

66774438

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774438



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6774438

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RJZ
475	DRILL AND TAP SIGHT HOLES	NOV 2008	08-08-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8/6	BM
490	MAGNAFLUX BOLT		7/29/08	MR
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		7/8/08	Amf
542	APPLY COATINGS (BARREL ACTION)		8/1/08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

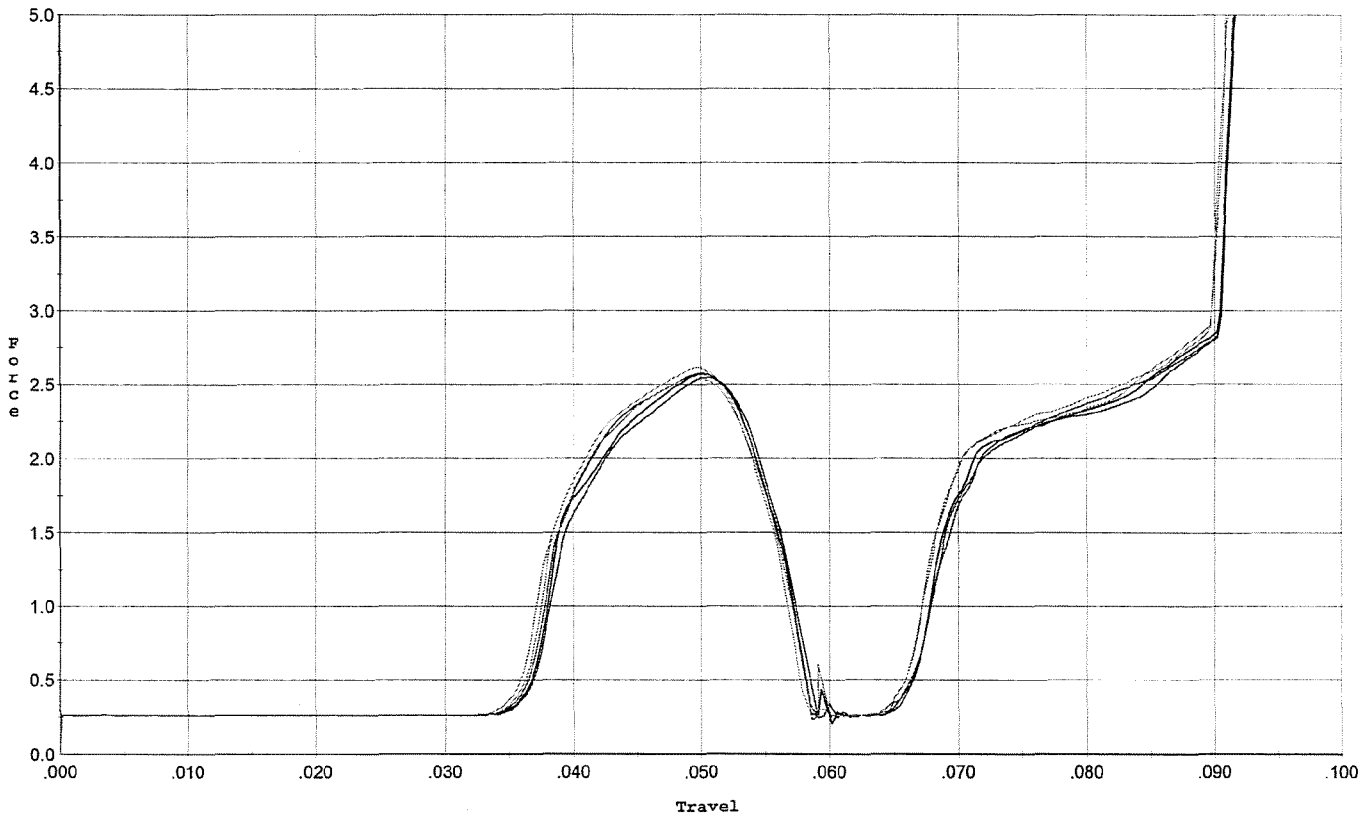
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.5</u>	9-4-08	RSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>10.0</u> <u>6.0</u> <u>6.5</u>	9-4-08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-4-08	RSW
	J) ASSEMBLE STOCK		8-21-08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-4-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-22-08	TAE
670	FINAL INSPECTION A) HEADSPACE		9-4-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u> <u>2.26</u> <u>2.28</u> <u>2.30</u> <u>2.27</u>	9-3-08	B.S.H.
	C) FUNCTION		9-4-08	RSW
690	PACK		12-5-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



