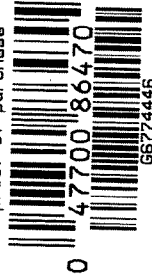


6677 4446

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

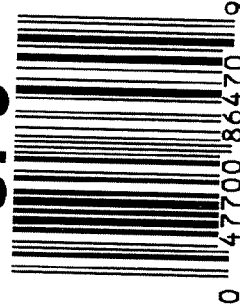
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774446

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774446

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	AUG 16 2008	8-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B4	8/6	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/2/08	Aug
542	APPLY COATINGS (BARREL ACTION)		8/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

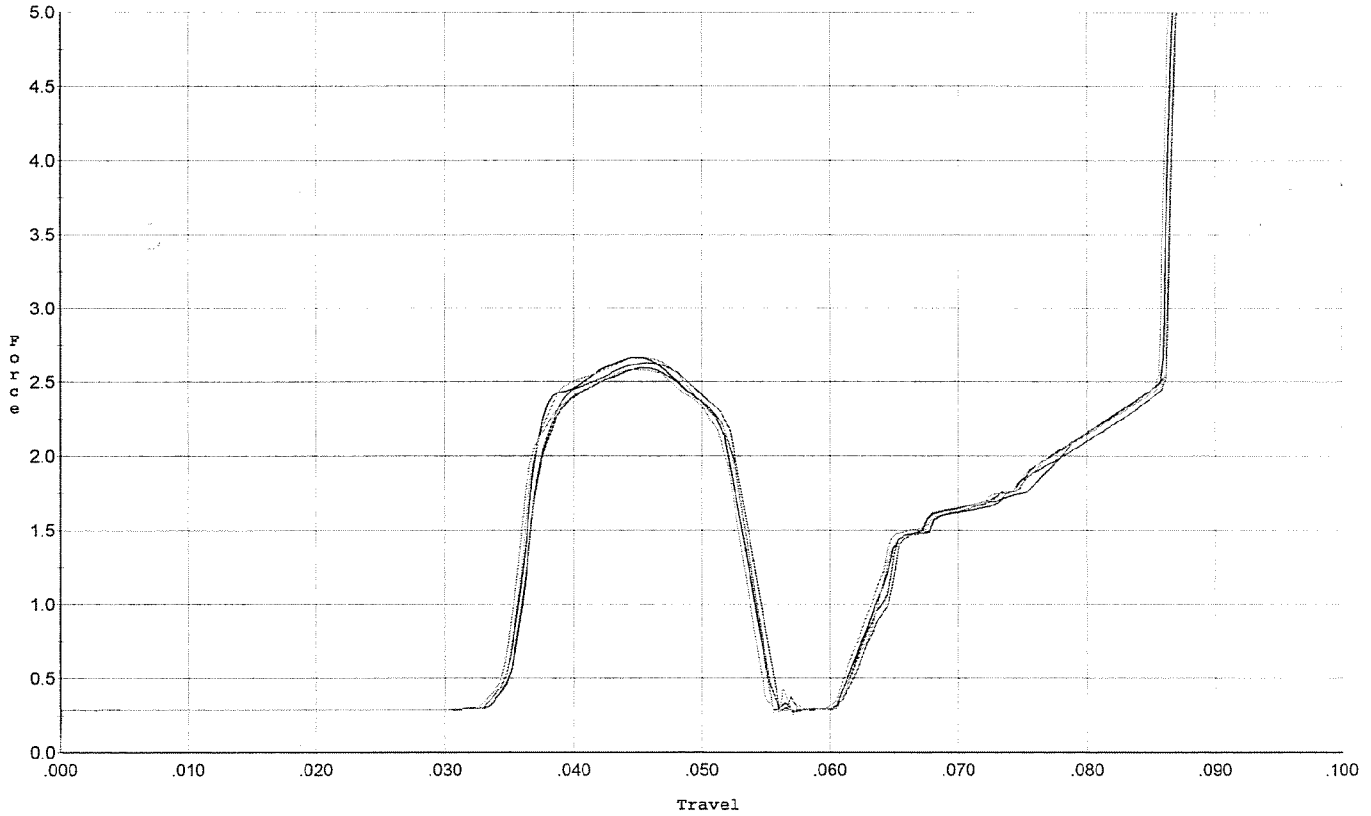
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-4-08	RSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>6.0</u> <u>6.0</u>	9-4-08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	9-4-08	RSW
	J) ASSEMBLE STOCK		8-25-08	RSW
	K) ASSEMBLE SWIVEL STUDS		9-4-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8-26-08	Fm
660	INSPECT FOR LIVE AMMO		8-26-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-4-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.55</u> <u>2.54</u> <u>2.40</u> <u>2.53</u>	9-3-08	B.S.H.
	C) FUNCTION		9-4-08	RSW
690	PACK		9-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



