

G677 4454

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



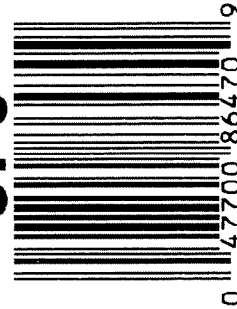
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6774454**

**UPC**



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774454

| OP #            | OPERATION NAME                                                                                                                         | READINGS                  | DATE    | INITIAL    |
|-----------------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------|---------|------------|
| 420             | ASSEMBLE ACTION                                                                                                                        |                           | 7-31-08 | S.P.D.     |
| 430             | ASSEMBLE TO STOCK                                                                                                                      |                           | 7-31-08 | SP         |
| 440             | PROOF                                                                                                                                  |                           | 7-31-08 | S.P.D.     |
| 460             | CHECK HEADSPACE                                                                                                                        |                           | 7-31-08 | S.P.D.     |
| 470             | DIS-ASSEMBLE ACTION                                                                                                                    |                           | 7-31-08 | S.P.D.     |
| 472             | SERIALIZE BOLT HANDLE                                                                                                                  |                           | 8-1-08  | S.P.D.     |
| 475             | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | MAGNA-FLUX<br>AUG 05 2008 | 8-6-08  | SP         |
| 480             | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR <i>RT</i>        | 8/6     | RT         |
| 490             | MAGNAFLUX BOLT                                                                                                                         |                           |         |            |
| 500             | ROLLMARK CALIBER                                                                                                                       |                           | 8/6/08  | RT         |
| 520             | GOFF BLAST BBL / REC                                                                                                                   |                           | 8/7/08  | <i>Amf</i> |
| 542             | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                           | 8/6     |            |
| 545             | (BOLT)                                                                                                                                 |                           |         |            |
| 560             | RE-ASSEMBLE ACTION                                                                                                                     |                           |         |            |
|                 | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                           | 8-18-08 | SP         |
|                 | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                           | 8-18-08 | SP         |
|                 | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                           | 8-18-08 | SP         |
|                 | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                           | 8-23-08 | S.P.D.     |
|                 | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                           |         |            |
| F004 REV 5/2006 |                                                                                                                                        |                           |         |            |

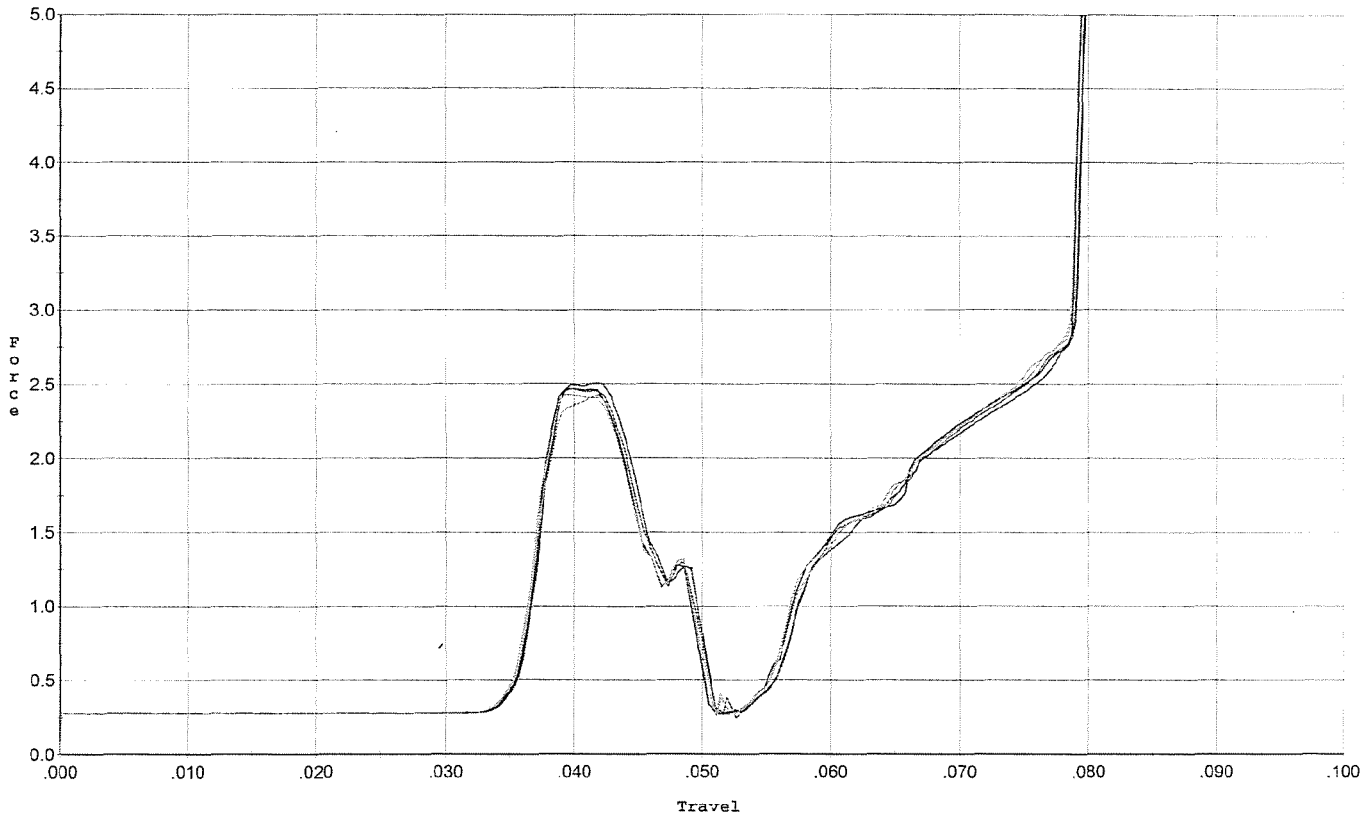
| OP #         | OPERATION NAME                                                           | READINGS                                                              | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-----------------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>2</u> <u>2</u> <u>2</u>                                            | 9-15-08 | TL      |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3</u> <u>3</u> <u>3</u>                                            | 9-15-08 | TL      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                                       |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.023</u> <u>.023</u>                                   | 9-15-08 | TL      |
|              | J) ASSEMBLE STOCK                                                        |                                                                       | 8-23-08 | J.P.R.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                                       | 9-15-08 | TL      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                                       |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                                       |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                                       |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                                  | 8-25-08 | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                                            |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                            |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                            |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                            | 8/25/08 | J       |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                                       | 8-25-08 | TL      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                                       | 9-15-08 | TL      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | B.S.H.<br><u>2.50</u> <u>2.51</u> <u>2.63</u> <u>2.47</u> <u>2.53</u> | 9-3-08  | B.S.H.  |
|              | C) FUNCTION                                                              |                                                                       | 9-15-08 | TL      |
| 690          | PACK                                                                     |                                                                       | 9/19/08 | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



