

96774458

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

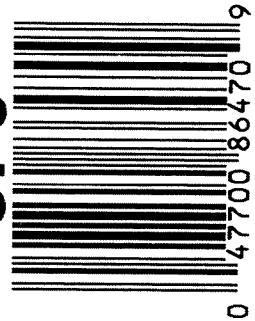
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774458

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66774458

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPW
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPW
460	CHECK HEADSPACE		7-31-08	SPW
470	DIS-ASSEMBLE ACTION		7-31-08	SPW
472	SERIALIZE BOLT HANDLE		8-1-08	SPW
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX JUG 05 2008	08-11-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/T	8/5	B/T
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DB
542	APPLY COATINGS (BARREL ACTION)		8/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

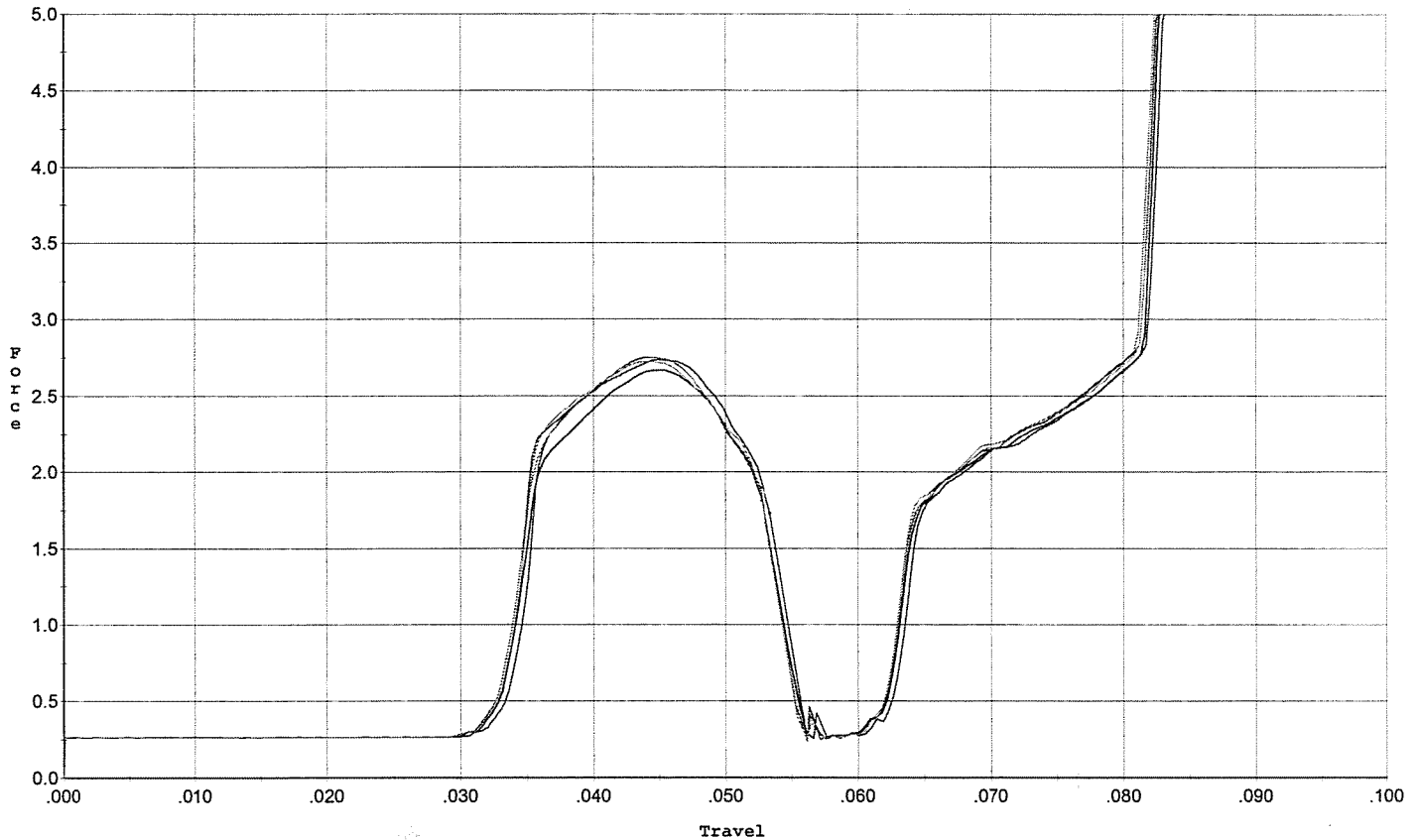
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9.5.08	Bgn
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>7.0</u> <u>7.0</u>	9.5.08	Bgn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9.5.08	Bgn
	J) ASSEMBLE STOCK		8.22.08	LTZ
	K) ASSEMBLE SWIVEL STUDS		9.5.08	Bgn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8.25.08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/25/08	JF
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		9.5.08	Bgn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.63</u> <u>2.03</u> <u>2.07</u> <u>2.24</u>	9-4-08	BSTH
	C) FUNCTION		9.5.08	Bgn
690	PACK		9/4/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



