

G677 4455

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

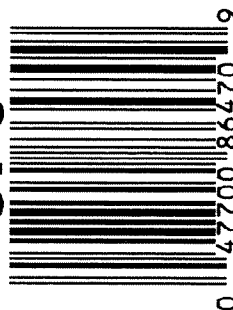
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774455

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6774455

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES		8-4-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/6/08	SP
542	APPLY COATINGS (BARREL ACTION)		8/3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

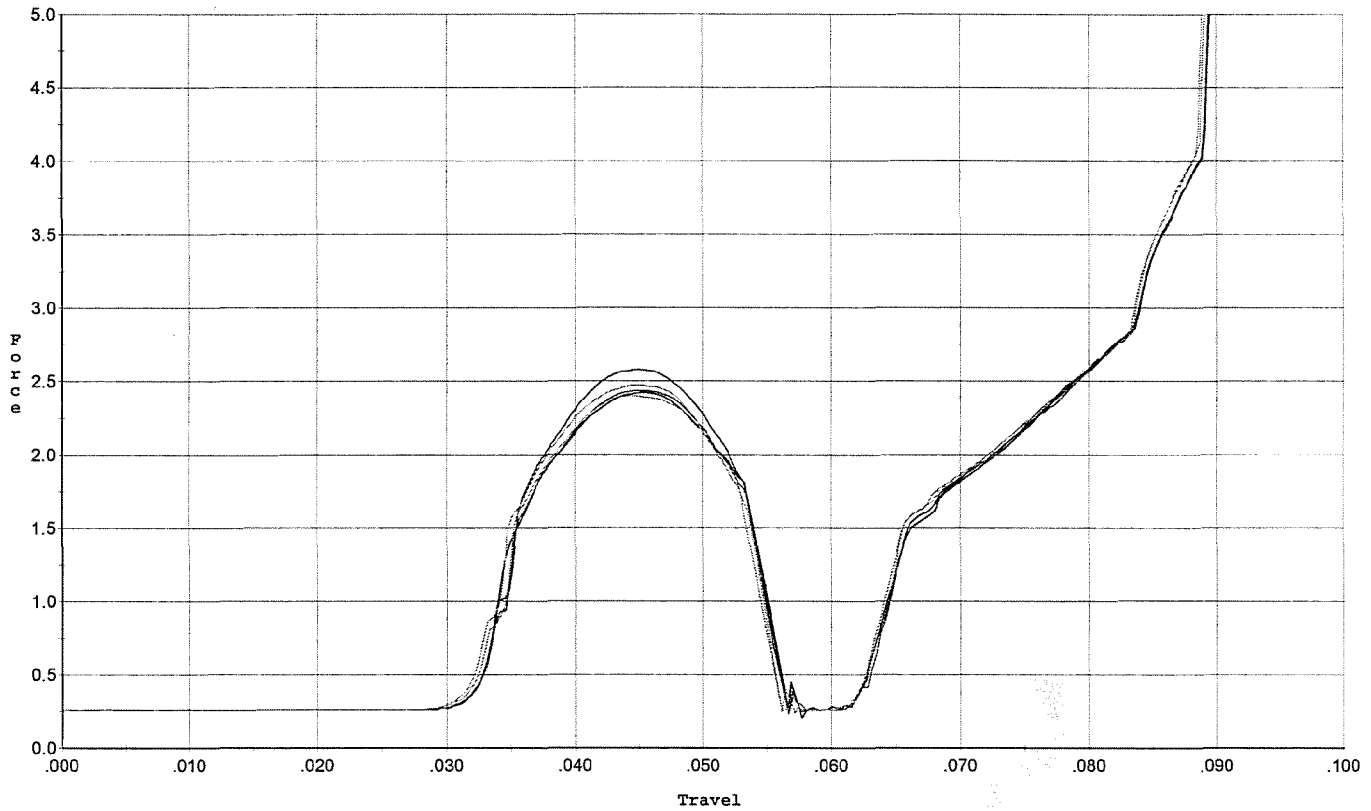
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	9-4-08	PSW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	9-4-08	PSW		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.023</u>	9-4-08	PSW		
	J) ASSEMBLE STOCK					8-21-08	PSW		
	K) ASSEMBLE SWIVEL STUDS					9-4-08	PSW		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-22-08	TRW		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-22-08	JTR		
670	FINAL INSPECTION A) HEADSPACE					9-4-08	PSW		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u>	<u>2.24</u>	<u>2.39</u>	<u>2.30</u>	<u>2.45</u>	9-3-08	BSH.
	C) FUNCTION					9-4-08	PSW		
690	PACK					9-5-08	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.ini. +/- .50 lbs.



