

66774457

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

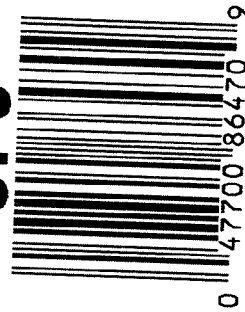
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774457

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774457

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	2008	8-04-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	8/5	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DB
542	APPLY COATINGS (BARREL ACTION)		8/3	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-20-08	RSU
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

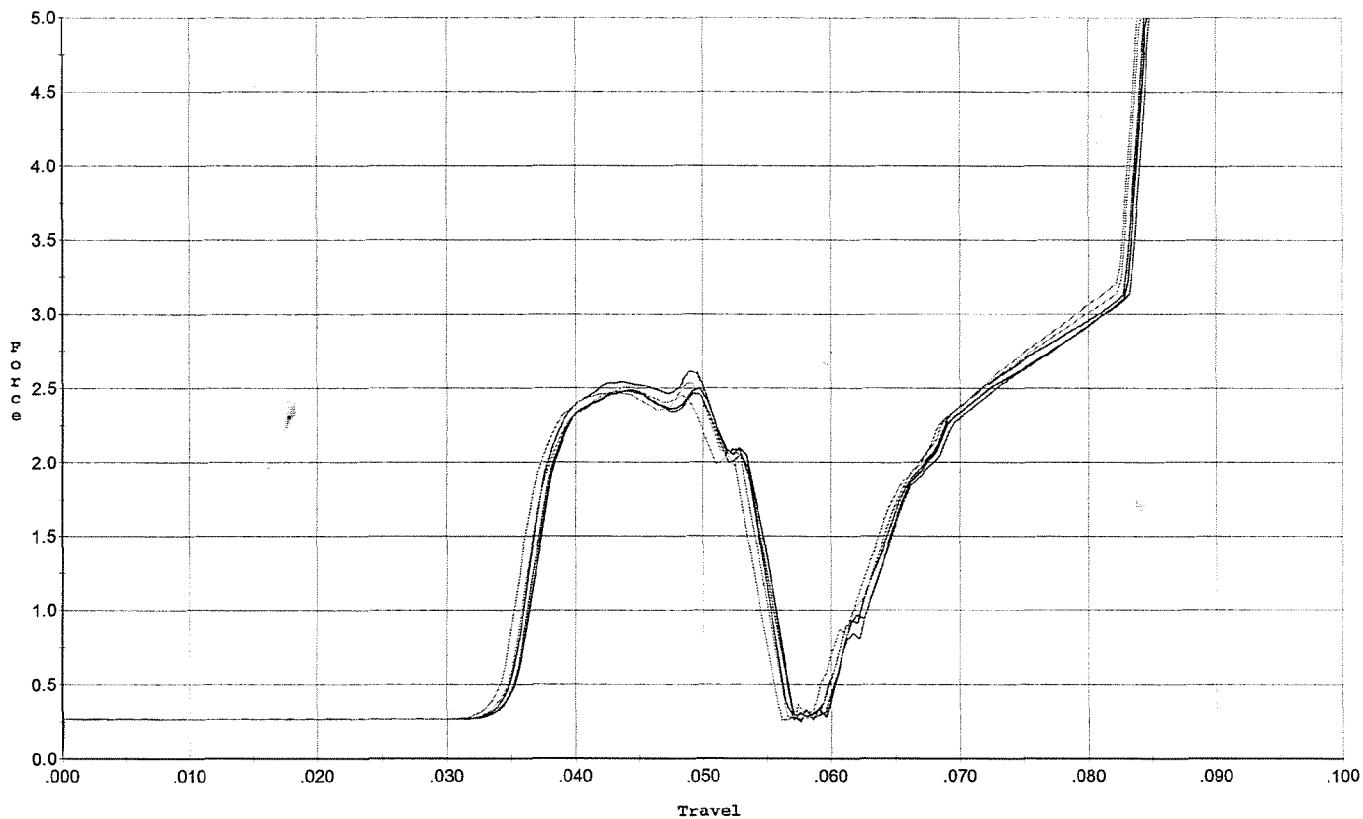
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	9-8-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-8-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	9-8-08	TL
	J) ASSEMBLE STOCK		8-20-08	PSN
	K) ASSEMBLE SWIVEL STUDS		9-8-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/21/08	JS
660	INSPECT FOR LIVE AMMO		8-21-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-8-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.59</u> <u>2.59</u> <u>2.15</u> <u>2.15</u>	9-8-08	PSN
	C) FUNCTION		9-8-08	TL
690	PACK		10/11/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



