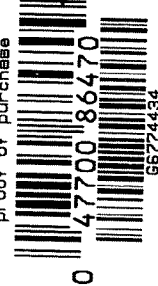


G6774434

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

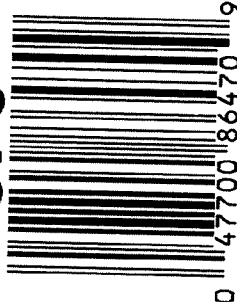
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774434

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 677 4434

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	S.P.D.
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	S.P.D.
460	CHECK HEADSPACE		7-29-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-29-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RJZ
475	DRILL AND TAP SIGHT HOLES	AUG 1 2008	8-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BN	8/6	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/8/08	Amf
542	APPLY COATINGS (BARREL ACTION)		8/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

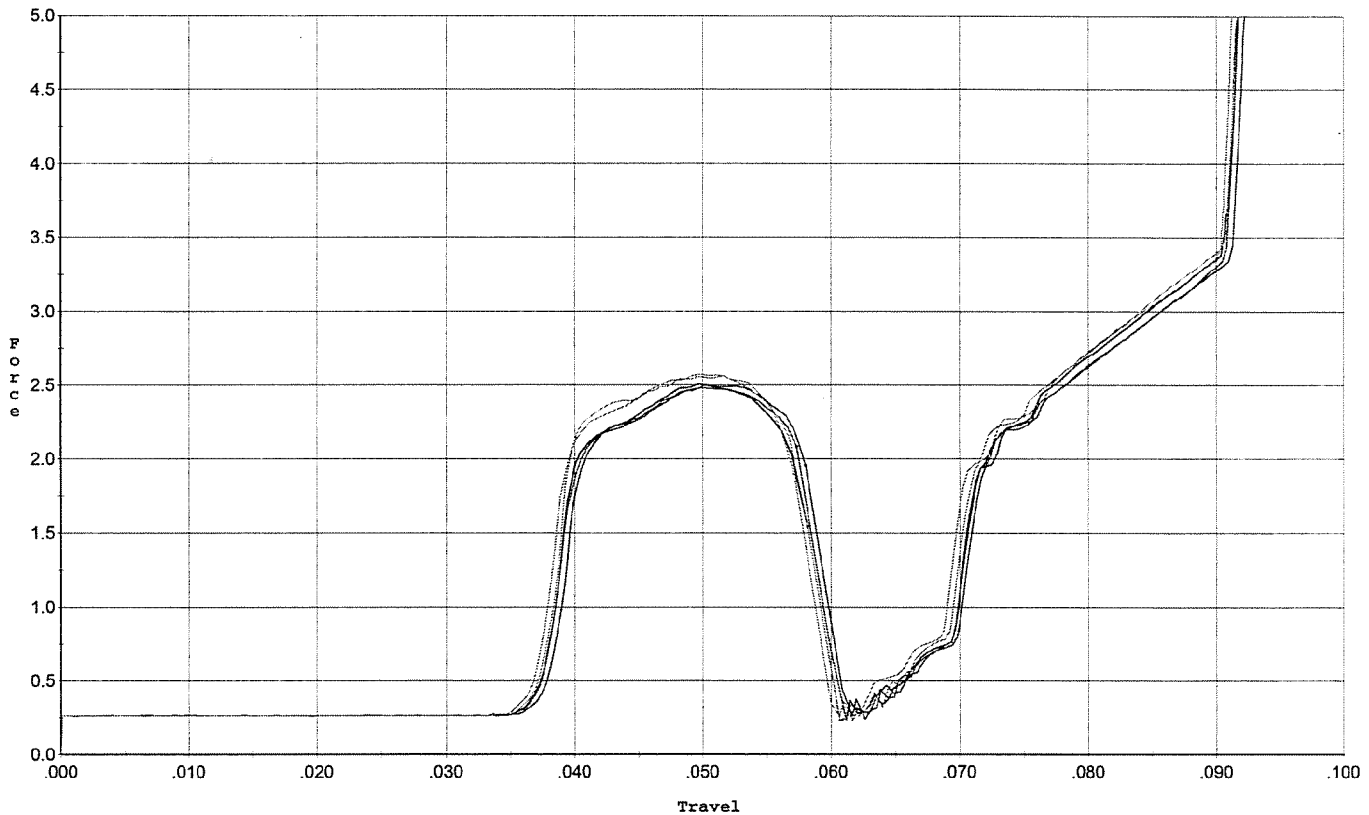
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-4-08	PSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-4-08	PSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-4-08	PSW
	J) ASSEMBLE STOCK		8-21-08	PSW
	K) ASSEMBLE SWIVEL STUDS		9-4-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-22-08	JTR
670	FINAL INSPECTION A) HEADSPACE		9-4-08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.33</u> <u>2.30</u> <u>2.30</u> <u>2.28</u>	9-3-08	BSH
	C) FUNCTION		9-4-08	PSW
690	PACK		9-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/1/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



