

66774435

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

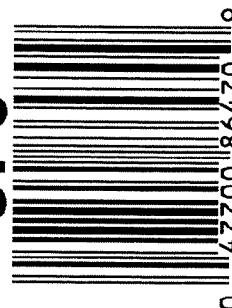
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774435

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66774435

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	LR
472	SERIALIZE BOLT HANDLE		7-24-08	LR
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7-25-08	RAH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		7/31	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-7-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

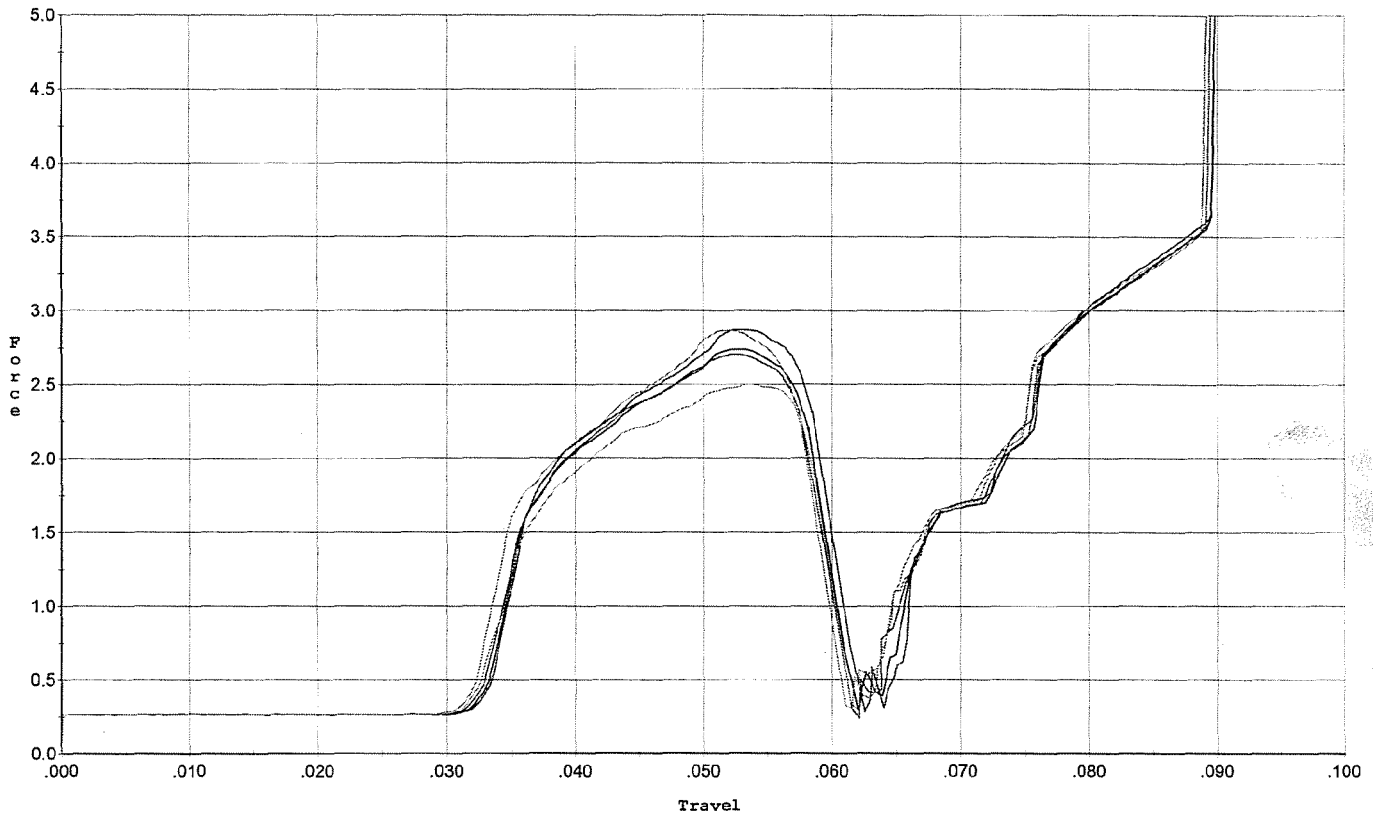
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>2.5</u> <u>7.5</u>	8-14	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>7</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	8-14	TL
	J) ASSEMBLE STOCK		8-7-08	ESN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	ESN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-8-08	TRW
	MALFUNCTION <u>BAC</u>	CORRECTION <u>OK</u>	8-27-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-8-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-27-08	ESN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.38</u> <u>2.30</u> <u>2.50</u> <u>2.44</u>	8/14/08	Fm
	C) FUNCTION		8-27-08	ESN
690	PACK		8/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