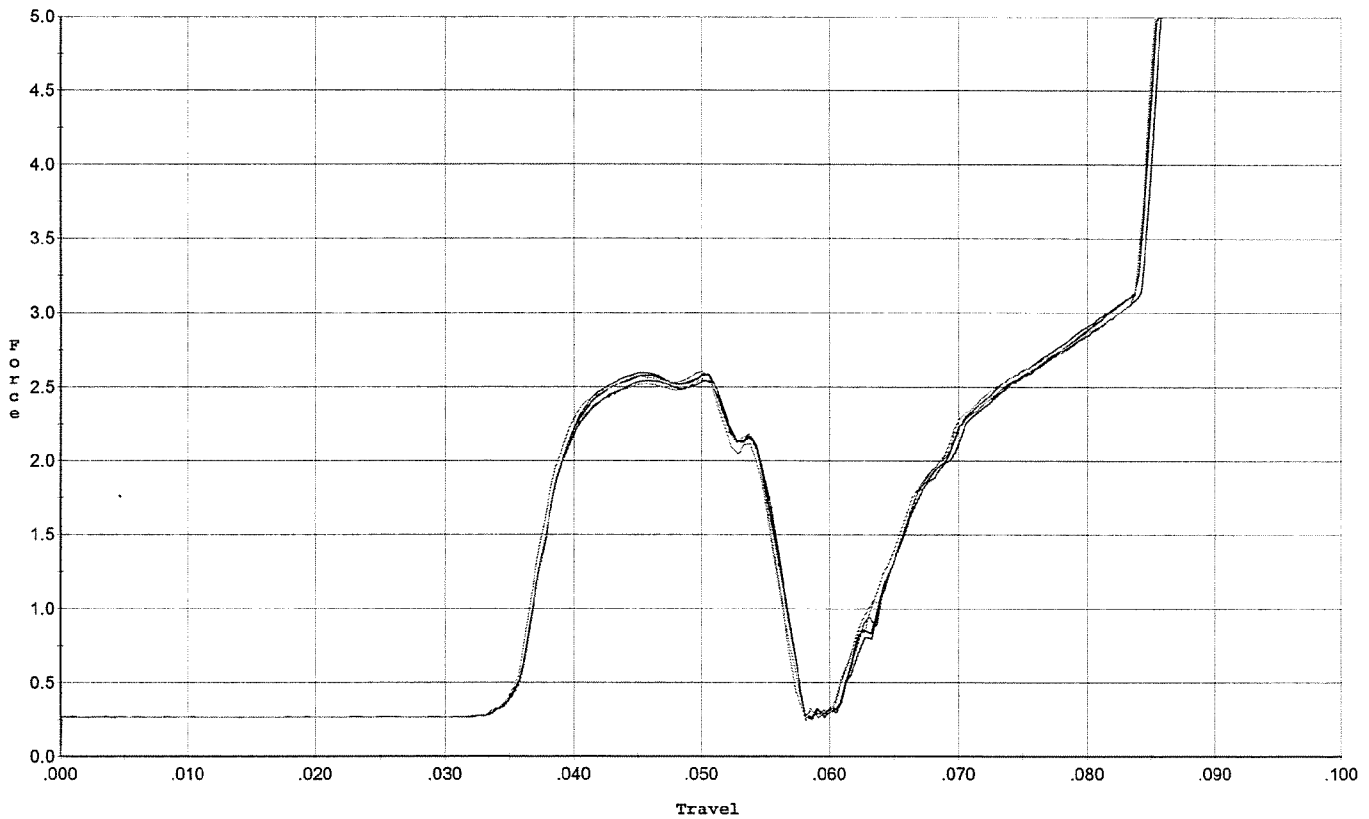
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.054	0.035	0.036	0.051		Set Trigger
2	2.498	0.055	0.035	0.036	0.051		Set Trigger
3	2.480	0.053	0.035	0.037	0.050		Set Trigger
4	2.535	0.055	0.035	0.036	0.051		Set Trigger
5	2.472	0.052	0.034	0.036	0.049		Set Trigger