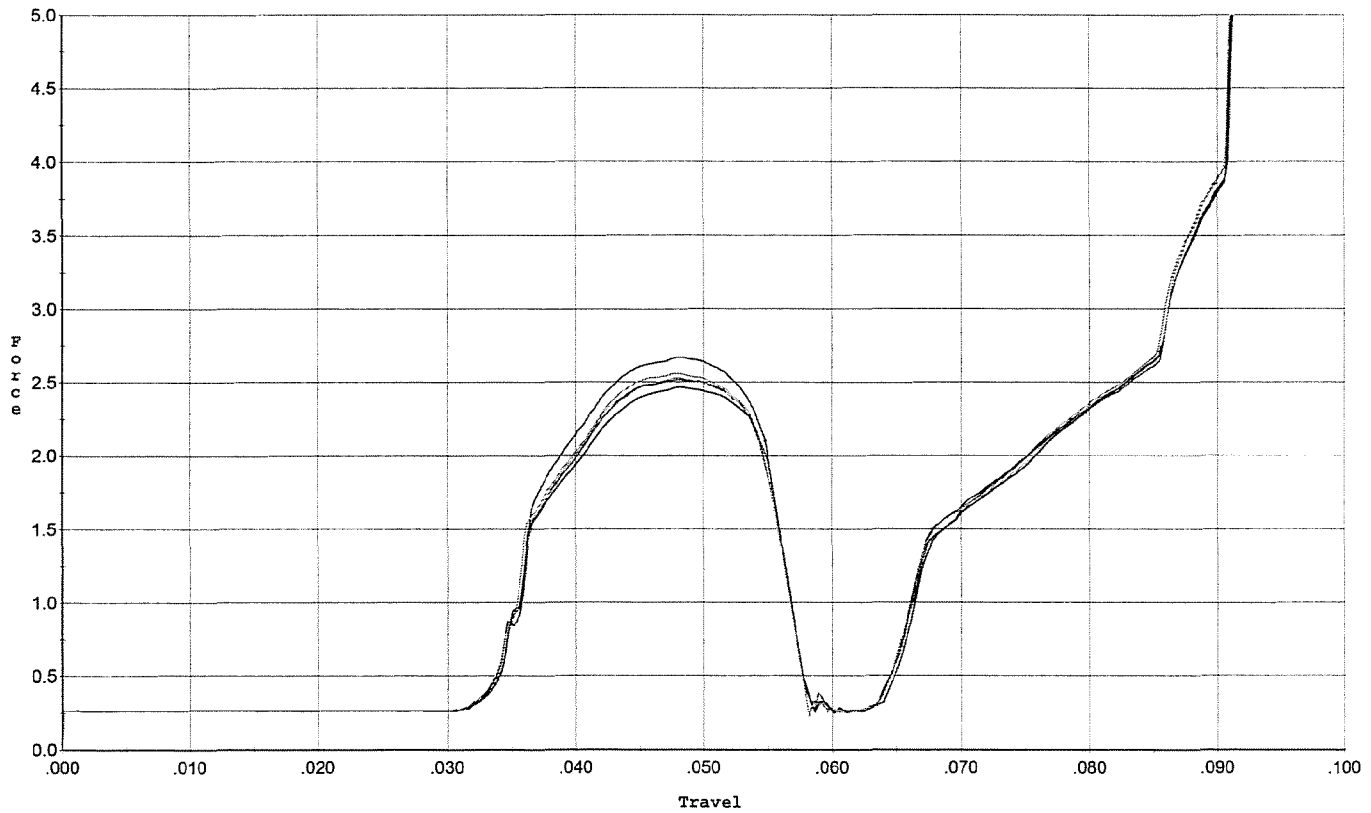
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.053	0.033	0.040	0.052		Set Trigger
2	2.423	0.055	0.033	0.040	0.052		Set Trigger
3	2.436	0.053	0.033	0.040	0.050		Set Trigger
4	2.401	0.054	0.032	0.040	0.050		Set Trigger
5	2.471	0.054	0.032	0.039	0.052		Set Trigger