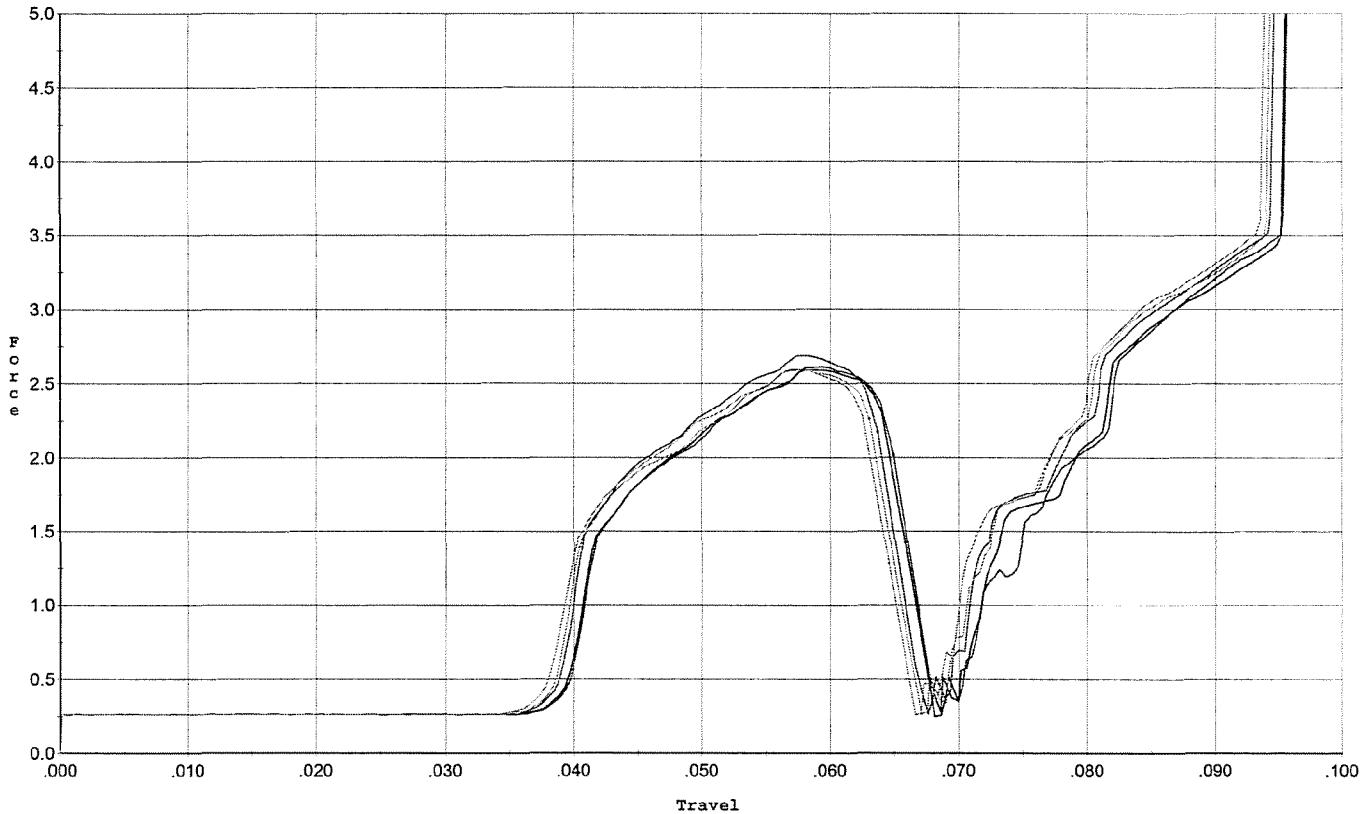
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.866	0.058	0.033	0.035	0.067		Set Trigger
2	2.736	0.058	0.033	0.036	0.065		Set Trigger
3	2.701	0.059	0.033	0.035	0.066		Set Trigger
4	2.503	0.059	0.033	0.035	0.062		Set Trigger
5	2.864	0.058	0.032	0.035	0.067		Set Trigger