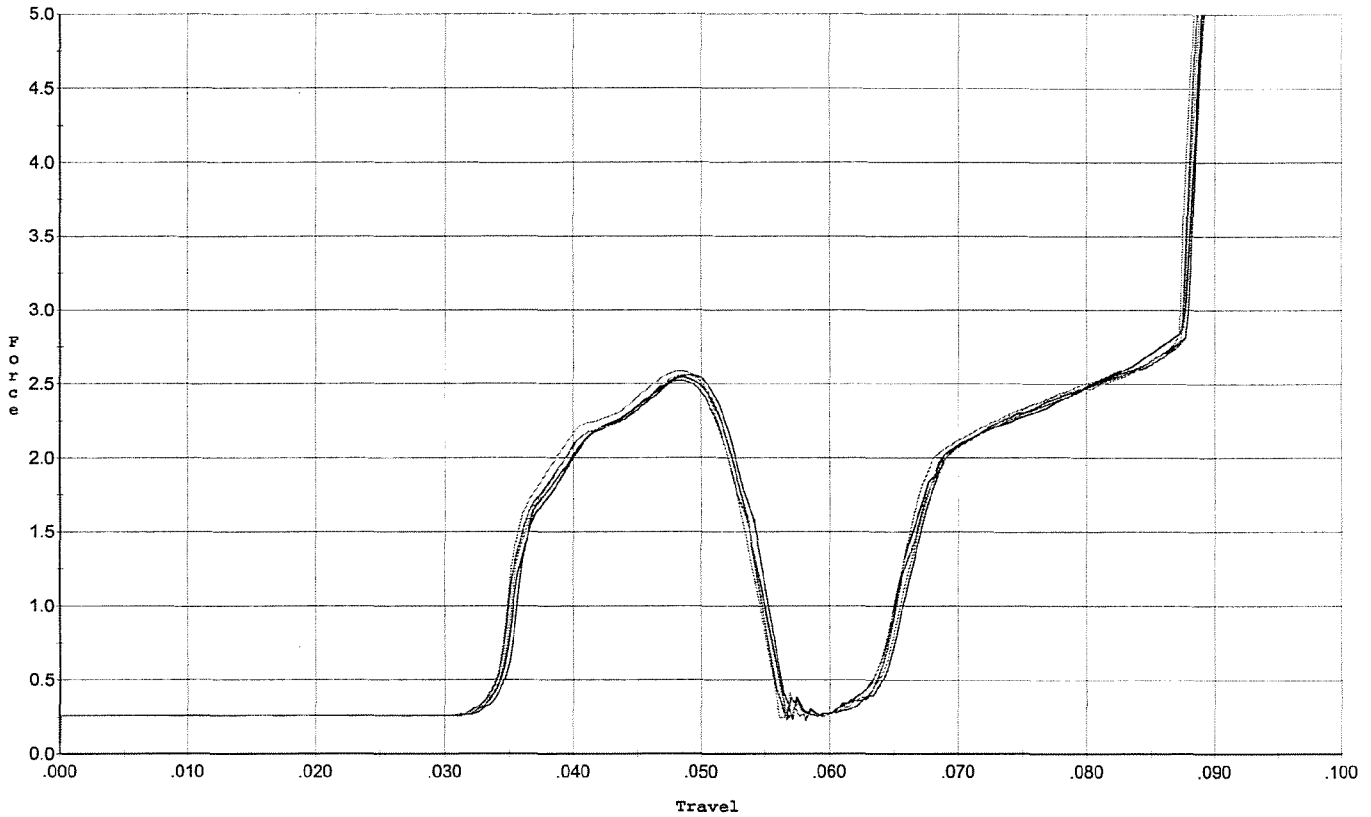
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.056	0.037	0.040	0.049		Set Trigger
2	2.571	0.056	0.037	0.040	0.050		Set Trigger
3	2.578	0.056	0.036	0.040	0.051		Set Trigger
4	2.615	0.056	0.036	0.040	0.050		Set Trigger
5	2.554	0.057	0.036	0.040	0.051		Set Trigger

