

56774449

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

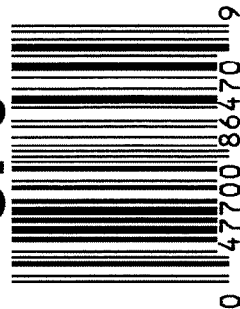
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774449

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 677 4449

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	AUG 03 2008	8-4-01	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/M	8/5	B/M
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/13	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	B/M
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

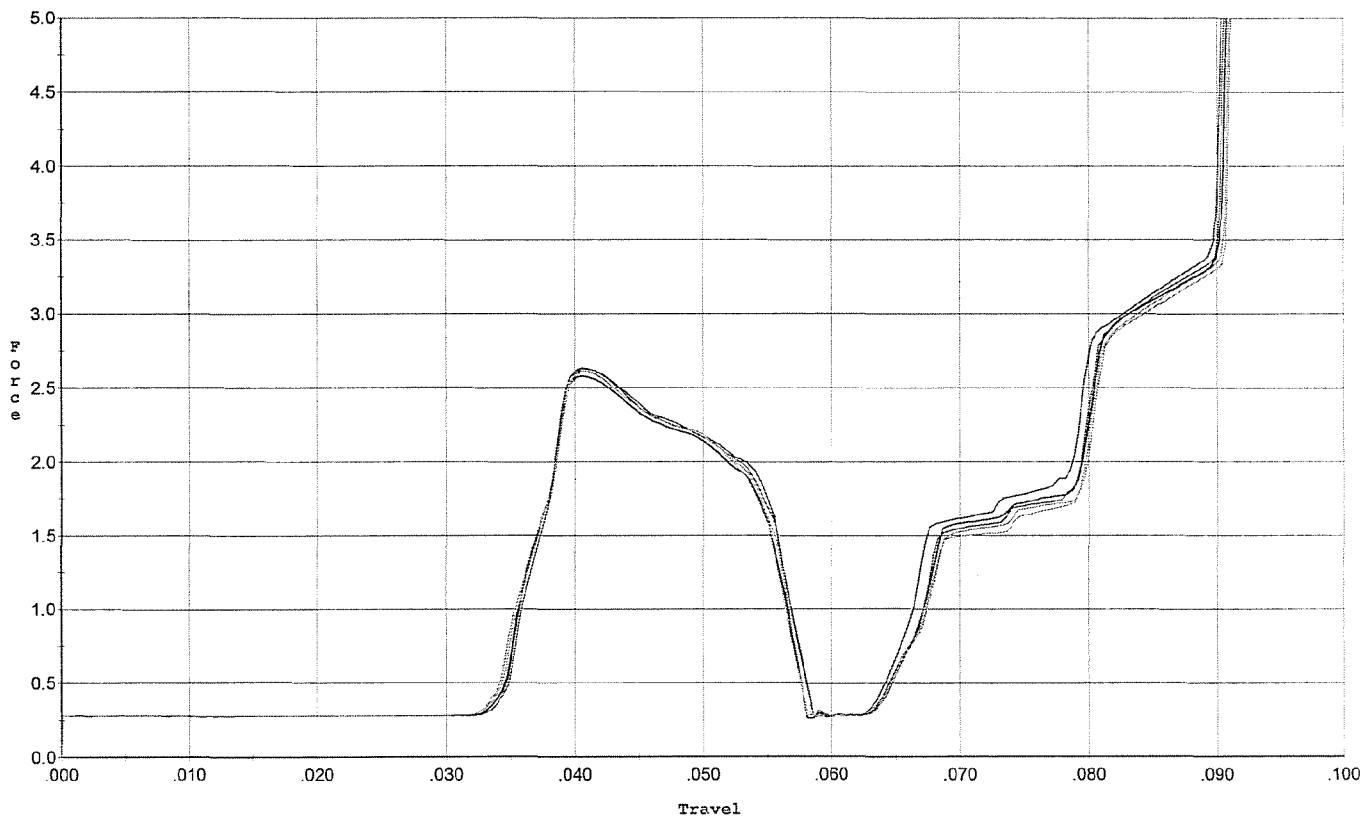
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-17-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	9-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	9-17-08	TL
	J) ASSEMBLE STOCK		8-22-08	RSN
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	FM
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>247</u> <u>251</u> <u>251</u> <u>244</u> <u>242</u>	9-9-08	Per