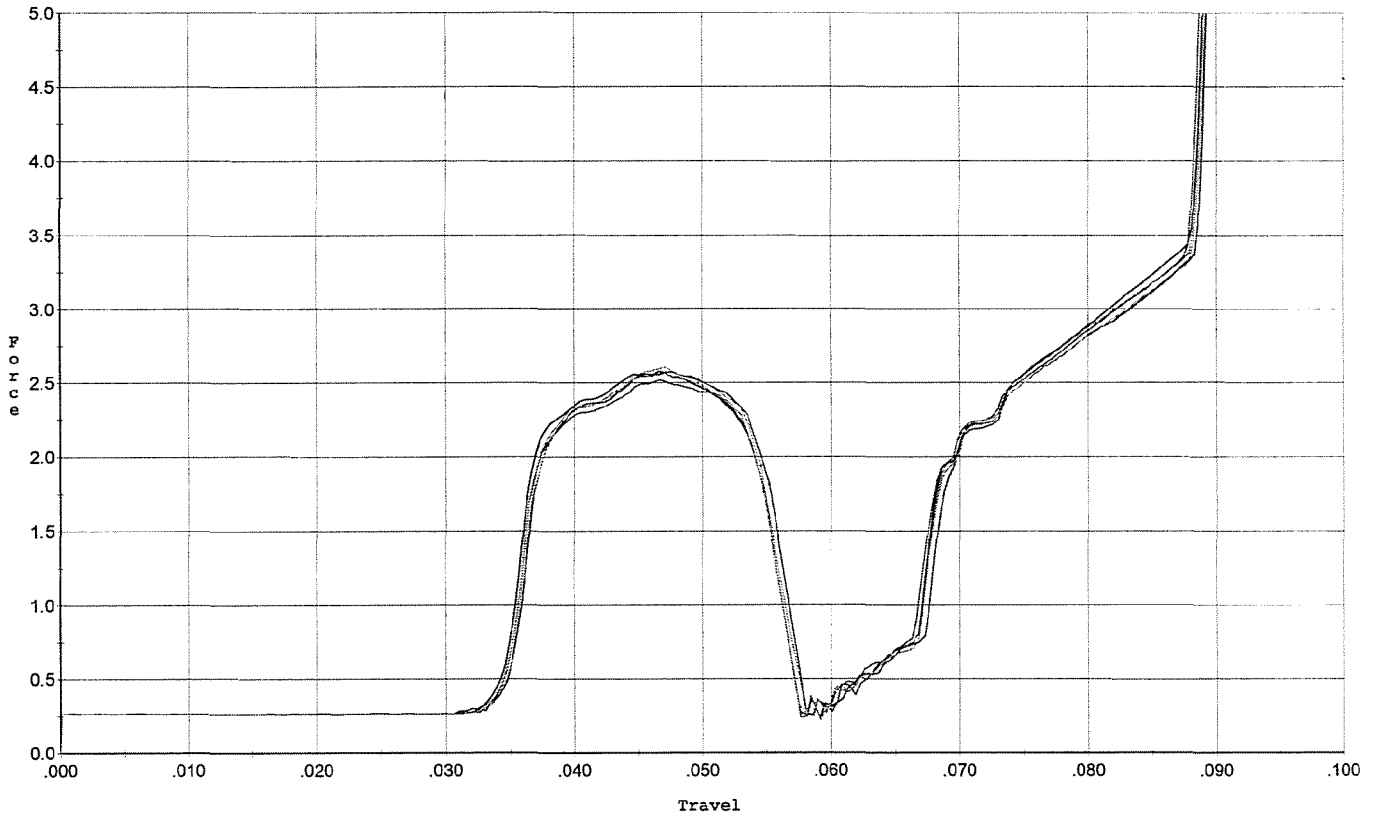
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.058	0.037	0.039	0.055		Set Trigger
2	2.512	0.058	0.037	0.039	0.055		Set Trigger
3	2.482	0.057	0.037	0.039	0.054		Set Trigger
4	2.562	0.058	0.037	0.039	0.057		Set Trigger
5	2.570	0.057	0.037	0.039	0.056		Set Trigger

