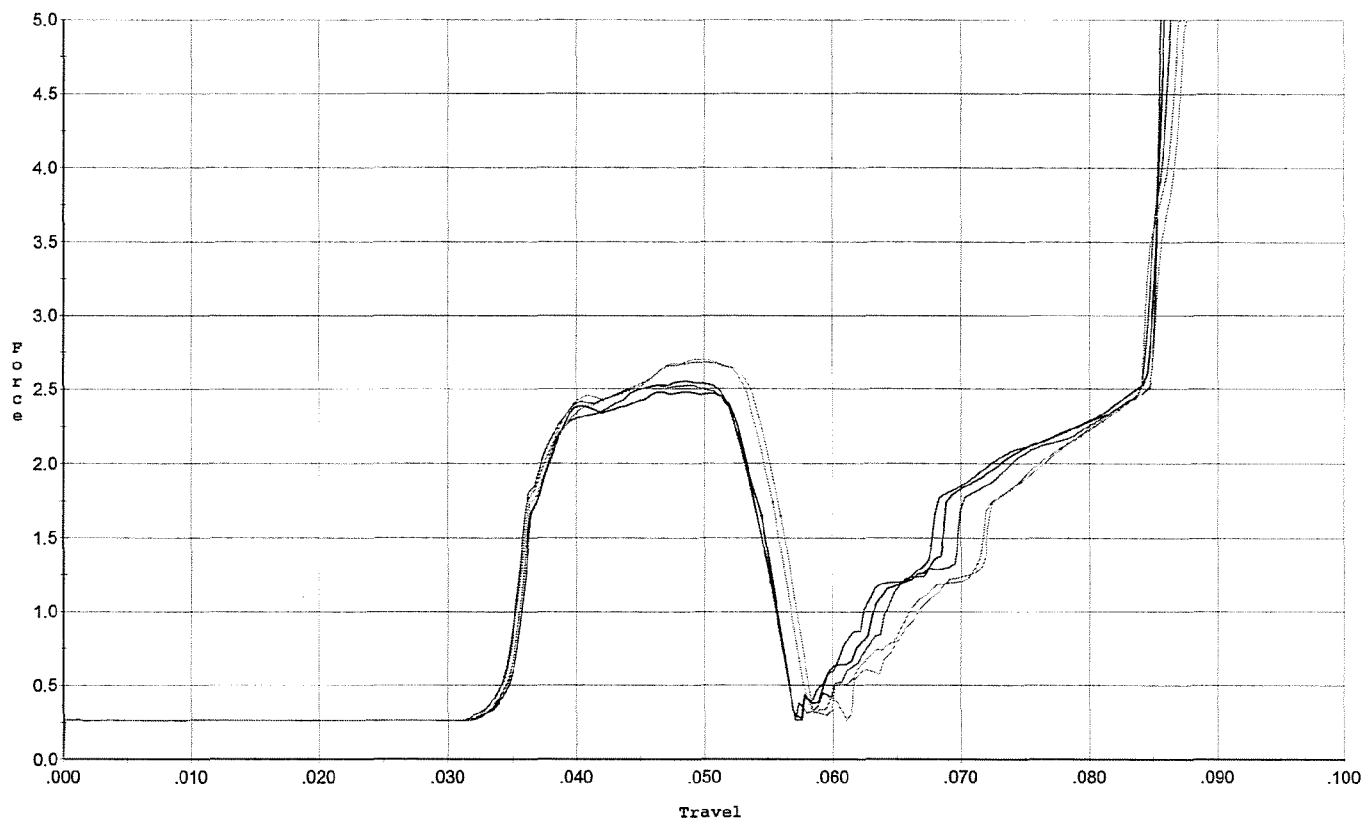
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.347	0.053	0.033	0.036	0.051		Set Trigger
2	2.309	0.052	0.032	0.036	0.049		Set Trigger
3	2.519	0.052	0.033	0.036	0.052		Set Trigger
4	2.304	0.052	0.032	0.036	0.049		Set Trigger
5	2.401	0.052	0.032	0.036	0.050		Set Trigger