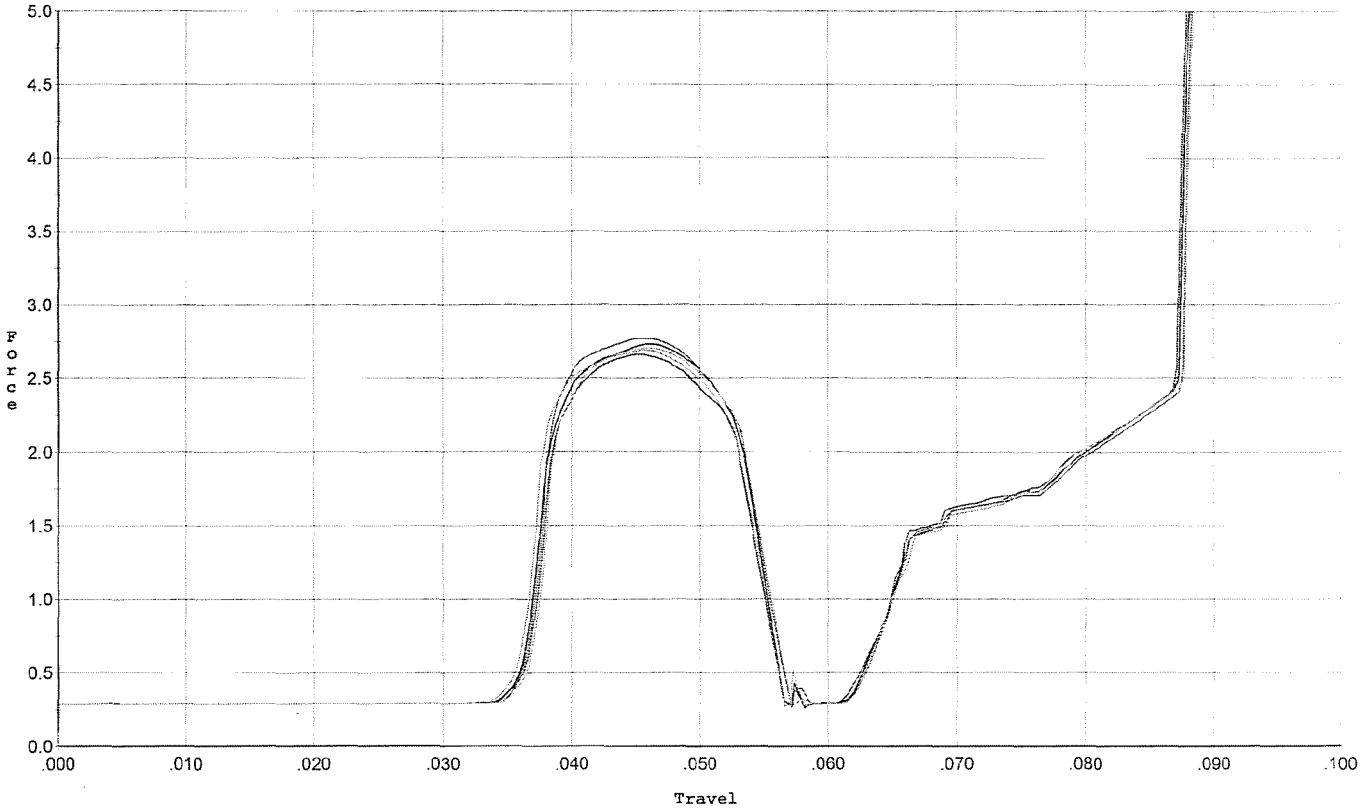
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.052	0.035	0.038	0.050		Set Trigger
2	2.665	0.053	0.035	0.038	0.052		Set Trigger
3	2.628	0.054	0.034	0.038	0.053		Set Trigger
4	2.669	0.053	0.035	0.038	0.052		Set Trigger
5	2.585	0.052	0.034	0.038	0.050		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



