

G6774450

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

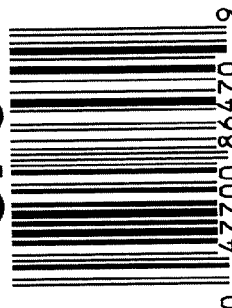
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774450

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774450

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	JUL 05 2008	8-02-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BTH	8/5	BTH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	SPD
542	APPLY COATINGS (BARREL ACTION)		8/13	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	BTH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

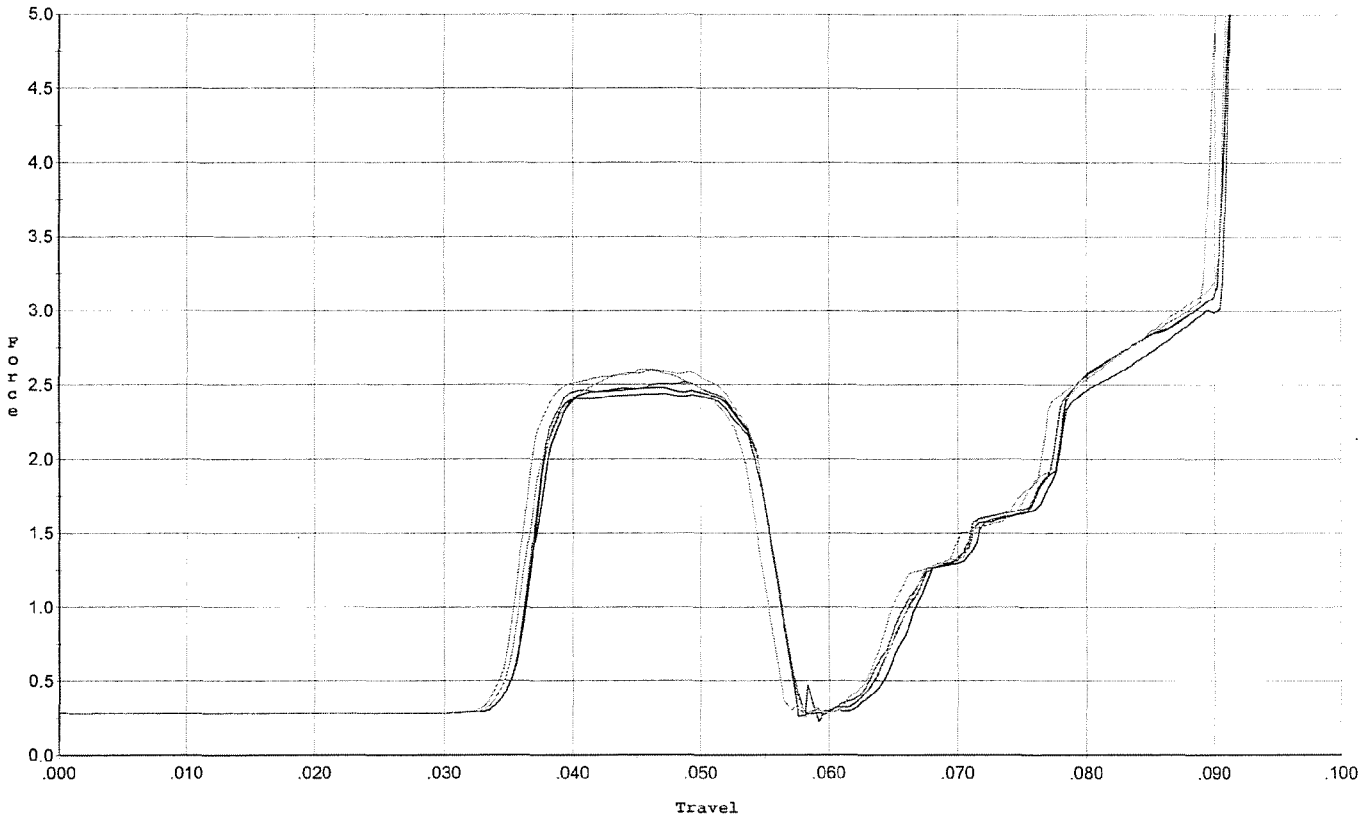
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>35</u> <u>3</u>	9-17-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	9-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	9-17-08	TL
	J) ASSEMBLE STOCK		8-20-08	PSN
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	FLU
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.44</u> <u>2.51</u> <u>2.43</u> <u>2.45</u>	9-9-08	PSN
	C) FUNCTION		9-17-08	TL
690	PACK		10/15/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