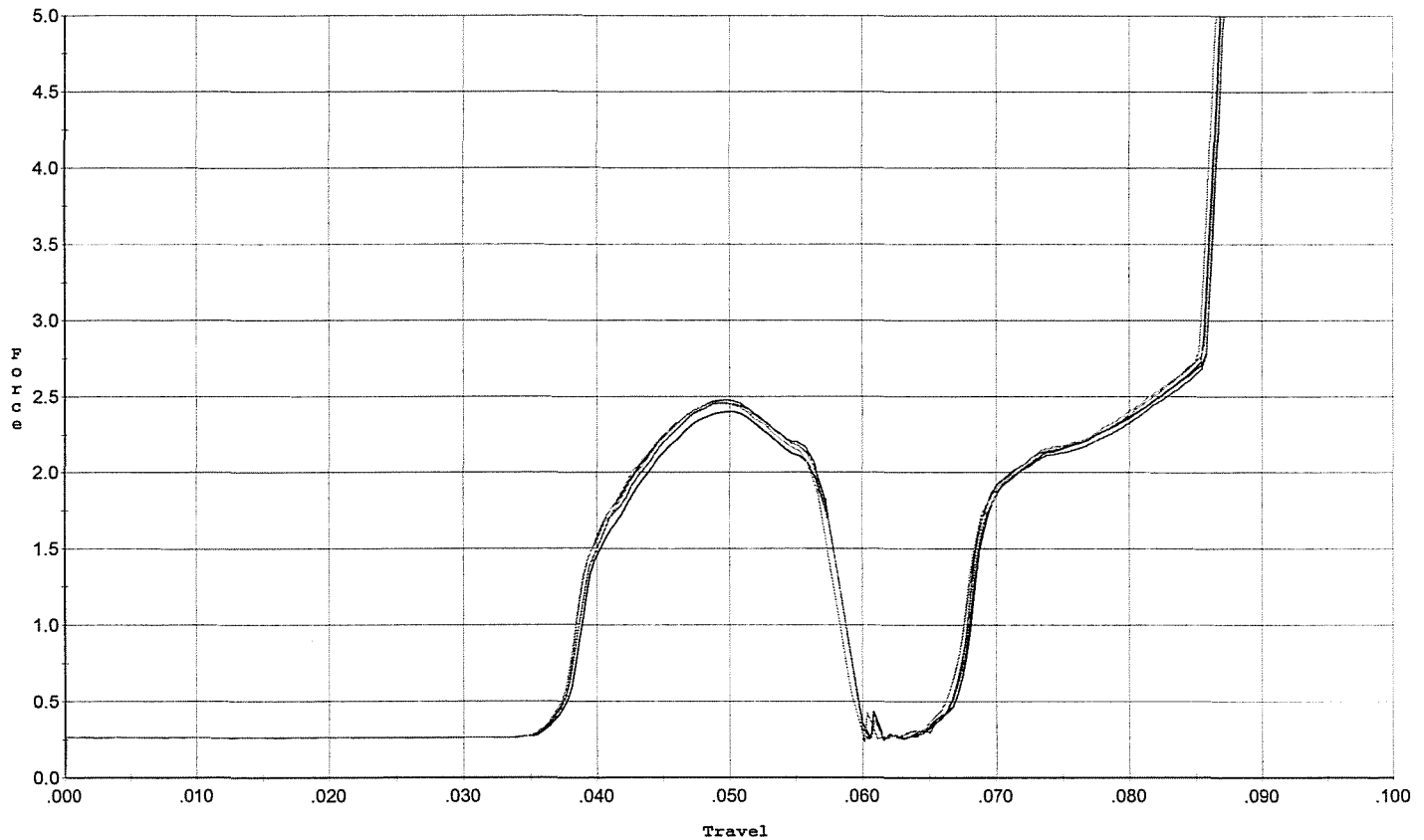
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.736	0.053	0.034	0.035	0.055		Set Trigger
2	2.668	0.053	0.032	0.035	0.053		Set Trigger
3	2.752	0.053	0.033	0.035	0.055		Set Trigger
4	2.750	0.053	0.033	0.035	0.055		Set Trigger
5	2.725	0.053	0.033	0.035	0.055		Set Trigger