Aug 2 46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50



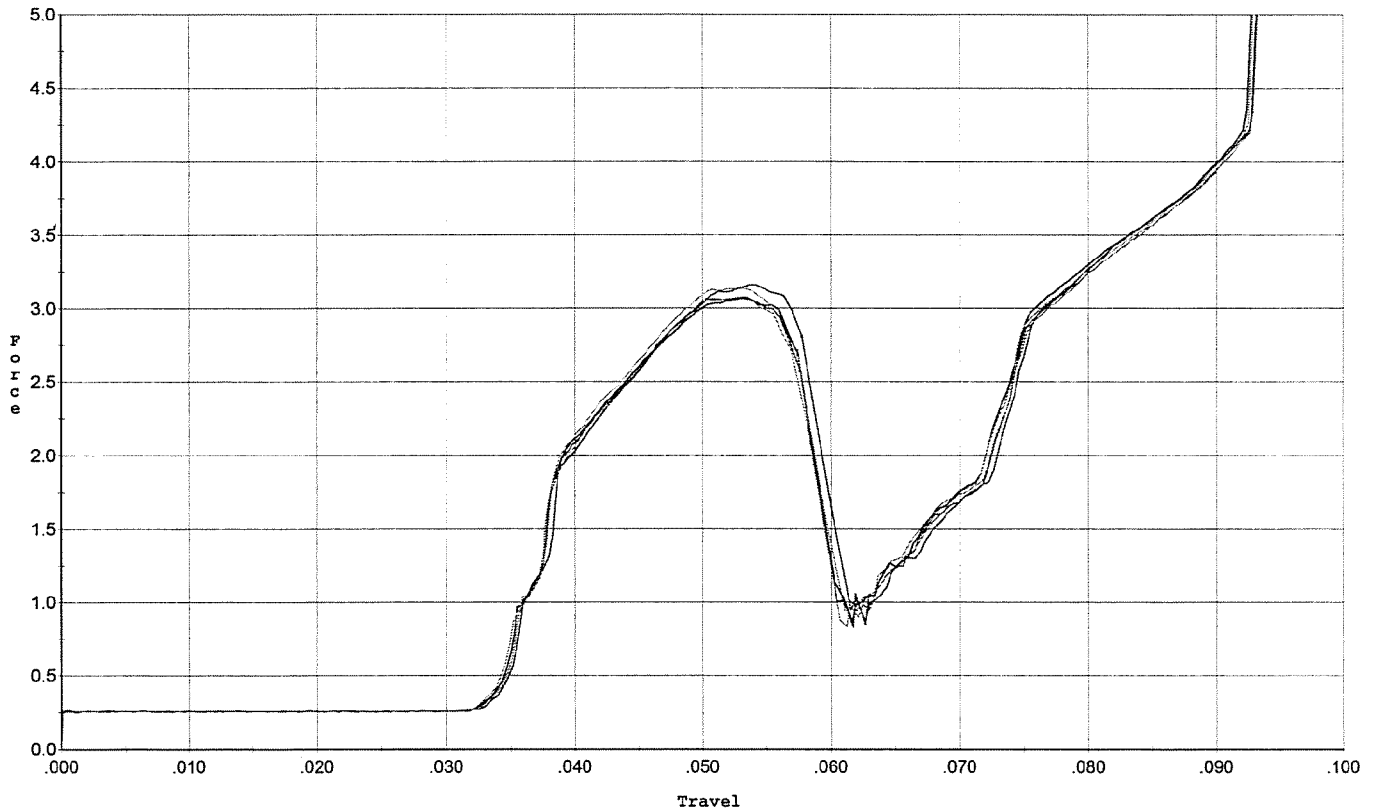
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.669	0.055	0.034	0.040	0.056		Set Trigger
2	2.467	0.055	0.034	0.040	0.053		Set Trigger
3	2.515	0.055	0.034	0.040	0.054		Set Trigger
4	2.556	0.055	0.034	0.040	0.055		Set Trigger
5	2.526	0.055	0.034	0.040	0.054		Set Trigger