Aug. 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



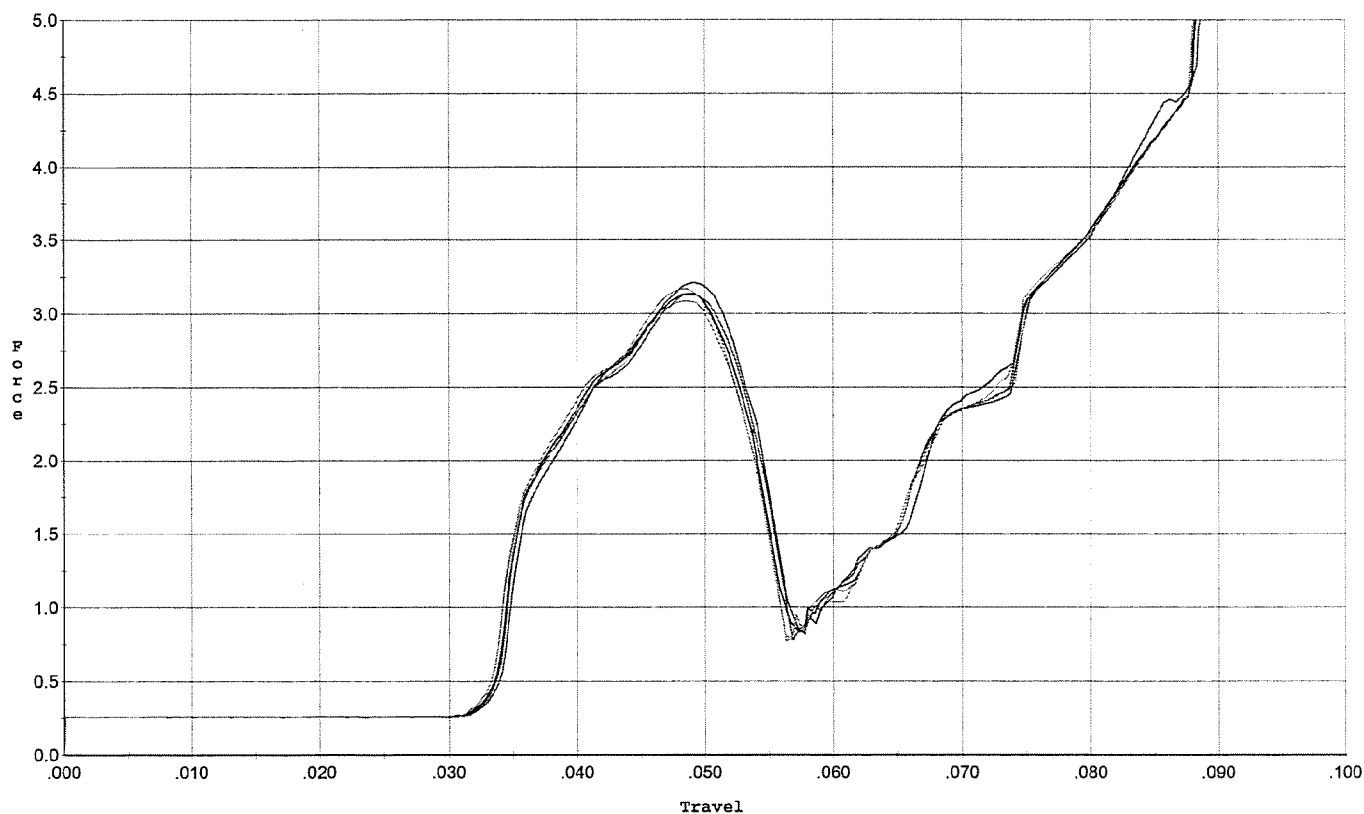
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.054	0.034	0.040	0.050		Set Trigger
2	2.544	0.055	0.034	0.040	0.050		Set Trigger
3	2.523	0.054	0.034	0.039	0.049		Set Trigger
4	2.561	0.054	0.034	0.039	0.049		Set Trigger
5	2.585	0.054	0.034	0.039	0.051		Set Trigger