Avg. 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles



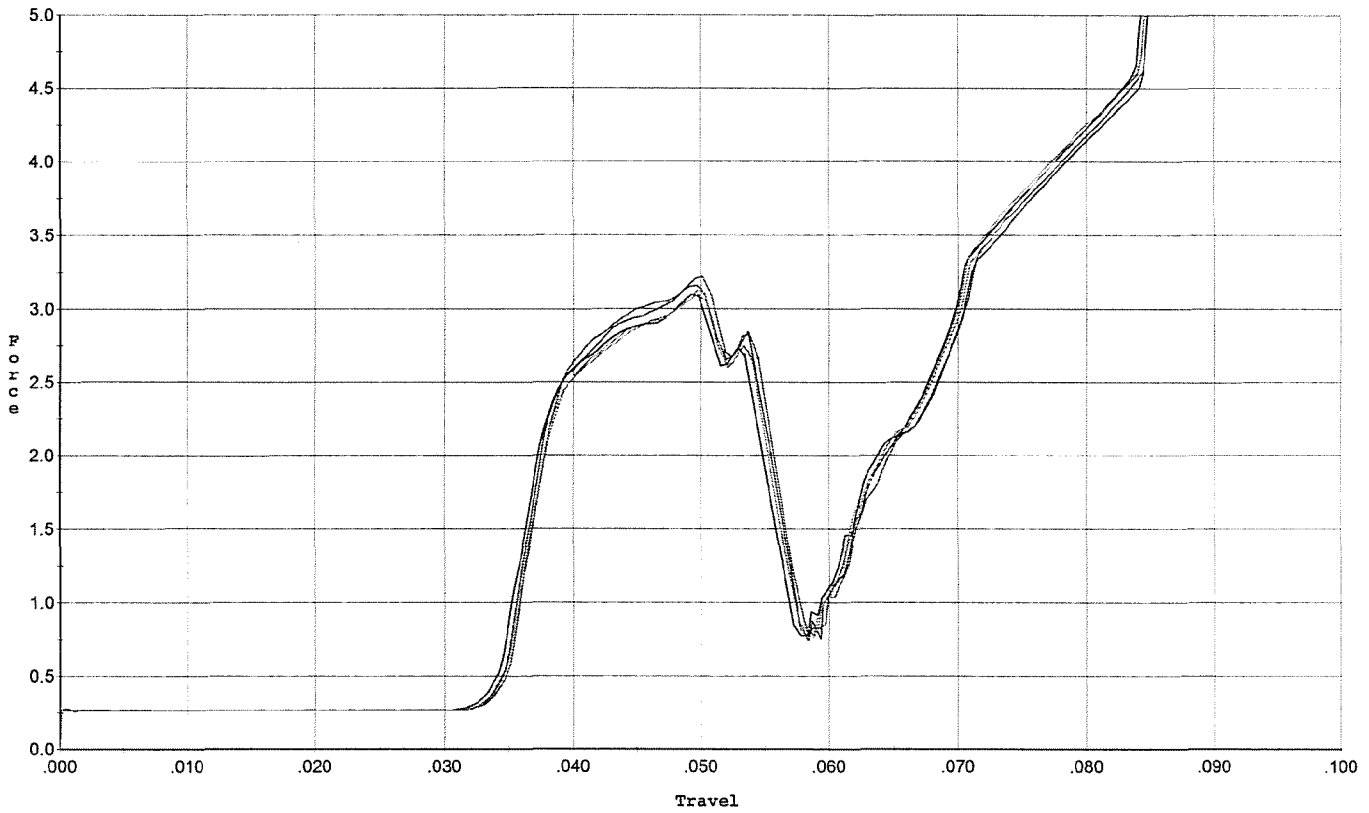
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.055	0.035	0.037	0.053		Set Trigger
2	2.582	0.056	0.035	0.036	0.053		Set Trigger
3	2.594	0.056	0.035	0.036	0.054		Set Trigger
4	2.559	0.055	0.035	0.037	0.051		Set Trigger
5	2.605	0.054	0.035	0.037	0.052		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