Avg. 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



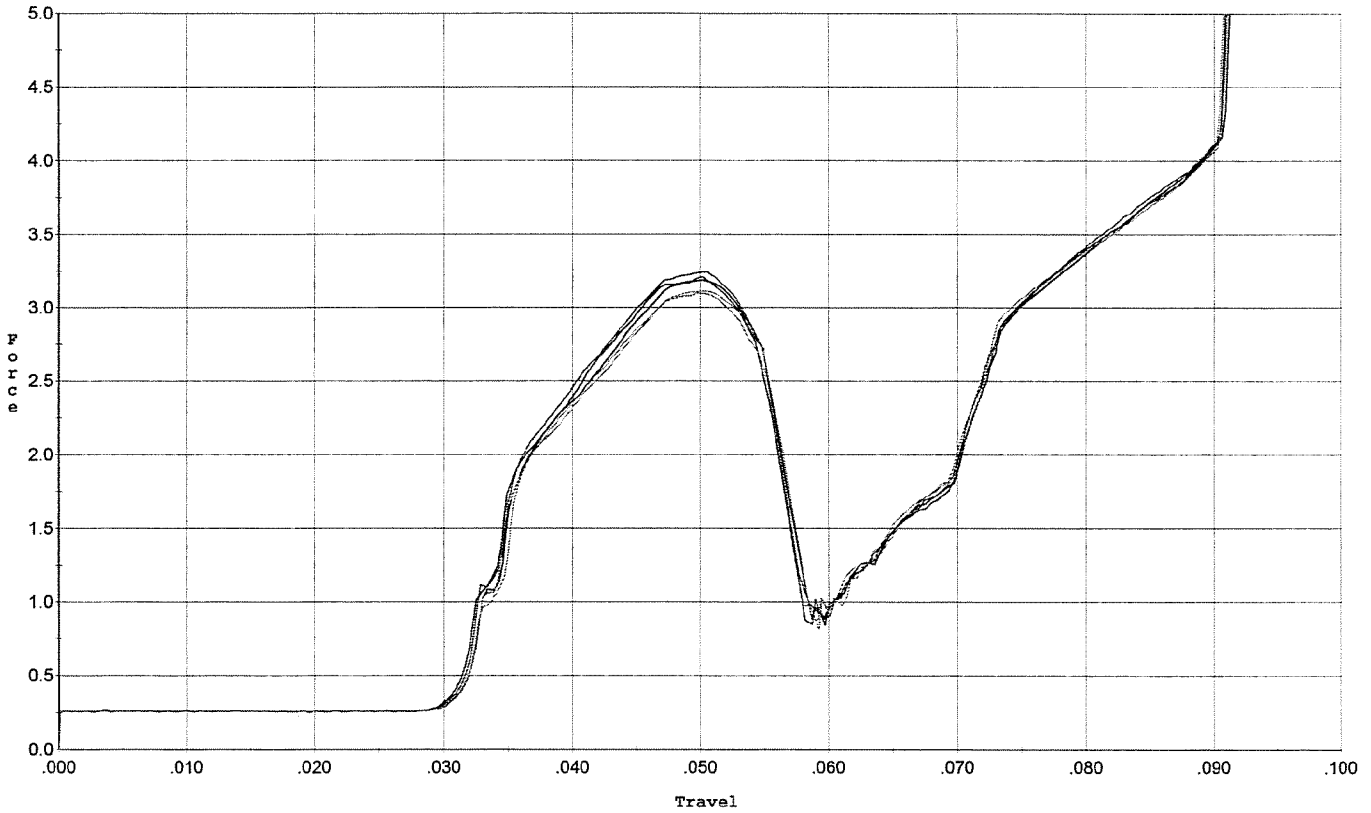
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.058	0.035	0.038	0.068		Set Trigger
2	3.070	0.057	0.034	0.038	0.066		Set Trigger
3	3.067	0.058	0.034	0.039	0.066		Set Trigger
4	3.133	0.057	0.035	0.039	0.067		Set Trigger
5	3.077	0.058	0.034	0.039	0.067		Set Trigger