	C) FUNCTION		9-17-08	TL
690	PACK		10/15/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



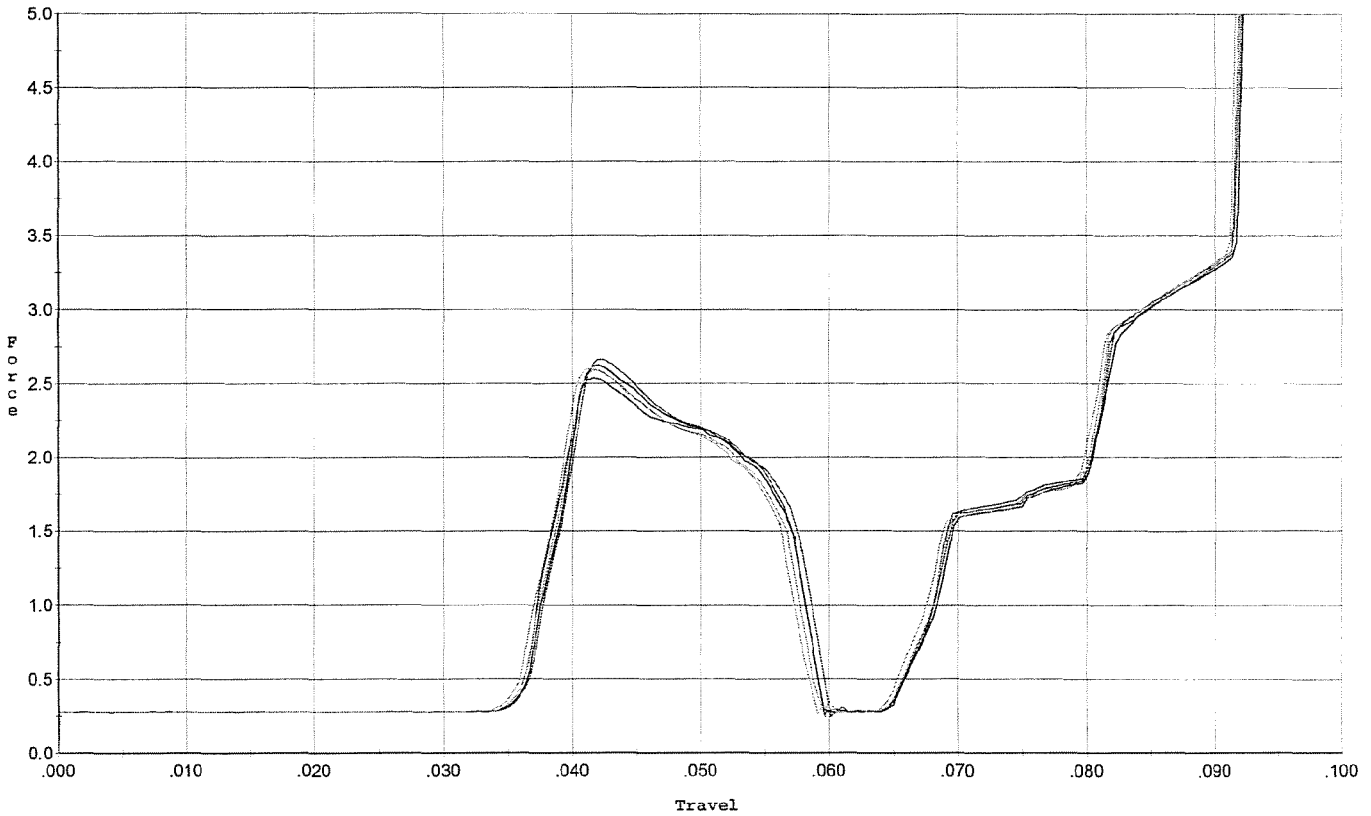
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.056	0.035	0.039	0.054		Set Trigger
2	2.582	0.056	0.034	0.039	0.053		Set Trigger
3	2.626	0.056	0.034	0.039	0.053		Set Trigger
4	2.615	0.057	0.034	0.039	0.054		Set Trigger
5	2.614	0.056	0.033	0.039	0.054		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



