

6677 4443

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



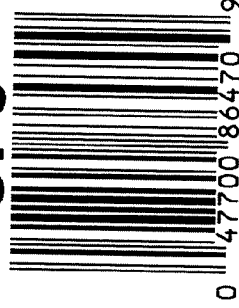
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774443

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

6677 4443

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD.
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE		8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES		8-4-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

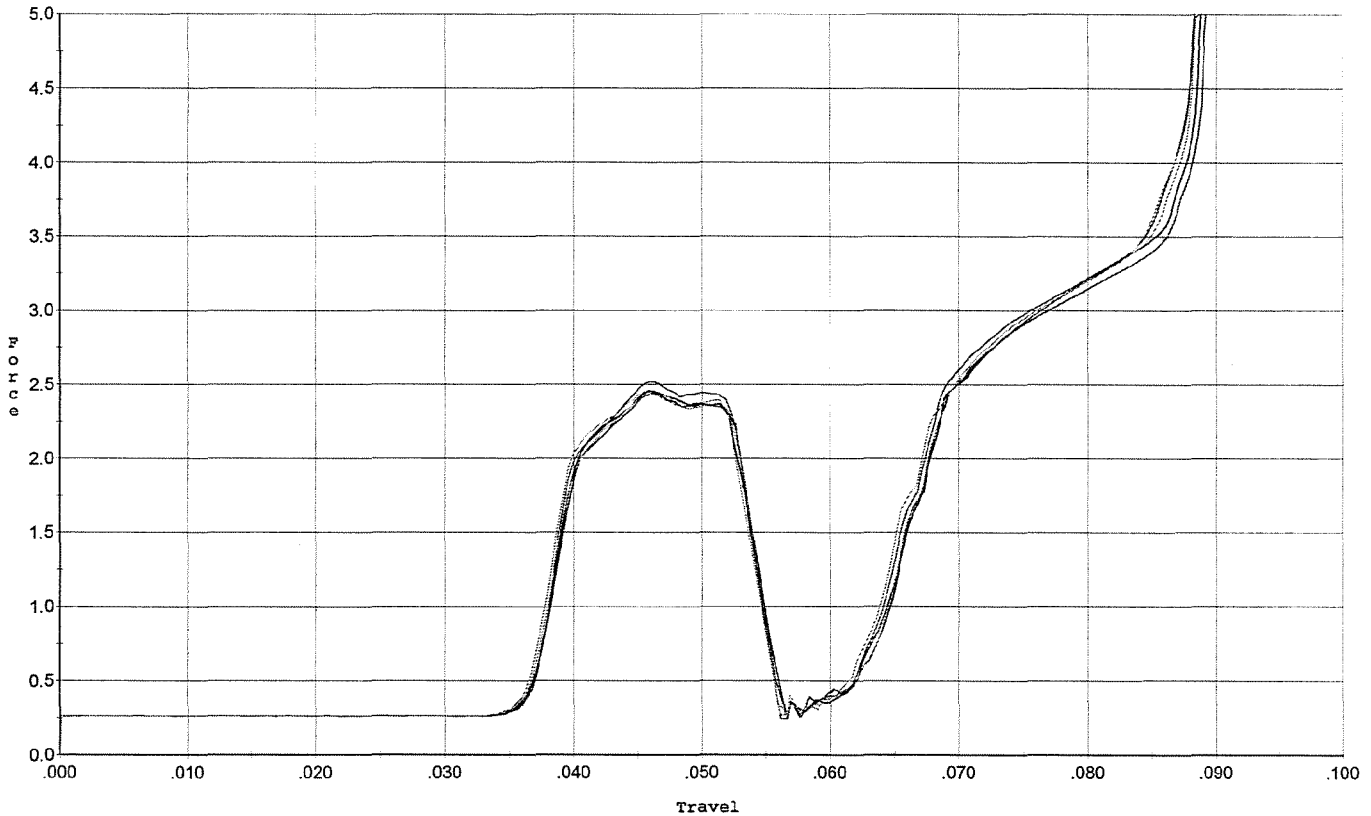
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9/6/08	BSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9/6/08	BSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9/6/08	BSN
	J) ASSEMBLE STOCK		8-21-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9/6/08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-23-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-23-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9/6/08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.34</u> <u>2.34</u> <u>2.23</u> <u>2.13</u>	9-3-08	BSH
	C) FUNCTION		9/6/08	BSN
690	PACK		9-8-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