Avg. 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



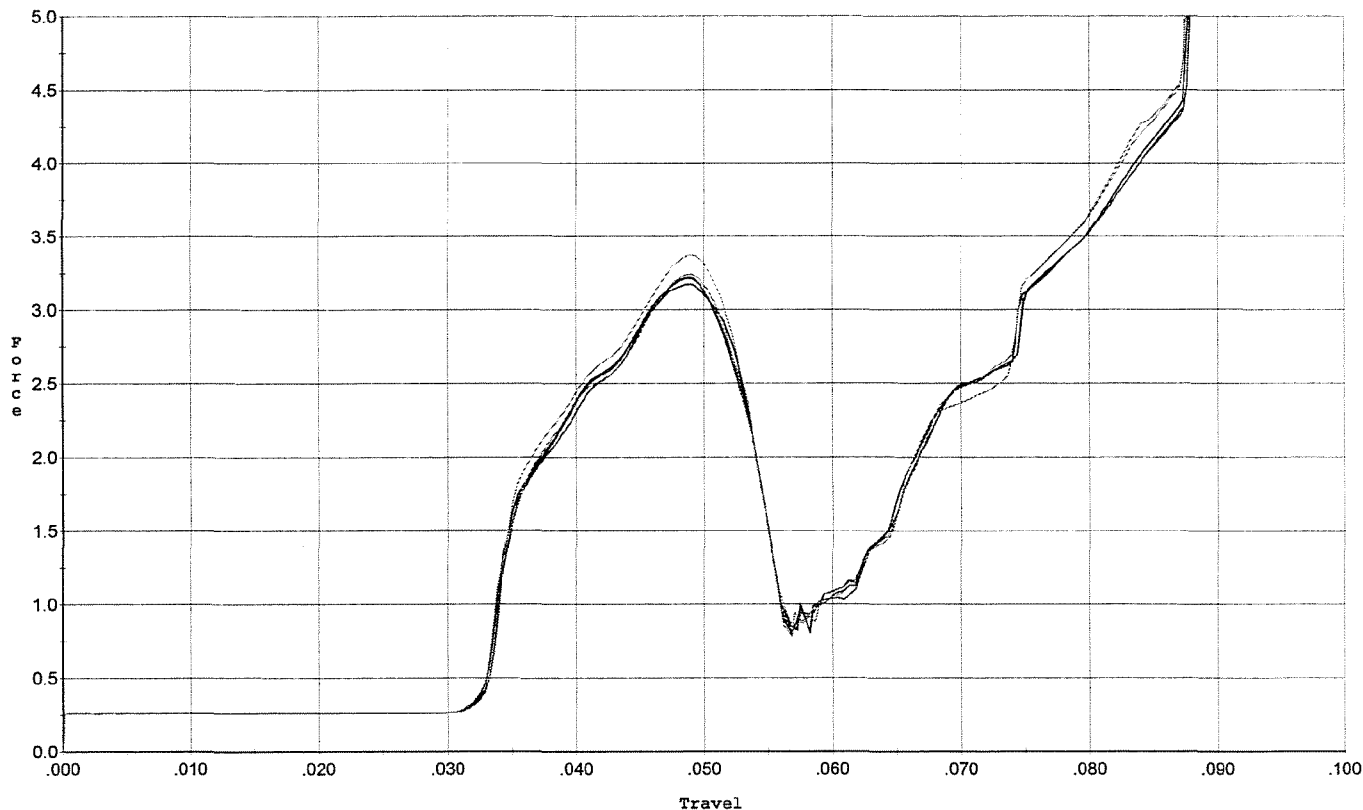
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.207	0.054	0.034	0.038	0.060		Set Trigger
2	3.131	0.054	0.033	0.038	0.059		Set Trigger
3	3.134	0.055	0.033	0.037	0.060		Set Trigger
4	3.083	0.054	0.033	0.038	0.059		Set Trigger
5	3.164	0.054	0.033	0.038	0.060		Set Trigger