Aug. 2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



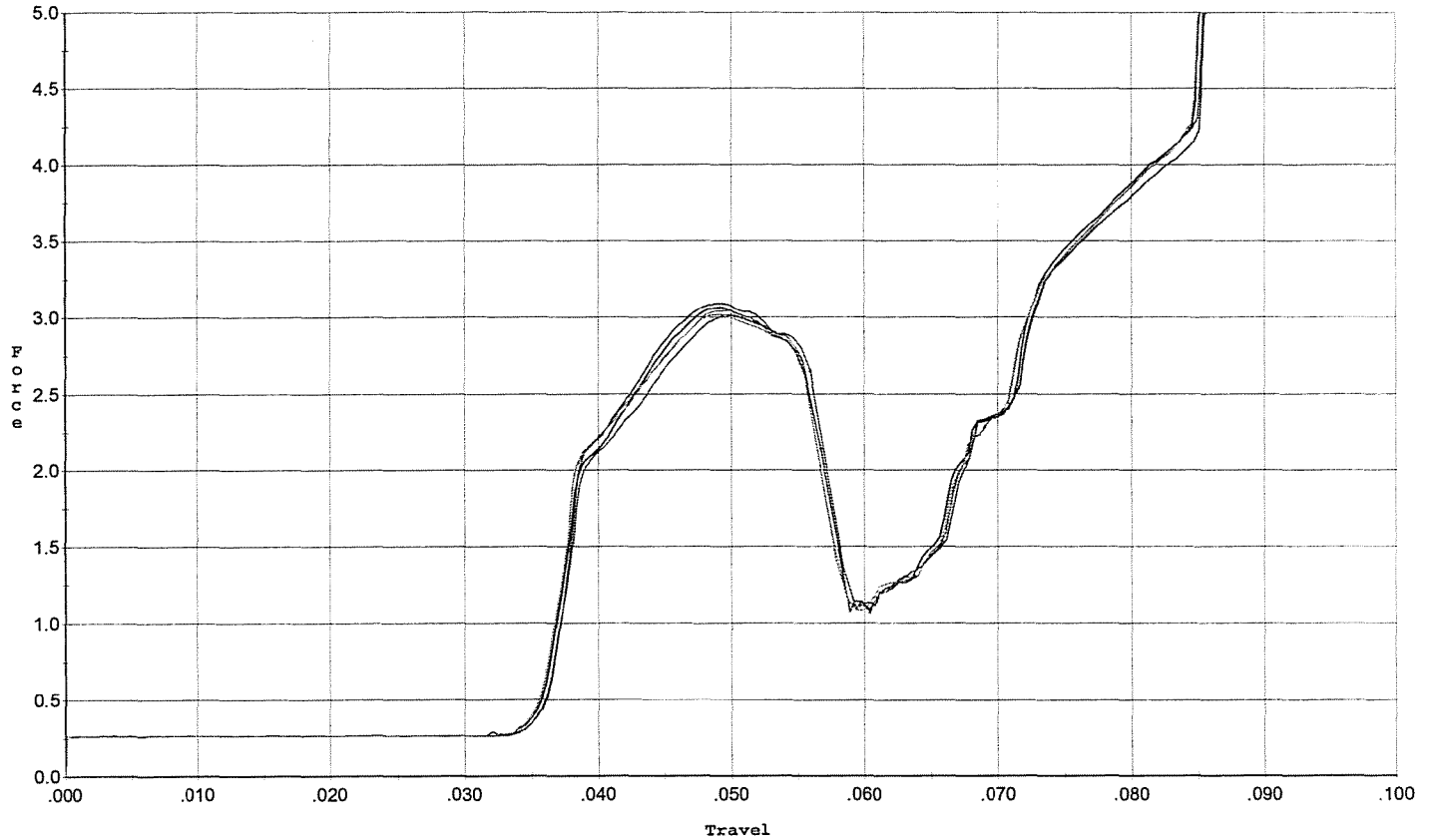
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.057	0.037	0.036	0.051		Set Trigger
2	2.400	0.057	0.038	0.036	0.050		Set Trigger
3	2.457	0.057	0.037	0.036	0.051		Set Trigger
4	2.461	0.057	0.037	0.036	0.051		Set Trigger
5	2.461	0.057	0.037	0.036	0.050		Set Trigger