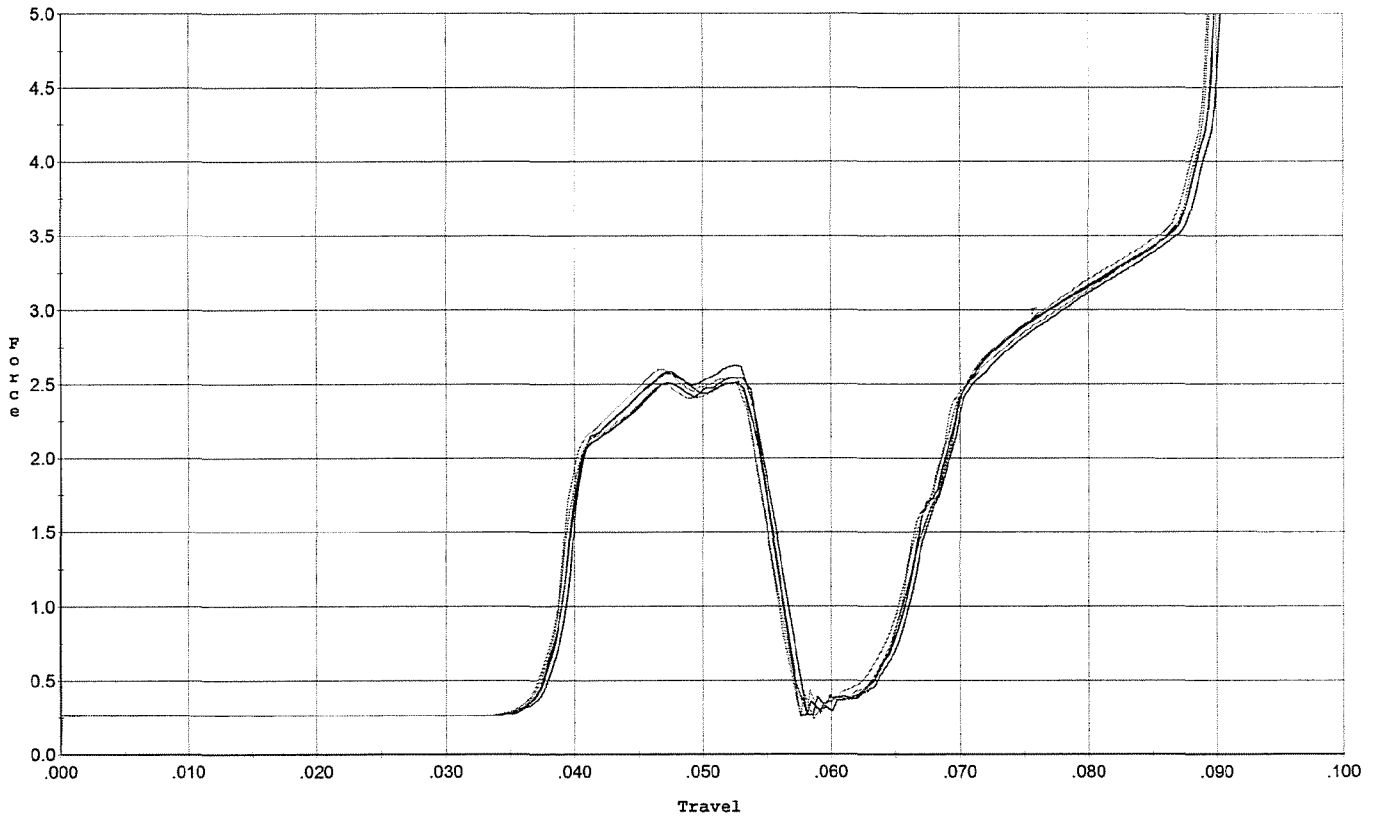
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.053	0.037	0.040	0.044		Set Trigger
2	2.457	0.053	0.037	0.040	0.045		Set Trigger
3	2.521	0.053	0.037	0.040	0.045		Set Trigger
4	2.464	0.054	0.036	0.040	0.046		Set Trigger
5	2.436	0.053	0.037	0.040	0.044		Set Trigger