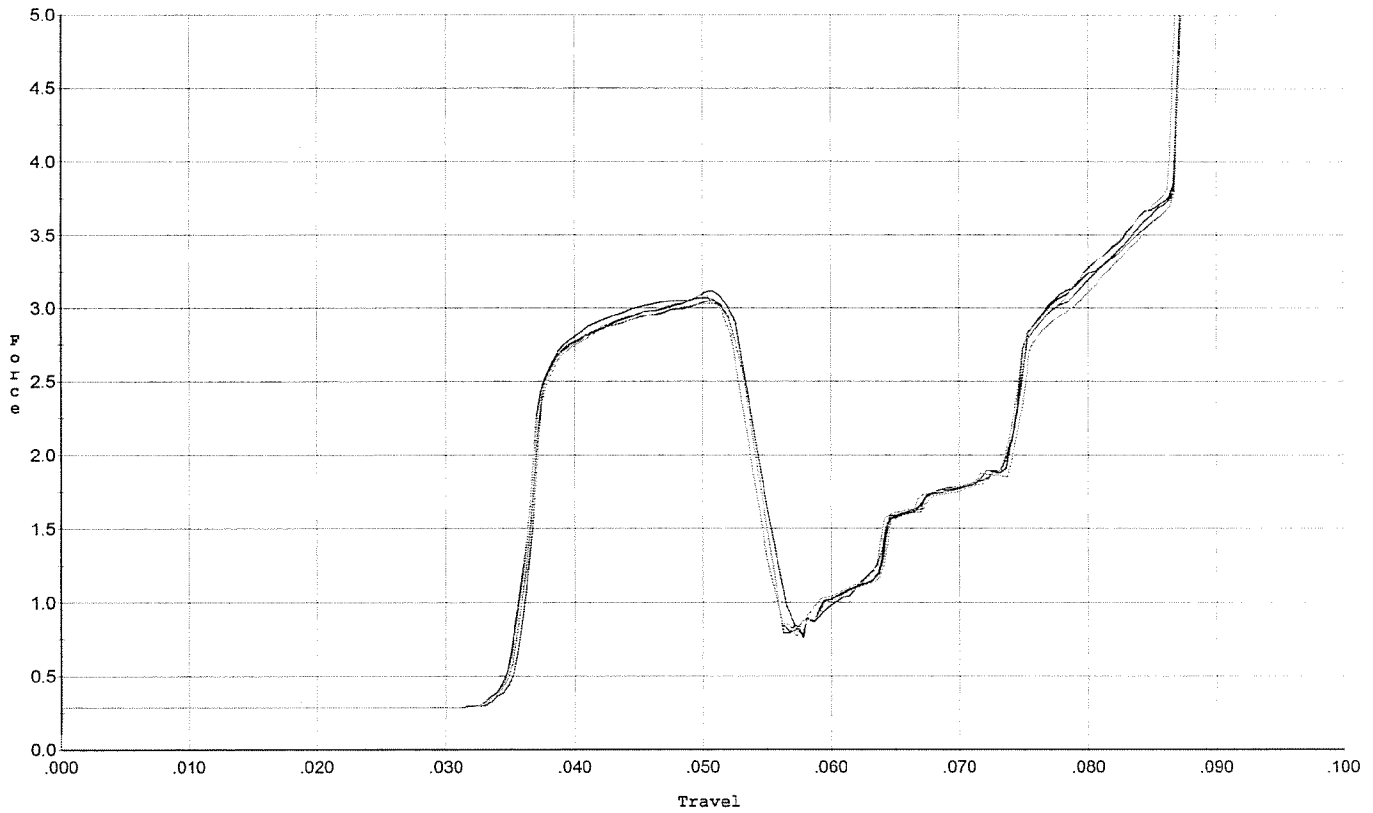
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.660	0.053	0.036	0.038	0.050		Set Trigger
2	2.728	0.054	0.036	0.038	0.052		Set Trigger
3	2.768	0.053	0.036	0.038	0.053		Set Trigger
4	2.702	0.055	0.036	0.039	0.053		Set Trigger
5	2.688	0.054	0.036	0.038	0.053		Set Trigger