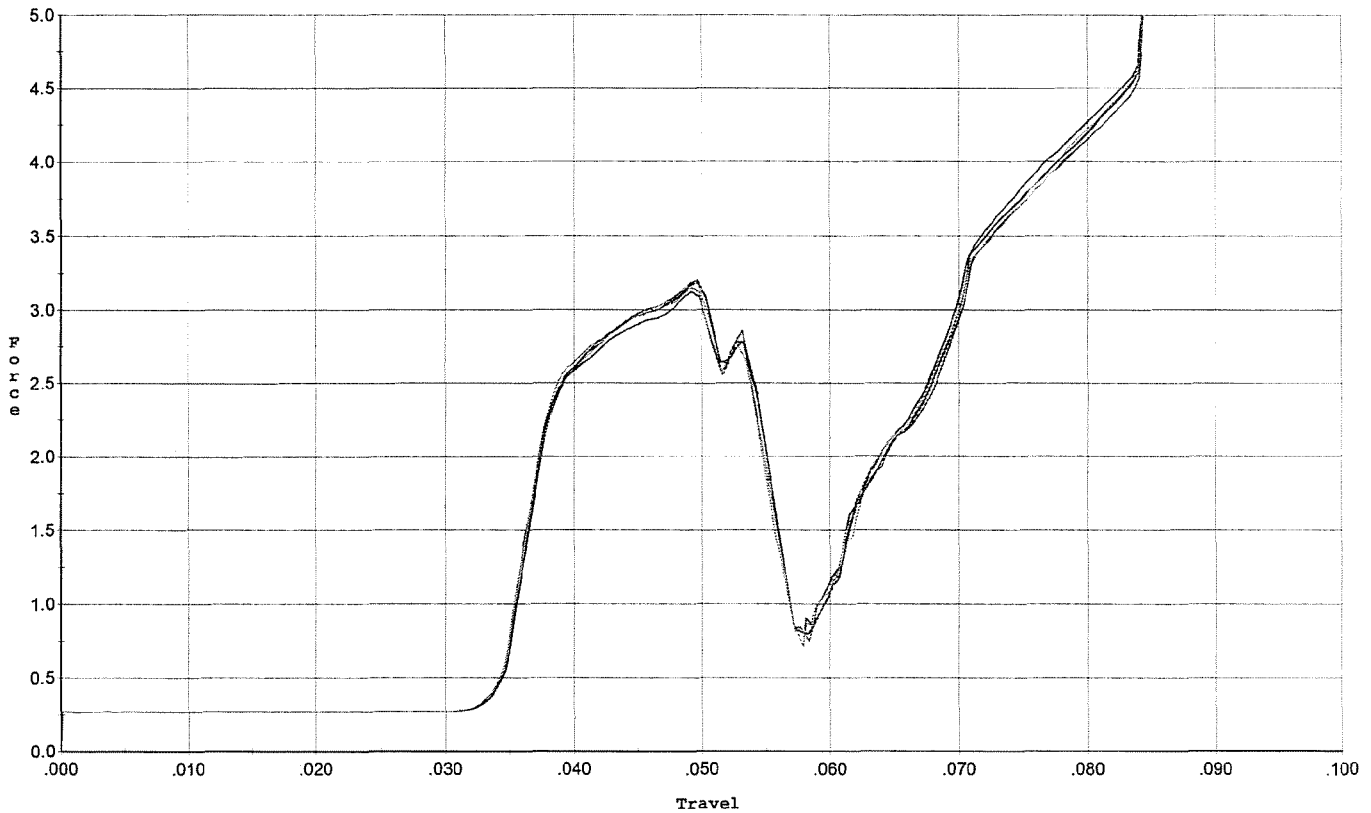
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.055	0.034	0.035	0.063		Set Trigger
2	3.097	0.053	0.034	0.035	0.059		Set Trigger
3	3.218	0.054	0.034	0.035	0.062		Set Trigger
4	3.100	0.054	0.034	0.035	0.060		Set Trigger
5	3.123	0.054	0.034	0.035	0.060		Set Trigger