Aug. 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



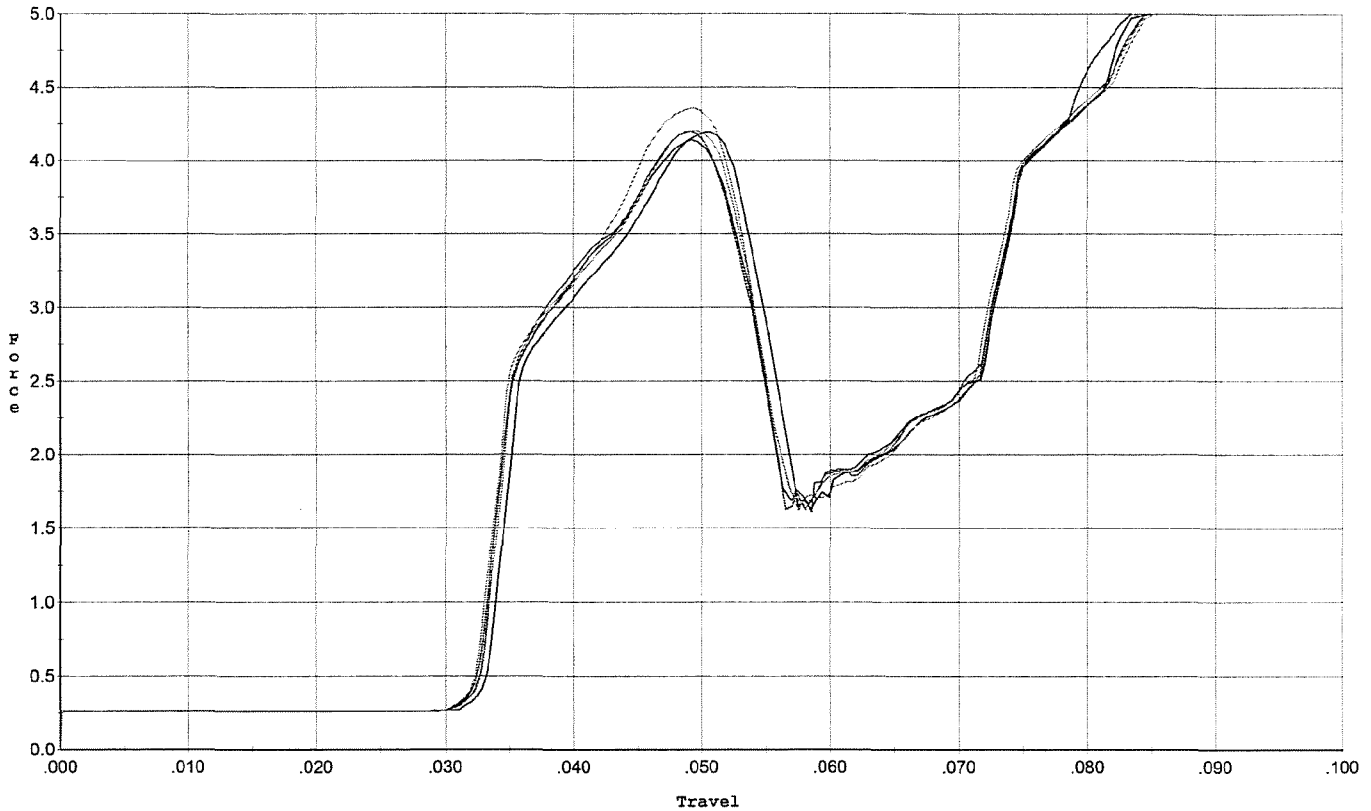
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.054	0.033	0.038	0.059		Set Trigger
2	3.173	0.054	0.033	0.037	0.060		Set Trigger
3	3.218	0.054	0.033	0.038	0.060		Set Trigger
4	3.373	0.053	0.033	0.037	0.062		Set Trigger
5	3.245	0.054	0.033	0.037	0.060		Set Trigger

