

G6774439

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



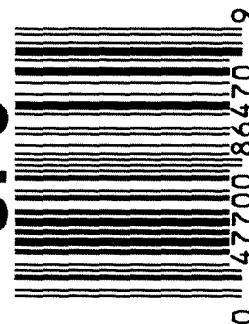
owner registration sticker



|               |       |
|---------------|-------|
| ORDER NO.     | 86470 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6774439

UPC



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774439

| OP # | OPERATION NAME                                                                                                                         | READINGS     | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|--------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |              | 7-22-08 | RSN     |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |              | 7-23-08 | TRW     |
| 440  | PROOF                                                                                                                                  |              | 7-23-08 | TRW     |
| 460  | CHECK HEADSPACE                                                                                                                        |              | 7-23-08 | TRW     |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |              | 7-24-08 | RTZ     |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  | MAGNA - FLUX | 7-24-08 | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | JUL 25 2008  | 7-24-08 | SD      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR B/A | 7/25/08 | B/A     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |              |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |              | 7/25/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |              | 7/28/08 | DG      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |              | 7/31    |         |
| 545  | (BOLT)                                                                                                                                 |              |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |              |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |              | 8-5-08  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |              | 8-5-08  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |              | 8-5-08  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |              | 8-9-08  | RSN     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |              |         |         |

F004 REV 5/2006

|              |                                                                       |                                           |             |             |             |             |             |         |    |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-------------|-------------|-------------|-------------|-------------|---------|----|
| 560          | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>7</u>    | <u>6.5</u>  | <u>7</u>    | 8/18/08     | FM          |         |    |
| CONT.        |                                                                       |                                           |             |             |             |             |             |         |    |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>6</u>    | <u>6.5</u>  | <u>6</u>    | 8/18/08     | FM          |         |    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |             |             |             |             |         |    |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.025</u> | <u>.025</u> | <u>.025</u> | 8/18/08     | FM          |         |    |
|              | J) ASSEMBLE STOCK                                                     |                                           |             |             |             | 8-9-08      | BSN         |         |    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |             |             | 9-3-08      | BSN         |         |    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |             |             |             |             |         |    |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |             |             |             |             |         |    |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |             |             |             |             |         |    |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | <u>PASS</u> | FAIL        |             | 8-11-08     | TRW         |         |    |
|              |                                                                       |                                           | <u>PASS</u> | FAIL        |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           | N/A         |             |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           |             |             |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           |             |             |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           |             |             |             |             |             |         |    |
|              | INSPECT FOR LIVE AMMO                                                 |                                           |             |             |             | 8-11-08     | TL          |         |    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |             |             | 9-3-08      | BSN         |         |    |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.09</u> | <u>2.09</u> | <u>2.18</u> | <u>2.19</u> | <u>2.09</u> | 8/18/08 | FM |
|              | C) FUNCTION                                                           |                                           |             |             |             |             | 9-3-08      | BSN     |    |
| 690          | PACK                                                                  |                                           |             |             |             | 9-4-08      | TL          |         |    |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-29-08

TESTER RP

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.58                | 2.44                        |                                   | 2.57  |          |
| PULL #2 | 2.53                | 2.37                        |                                   | 2.67  |          |
| PULL #3 | 2.53                | 2.37                        |                                   | 2.50  |          |
| PULL #4 | 2.40                | 2.40                        |                                   | 2.50  |          |
| PULL #5 | 2.53                | 2.43                        |                                   | 2.47  |          |
| TOTAL   | 12.57               | 12.01                       |                                   | 12.71 |          |
| AVERAGE | 2.51                | 2.40                        |                                   | 2.54  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.03                | 3.05                        |  |          |
| PULL #2 | 3.03                | 3.00                        |  |          |
| PULL #3 | 3.02                | 3.02                        |  |          |
| PULL #4 | 3.09                | 3.01                        |  |          |
| PULL #5 | 3.02                | 3.04                        |  |          |
| TOTAL   | 15.19               | 15.12                       |  |          |
| AVERAGE | 3.03                | 3.02                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.13                | 4.24                        |                                   | 4.05                                    |
| PULL #2 | 4.23                | 4.20                        |                                   | 4.05                                    |
| PULL #3 | 4.28                | 4.26                        |                                   | 4.04                                    |
| PULL #4 | 4.25                | 4.38                        |                                   | 4.01                                    |
| PULL #5 | 4.26                | 4.22                        |                                   | 4.09                                    |
| TOTAL   | 21.15               | 21.30                       |                                   | 20.24                                   |
| AVERAGE | 4.23                | 4.26                        |                                   | 4.04                                    |