

9677 4448

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



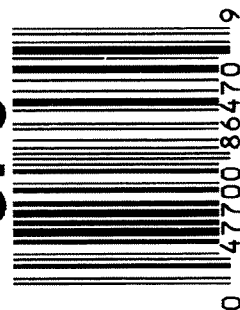
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774448

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6774448

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	AUG 05, 2008	8-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	8/5	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8-6-08	DA
542	APPLY COATINGS (BARREL ACTION)		8/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/14/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

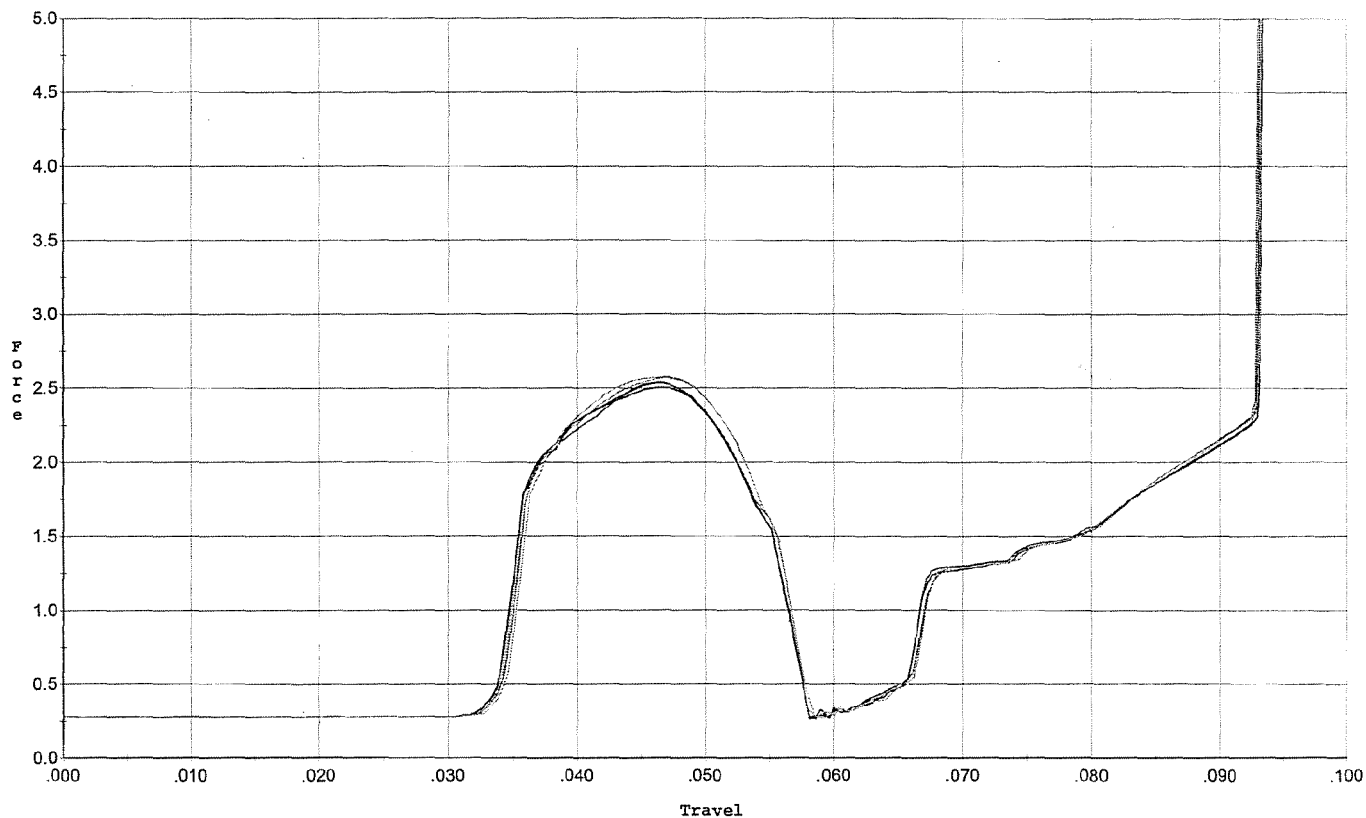
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9.5.08	Rgn
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	9.5.08	Rgn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9.5.08	Rgn
	J) ASSEMBLE STOCK		8.22.08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9.5.08	Rgn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8.25.08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/25/08	J