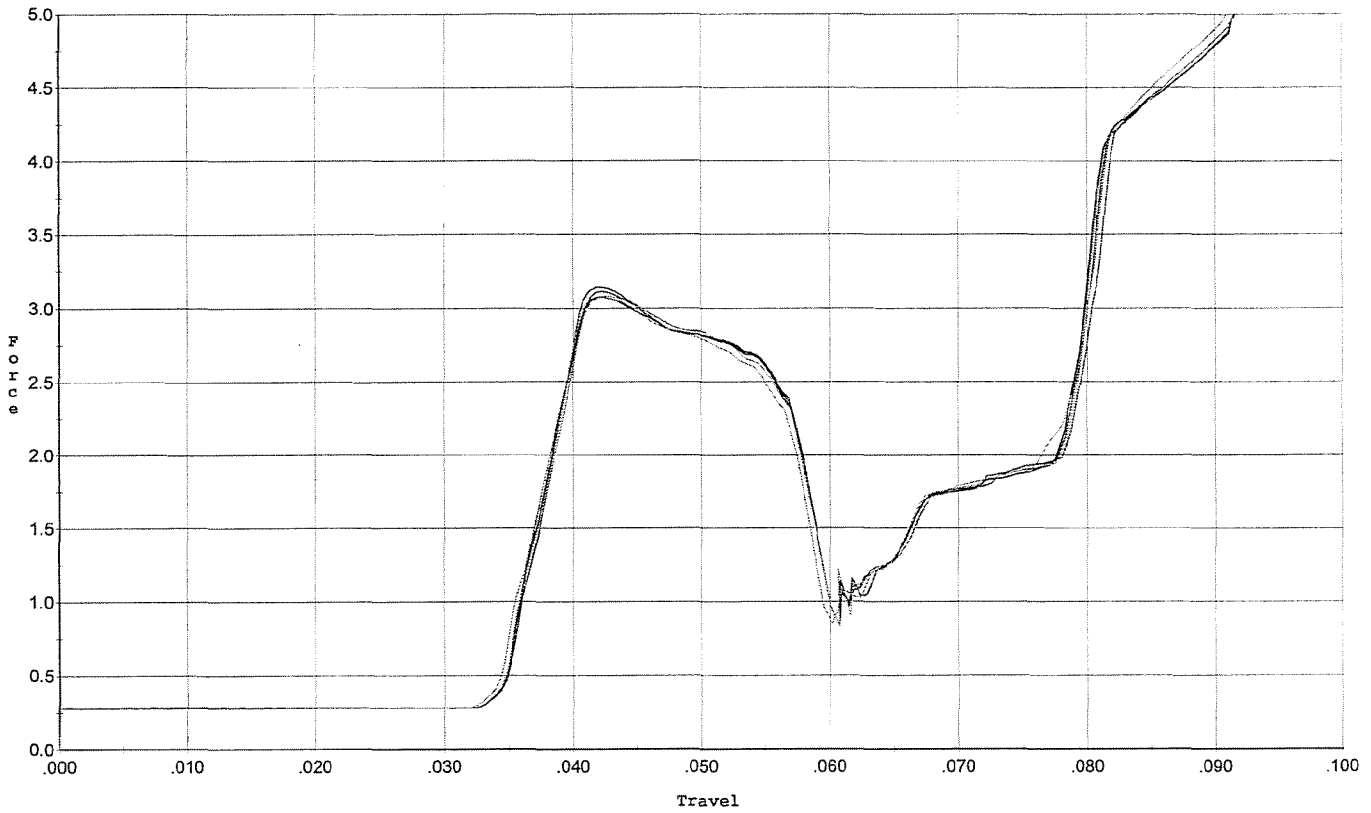
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.057	0.036	0.039	0.053		Set Trigger
2	2.624	0.057	0.036	0.040	0.053		Set Trigger
3	2.661	0.058	0.037	0.039	0.054		Set Trigger
4	2.602	0.056	0.036	0.040	0.052		Set Trigger
5	2.592	0.057	0.036	0.040	0.052		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



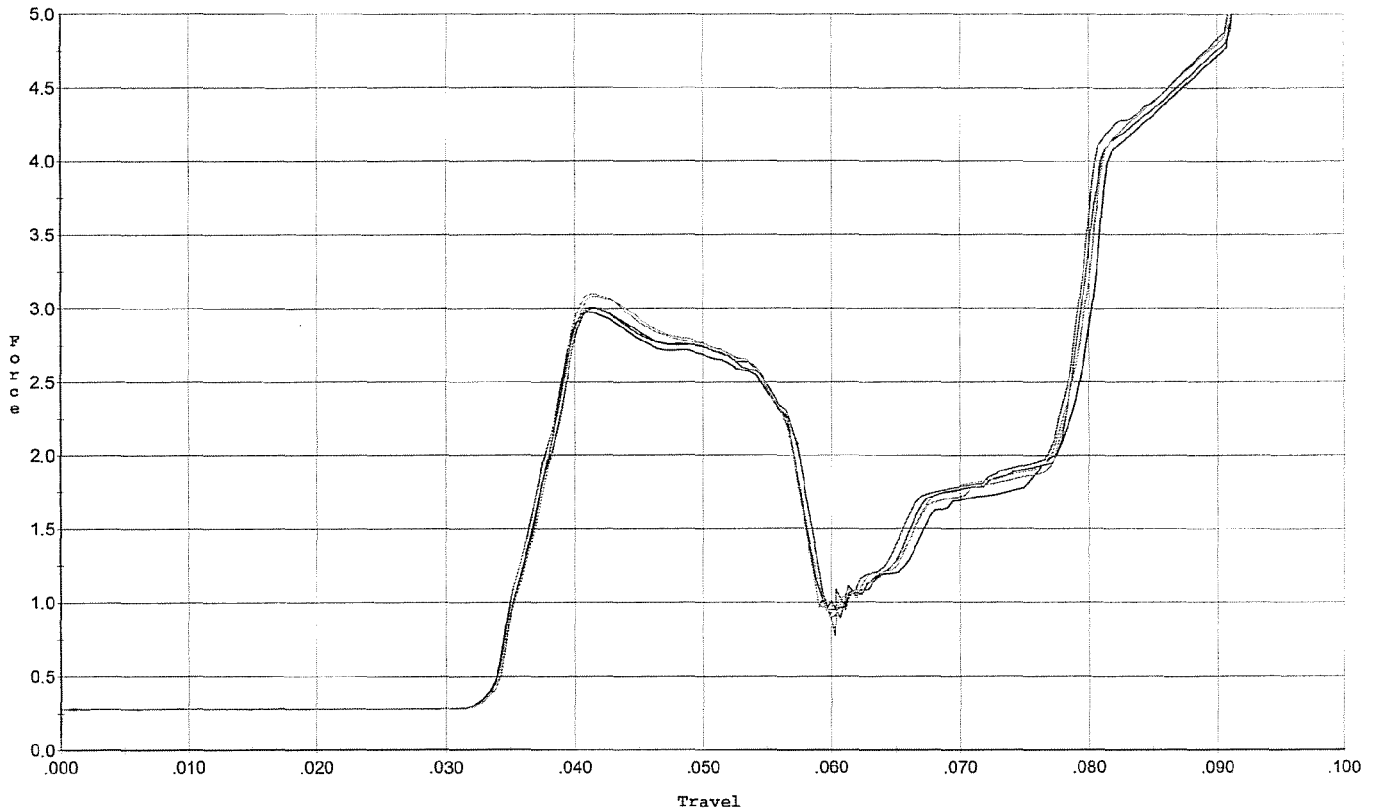
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.058	0.035	0.037	0.069		Set Trigger