Aug. 3-10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



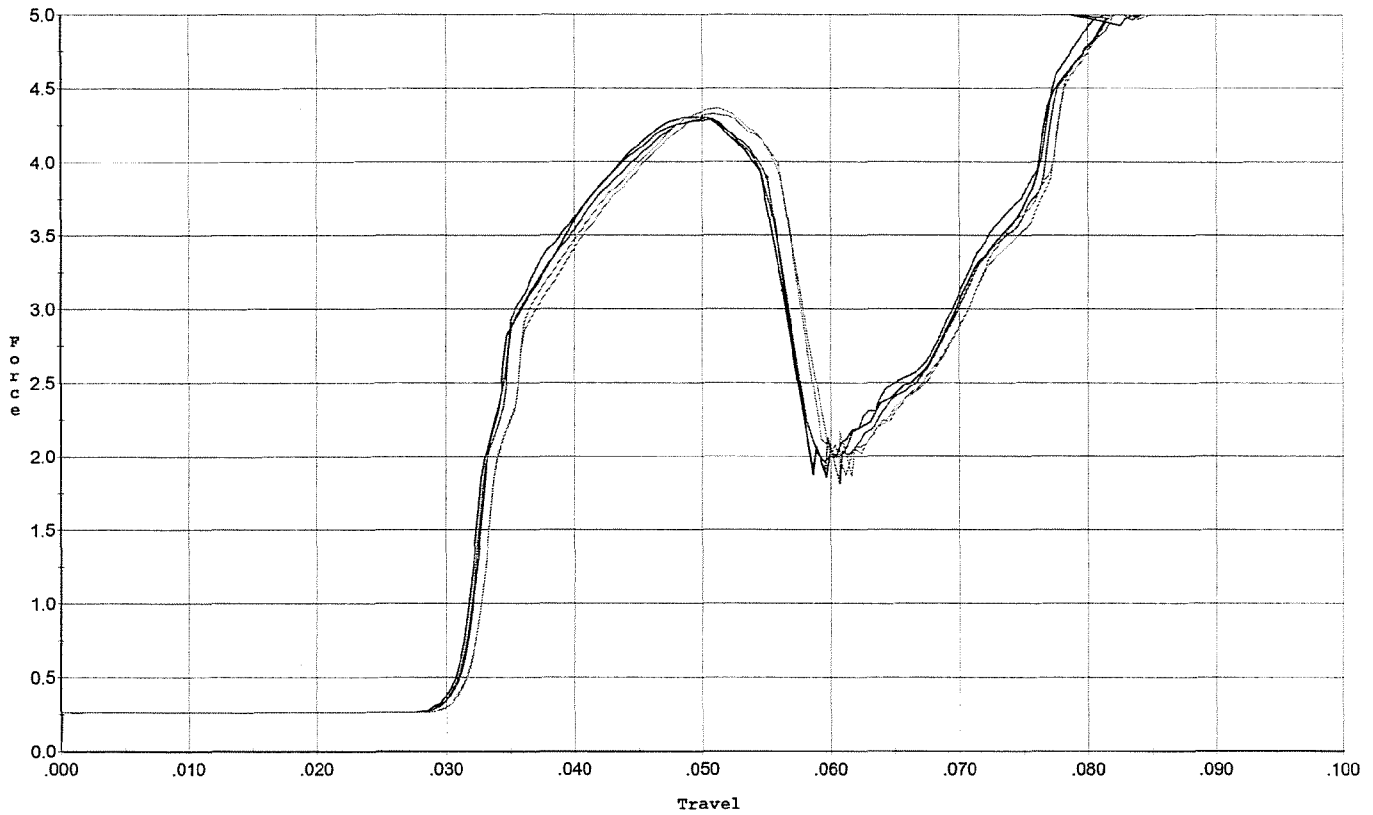
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.210	0.056	0.031	0.039	0.068		Set Trigger
2	3.191	0.055	0.032	0.039	0.067		Set Trigger
3	3.245	0.055	0.031	0.039	0.068		Set Trigger
4	3.112	0.056	0.032	0.038	0.068		Set Trigger
5	3.101	0.055	0.032	0.038	0.066		Set Trigger