Aug. 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



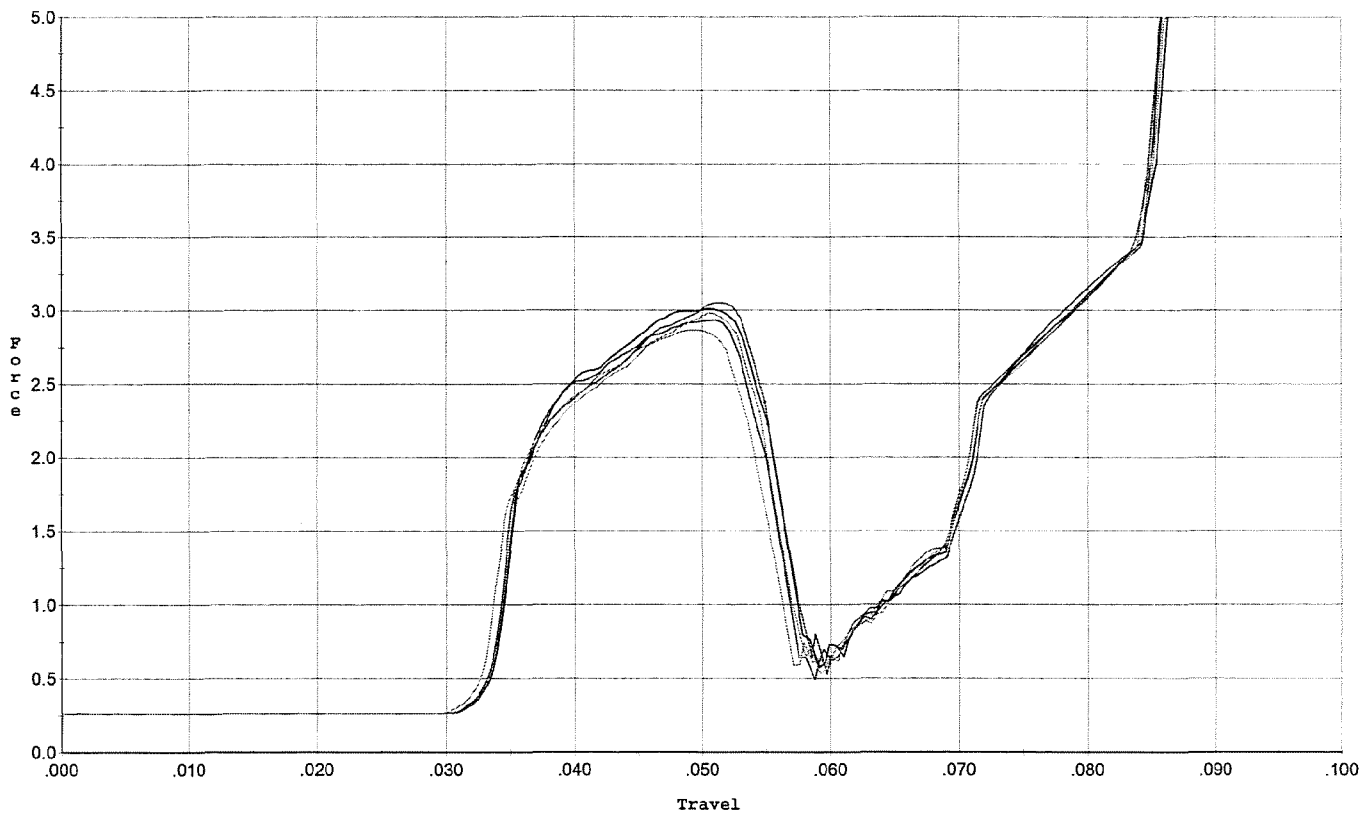
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.055	0.034	0.036	0.053		Set Trigger
2	2.480	0.054	0.034	0.036	0.053		Set Trigger
3	2.526	0.055	0.034	0.036	0.055		Set Trigger
4	2.704	0.055	0.034	0.037	0.057		Set Trigger
5	2.683	0.056	0.034	0.036	0.059		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