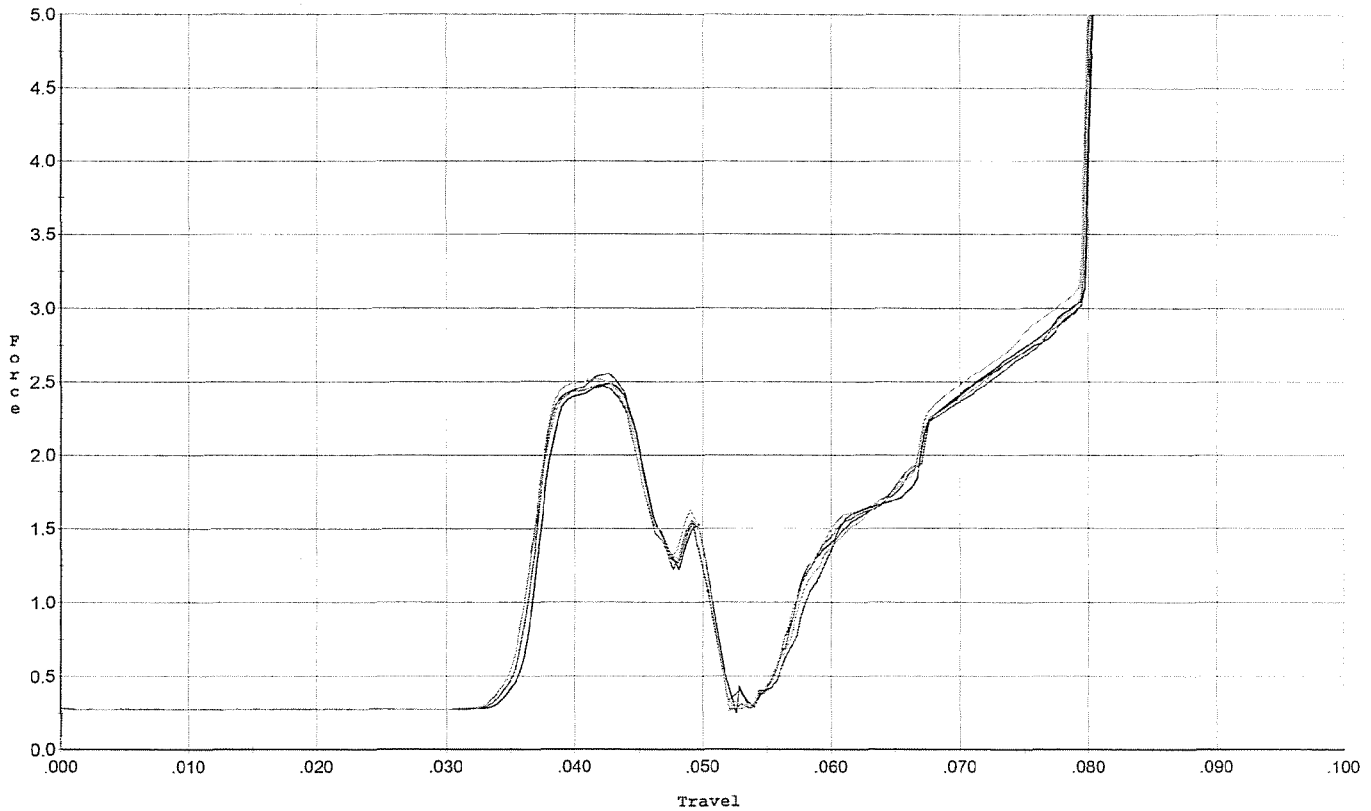
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.507      | 0.049             | 0.035           | 0.037      | 0.035             |           | Set Trigger |
| 2 | 2.468      | 0.049             | 0.035           | 0.037      | 0.034             |           | Set Trigger |
| 3 | 2.468      | 0.050             | 0.035           | 0.037      | 0.035             |           | Set Trigger |
| 4 | 2.428      | 0.049             | 0.035           | 0.037      | 0.034             |           | Set Trigger |
| 5 | 2.428      | 0.048             | 0.035           | 0.037      | 0.033             |           | Set Trigger |