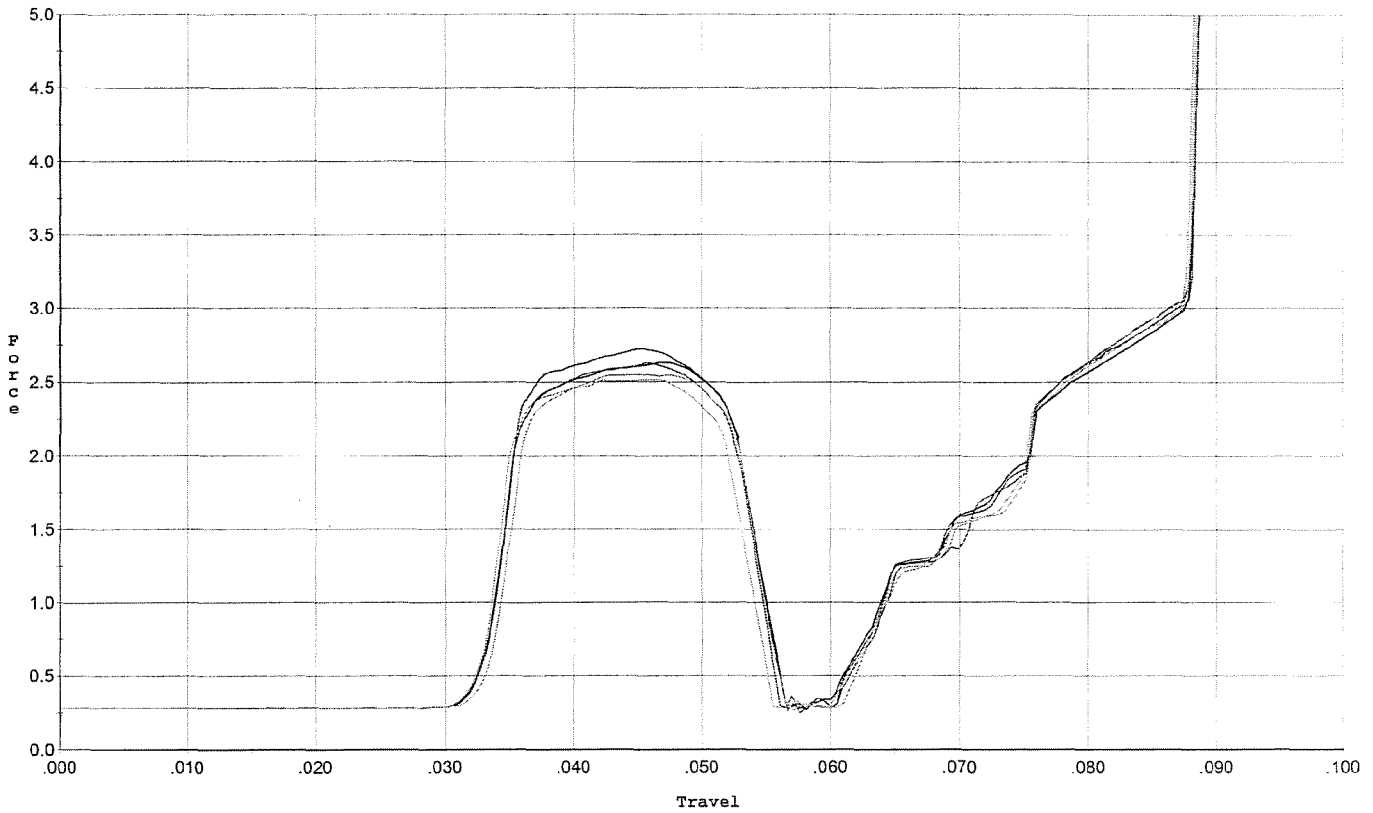
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.055	0.035	0.040	0.053		Set Trigger
2	2.479	0.054	0.035	0.040	0.053		Set Trigger
3	2.519	0.054	0.035	0.040	0.054		Set Trigger
4	2.600	0.054	0.034	0.039	0.055		Set Trigger
5	2.596	0.053	0.034	0.040	0.054		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