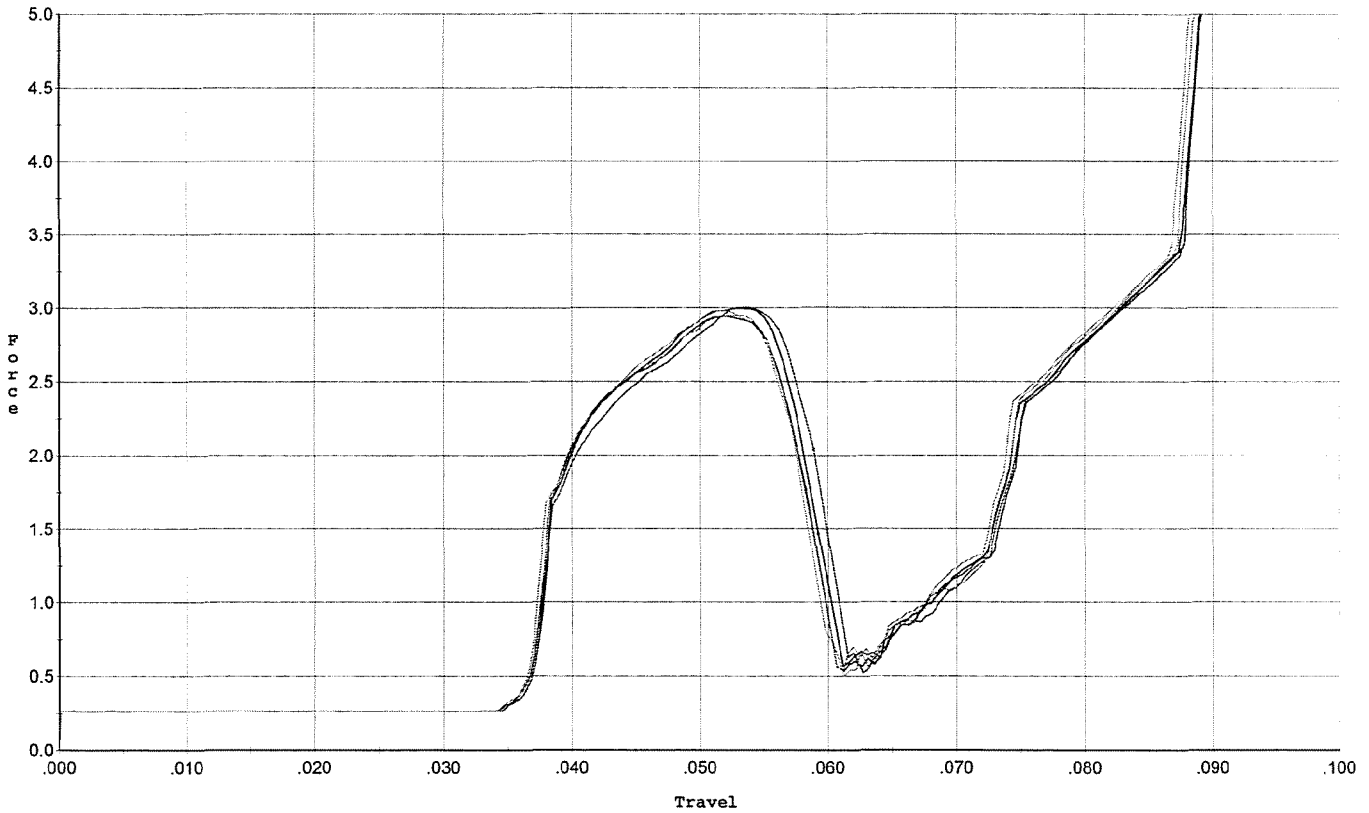
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.935	0.055	0.033	0.035	0.062		Set Trigger
2	3.013	0.055	0.033	0.035	0.064		Set Trigger
3	3.052	0.055	0.033	0.035	0.063		Set Trigger
4	2.981	0.054	0.033	0.035	0.061		Set Trigger
5	2.866	0.055	0.032	0.036	0.061		Set Trigger