Avg 2.46

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



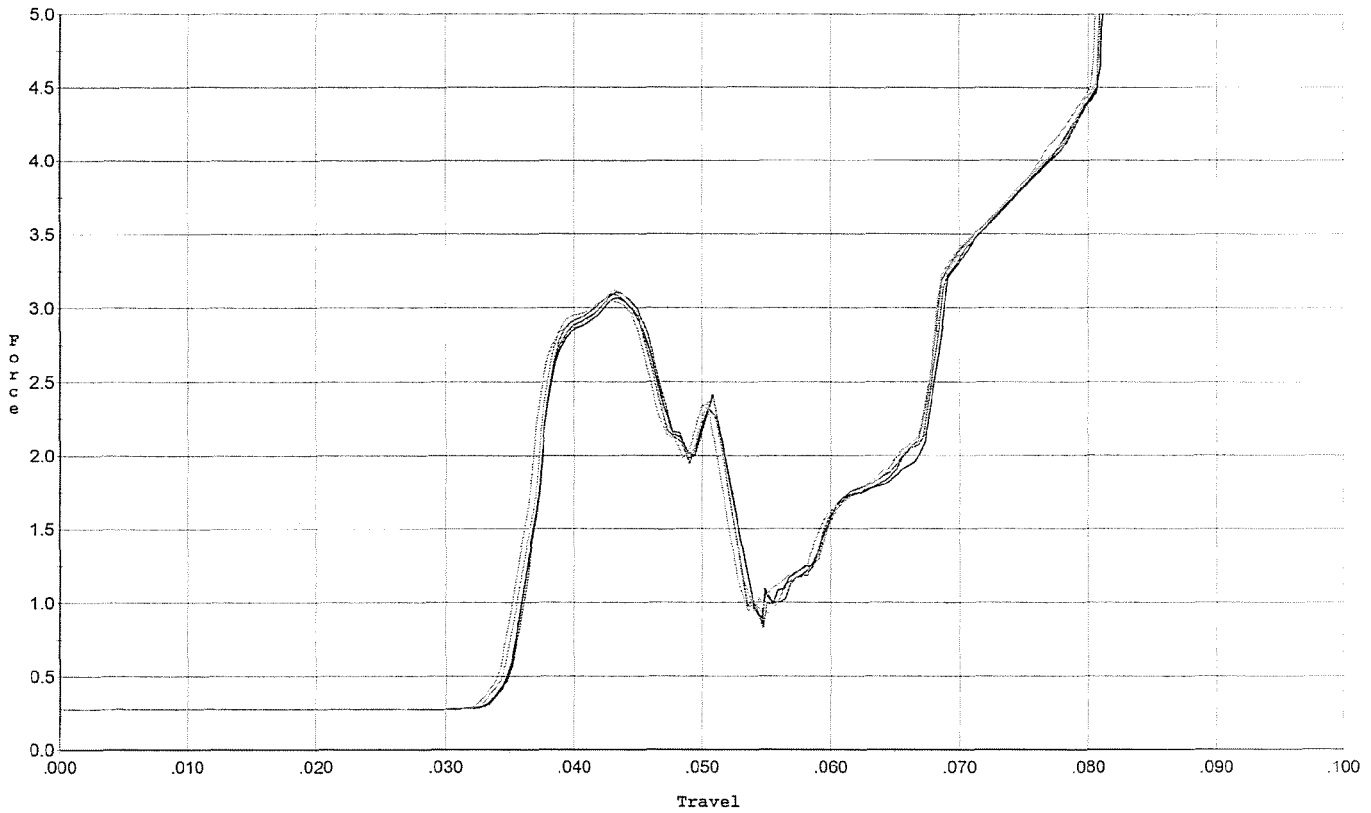
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.555      | 0.050             | 0.035           | 0.036      | 0.038             |           | Set Trigger |
| 2 | 2.491      | 0.050             | 0.036           | 0.037      | 0.037             |           | Set Trigger |
| 3 | 2.471      | 0.050             | 0.035           | 0.036      | 0.038             |           | Set Trigger |
| 4 | 2.518      | 0.050             | 0.035           | 0.036      | 0.038             |           | Set Trigger |
| 5 | 2.492      | 0.050             | 0.035           | 0.036      | 0.038             |           | Set Trigger |