2	3.074	0.058	0.035	0.037	0.069		Set Trigger
3	3.115	0.058	0.035	0.038	0.068		Set Trigger
4	3.082	0.058	0.035	0.038	0.068		Set Trigger
5	3.077	0.057	0.034	0.038	0.067		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



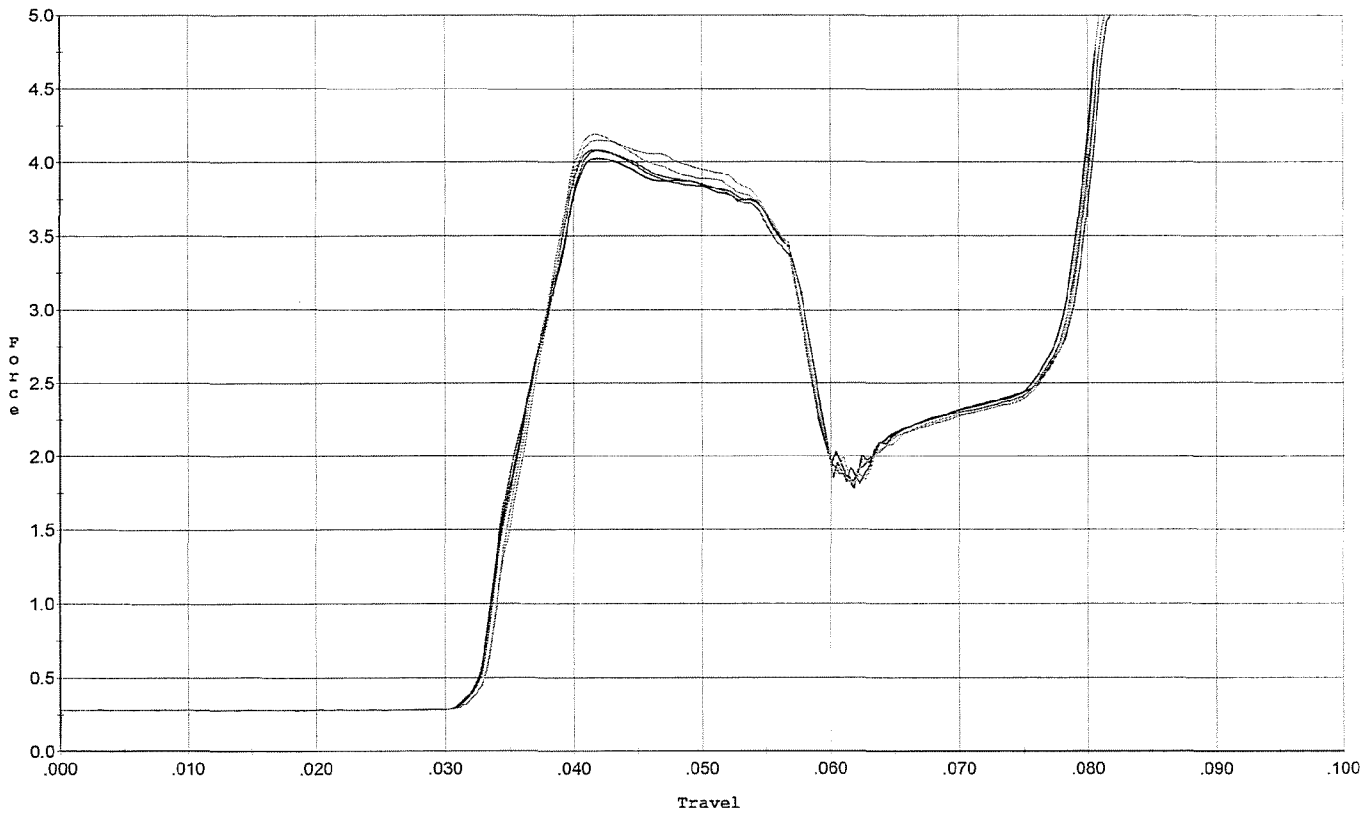
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.003	0.057	0.034	0.038	0.067		Set Trigger
2	2.976	0.057	0.034	0.038	0.065		Set Trigger
3	3.007	0.057	0.034	0.038	0.066		Set Trigger