Avg. 3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



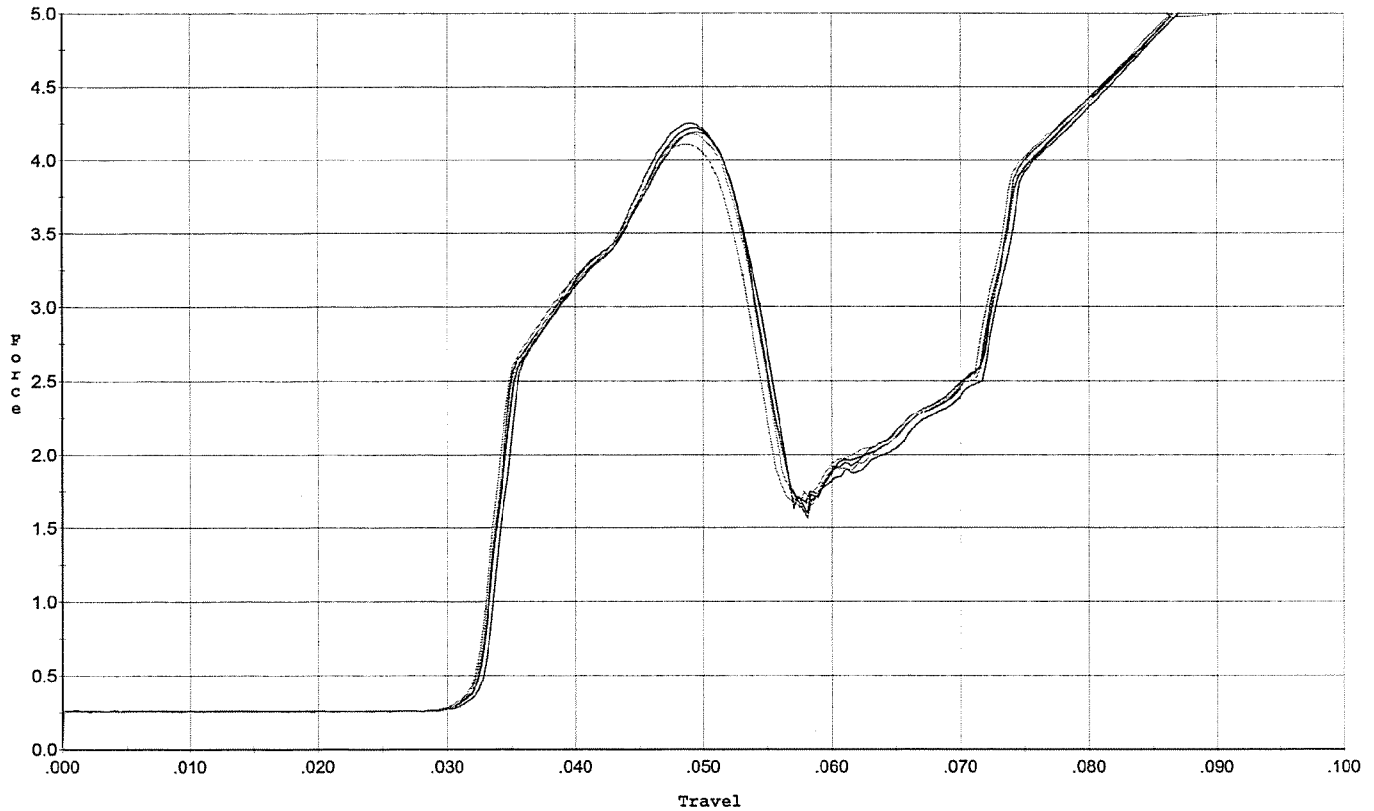
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.054	0.033	0.035	0.079		Set Trigger
2	4.194	0.055	0.033	0.035	0.081		Set Trigger
3	4.199	0.054	0.032	0.035	0.080		Set Trigger
4	4.200	0.053	0.033	0.035	0.079		Set Trigger
5	4.358	0.053	0.032	0.035	0.081		Set Trigger