Avg. 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/1/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. iafter 50 cycles+/- .50 lbs.



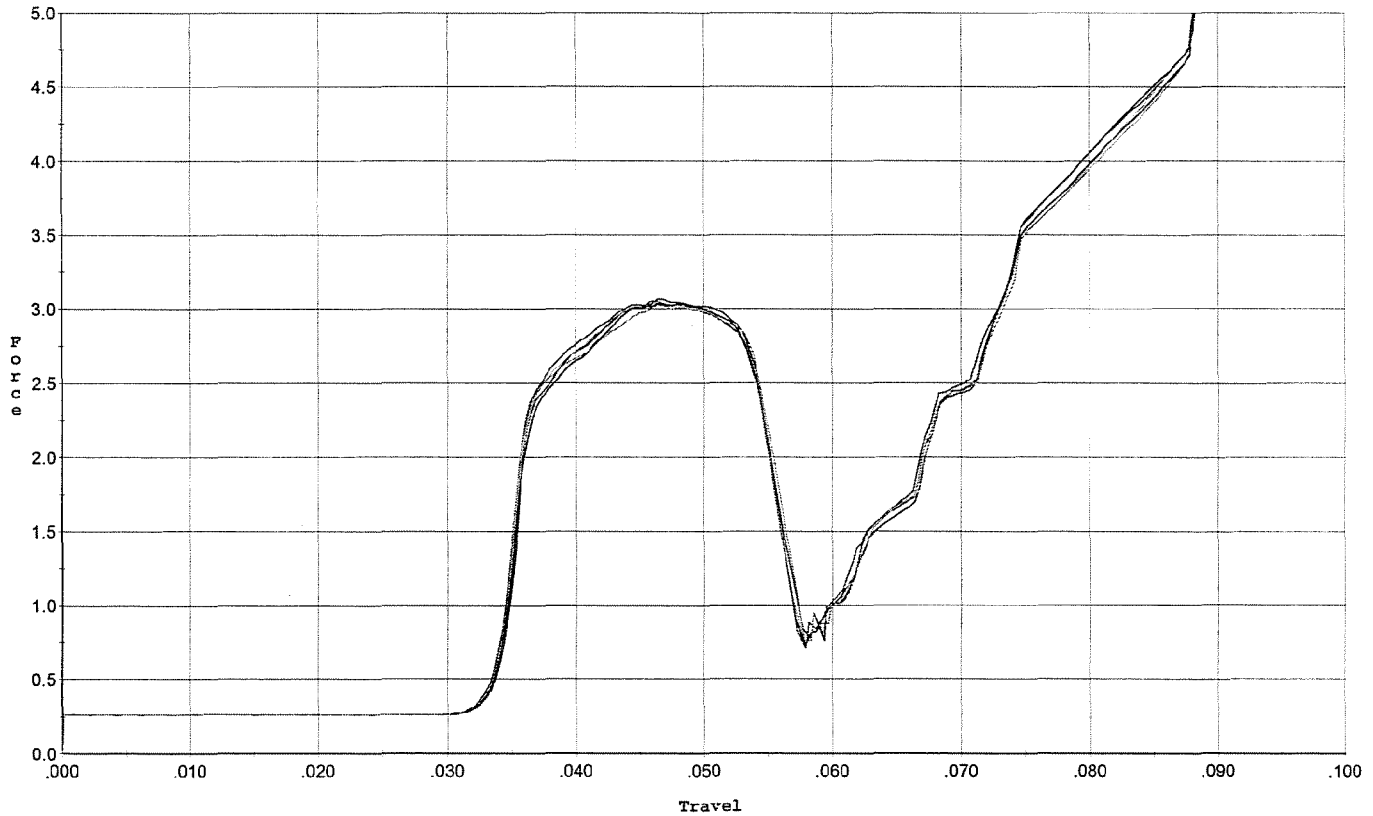
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.055	0.035	0.038	0.055		Set Trigger
2	2.578	0.055	0.034	0.038	0.055		Set Trigger
3	2.518	0.055	0.033	0.038	0.054		Set Trigger
4	2.604	0.055	0.034	0.038	0.054		Set Trigger
5	2.562	0.055	0.034	0.038	0.054		Set Trigger