Avg 2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



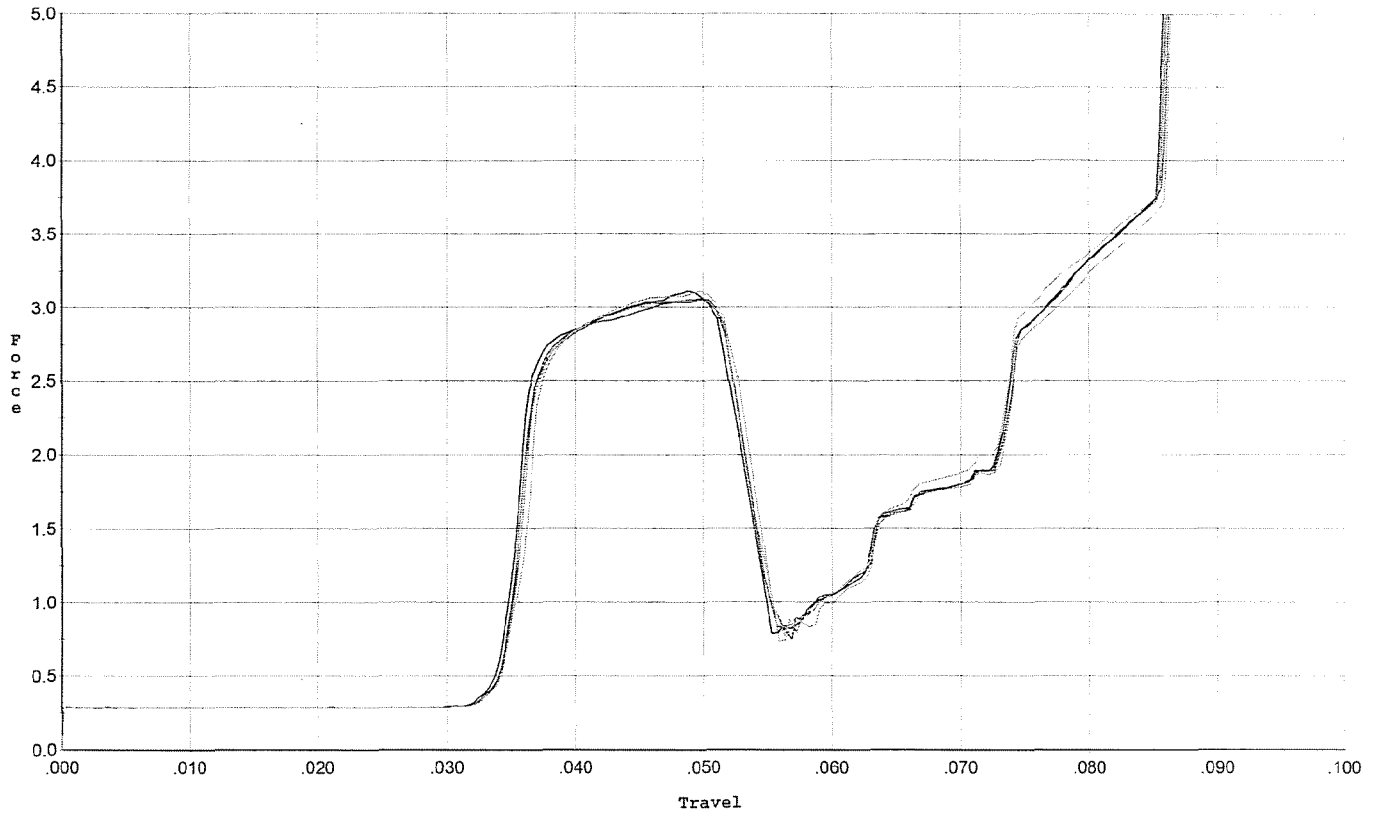
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.053	0.035	0.037	0.060		Set Trigger
2	3.069	0.053	0.035	0.037	0.060		Set Trigger
3	3.053	0.053	0.035	0.037	0.060		Set Trigger
4	3.032	0.053	0.035	0.037	0.060		Set Trigger
5	3.086	0.052	0.035	0.037	0.059		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