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		9.5.08	Rgn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.43</u> <u>2.39</u> <u>2.37</u> <u>2.29</u>	9.4.08	BSH
	C) FUNCTION		9.5.08	Rgn
690	PACK		9/4/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



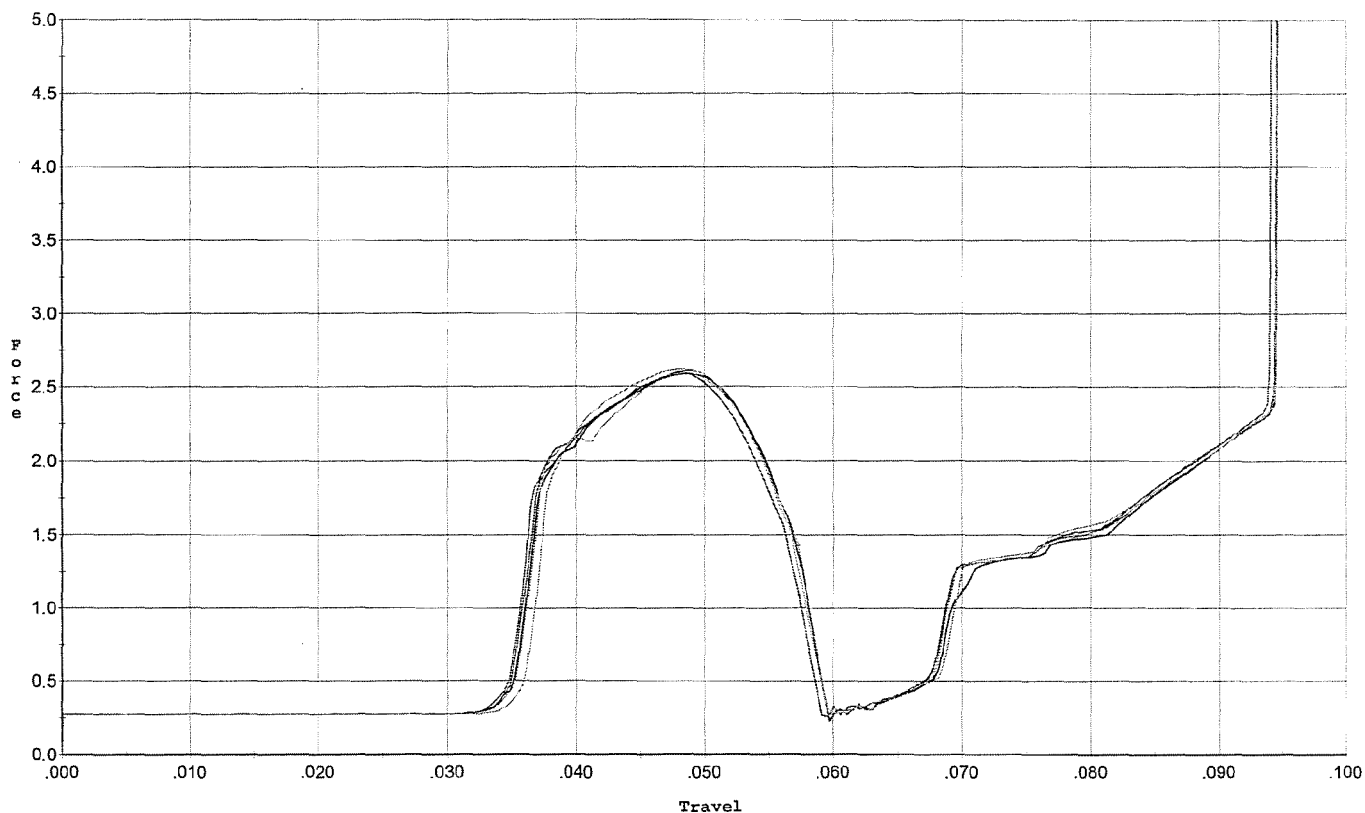
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.057	0.034	0.041	0.056		Set Trigger
2	2.503	0.056	0.034	0.041	0.056		Set Trigger
3	2.531	0.056	0.034	0.041	0.055		Set Trigger