Aug. 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/1/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



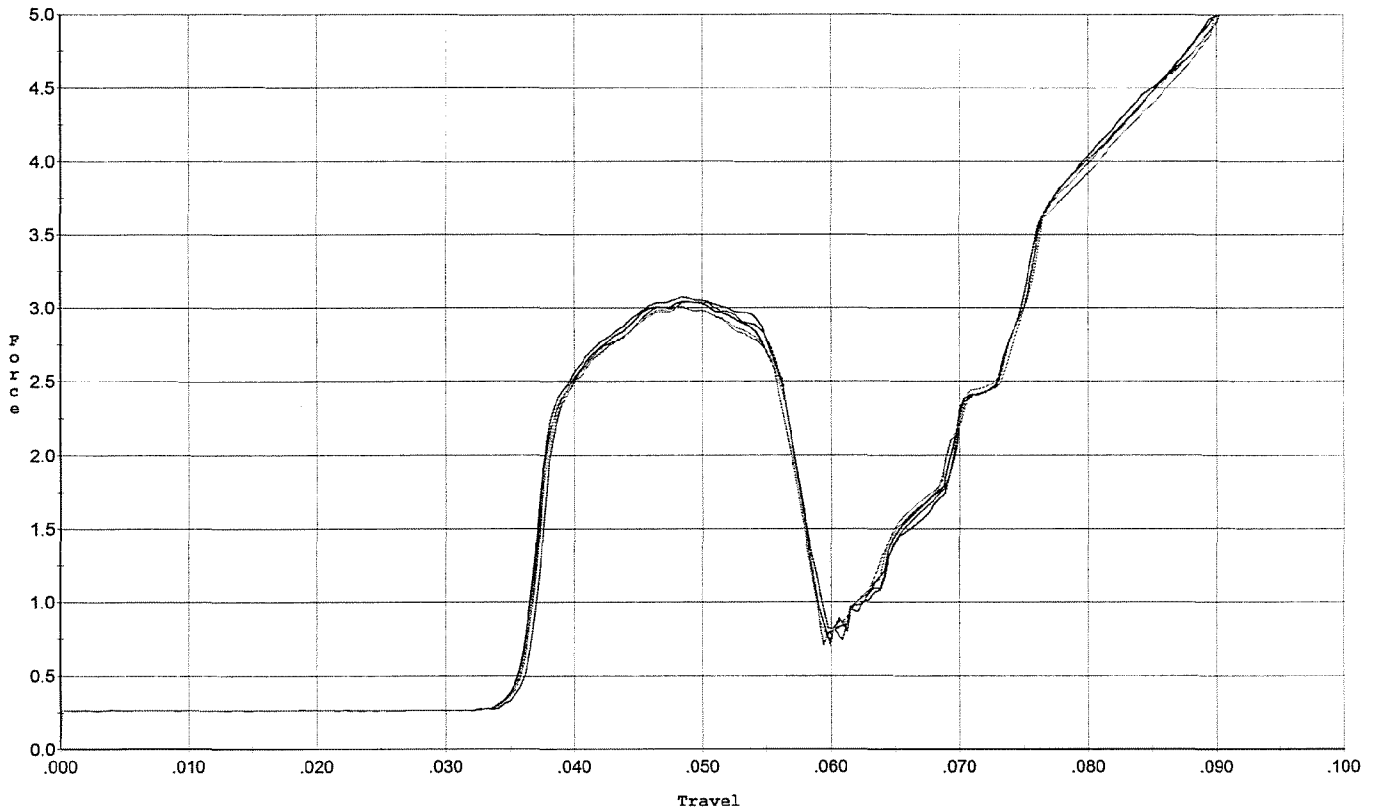
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.054	0.033	0.036	0.064		Set Trigger
2	3.035	0.054	0.033	0.037	0.064		Set Trigger
3	3.050	0.054	0.033	0.036	0.065		Set Trigger
4	3.042	0.054	0.033	0.036	0.064		Set Trigger
5	3.026	0.056	0.033	0.036	0.066		Set Trigger