Aug. 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



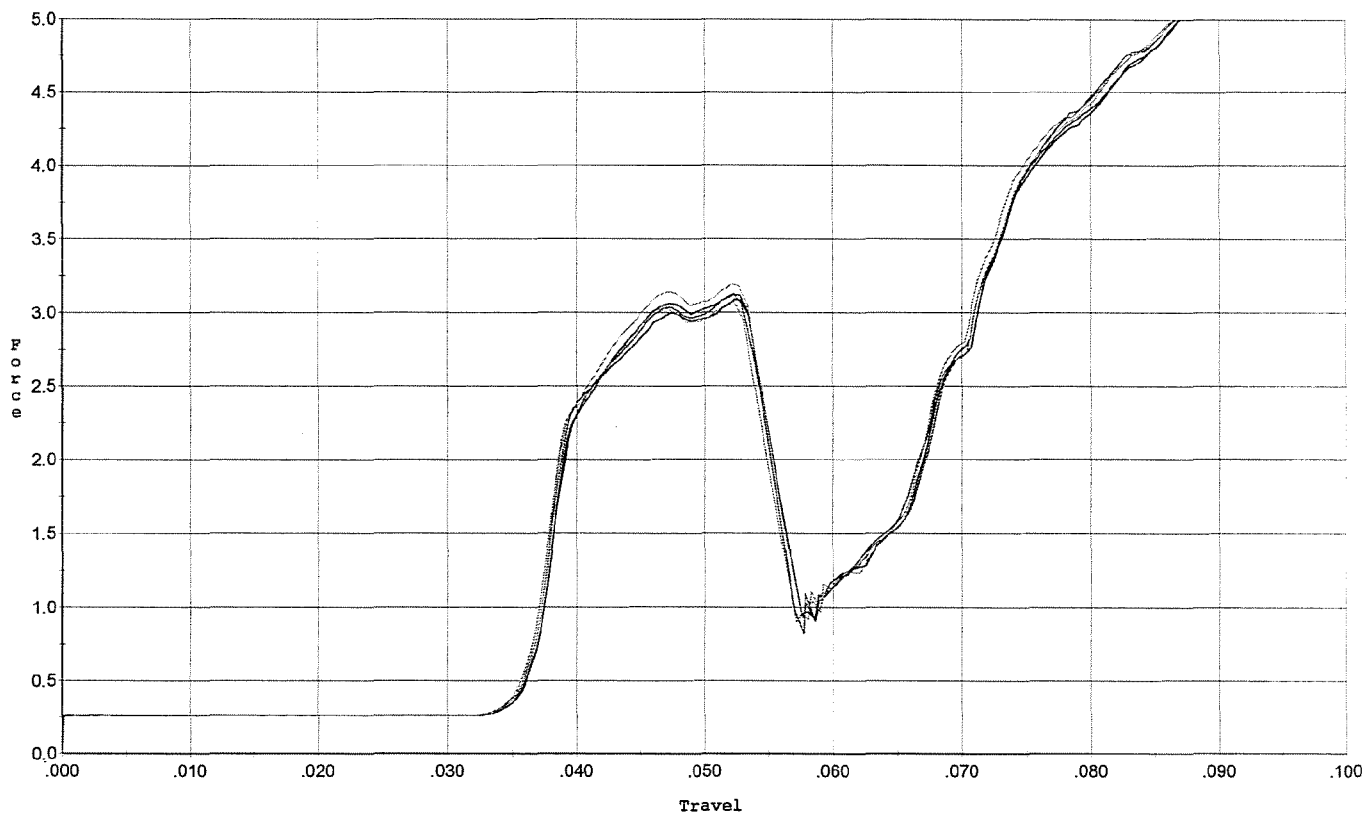
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.056	0.038	0.040	0.049		Set Trigger
2	2.511	0.054	0.037	0.040	0.047		Set Trigger
3	2.626	0.054	0.037	0.040	0.048		Set Trigger
4	2.599	0.053	0.037	0.040	0.047		Set Trigger
5	2.509	0.053	0.037	0.040	0.046		Set Trigger