4	2.578	0.056	0.034	0.041	0.056		Set Trigger
5	2.569	0.056	0.034	0.041	0.056		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



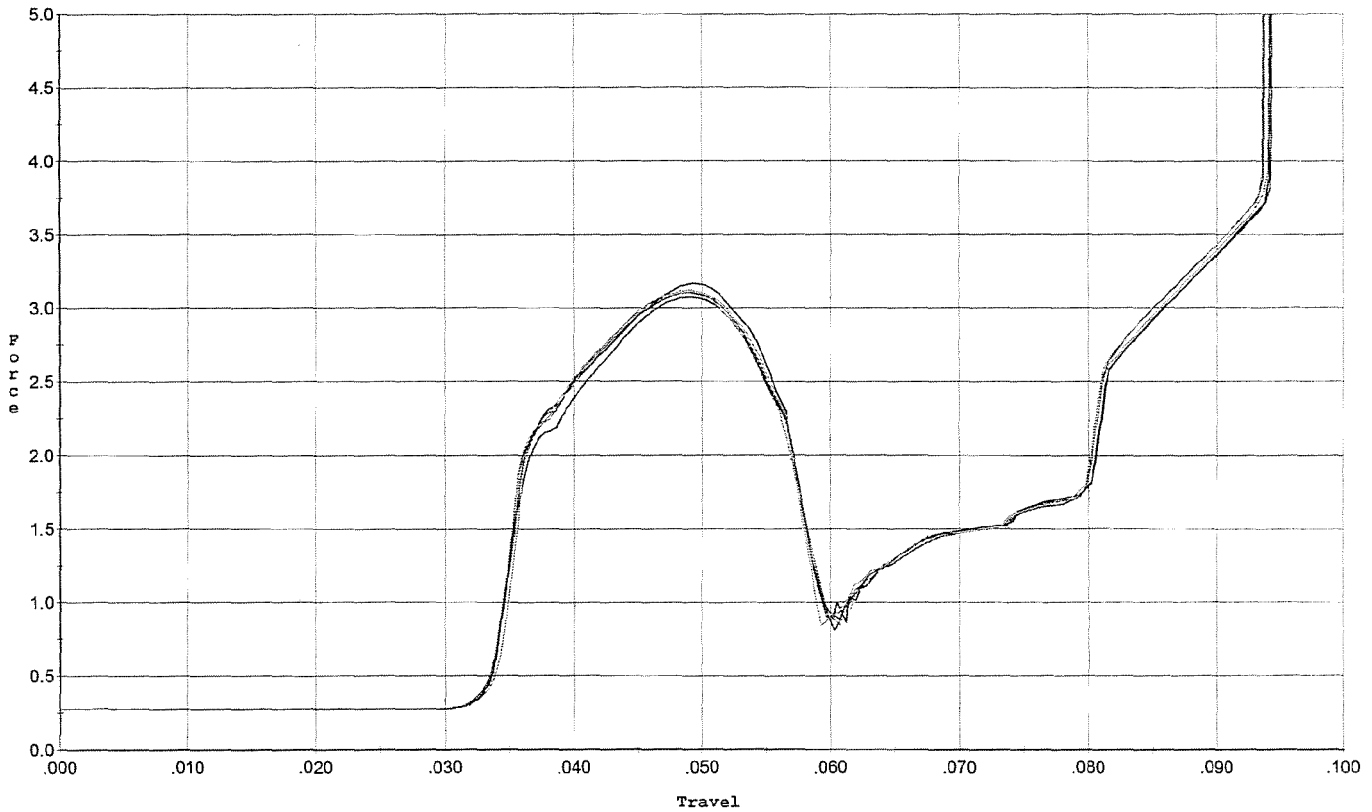
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.058	0.035	0.041	0.058		Set Trigger
2	2.611	0.058	0.035	0.041	0.058		Set Trigger
3	2.593	0.057	0.035	0.041	0.057		Set Trigger
4	2.621	0.057	0.035	0.041	0.057		Set Trigger
5	2.593	0.057	0.036	0.041	0.056		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