4	3.082	0.057	0.034	0.038	0.066		Set Trigger
5	3.099	0.057	0.034	0.038	0.067		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



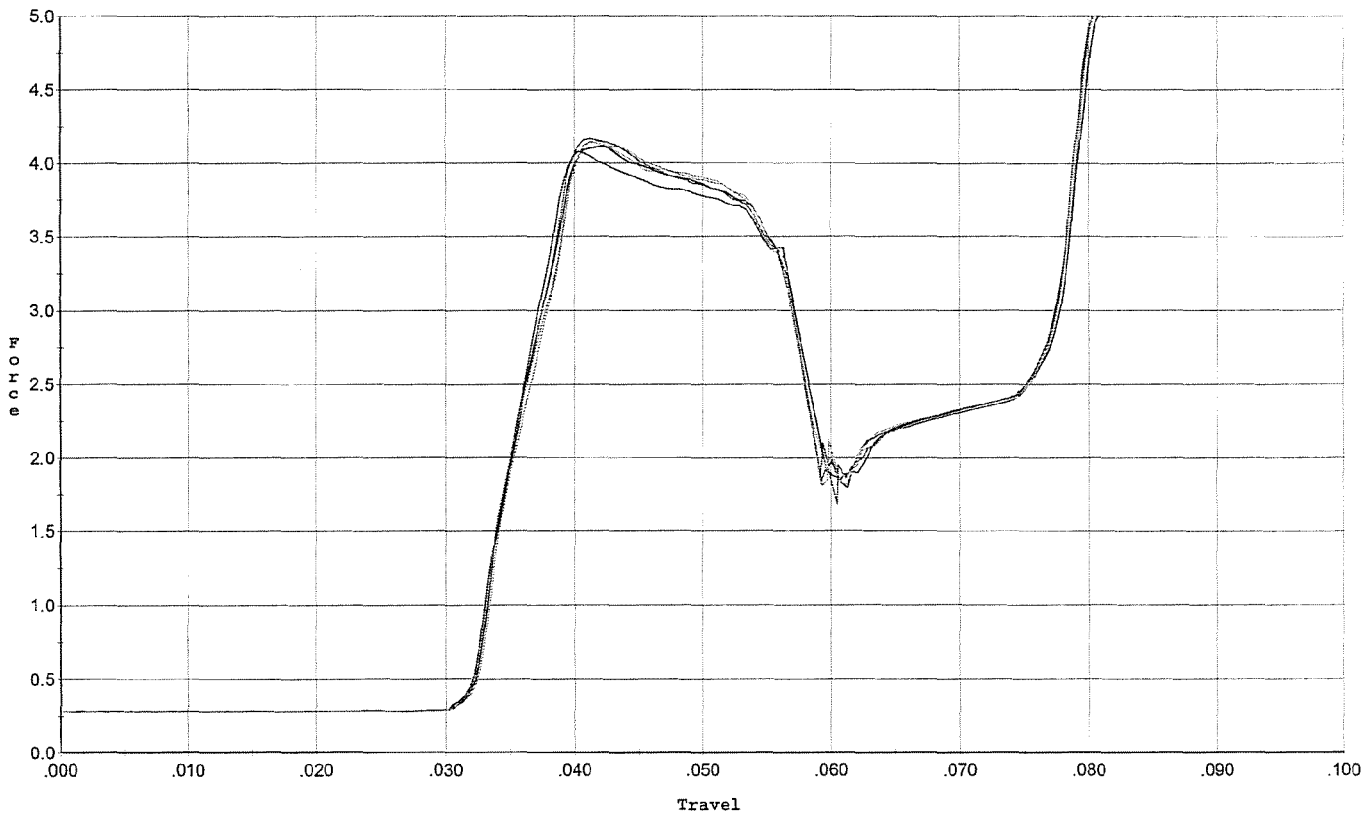
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.058	0.032	0.035	0.095		Set Trigger
2	4.024	0.057	0.032	0.035	0.092		Set Trigger
3	4.082	0.057	0.033	0.036	0.092		Set Trigger
4	4.190	0.058	0.033	0.035	0.096		Set Trigger
5	4.150	0.057	0.033	0.036	0.093		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