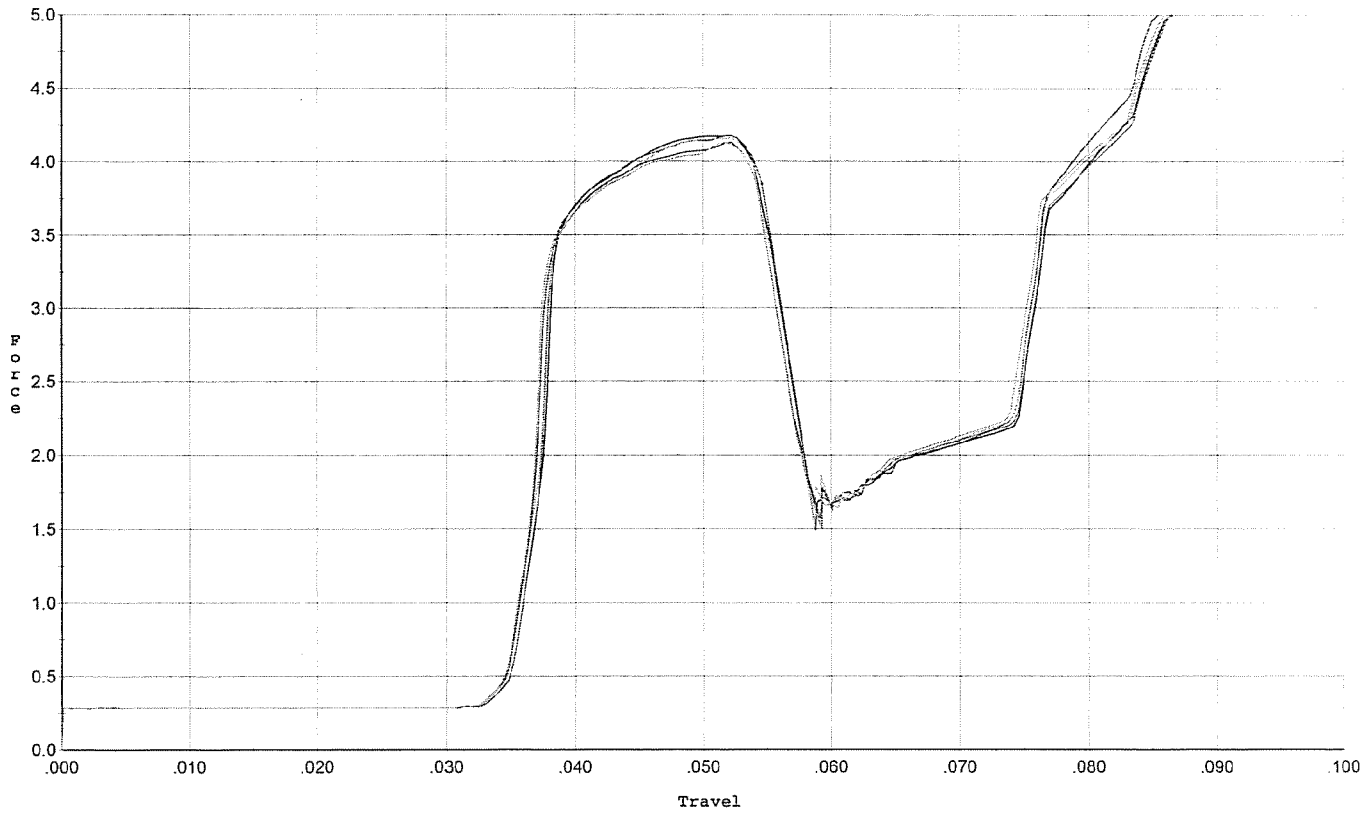
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.052	0.034	0.037	0.059		Set Trigger
2	3.107	0.053	0.034	0.036	0.061		Set Trigger
3	3.060	0.052	0.034	0.036	0.059		Set Trigger
4	3.049	0.052	0.034	0.037	0.059		Set Trigger
5	3.108	0.053	0.034	0.037	0.060		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