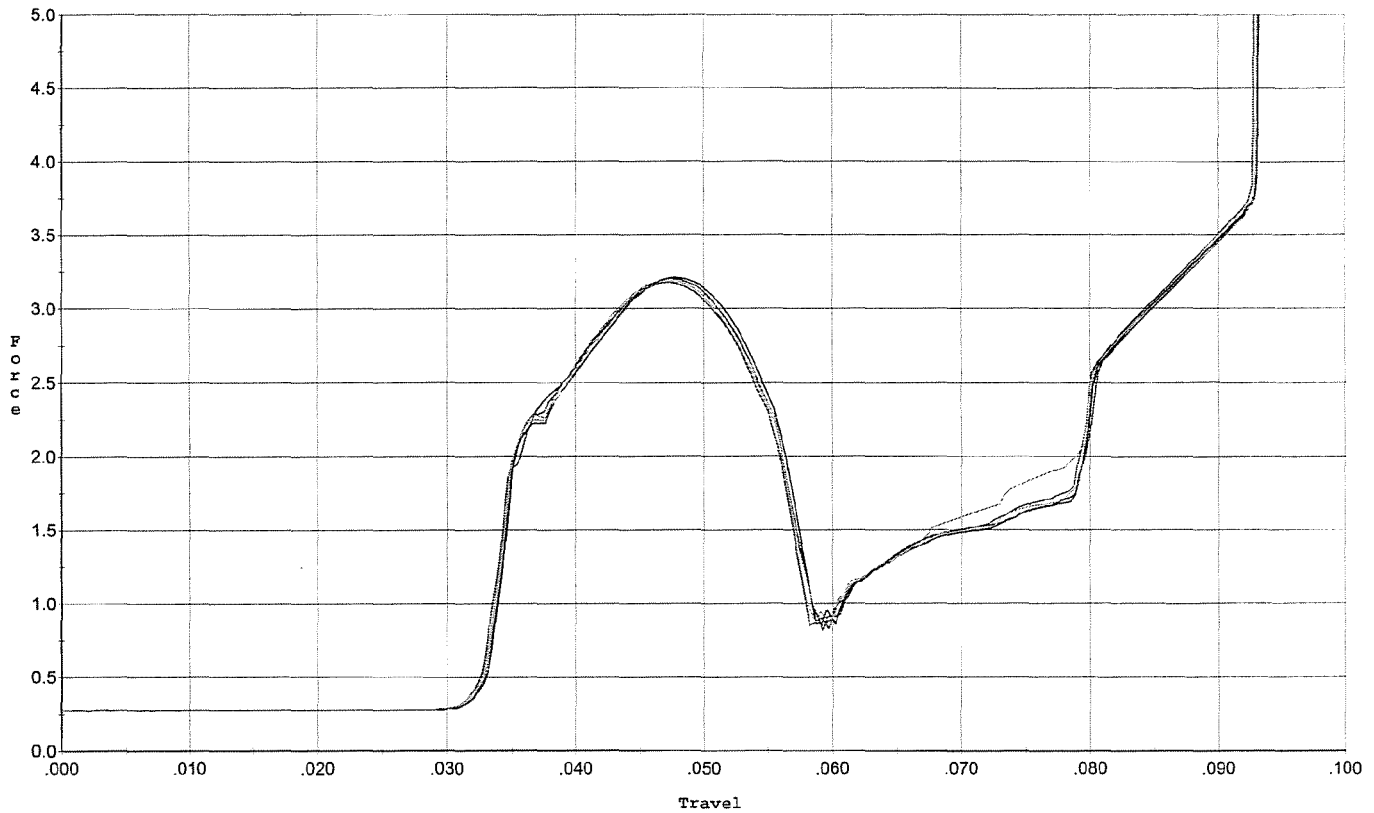
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.057	0.033	0.040	0.068		Set Trigger
2	3.168	0.056	0.034	0.040	0.069		Set Trigger
3	3.105	0.057	0.034	0.040	0.069		Set Trigger
4	3.107	0.057	0.033	0.039	0.069		Set Trigger
5	3.119	0.057	0.034	0.040	0.069		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



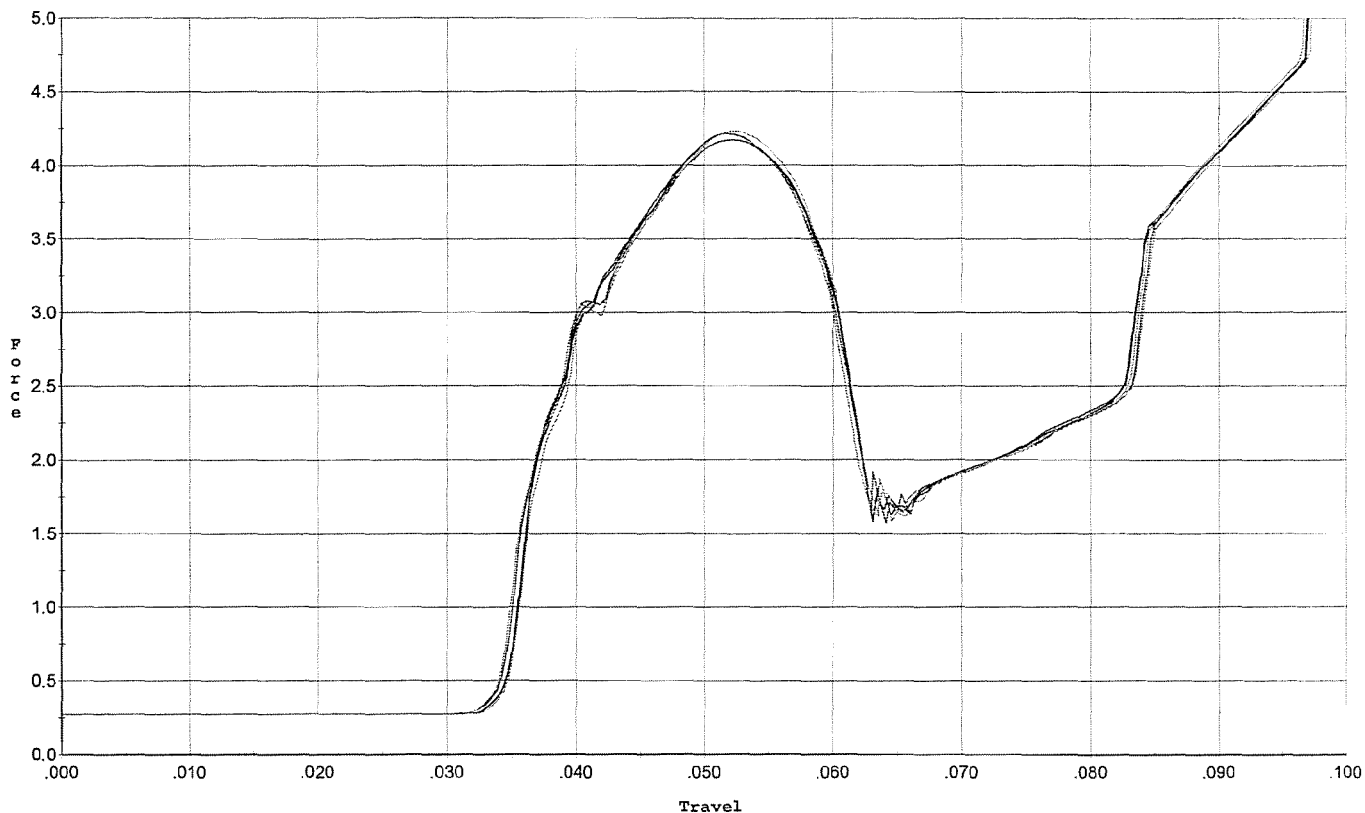
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.056	0.033	0.040	0.069		Set Trigger