Aug. 3.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



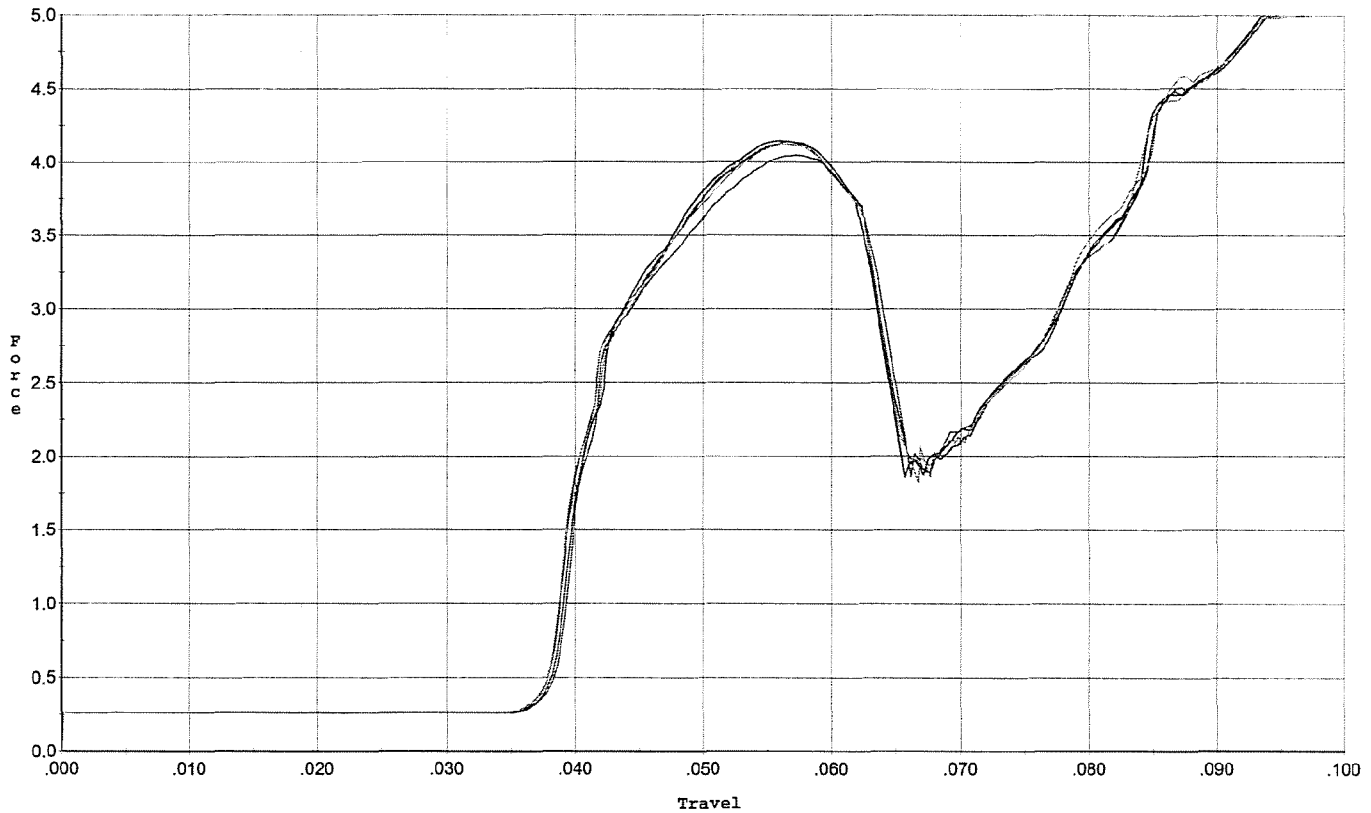
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.300	0.055	0.031	0.035	0.096		Set Trigger
2	4.307	0.056	0.031	0.034	0.097		Set Trigger
3	4.285	0.055	0.030	0.035	0.095		Set Trigger
4	4.361	0.056	0.031	0.035	0.096		Set Trigger
5	4.328	0.056	0.031	0.035	0.095		Set Trigger