Aug. 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles



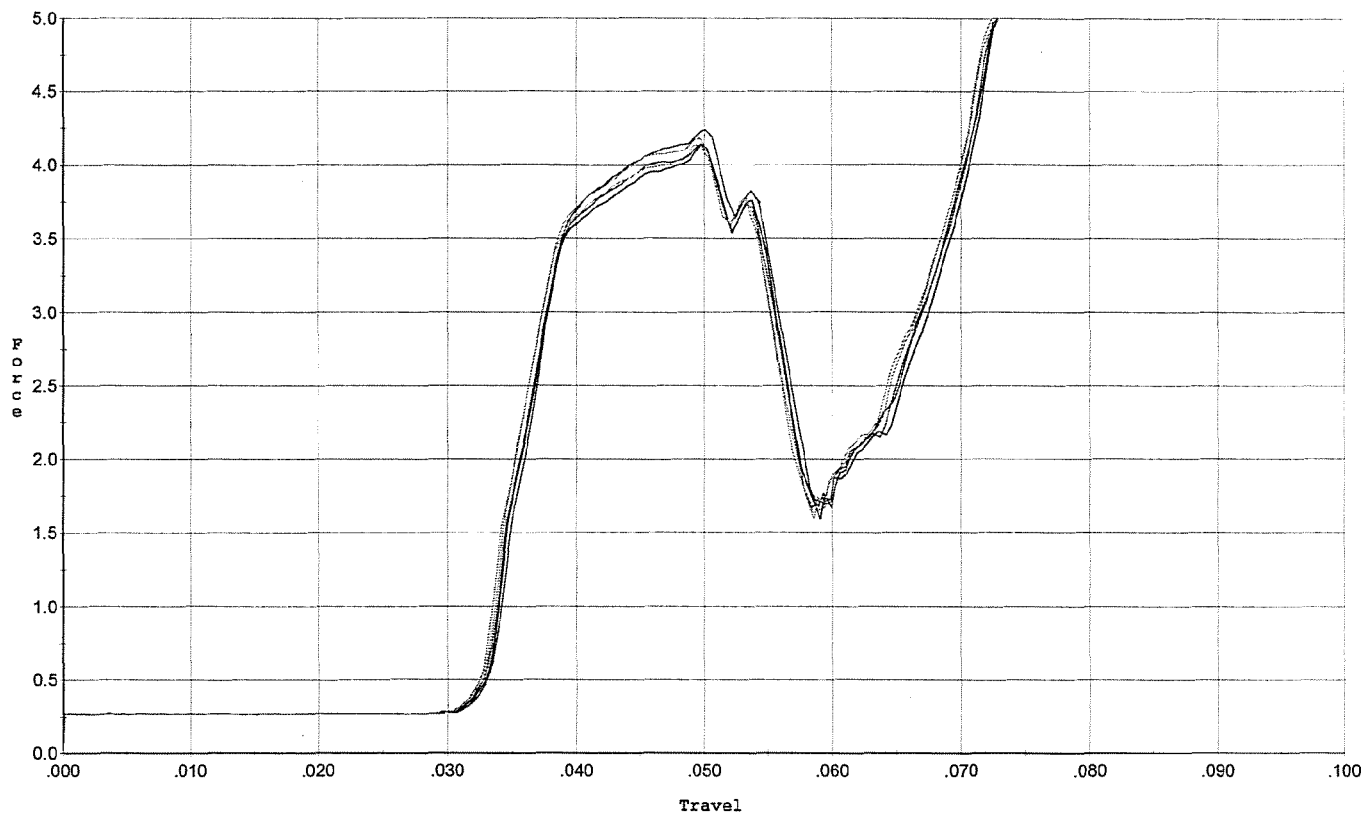
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.124	0.055	0.034	0.035	0.062		Set Trigger
2	3.186	0.054	0.034	0.035	0.061		Set Trigger
3	3.201	0.054	0.034	0.035	0.062		Set Trigger
4	3.181	0.055	0.034	0.035	0.062		Set Trigger
5	3.150	0.053	0.034	0.035	0.060		Set Trigger