2	3.208	0.057	0.033	0.039	0.070		Set Trigger
3	3.175	0.056	0.032	0.040	0.069		Set Trigger
4	3.179	0.056	0.033	0.040	0.069		Set Trigger
5	3.191	0.056	0.033	0.040	0.069		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



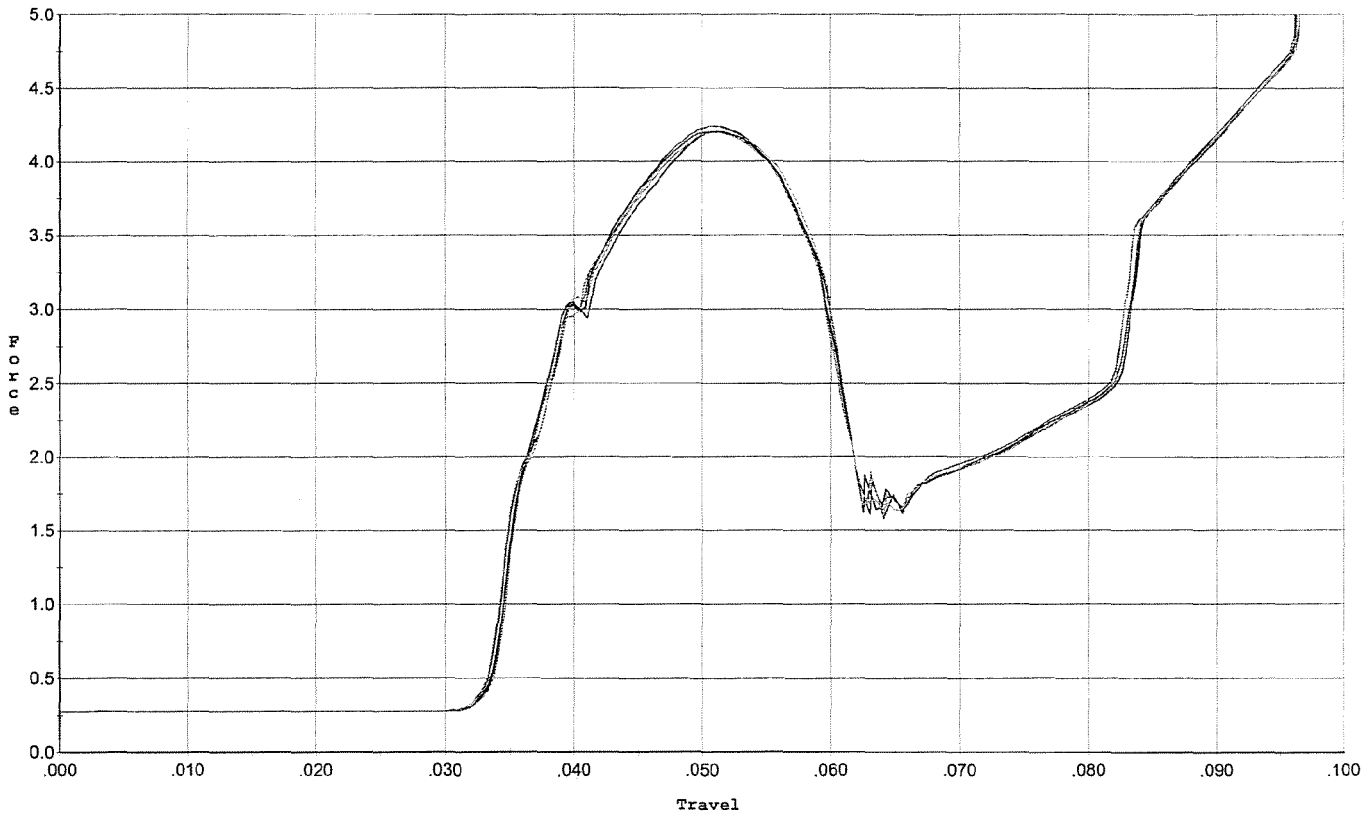
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.060	0.034	0.038	0.097		Set Trigger
2	4.218	0.060	0.034	0.038	0.097		Set Trigger
3	4.173	0.061	0.034	0.038	0.098		Set Trigger
4	4.231	0.060	0.035	0.039	0.096		Set Trigger