Aug - 4-21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



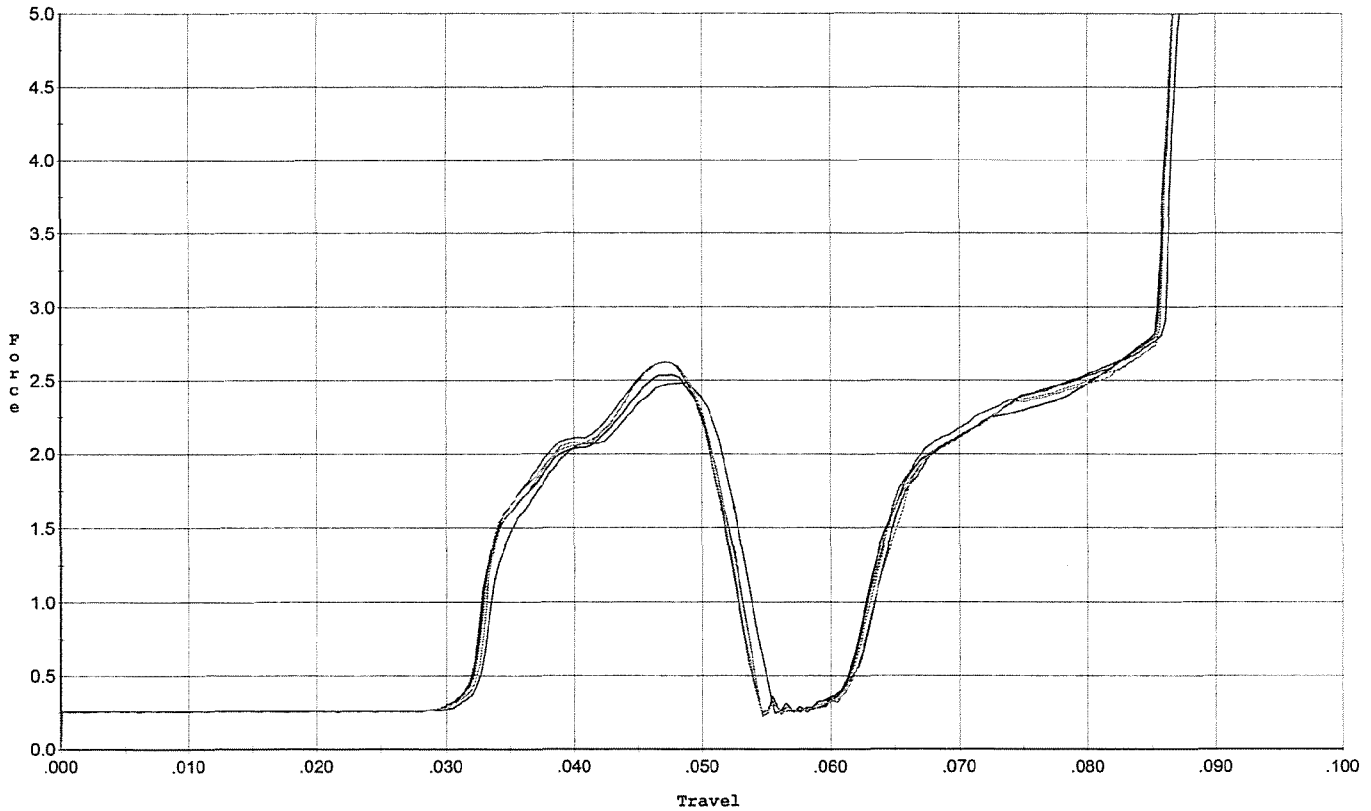
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.053	0.033	0.035	0.078		Set Trigger
2	4.220	0.054	0.032	0.035	0.081		Set Trigger
3	4.251	0.053	0.032	0.035	0.079		Set Trigger
4	4.176	0.053	0.032	0.035	0.079		Set Trigger
5	4.107	0.053	0.032	0.035	0.078		Set Trigger