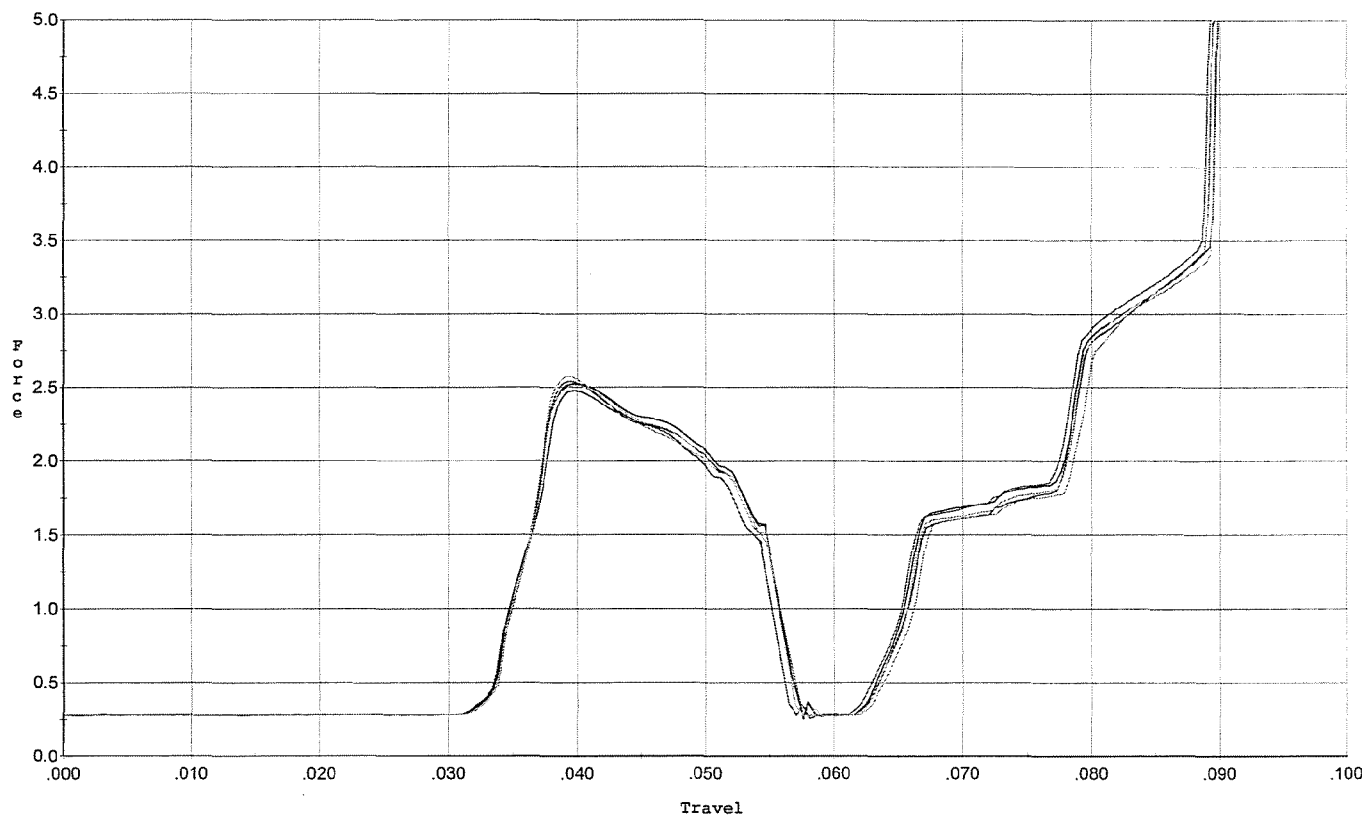
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.057	0.032	0.035	0.093		Set Trigger
2	4.115	0.056	0.032	0.035	0.092		Set Trigger
3	4.166	0.057	0.032	0.035	0.093		Set Trigger
4	4.139	0.056	0.032	0.035	0.092		Set Trigger
5	4.149	0.057	0.032	0.035	0.093		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



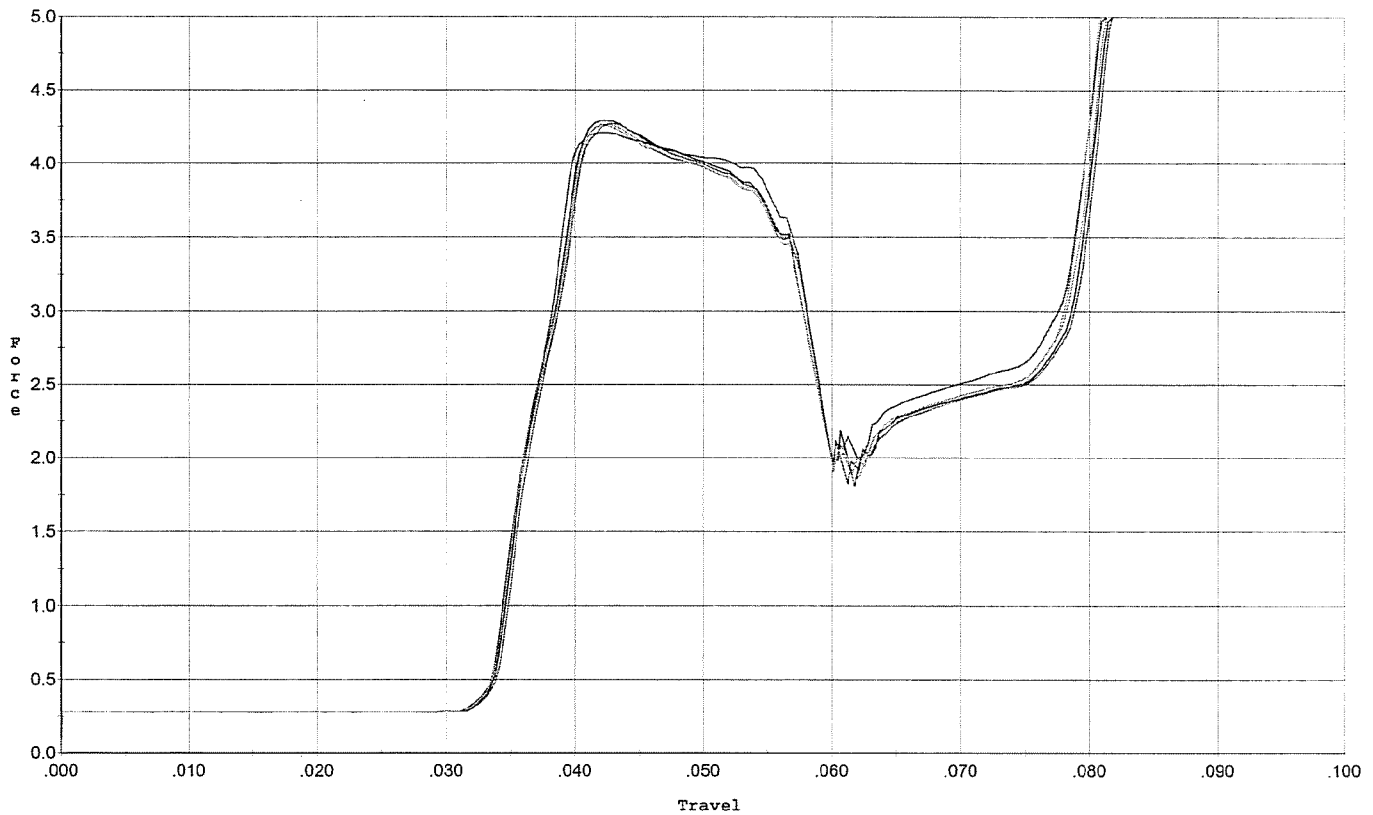
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.055	0.033	0.039	0.051		Set Trigger
2	2.524	0.055	0.034	0.039	0.052		Set Trigger
3	2.539	0.054	0.034	0.039	0.051		Set Trigger
4	2.577	0.055	0.034	0.038	0.052		Set Trigger
5	2.513	0.055	0.034	0.039	0.052		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.208	0.057	0.034	0.035	0.095		Set Trigger
2	4.290	0.057	0.034	0.036	0.092		Set Trigger
3	4.269	0.057	0.034	0.036	0.093		Set Trigger
4	4.256	0.057	0.033	0.036	0.092		Set Trigger
5	4.266	0.058	0.033	0.035	0.095		Set Trigger

AVG 4.25