Avg - 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/1/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



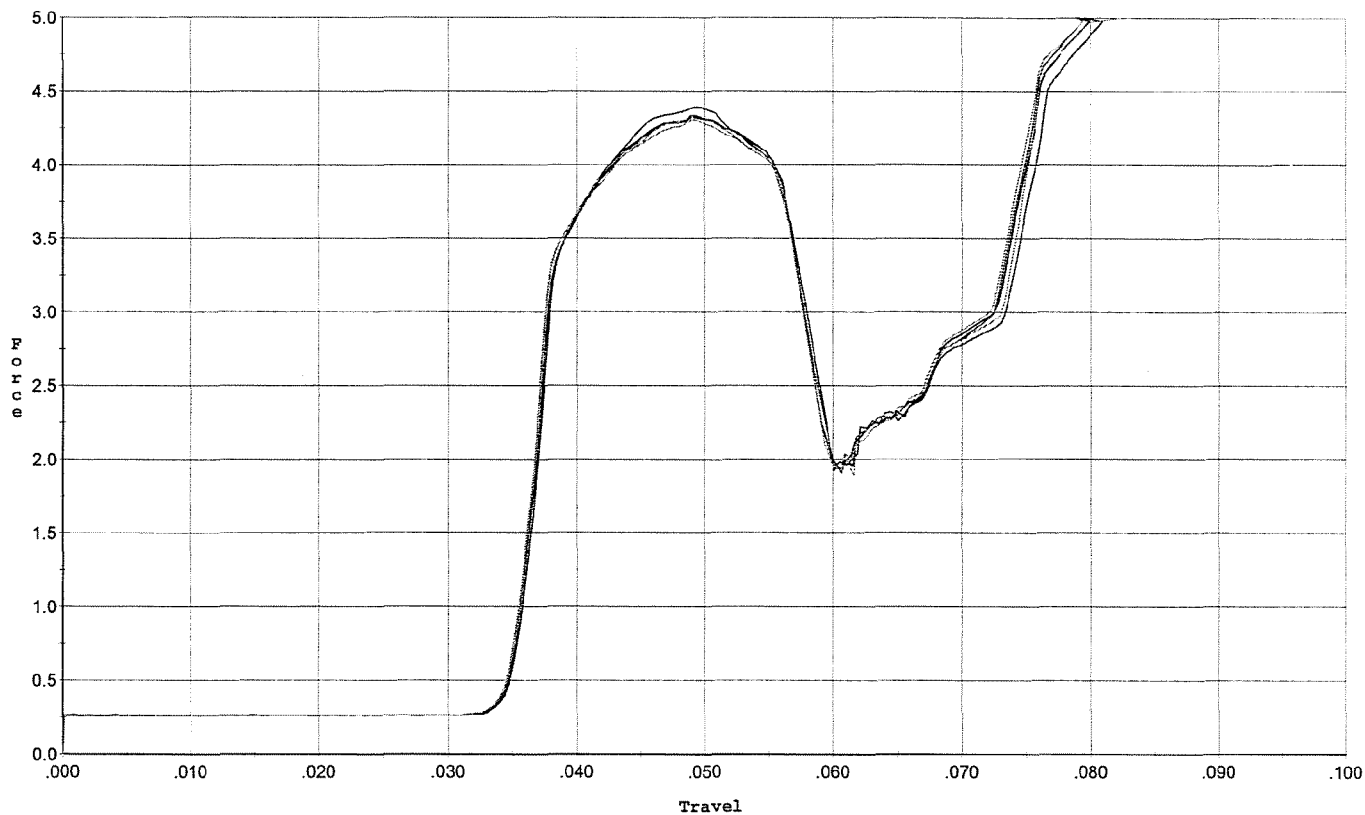
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.075	0.056	0.036	0.037	0.065		Set Trigger
2	3.039	0.057	0.035	0.037	0.066		Set Trigger
3	3.040	0.056	0.036	0.038	0.064		Set Trigger
4	3.003	0.056	0.036	0.037	0.064		Set Trigger
5	3.008	0.057	0.036	0.037	0.065		Set Trigger