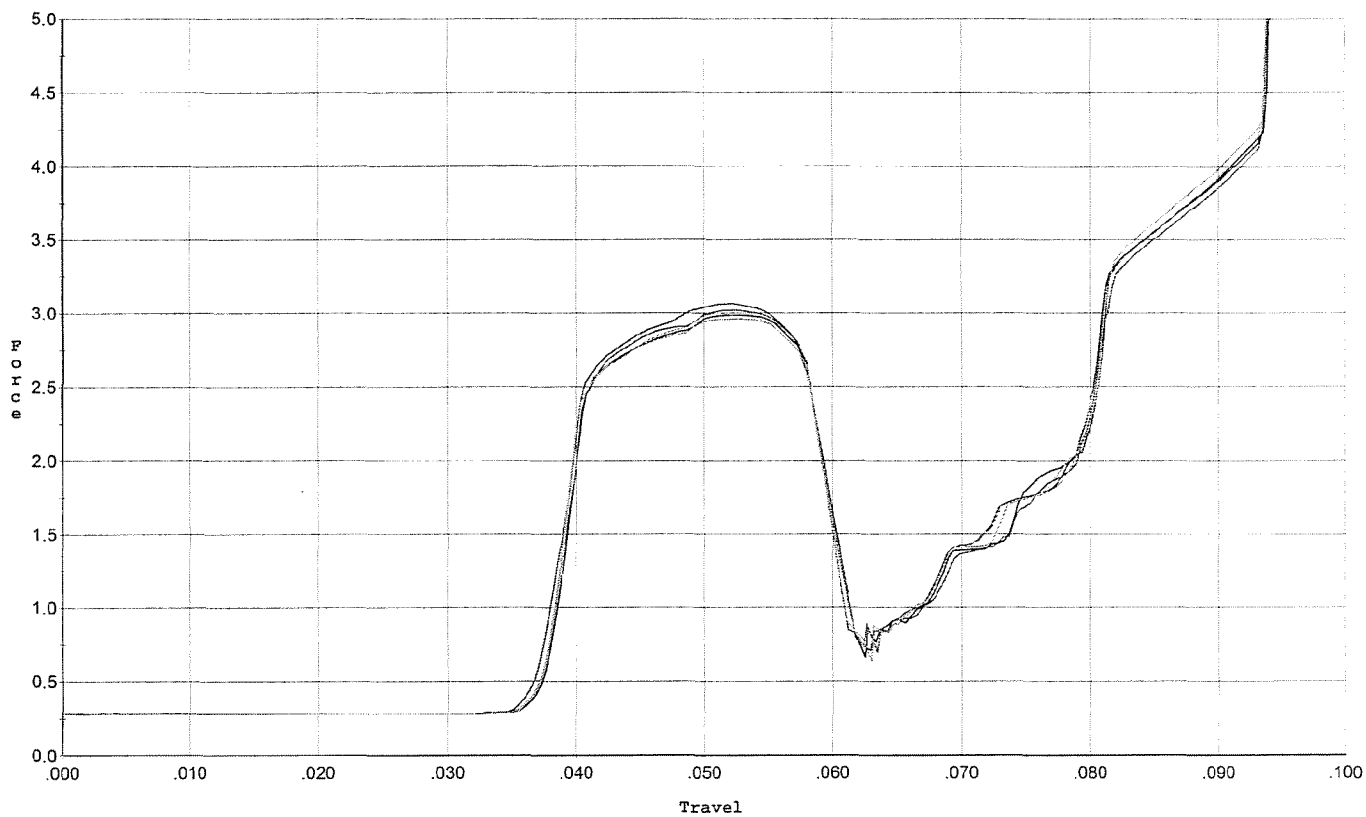
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.726	0.053	0.032	0.039	0.058		Set Trigger
2	2.632	0.053	0.032	0.039	0.057		Set Trigger
3	2.630	0.053	0.032	0.039	0.057		Set Trigger
4	2.518	0.054	0.032	0.039	0.055		Set Trigger
5	2.551	0.053	0.033	0.038	0.055		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