Aug. 2.73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



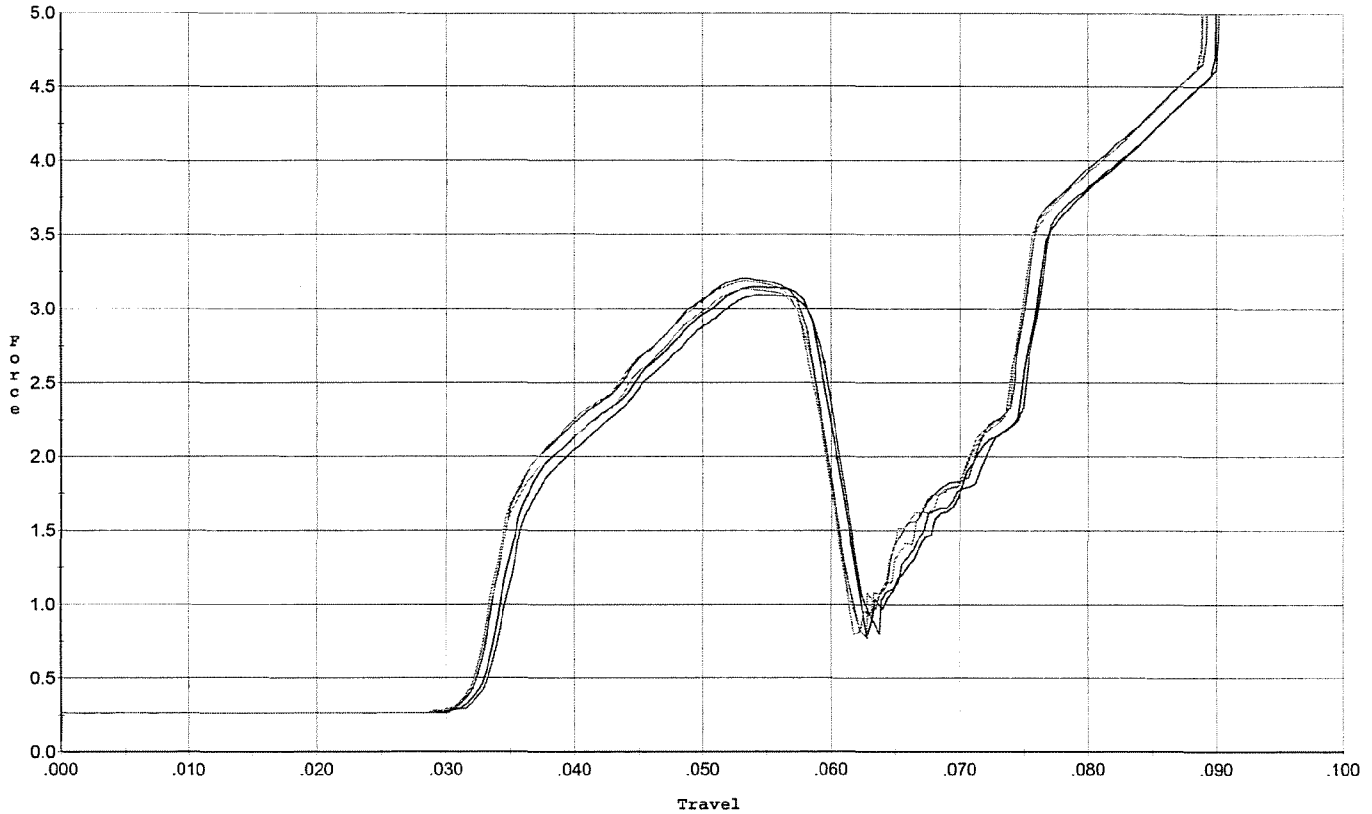
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.065	0.040	0.037	0.065		Set Trigger
2	2.595	0.066	0.040	0.037	0.066		Set Trigger
3	2.688	0.064	0.039	0.037	0.066		Set Trigger
4	2.598	0.063	0.039	0.037	0.063		Set Trigger
5	2.599	0.065	0.038	0.037	0.065		Set Trigger