Aug. 4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



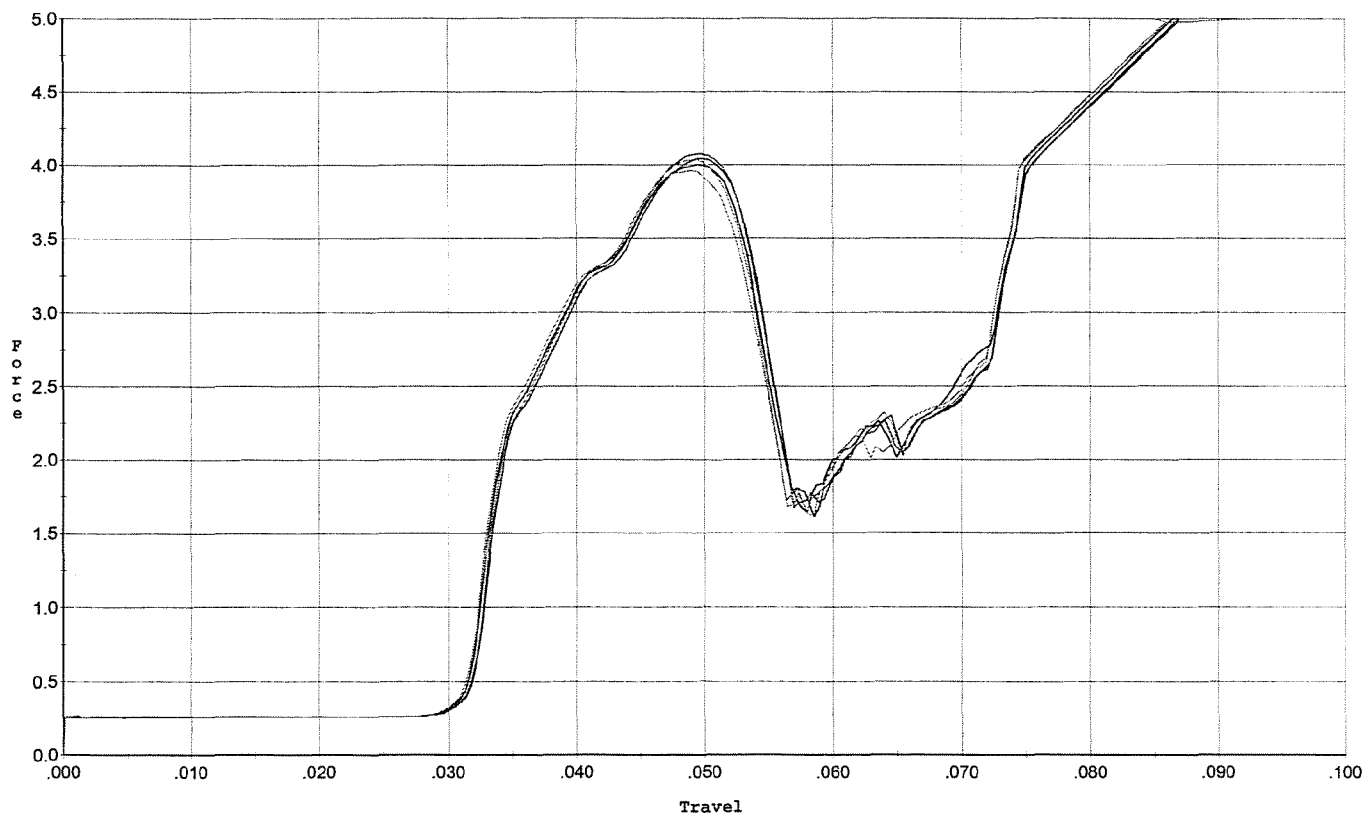
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.053	0.032	0.039	0.048		Set Trigger
2	2.538	0.052	0.032	0.039	0.049		Set Trigger
3	2.623	0.052	0.032	0.039	0.049		Set Trigger
4	2.627	0.051	0.032	0.039	0.048		Set Trigger
5	2.623	0.053	0.032	0.039	0.049		Set Trigger

Aug. - 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.054	0.032	0.035	0.079		Set Trigger
2	4.002	0.053	0.031	0.035	0.078		Set Trigger
3	4.075	0.054	0.032	0.035	0.081		Set Trigger
4	4.040	0.054	0.031	0.035	0.079		Set Trigger
5	3.961	0.054	0.031	0.035	0.079		Set Trigger

Aug. 4.02