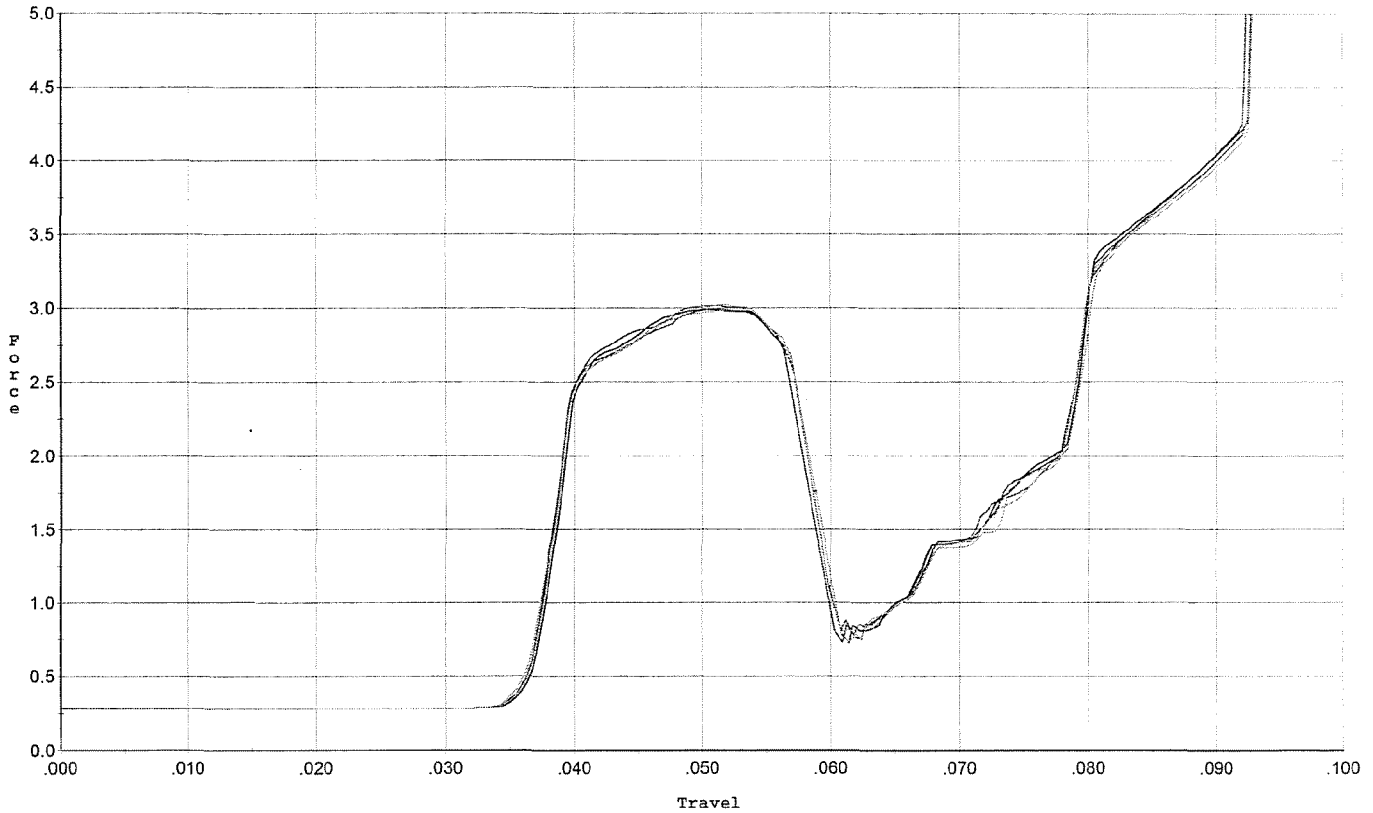
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.058	0.036	0.039	0.068		Set Trigger
2	2.988	0.058	0.037	0.039	0.066		Set Trigger
3	3.020	0.058	0.037	0.039	0.066		Set Trigger
4	3.002	0.058	0.037	0.039	0.066		Set Trigger
5	2.959	0.058	0.037	0.039	0.066		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