Aug. 2-96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



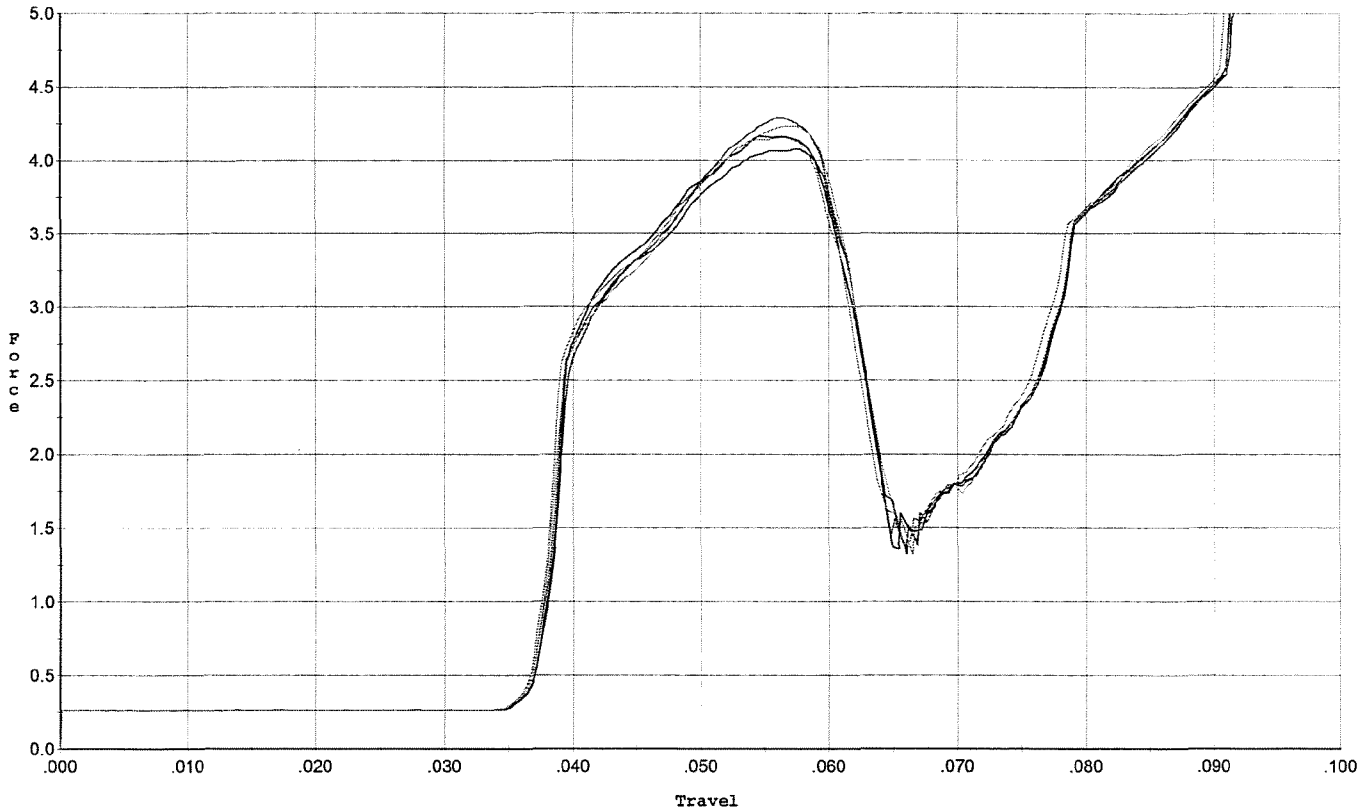
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.942	0.058	0.036	0.037	0.062		Set Trigger
2	2.998	0.059	0.036	0.037	0.064		Set Trigger
3	3.002	0.059	0.037	0.036	0.064		Set Trigger
4	2.982	0.057	0.036	0.037	0.061		Set Trigger
5	2.949	0.059	0.036	0.037	0.063		Set Trigger