Avg 2.50

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



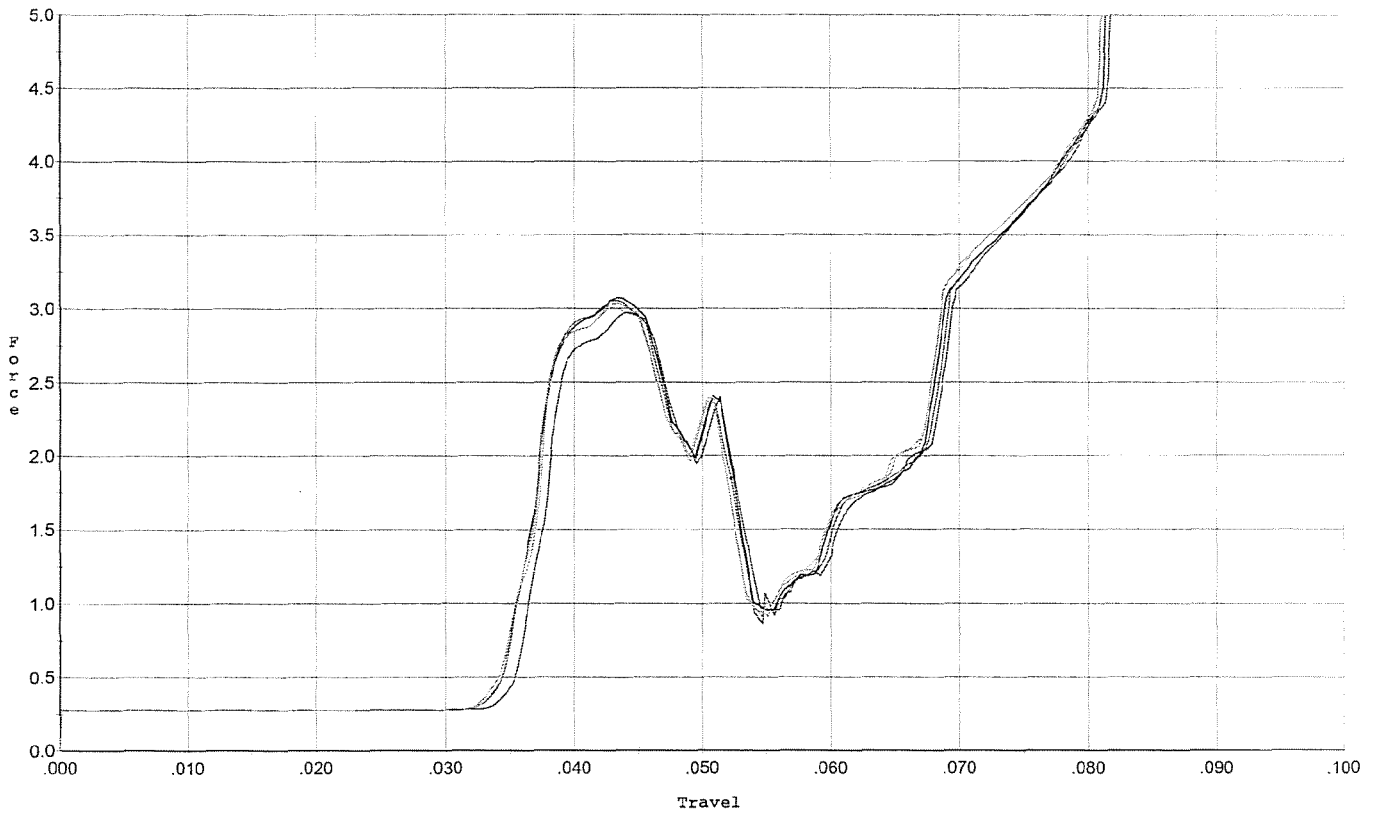
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.106      | 0.052             | 0.035           | 0.035      | 0.052             |           | Set Trigger |
| 2 | 3.069      | 0.051             | 0.035           | 0.035      | 0.049             |           | Set Trigger |
| 3 | 3.094      | 0.051             | 0.035           | 0.035      | 0.049             |           | Set Trigger |
| 4 | 3.119      | 0.051             | 0.034           | 0.035      | 0.051             |           | Set Trigger |
| 5 | 3.050      | 0.050             | 0.034           | 0.035      | 0.050             |           | Set Trigger |