Aug. 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



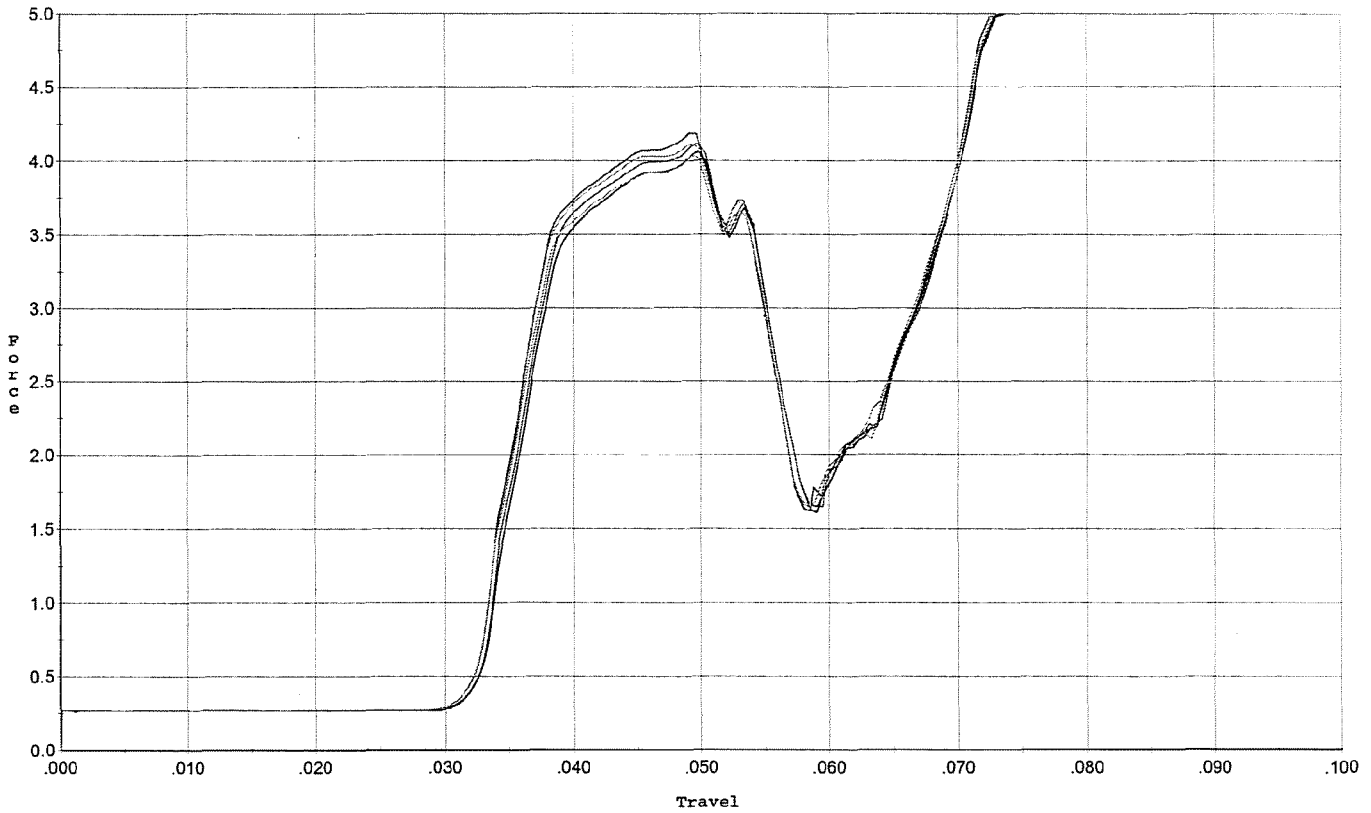
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.054	0.033	0.027	0.084		Set Trigger
2	4.128	0.055	0.032	0.027	0.084		Set Trigger
3	4.139	0.055	0.032	0.027	0.085		Set Trigger
4	4.133	0.054	0.032	0.027	0.083		Set Trigger
5	4.181	0.054	0.032	0.027	0.084		Set Trigger