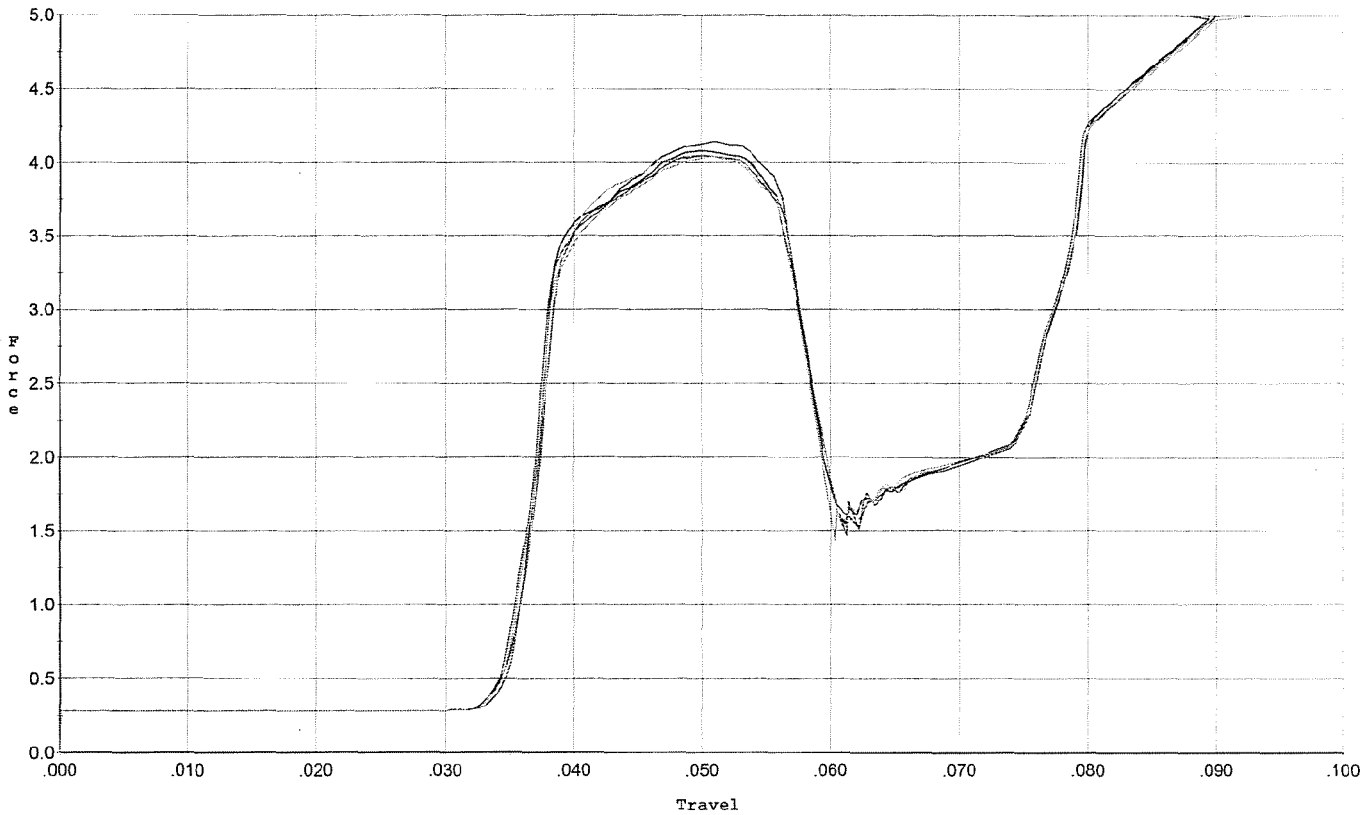
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.017	0.056	0.036	0.039	0.064		Set Trigger
2	2.988	0.059	0.036	0.039	0.067		Set Trigger
3	2.991	0.057	0.036	0.039	0.065		Set Trigger
4	2.993	0.059	0.036	0.039	0.068		Set Trigger
5	3.022	0.057	0.036	0.039	0.066		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