Aug. 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



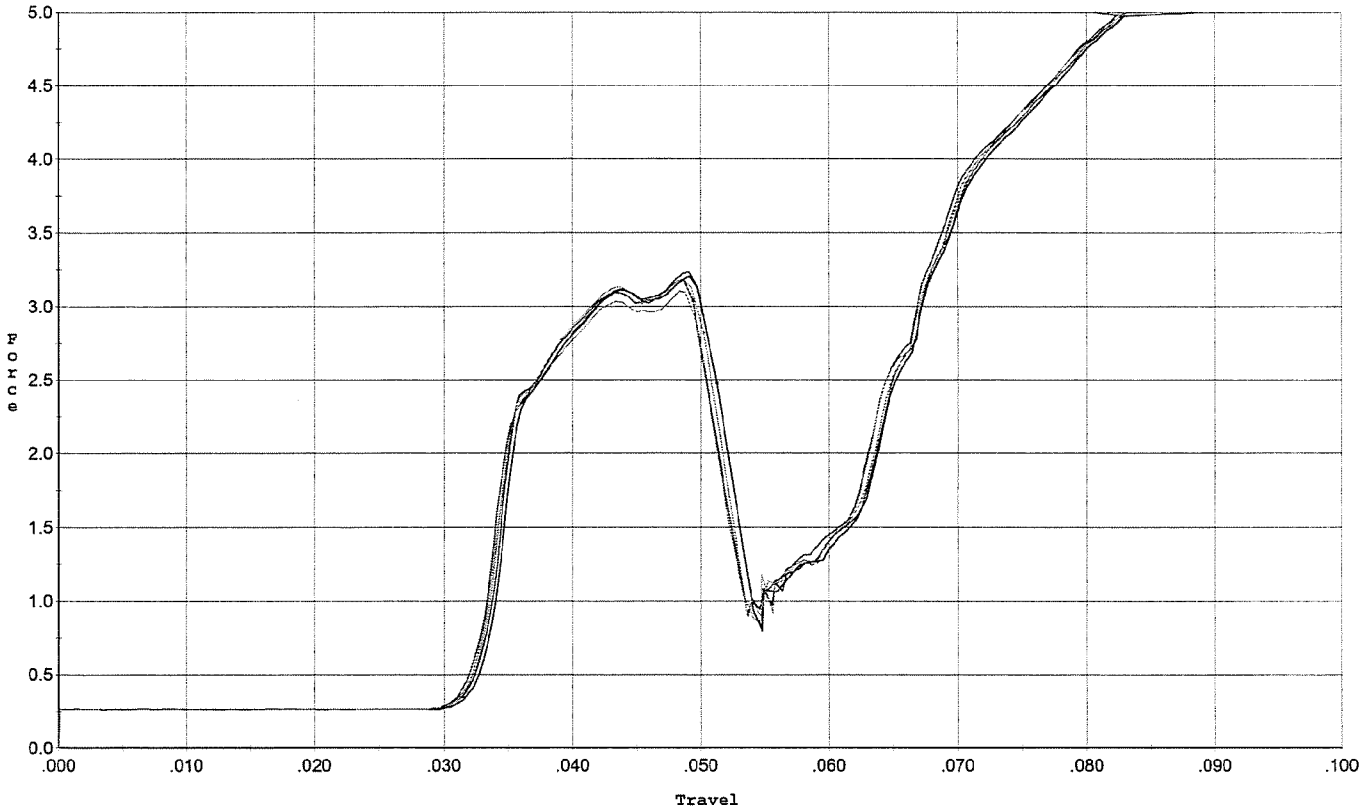
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.053	0.036	0.038	0.057		Set Trigger
2	3.088	0.053	0.036	0.039	0.056		Set Trigger
3	3.126	0.054	0.036	0.038	0.057		Set Trigger
4	3.193	0.053	0.036	0.038	0.058		Set Trigger
5	3.070	0.053	0.036	0.039	0.056		Set Trigger