5	4.218	0.060	0.034	0.038	0.095		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



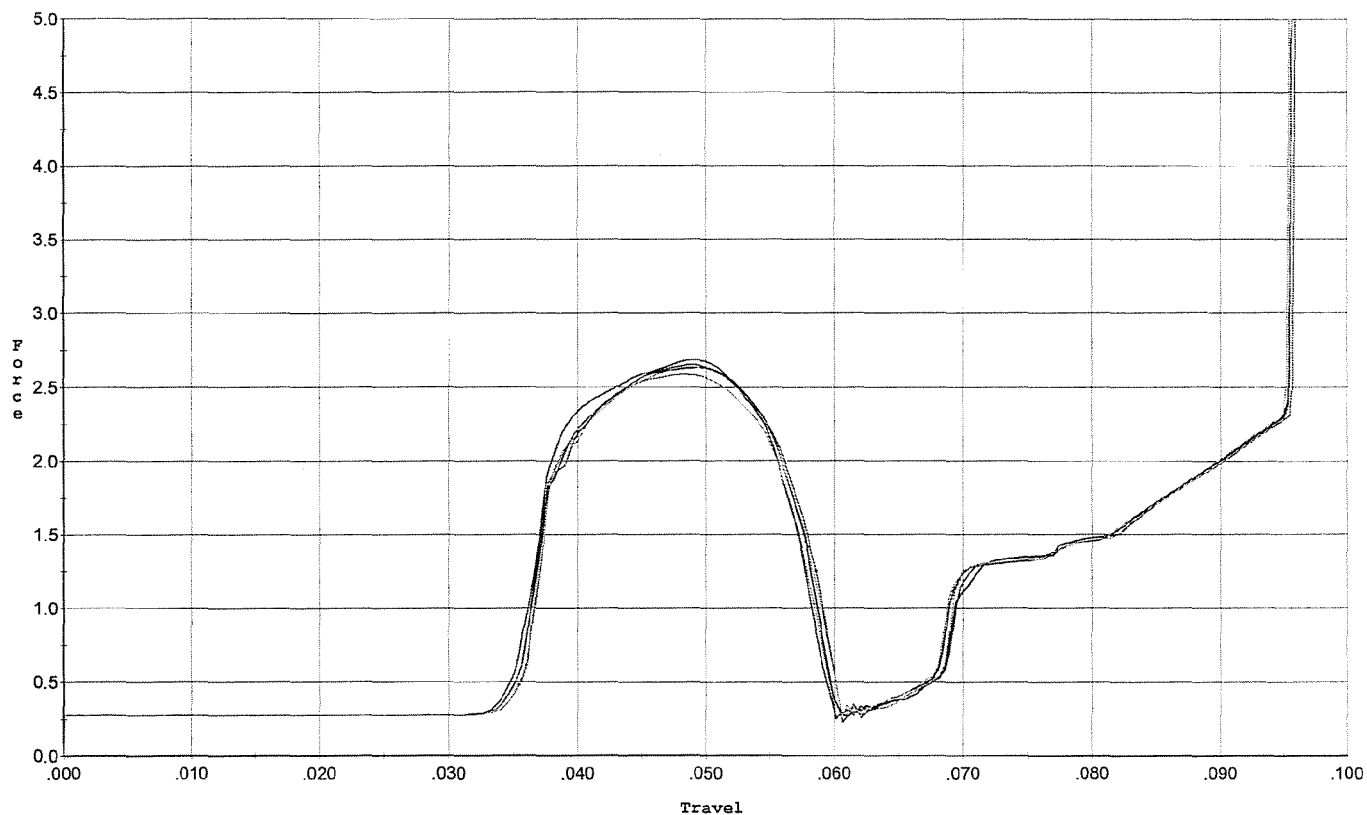
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.060	0.034	0.038	0.097		Set Trigger
2	4.241	0.060	0.033	0.038	0.099		Set Trigger
3	4.200	0.059	0.033	0.038	0.096		Set Trigger
4	4.196	0.059	0.033	0.038	0.096		Set Trigger
5	4.243	0.060	0.034	0.038	0.098		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



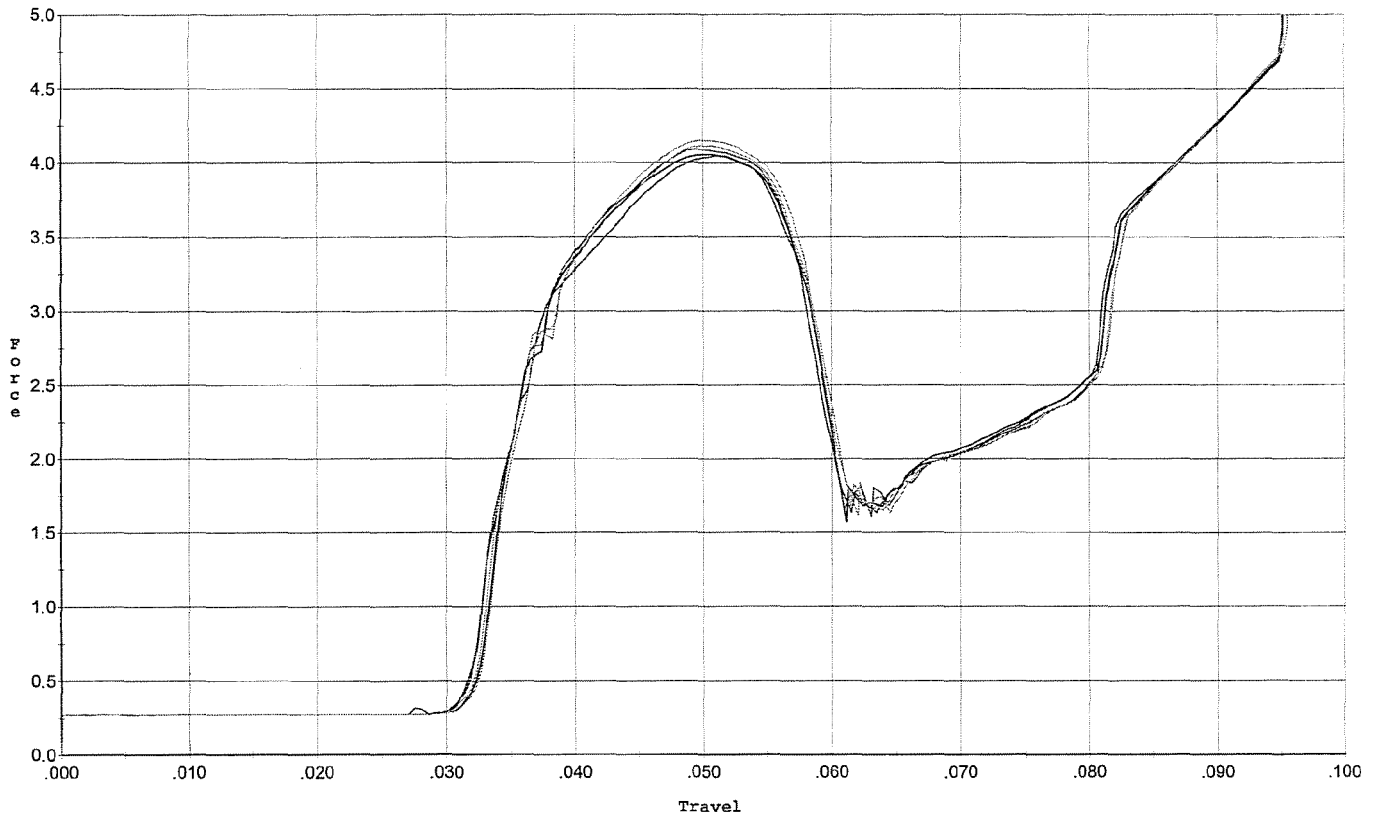
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.683	0.057	0.034	0.042	0.060		Set Trigger
2	2.631	0.058	0.035	0.041	0.060		Set Trigger
3	2.649	0.059	0.035	0.041	0.061		Set Trigger
4	2.633	0.059	0.036	0.041	0.060		Set Trigger
5	2.585	0.058	0.035	0.041	0.059		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.057	0.031	0.037	0.094		Set Trigger
2	4.055	0.058	0.032	0.037	0.097		Set Trigger
3	4.087	0.058	0.032	0.037	0.098		Set Trigger
4	4.112	0.058	0.032	0.038	0.097		Set Trigger
5	4.147	0.060	0.032	0.037	0.100		Set Trigger

Avg 4.08