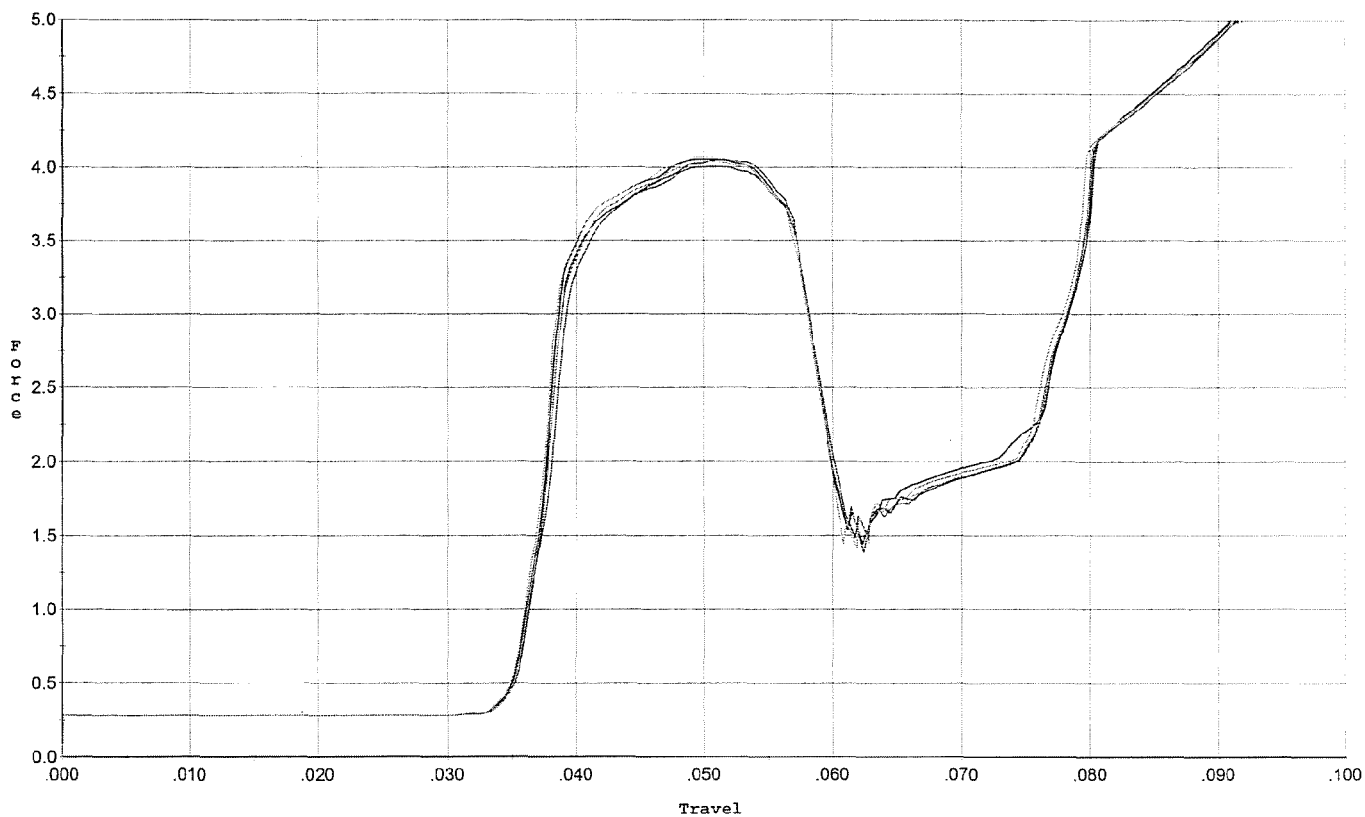
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.056	0.034	0.037	0.088		Set Trigger
2	4.082	0.057	0.035	0.037	0.088		Set Trigger
3	4.046	0.057	0.034	0.037	0.089		Set Trigger
4	4.042	0.056	0.035	0.037	0.087		Set Trigger
5	4.053	0.057	0.034	0.037	0.089		Set Trigger