Aug. 4.31

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



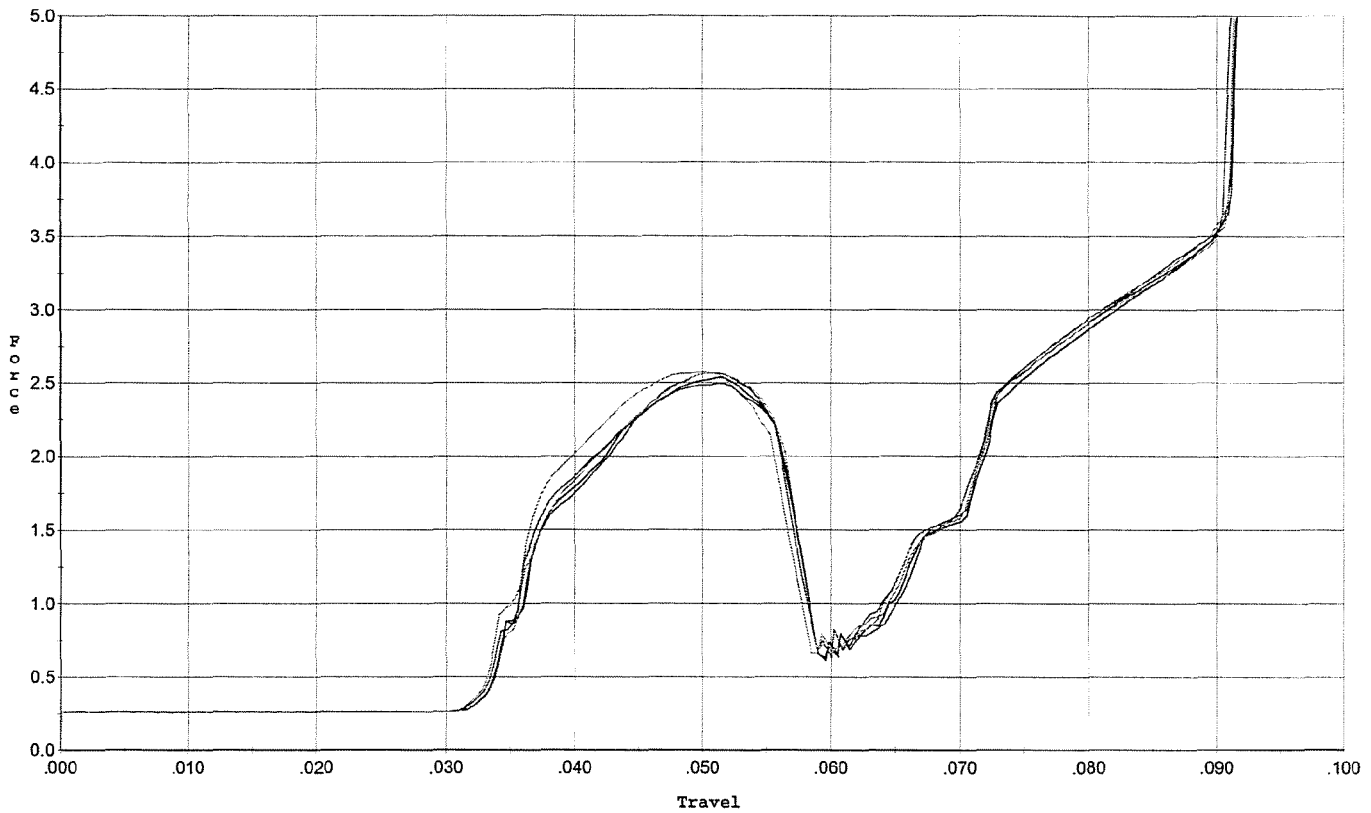
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.062	0.038	0.039	0.095		Set Trigger
2	4.144	0.063	0.038	0.038	0.096		Set Trigger
3	4.048	0.064	0.038	0.038	0.095		Set Trigger
4	4.124	0.062	0.038	0.038	0.095		Set Trigger
5	4.126	0.062	0.038	0.038	0.095		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to lbs. +/- lbs. for final test