Avg 3.08

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.972      | 0.051             | 0.035           | 0.036      | 0.049             |           | Set Trigger |
| 2 | 3.072      | 0.051             | 0.034           | 0.035      | 0.052             |           | Set Trigger |
| 3 | 3.054      | 0.052             | 0.034           | 0.035      | 0.052             |           | Set Trigger |
| 4 | 3.008      | 0.051             | 0.034           | 0.035      | 0.050             |           | Set Trigger |
| 5 | 3.035      | 0.051             | 0.034           | 0.035      | 0.050             |           | Set Trigger |

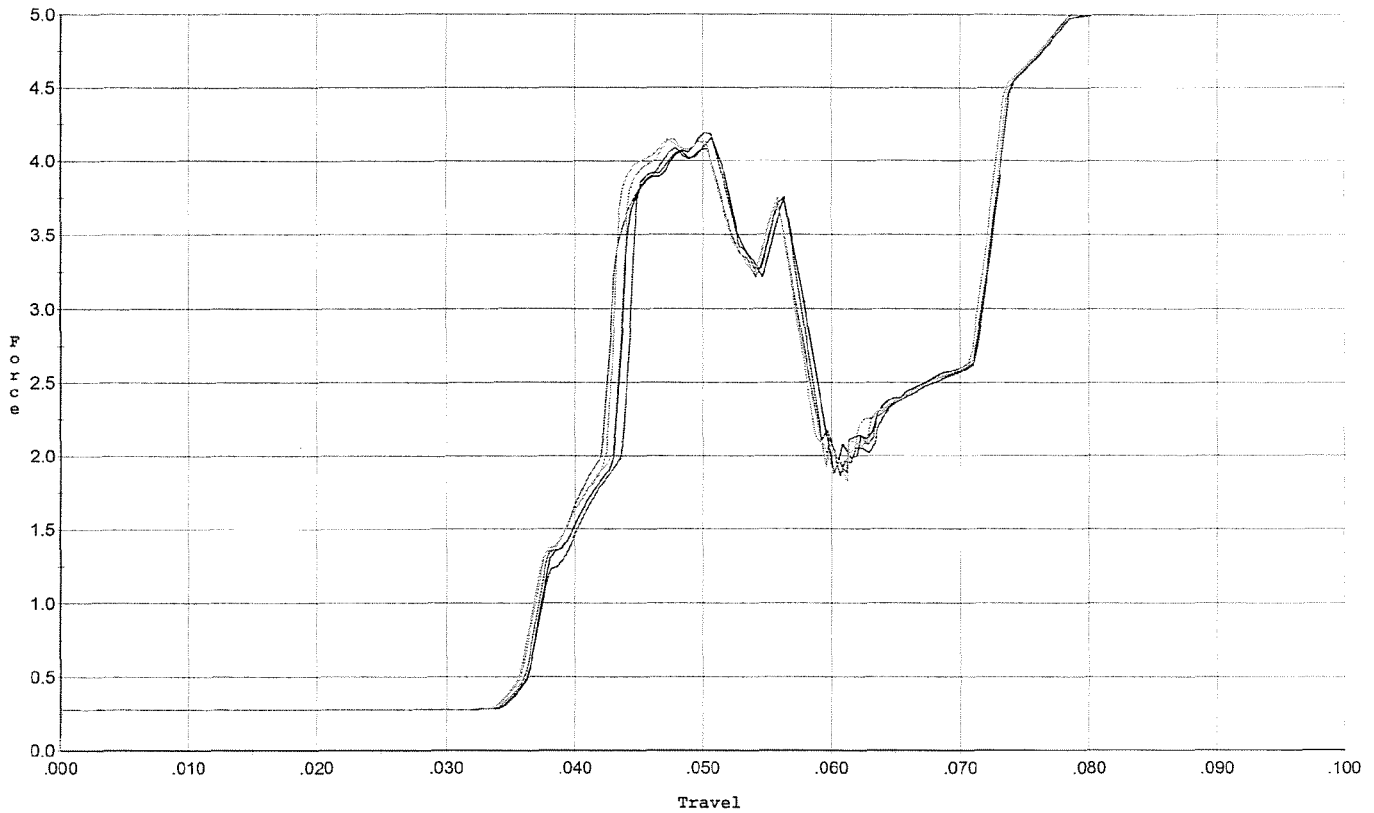
Avg 3.02



# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



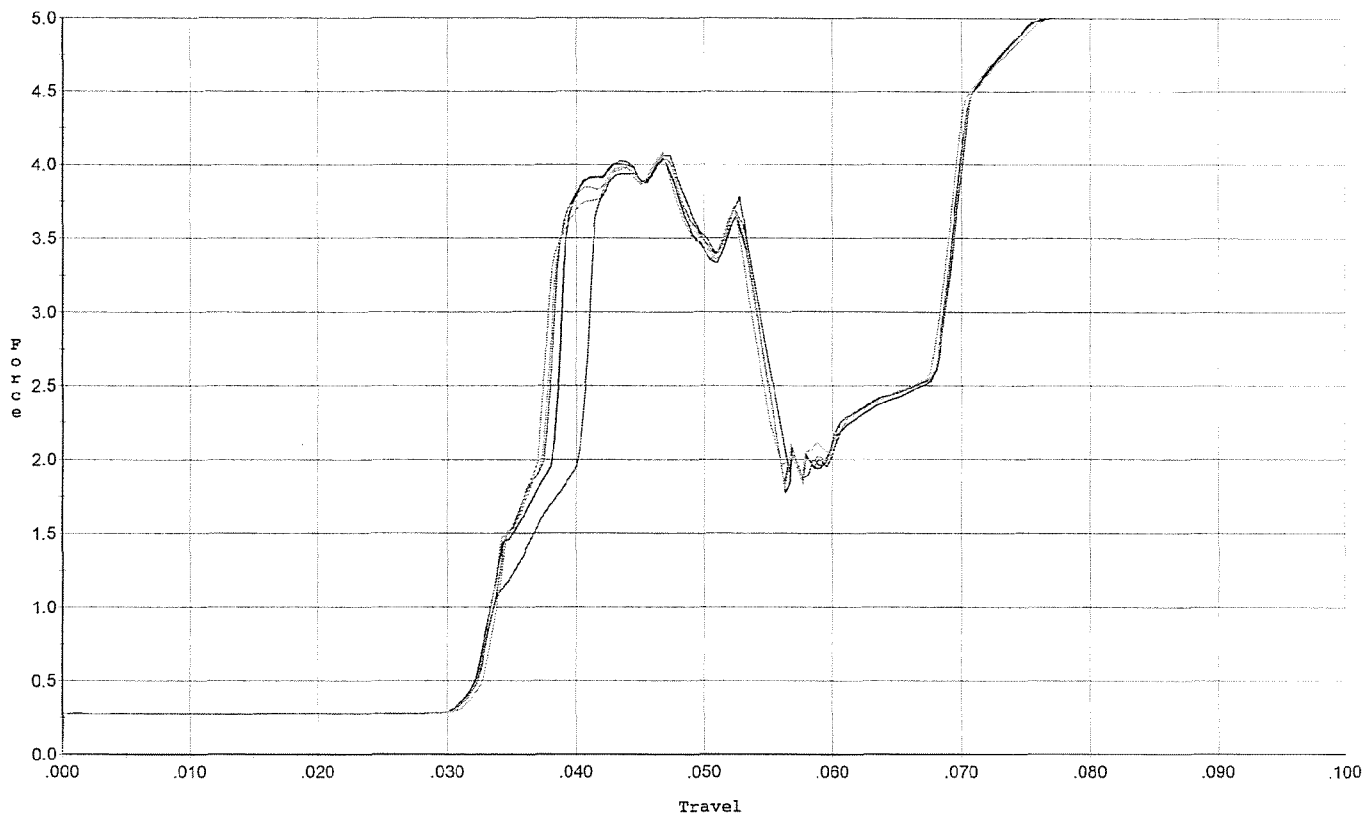
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.191      | 0.056             | 0.036           | 0.034      | 0.072             |           | Set Trigger |
| 2 | 4.153      | 0.058             | 0.036           | 0.033      | 0.076             |           | Set Trigger |
| 3 | 4.085      | 0.056             | 0.036           | 0.034      | 0.073             |           | Set Trigger |
| 4 | 4.149      | 0.056             | 0.036           | 0.034      | 0.073             |           | Set Trigger |
| 5 | 4.147      | 0.056             | 0.036           | 0.034      | 0.074             |           | Set Trigger |