Avg. 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



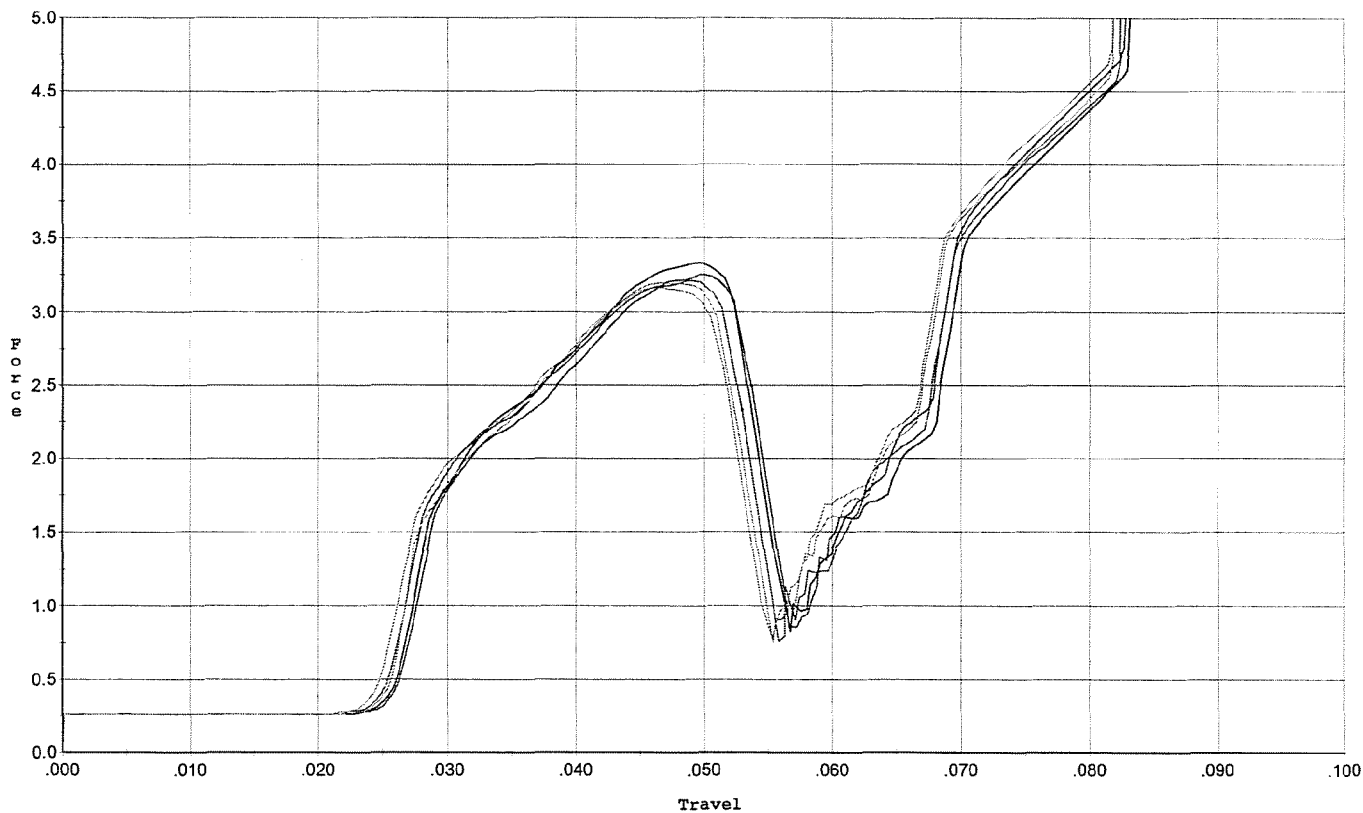
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.059	0.033	0.035	0.073		Set Trigger
2	3.147	0.060	0.033	0.034	0.076		Set Trigger
3	3.204	0.058	0.032	0.034	0.075		Set Trigger
4	3.131	0.058	0.032	0.034	0.074		Set Trigger
5	3.187	0.059	0.032	0.034	0.076		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