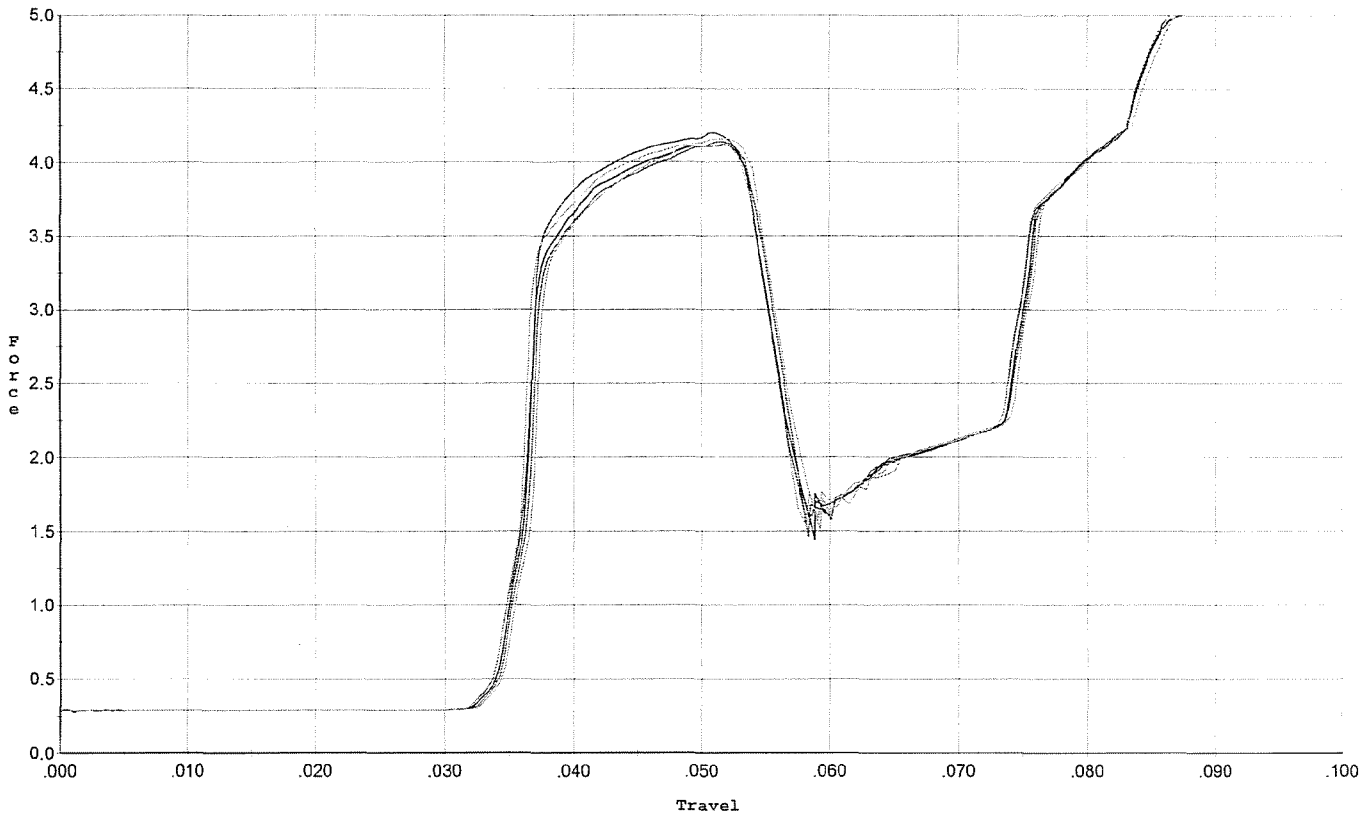
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.132	0.054	0.035	0.036	0.082		Set Trigger
2	4.177	0.055	0.035	0.036	0.084		Set Trigger
3	4.177	0.055	0.035	0.036	0.084		Set Trigger
4	4.162	0.056	0.035	0.036	0.085		Set Trigger
5	4.130	0.054	0.035	0.036	0.082		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