Avg 4.14

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



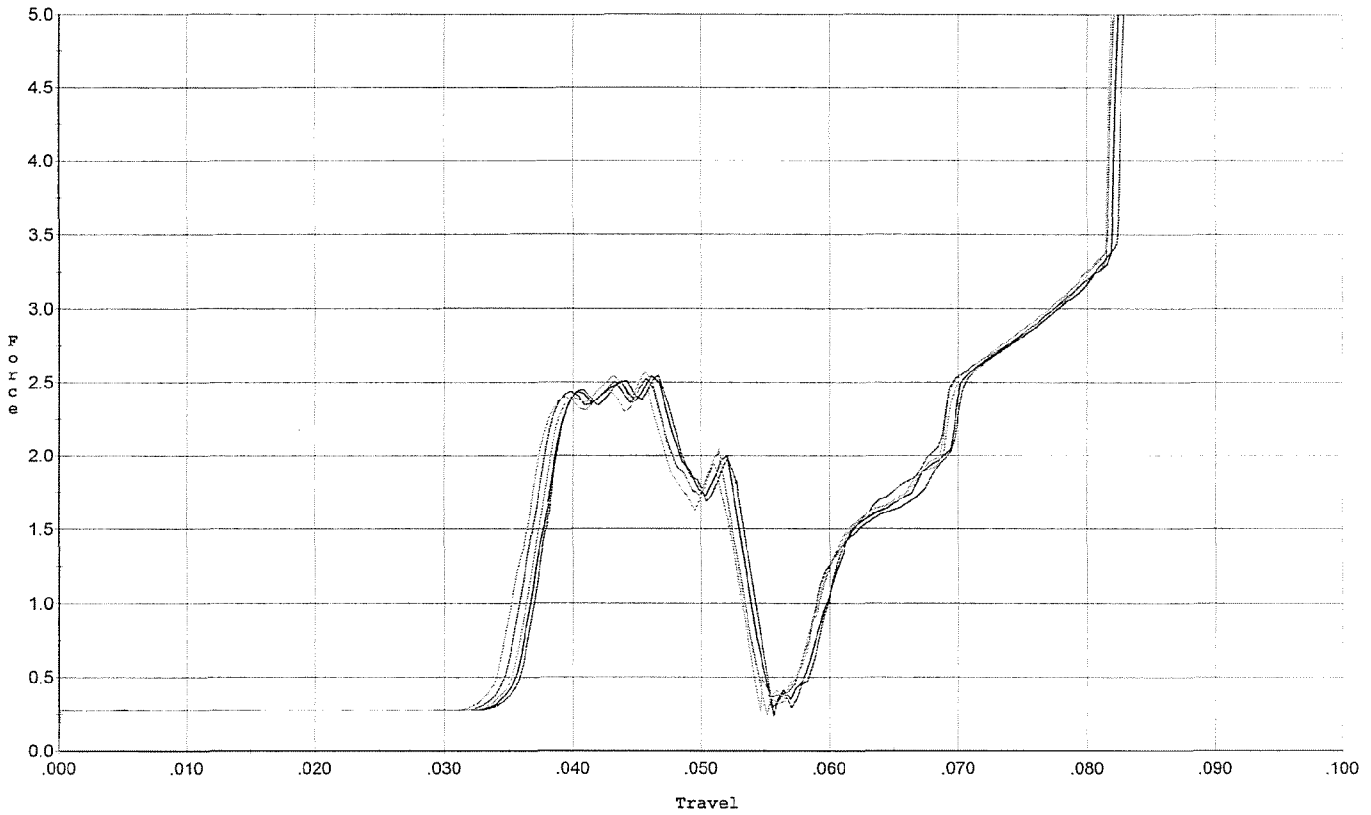
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.061      | 0.053             | 0.032           | 0.033      | 0.070             |           | Set Trigger |
| 2 | 4.040      | 0.053             | 0.032           | 0.033      | 0.076             |           | Set Trigger |
| 3 | 4.077      | 0.053             | 0.032           | 0.033      | 0.077             |           | Set Trigger |
| 4 | 4.084      | 0.053             | 0.033           | 0.033      | 0.077             |           | Set Trigger |
| 5 | 4.052      | 0.052             | 0.032           | 0.033      | 0.075             |           | Set Trigger |