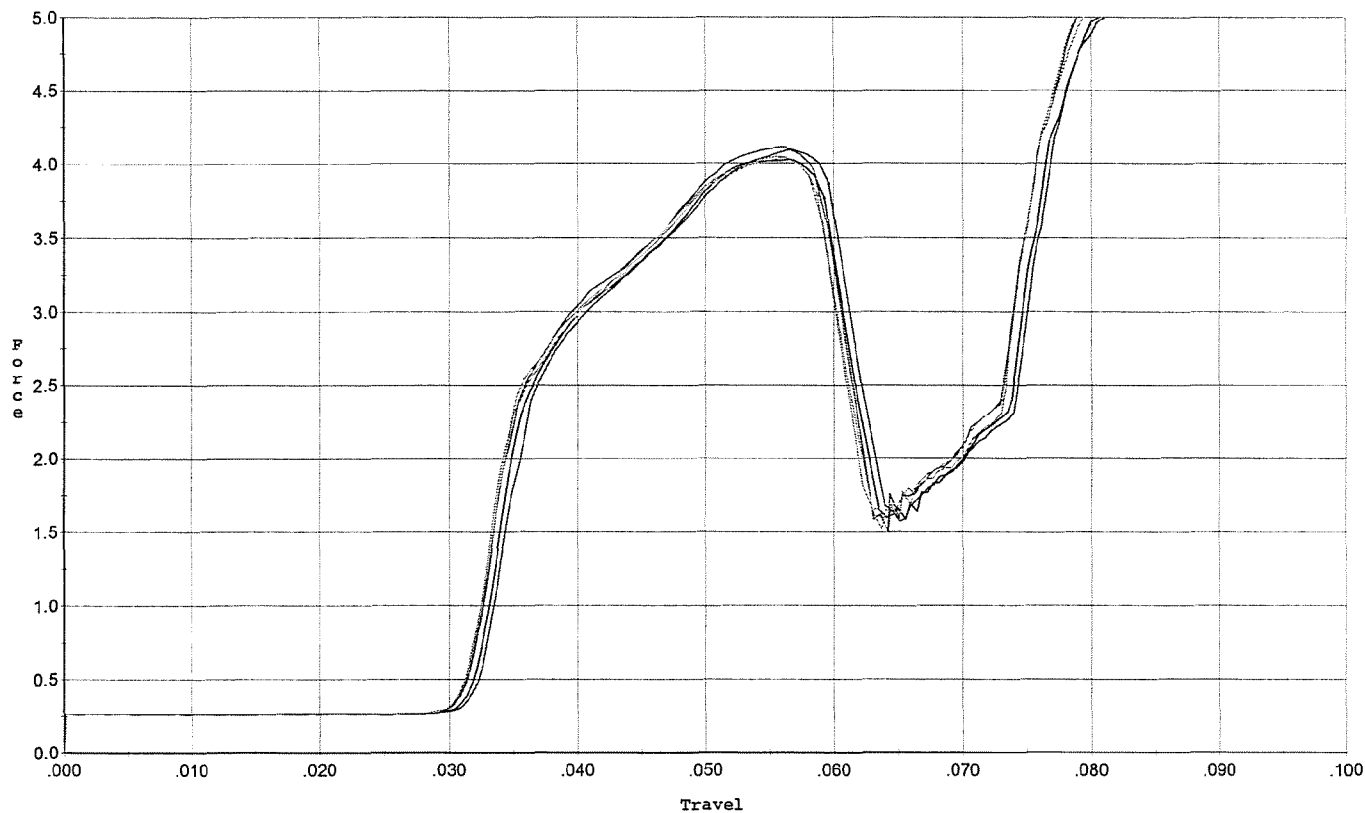
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.251	0.054	0.026	0.032	0.076		Set Trigger
2	3.334	0.052	0.026	0.032	0.075		Set Trigger
3	3.215	0.053	0.025	0.032	0.075		Set Trigger
4	3.199	0.053	0.026	0.032	0.074		Set Trigger
5	3.164	0.052	0.025	0.033	0.073		Set Trigger