Aug. 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



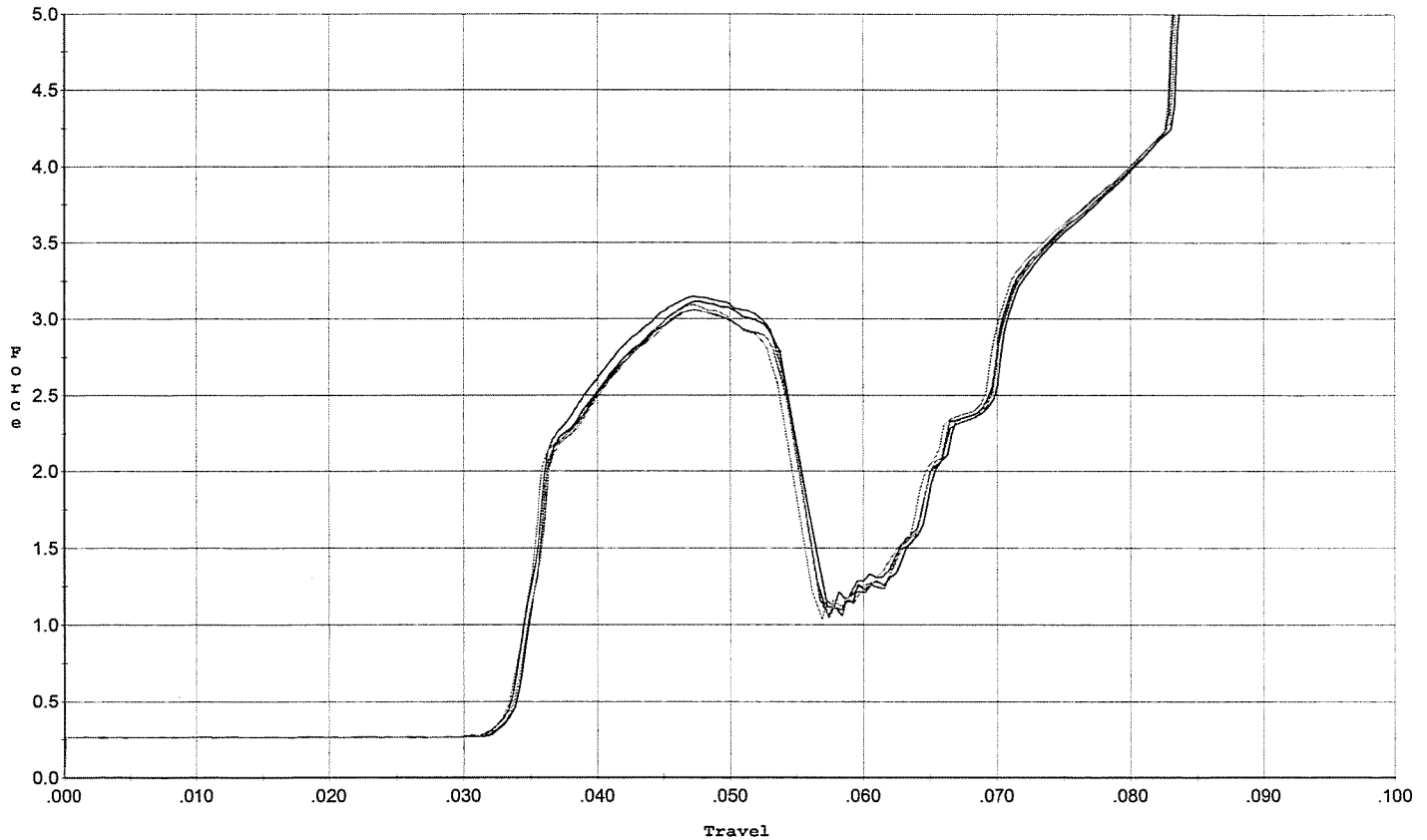
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.057	0.036	0.035	0.063		Set Trigger
2	3.065	0.055	0.036	0.035	0.061		Set Trigger
3	3.014	0.056	0.036	0.035	0.061		Set Trigger
4	3.018	0.055	0.035	0.035	0.061		Set Trigger
5	3.043	0.056	0.036	0.035	0.061		Set Trigger