Aug-4-16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



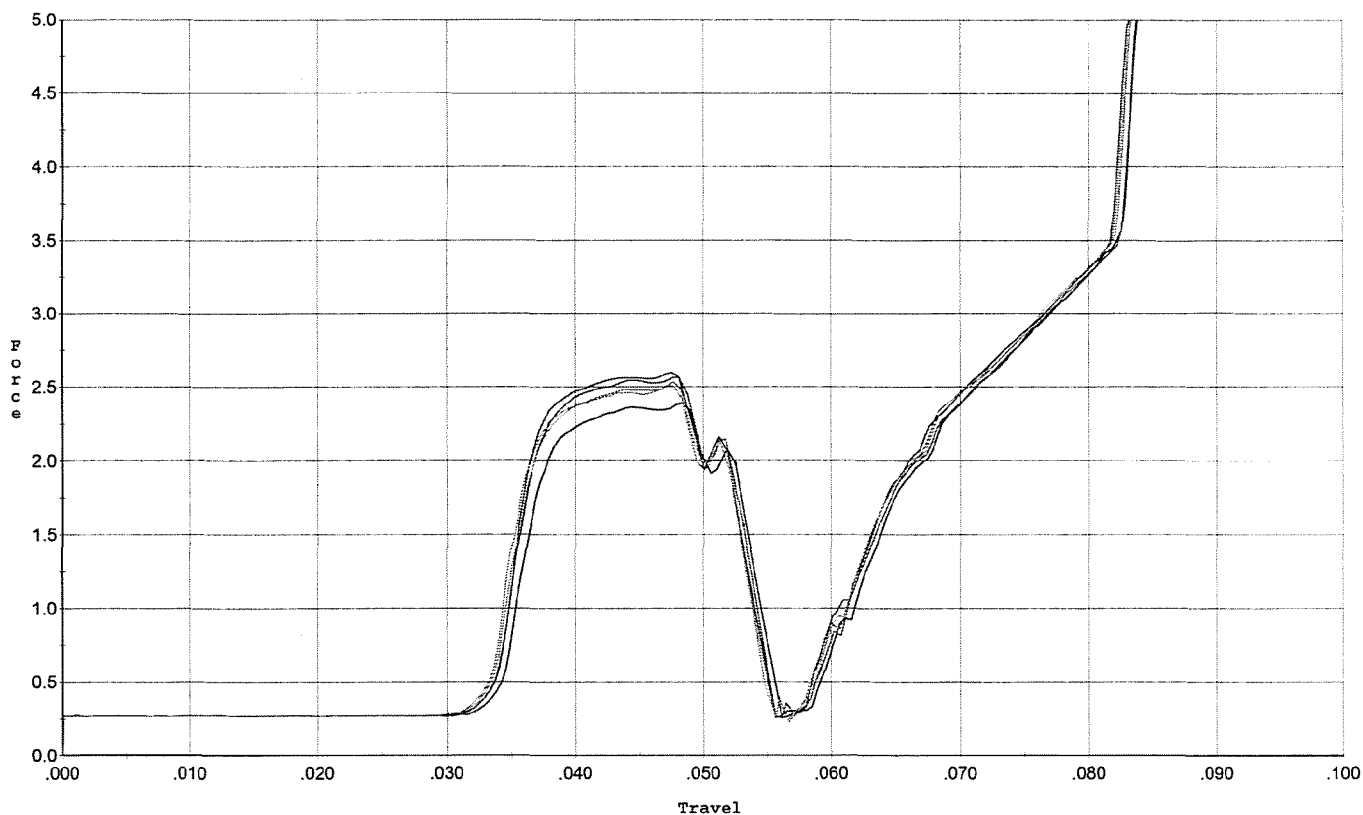
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.055	0.032	0.027	0.086		Set Trigger
2	4.065	0.054	0.032	0.027	0.081		Set Trigger
3	4.115	0.054	0.032	0.027	0.083		Set Trigger
4	4.035	0.055	0.032	0.027	0.083		Set Trigger
5	4.115	0.055	0.032	0.027	0.085		Set Trigger