avg. 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



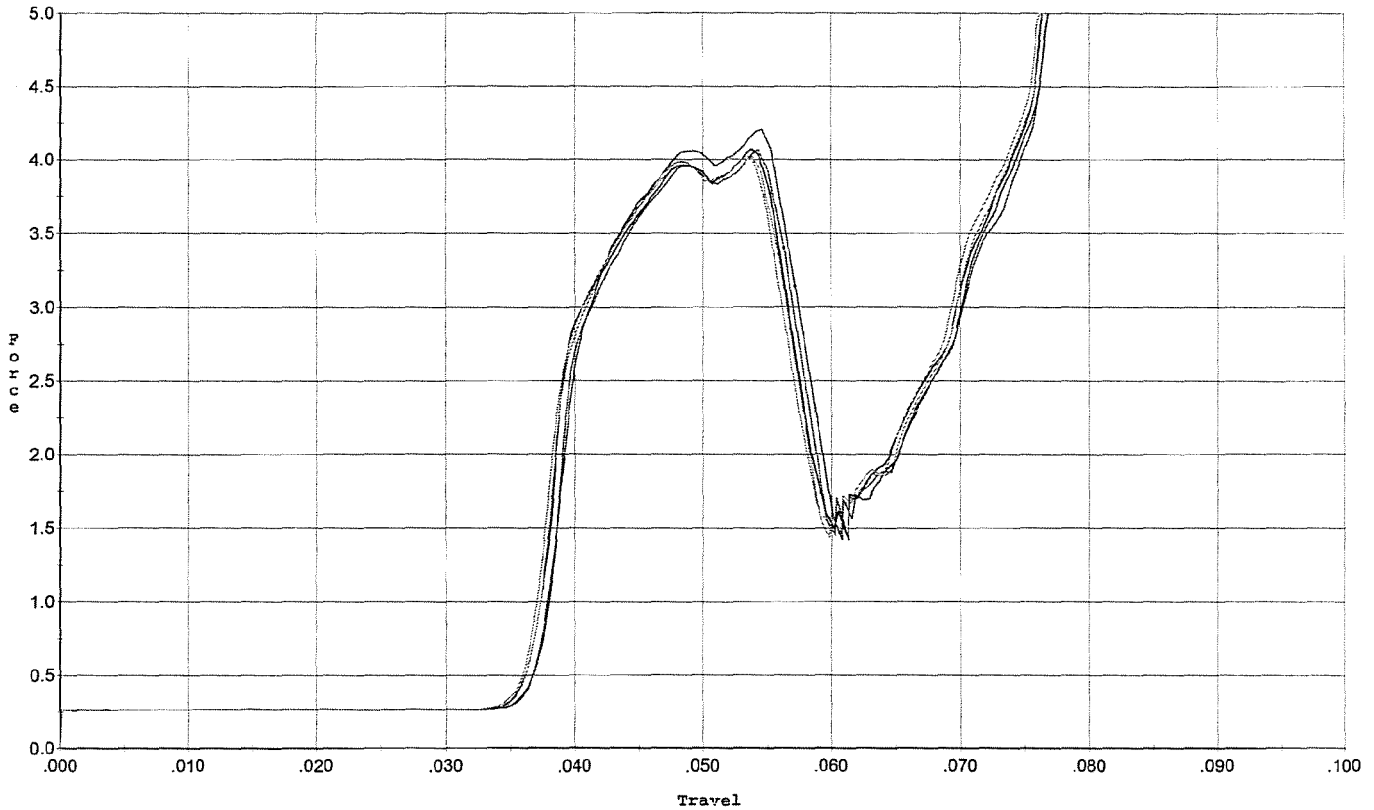
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.236	0.051	0.032	0.037	0.059		Set Trigger
2	3.207	0.051	0.033	0.037	0.058		Set Trigger
3	3.188	0.049	0.031	0.037	0.056		Set Trigger
4	3.190	0.050	0.032	0.037	0.058		Set Trigger
5	3.105	0.050	0.032	0.037	0.055		Set Trigger

avg. 3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.057	0.036	0.026	0.081		Set Trigger
2	4.074	0.055	0.036	0.027	0.076		Set Trigger
3	4.069	0.056	0.037	0.027	0.077		Set Trigger
4	4.020	0.056	0.036	0.027	0.077		Set Trigger
5	4.025	0.055	0.036	0.027	0.075		Set Trigger

Avg. 4.07