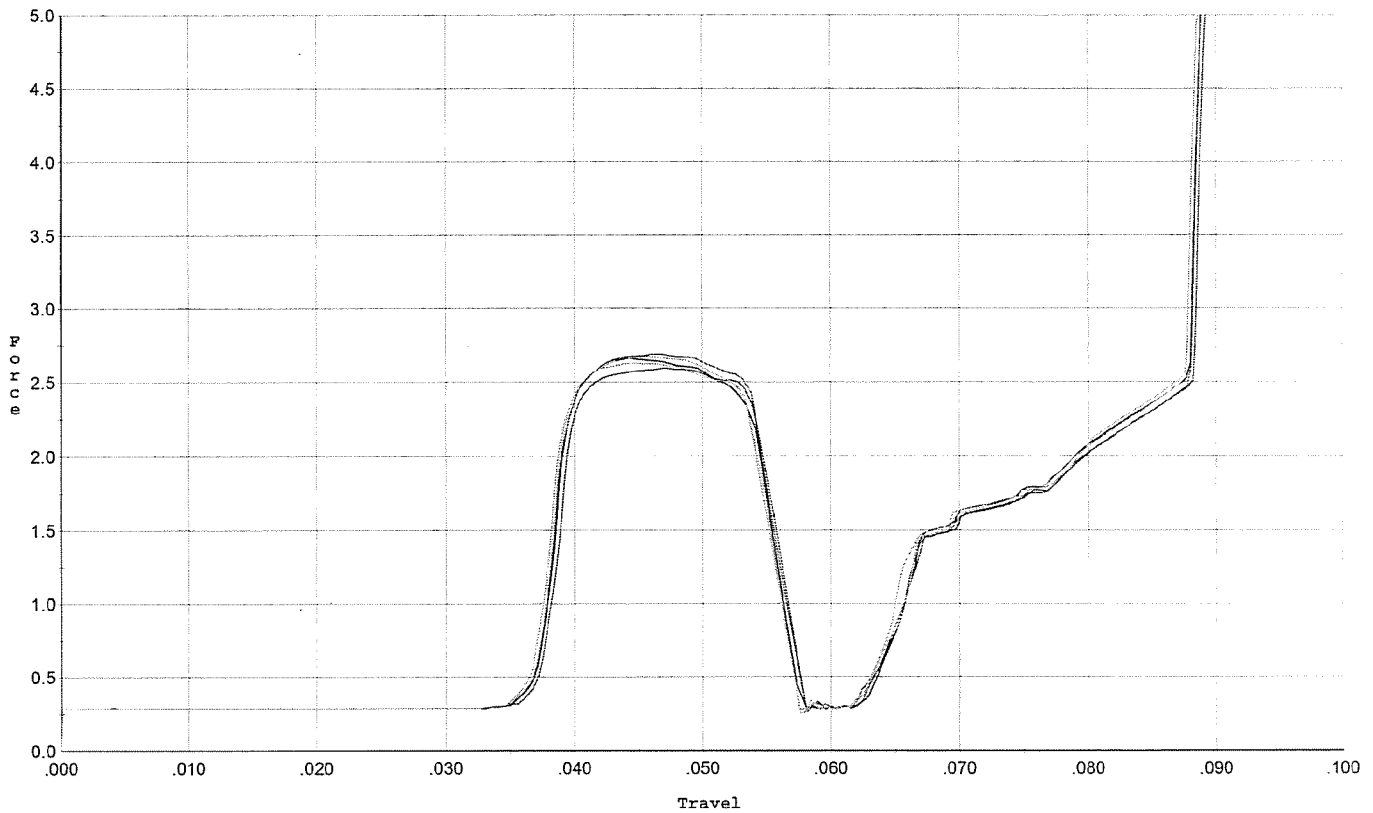
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.197	0.054	0.034	0.036	0.084		Set Trigger
2	4.123	0.054	0.034	0.036	0.082		Set Trigger
3	4.138	0.055	0.034	0.036	0.084		Set Trigger
4	4.124	0.054	0.034	0.036	0.084		Set Trigger
5	4.157	0.054	0.034	0.036	0.082		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