AVG 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



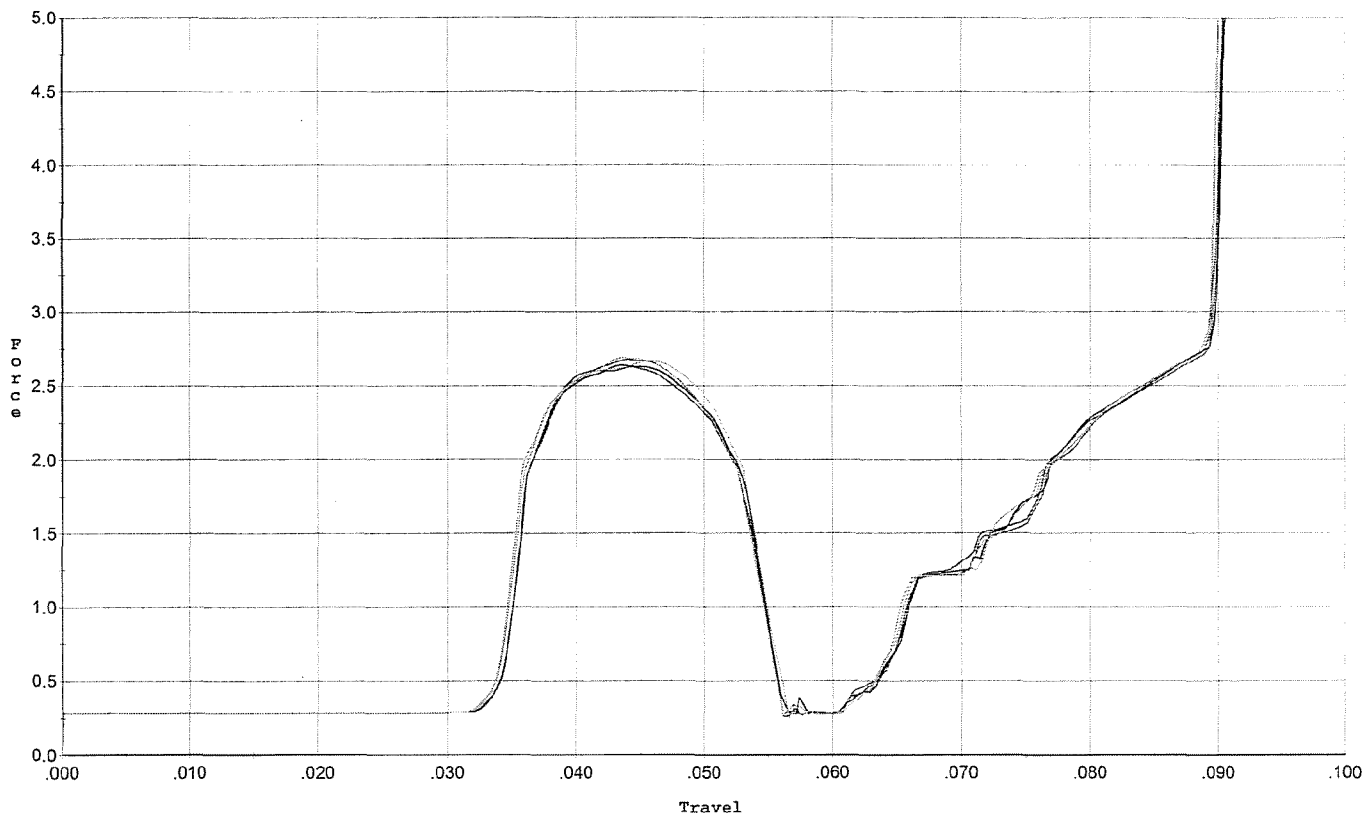
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.057	0.035	0.037	0.088		Set Trigger
2	4.055	0.057	0.035	0.037	0.089		Set Trigger
3	4.005	0.057	0.035	0.037	0.087		Set Trigger
4	4.069	0.057	0.035	0.037	0.090		Set Trigger
5	4.041	0.057	0.035	0.037	0.088		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