Aug 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



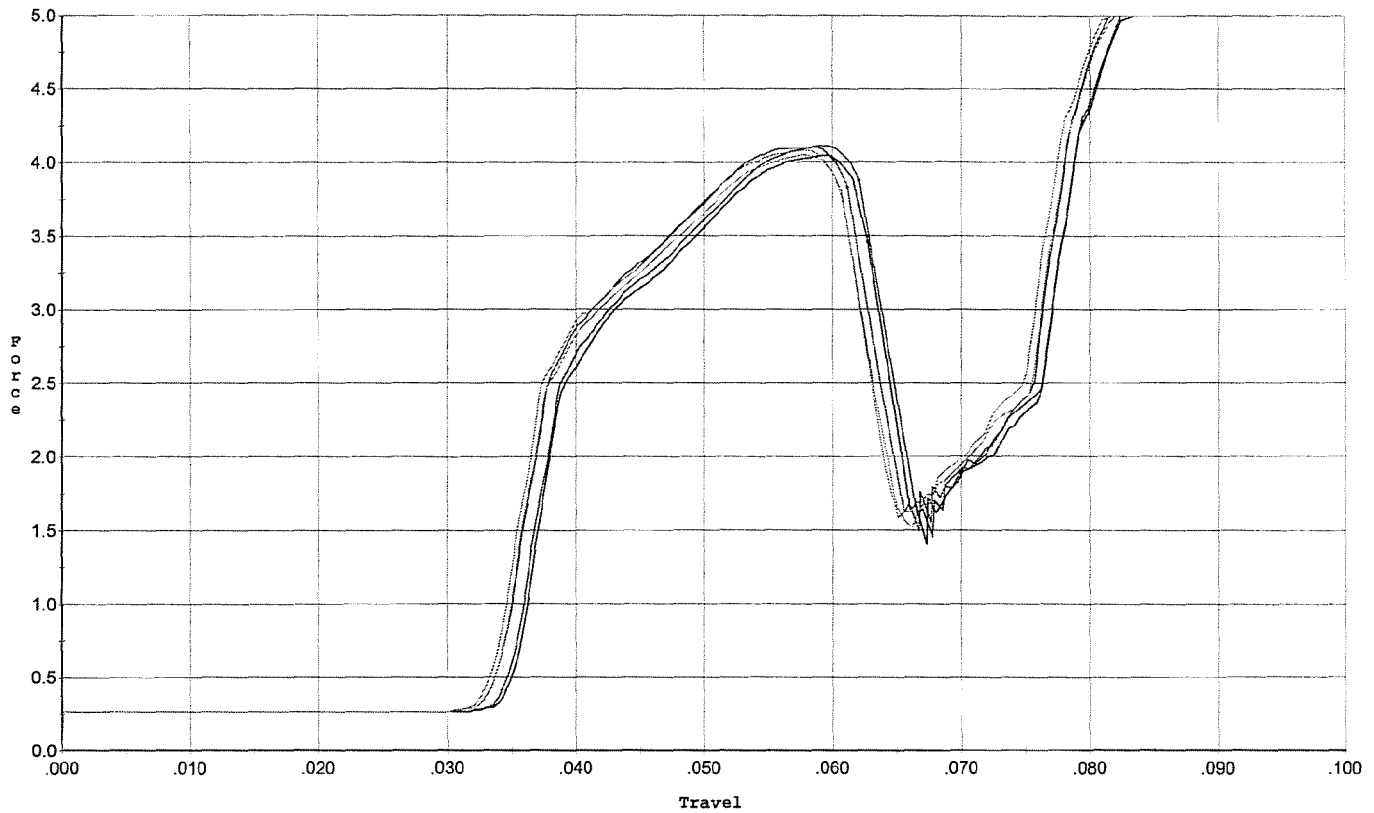
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.060	0.032	0.033	0.099		Set Trigger
2	4.029	0.059	0.032	0.033	0.098		Set Trigger
3	4.112	0.060	0.031	0.032	0.101		Set Trigger
4	4.042	0.059	0.031	0.032	0.098		Set Trigger
5	4.050	0.059	0.031	0.032	0.099		Set Trigger