Avg. 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/1/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



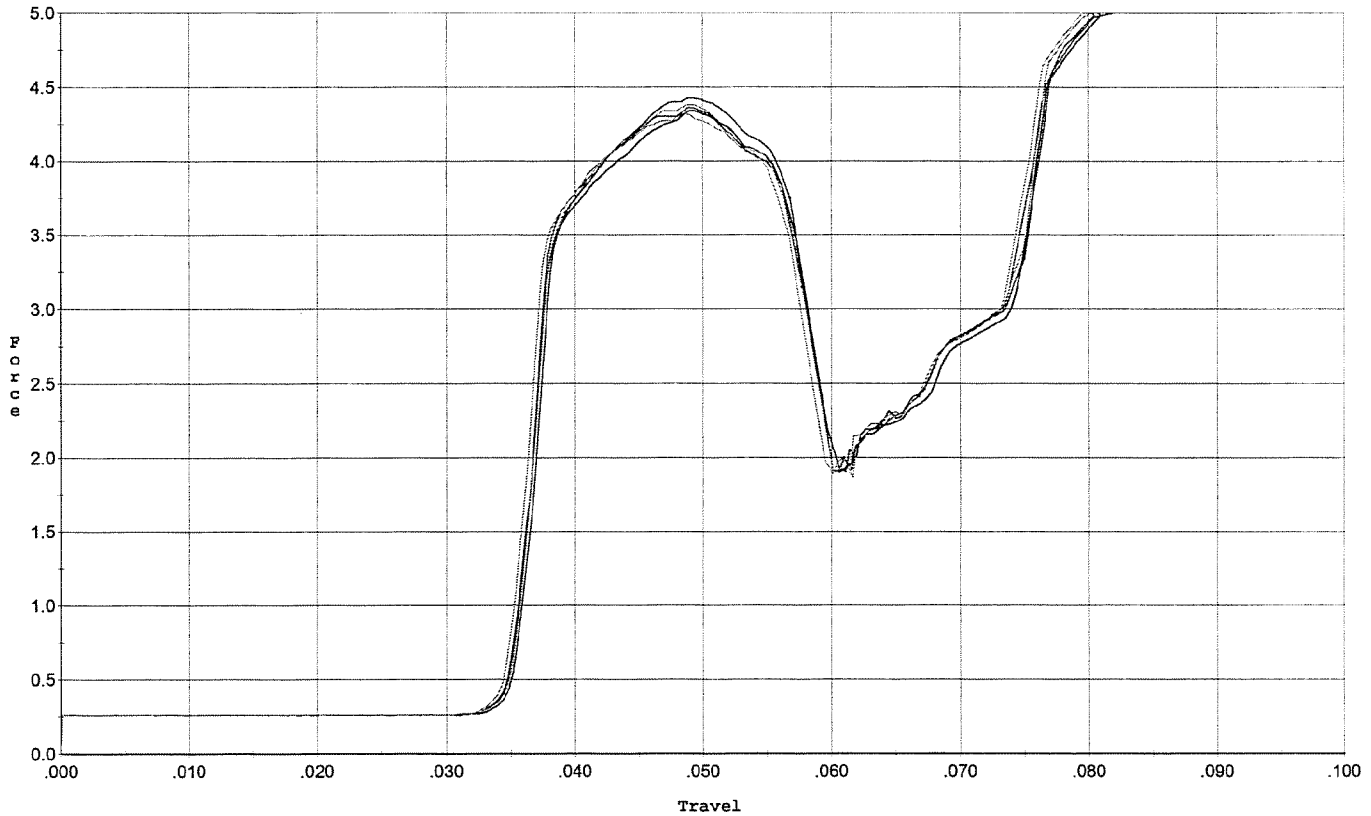
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.393	0.058	0.035	0.036	0.095		Set Trigger
2	4.323	0.056	0.034	0.036	0.091		Set Trigger
3	4.334	0.056	0.035	0.036	0.091		Set Trigger
4	4.306	0.056	0.034	0.036	0.091		Set Trigger
5	4.323	0.056	0.034	0.035	0.092		Set Trigger