Aug. 2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



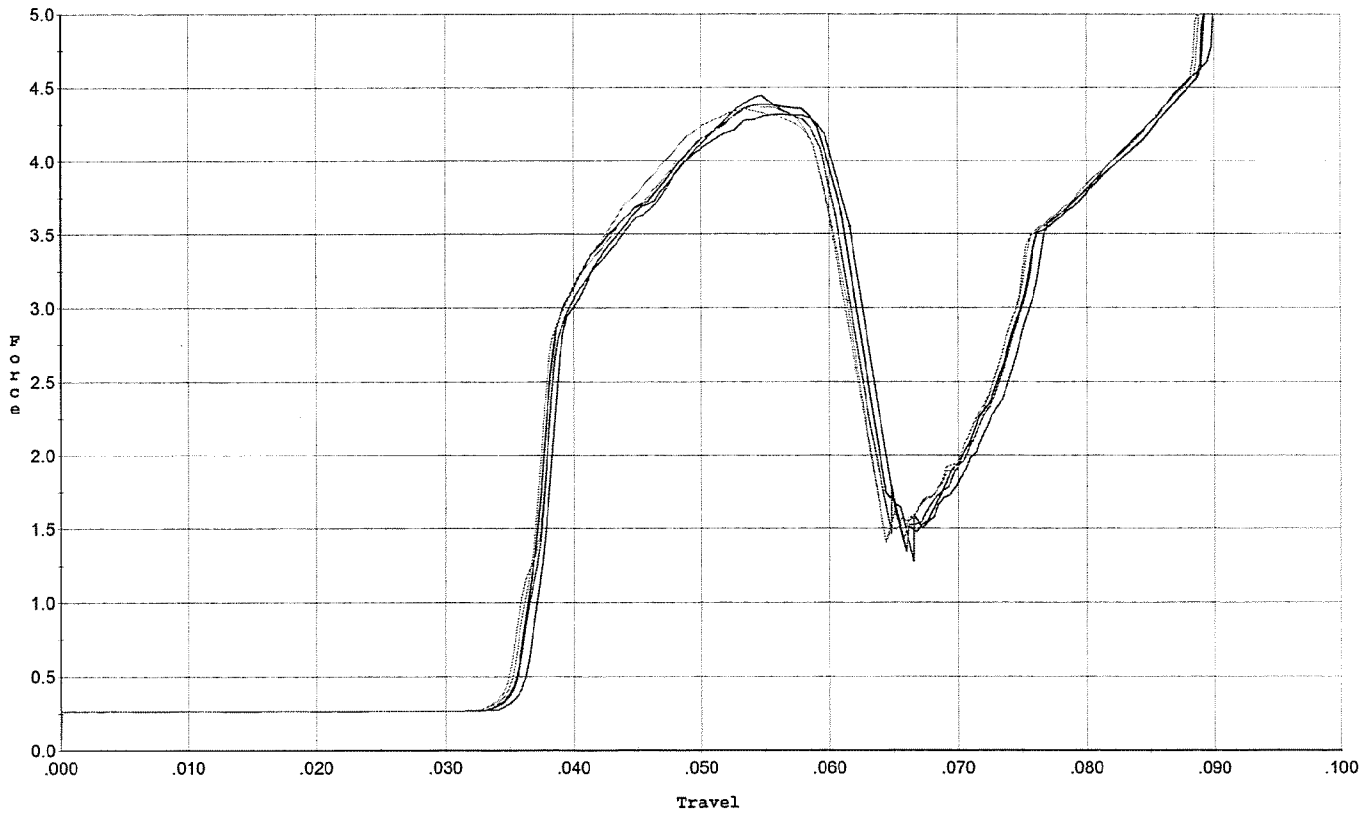
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.075	0.061	0.037	0.035	0.094		Set Trigger
2	4.164	0.062	0.037	0.034	0.096		Set Trigger
3	4.291	0.062	0.037	0.034	0.096		Set Trigger
4	4.234	0.061	0.037	0.035	0.096		Set Trigger
5	4.153	0.061	0.036	0.034	0.094		Set Trigger