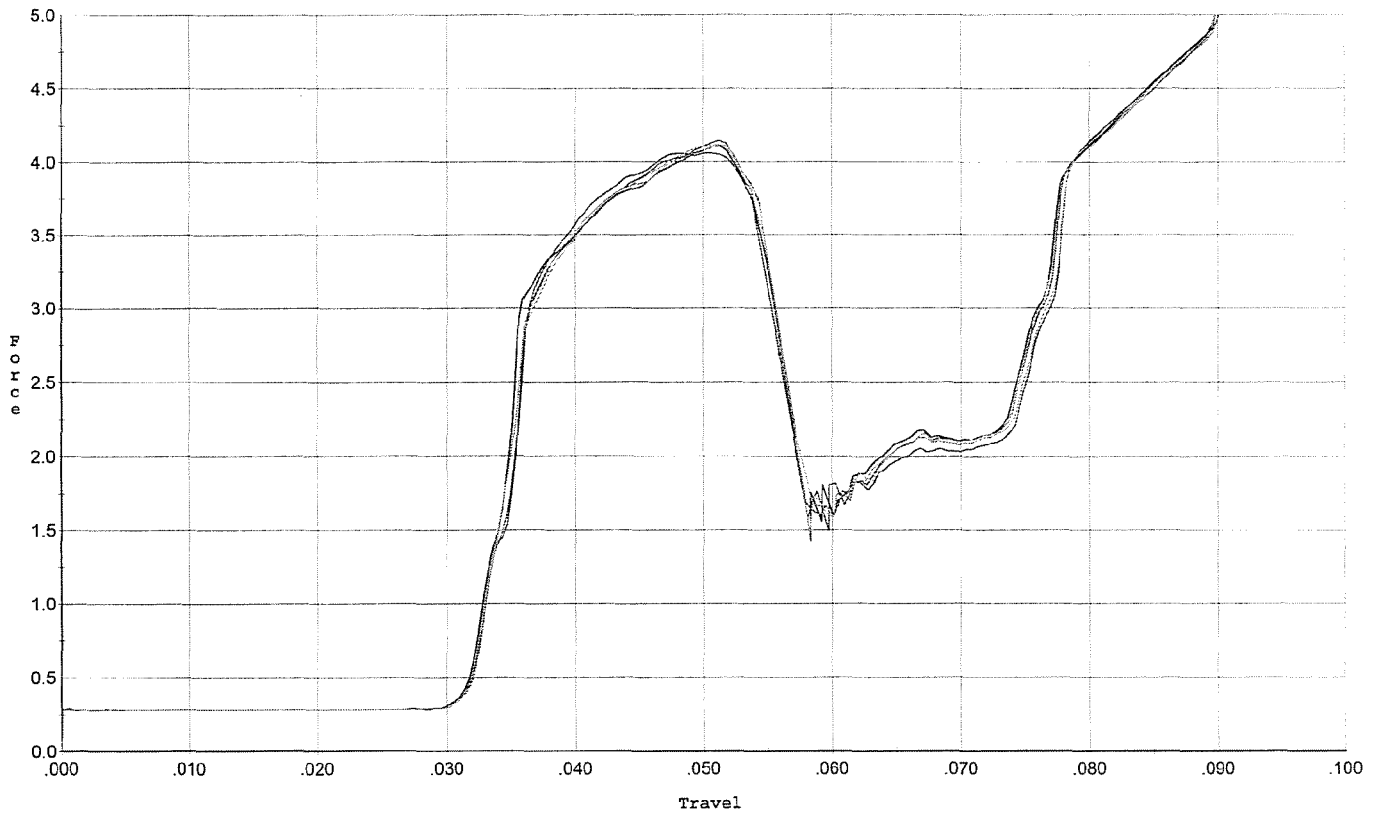
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.054	0.034	0.040	0.054		Set Trigger
2	2.640	0.053	0.034	0.041	0.053		Set Trigger
3	2.677	0.054	0.034	0.040	0.054		Set Trigger
4	2.666	0.053	0.033	0.040	0.055		Set Trigger
5	2.688	0.054	0.034	0.040	0.055		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.056	0.032	0.036	0.089		Set Trigger
2	4.108	0.055	0.032	0.035	0.088		Set Trigger
3	4.146	0.054	0.032	0.036	0.087		Set Trigger
4	4.115	0.054	0.032	0.036	0.086		Set Trigger
5	4.118	0.055	0.032	0.036	0.087		Set Trigger

Avg 4.11