Aug. 4-06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



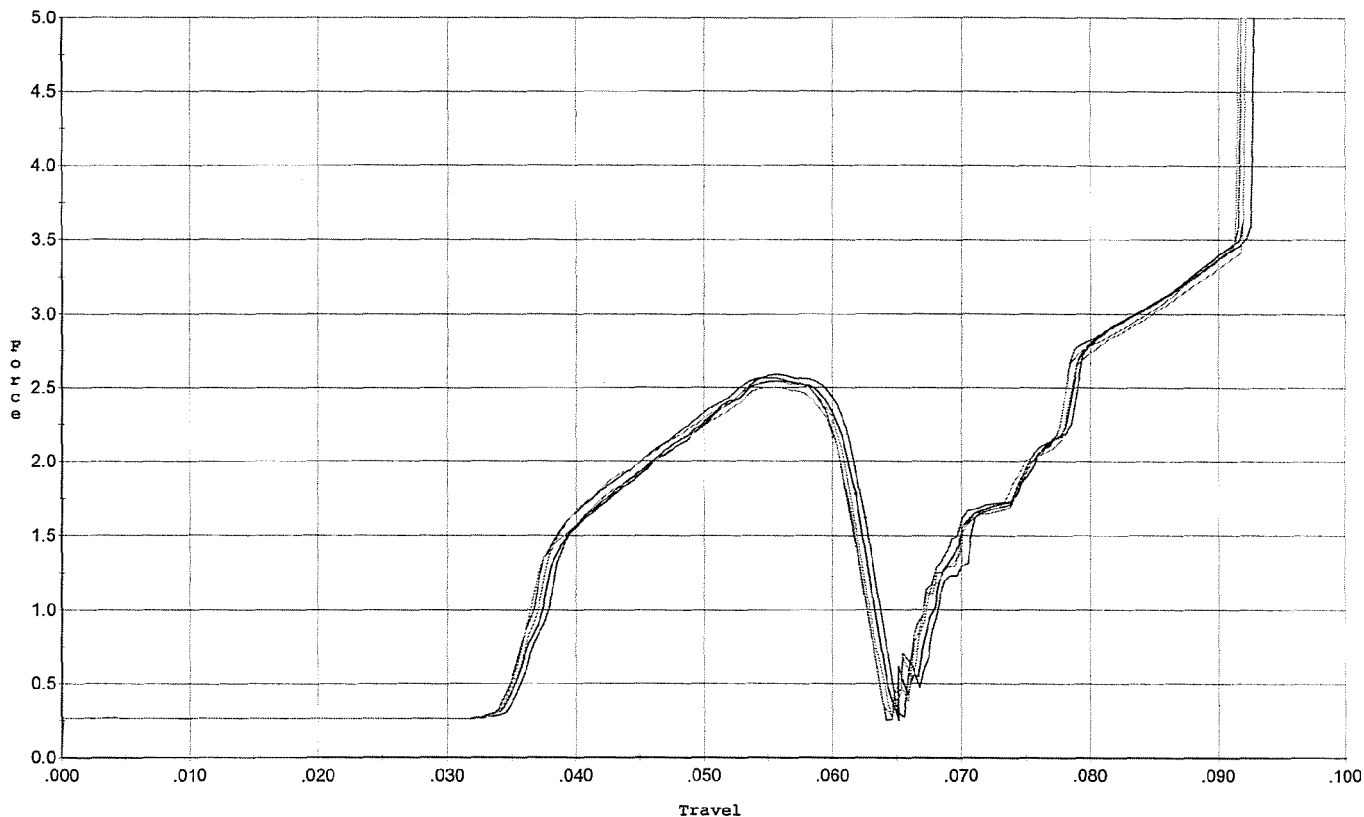
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.062	0.034	0.033	0.101		Set Trigger
2	4.047	0.063	0.034	0.033	0.100		Set Trigger
3	4.100	0.061	0.033	0.033	0.101		Set Trigger
4	4.052	0.061	0.033	0.034	0.098		Set Trigger
5	4.084	0.061	0.033	0.033	0.100		Set Trigger

Avg - 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/30/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. for final test