Aug - 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



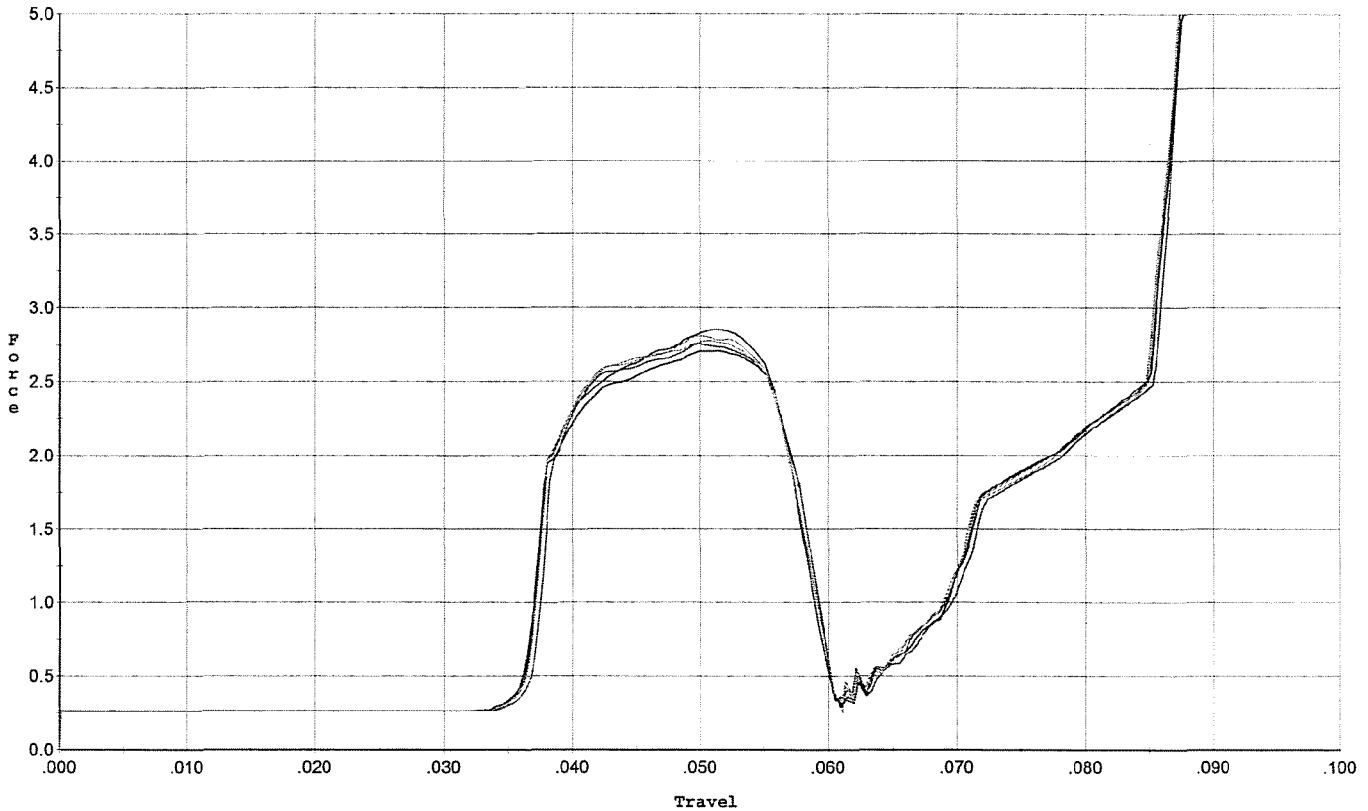
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.317	0.062	0.036	0.033	0.103		Set Trigger
2	4.385	0.061	0.035	0.032	0.104		Set Trigger
3	4.444	0.060	0.035	0.033	0.100		Set Trigger
4	4.354	0.061	0.035	0.032	0.103		Set Trigger
5	4.375	0.062	0.035	0.032	0.104		Set Trigger