Aug. 4.33

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/1/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



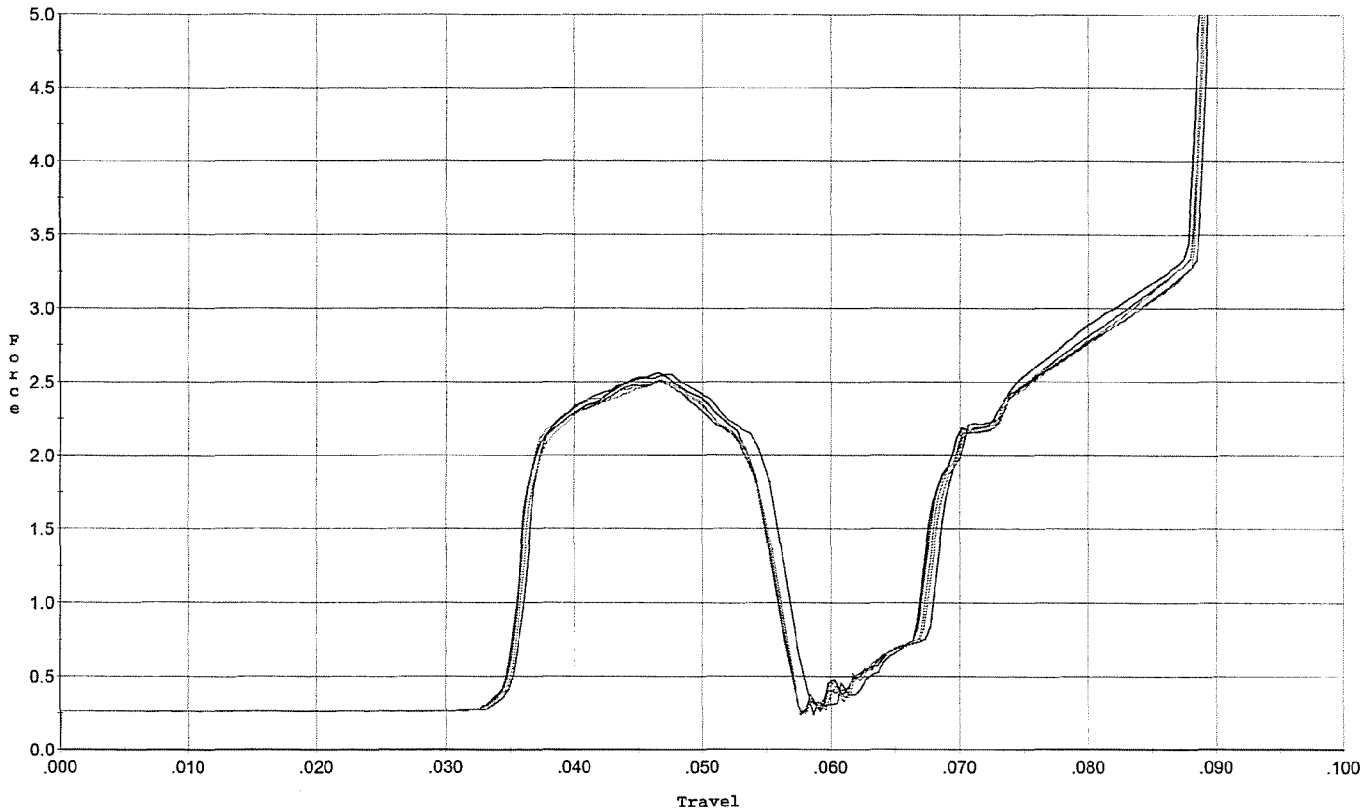
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.425	0.057	0.035	0.036	0.094		Set Trigger
2	4.339	0.057	0.035	0.036	0.094		Set Trigger
3	4.362	0.058	0.035	0.036	0.095		Set Trigger
4	4.322	0.057	0.034	0.035	0.093		Set Trigger
5	4.383	0.058	0.035	0.036	0.095		Set Trigger

Aug. 4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/1/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