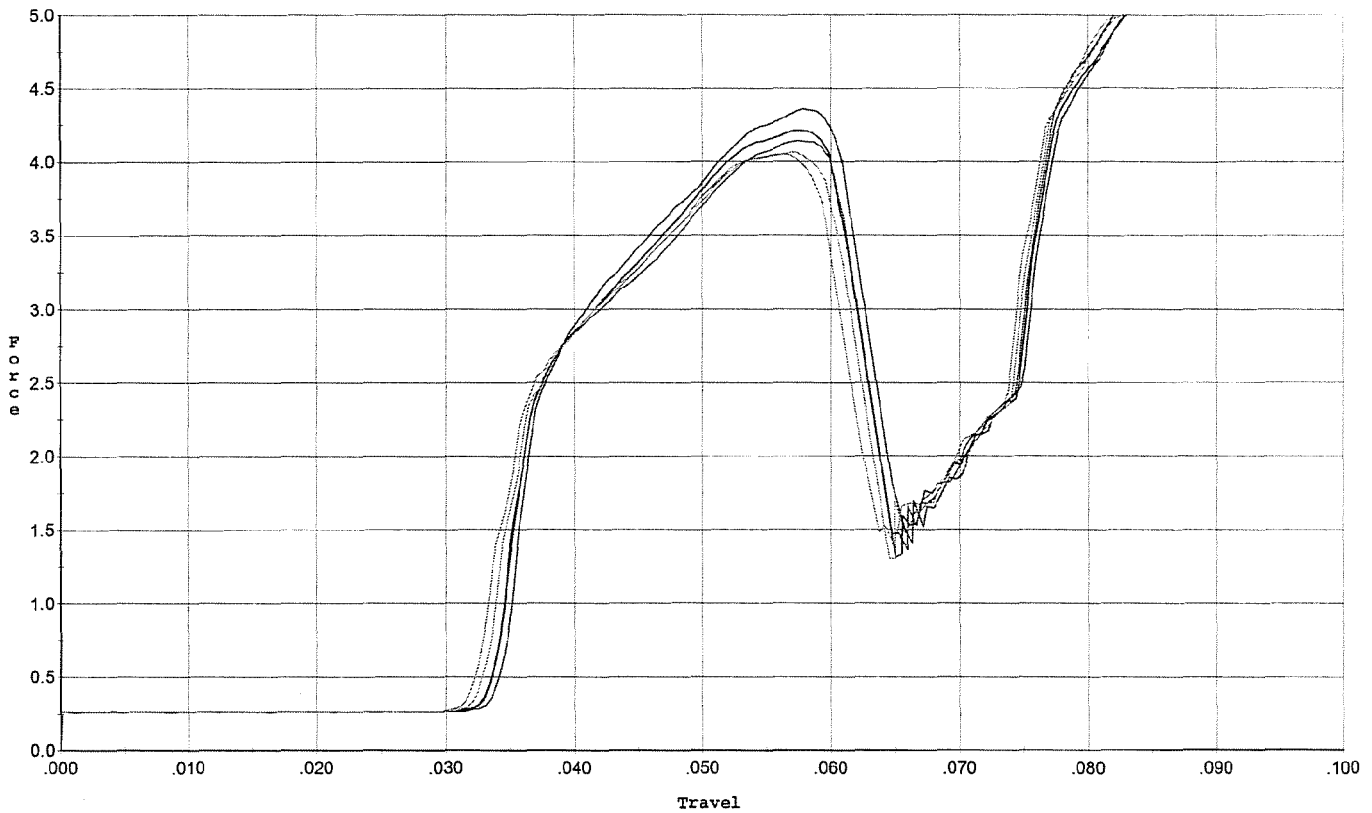
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.590	0.063	0.035	0.036	0.064		Set Trigger
2	2.545	0.062	0.035	0.036	0.062		Set Trigger
3	2.568	0.062	0.034	0.036	0.063		Set Trigger
4	2.543	0.061	0.035	0.036	0.062		Set Trigger
5	2.502	0.062	0.035	0.036	0.062		Set Trigger

Avg. 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.359	0.061	0.034	0.033	0.104		Set Trigger
2	4.214	0.061	0.033	0.033	0.102		Set Trigger
3	4.140	0.061	0.033	0.033	0.100		Set Trigger
4	4.064	0.061	0.032	0.032	0.100		Set Trigger
5	4.053	0.059	0.032	0.033	0.097		Set Trigger

Avg. 4.165