Aug. 4.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



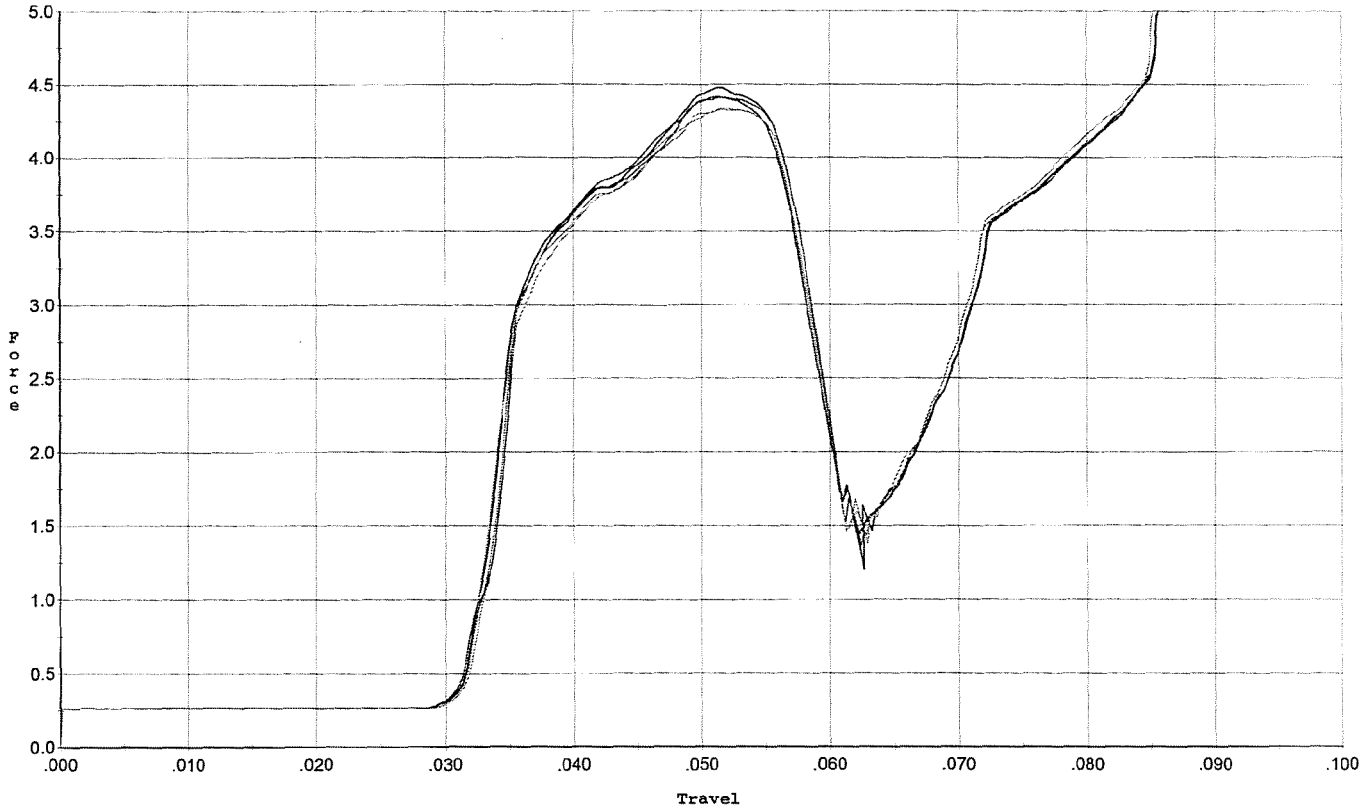
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.853	0.057	0.036	0.037	0.061		Set Trigger
2	2.707	0.058	0.036	0.036	0.061		Set Trigger
3	2.759	0.058	0.036	0.036	0.061		Set Trigger
4	2.777	0.059	0.036	0.036	0.062		Set Trigger
5	2.809	0.059	0.036	0.036	0.063		Set Trigger

Aug. 2.78

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 vlbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.418	0.057	0.031	0.032	0.100		Set Trigger
2	4.478	0.058	0.031	0.032	0.104		Set Trigger
3	4.415	0.058	0.031	0.032	0.103		Set Trigger
4	4.328	0.059	0.031	0.031	0.104		Set Trigger
5	4.341	0.058	0.032	0.031	0.102		Set Trigger

Aug. 4-39