Aug. 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



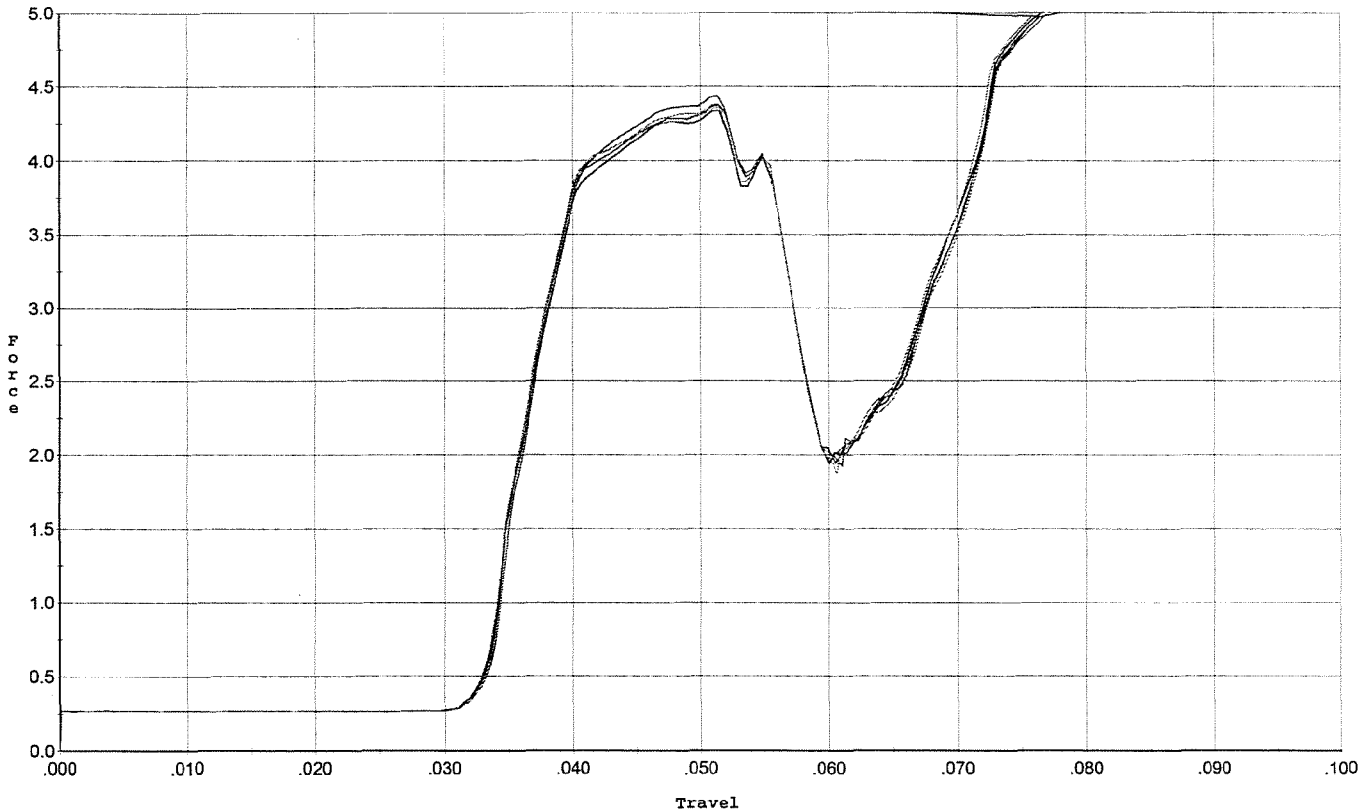
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.052	0.034	0.036	0.050		Set Trigger
2	2.393	0.052	0.034	0.036	0.048		Set Trigger
3	2.565	0.053	0.034	0.036	0.051		Set Trigger
4	2.506	0.052	0.033	0.036	0.050		Set Trigger
5	2.532	0.052	0.033	0.036	0.049		Set Trigger

Aug. 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.439	0.056	0.033	0.033	0.093		Set Trigger
2	4.337	0.056	0.033	0.032	0.091		Set Trigger
3	4.374	0.056	0.033	0.033	0.091		Set Trigger
4	4.363	0.055	0.033	0.033	0.092		Set Trigger
5	4.380	0.056	0.033	0.032	0.092		Set Trigger

Aug. 4-37