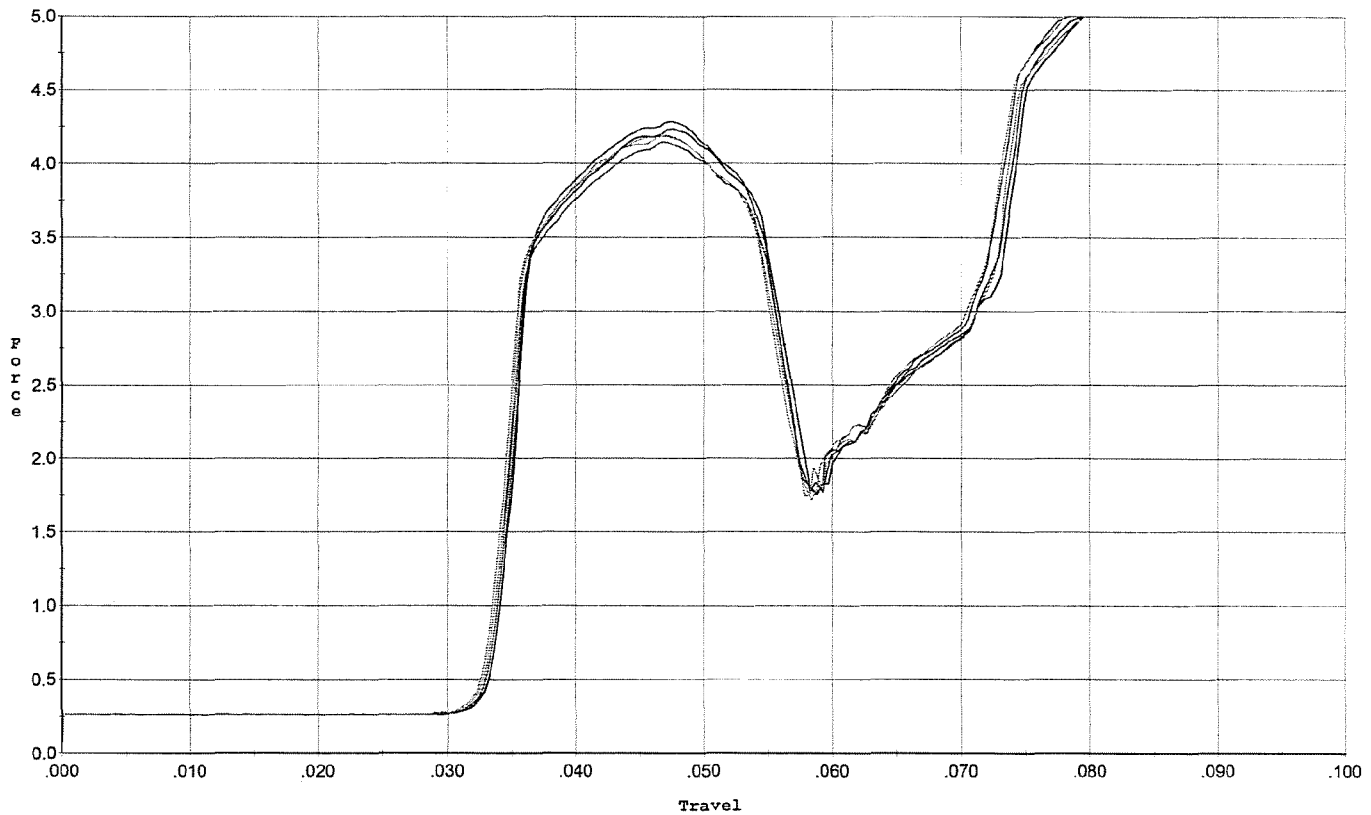
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.055	0.035	0.038	0.054		Set Trigger
2	2.564	0.054	0.035	0.038	0.053		Set Trigger
3	2.504	0.054	0.035	0.038	0.052		Set Trigger
4	2.507	0.055	0.035	0.038	0.053		Set Trigger
5	2.516	0.056	0.035	0.038	0.054		Set Trigger

Aug. 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/1/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.286	0.055	0.033	0.035	0.089		Set Trigger
2	4.236	0.056	0.033	0.035	0.092		Set Trigger
3	4.146	0.055	0.033	0.035	0.088		Set Trigger
4	4.185	0.054	0.032	0.035	0.088		Set Trigger
5	4.198	0.056	0.033	0.035	0.091		Set Trigger

Avg. 4.21