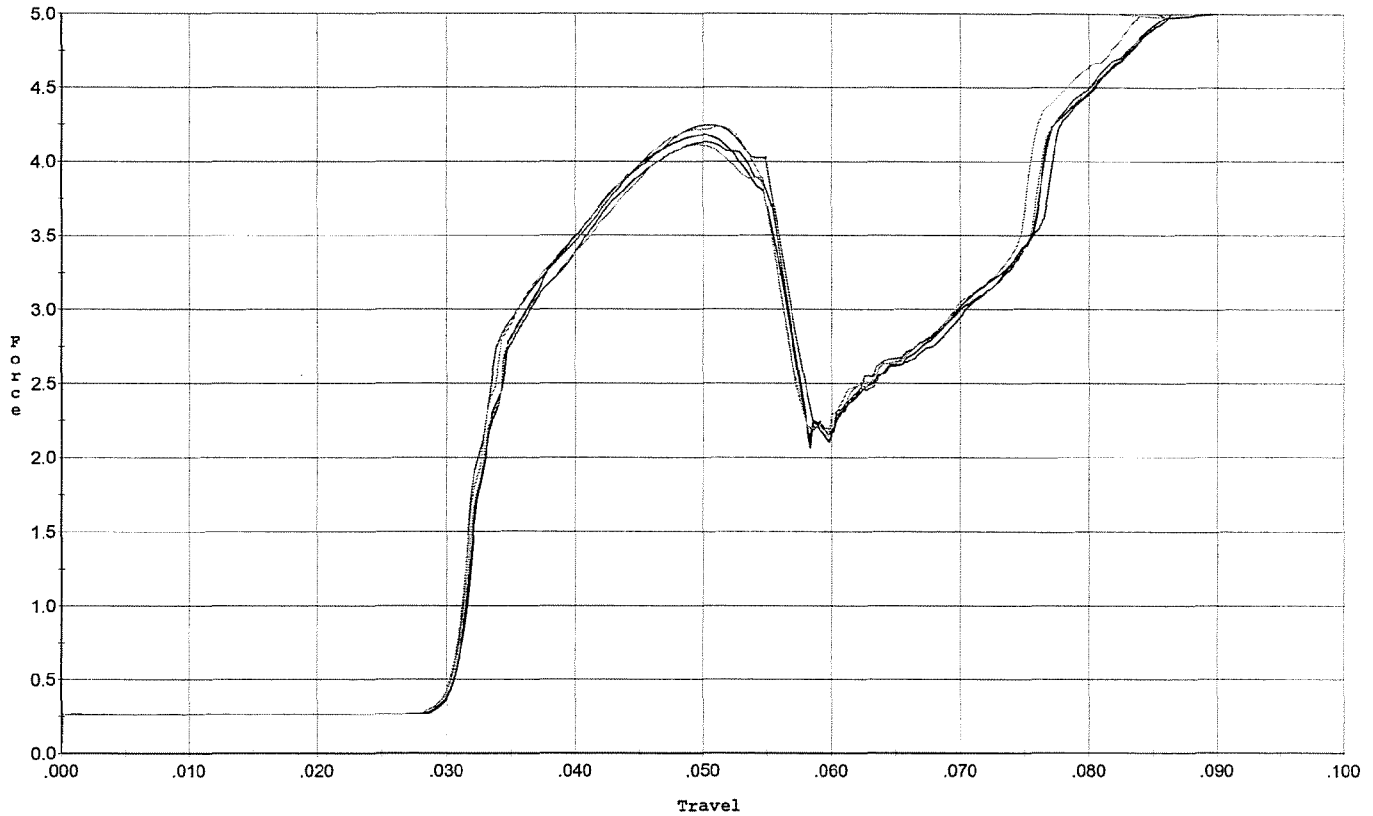
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.057	0.033	0.039	0.055		Set Trigger
2	2.536	0.057	0.034	0.039	0.056		Set Trigger
3	2.569	0.056	0.033	0.039	0.055		Set Trigger
4	2.564	0.056	0.033	0.039	0.056		Set Trigger
5	2.577	0.055	0.033	0.039	0.056		Set Trigger

Aug. 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults/ 08/02/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.055	0.030	0.034	0.094		Set Trigger
2	4.181	0.056	0.030	0.034	0.095		Set Trigger
3	4.241	0.055	0.030	0.034	0.096		Set Trigger
4	4.235	0.055	0.030	0.034	0.094		Set Trigger
5	4.112	0.055	0.030	0.034	0.091		Set Trigger

Aug - 4.18