Avg 4.06

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



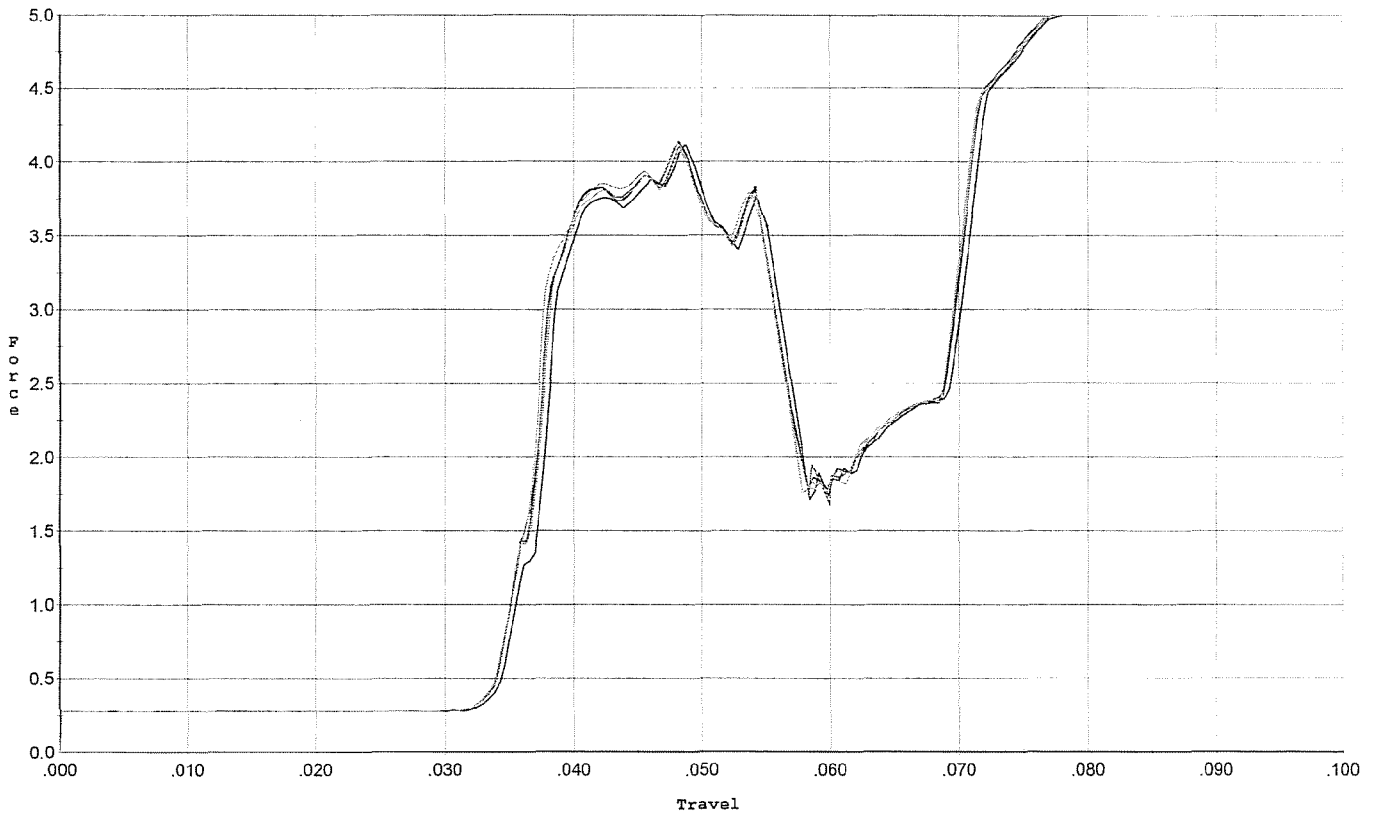
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.547      | 0.053             | 0.036           | 0.036      | 0.045             |           | Set Trigger |
| 2 | 2.542      | 0.052             | 0.036           | 0.036      | 0.045             |           | Set Trigger |
| 3 | 2.524      | 0.051             | 0.034           | 0.036      | 0.045             |           | Set Trigger |
| 4 | 2.576      | 0.051             | 0.035           | 0.036      | 0.044             |           | Set Trigger |
| 5 | 2.473      | 0.052             | 0.034           | 0.035      | 0.046             |           | Set Trigger |

Avg 2.53

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 8/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.138      | 0.054             | 0.034           | 0.033      | 0.080             |           | Set Trigger |
| 2 | 4.116      | 0.055             | 0.034           | 0.033      | 0.080             |           | Set Trigger |
| 3 | 4.106      | 0.054             | 0.034           | 0.033      | 0.079             |           | Set Trigger |
| 4 | 4.129      | 0.054             | 0.034           | 0.032      | 0.081             |           | Set Trigger |
| 5 | 4.077      | 0.054             | 0.034           | 0.033      | 0.079             |           | Set Trigger |

Avg 4.11