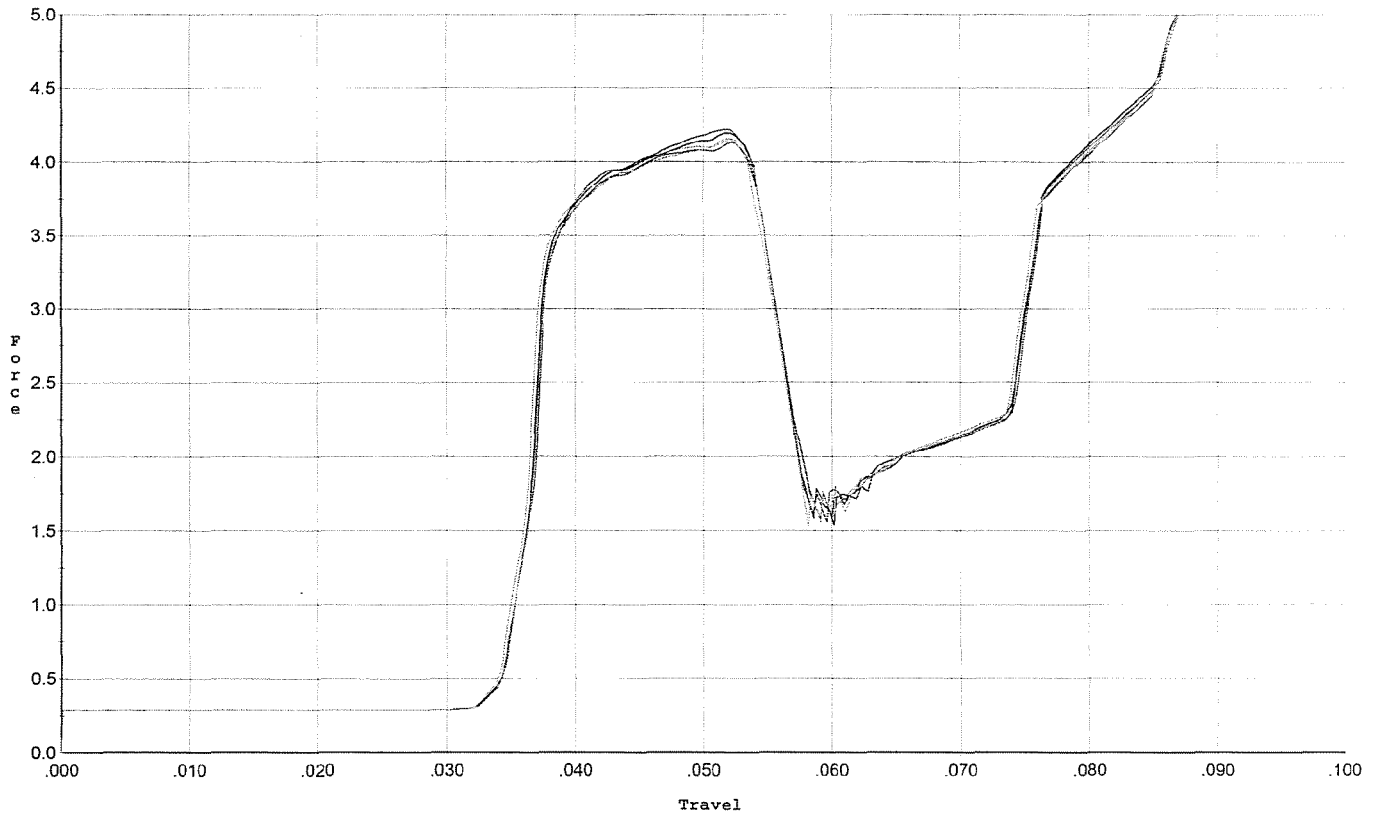
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.054	0.037	0.039	0.051		Set Trigger
2	2.658	0.054	0.037	0.039	0.053		Set Trigger
3	2.686	0.056	0.037	0.038	0.055		Set Trigger
4	2.672	0.055	0.037	0.038	0.054		Set Trigger
5	2.626	0.055	0.037	0.038	0.053		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.054	0.034	0.036	0.084		Set Trigger
2	4.194	0.054	0.034	0.036	0.084		Set Trigger
3	4.136	0.054	0.034	0.036	0.083		Set Trigger
4	4.150	0.055	0.034	0.036	0.086		Set Trigger
5	4.159	0.054	0.034	0.036	0.083		Set Trigger

Avg 4.17