Avg. 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



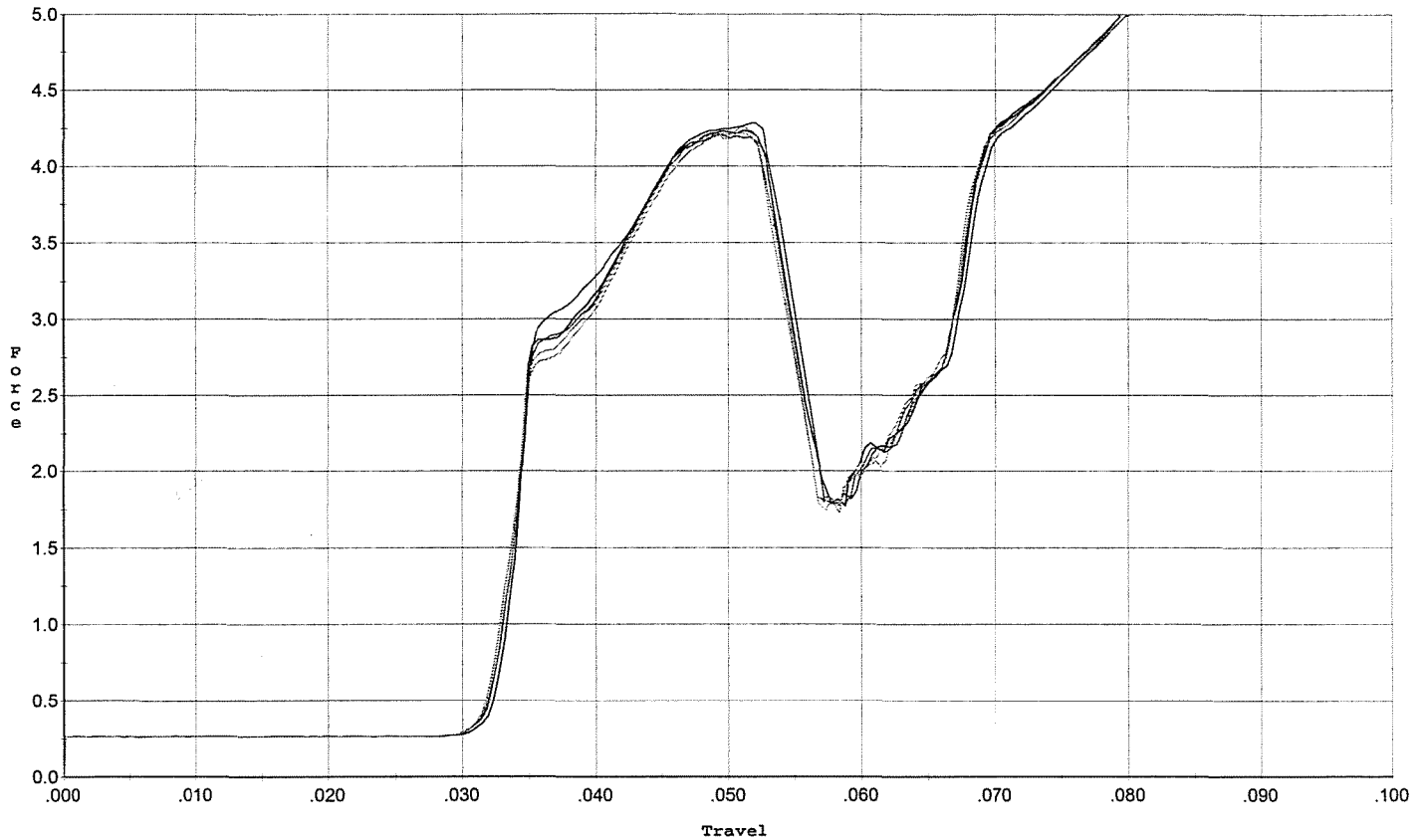
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.149	0.054	0.033	0.034	0.064		Set Trigger
2	3.115	0.054	0.034	0.034	0.062		Set Trigger
3	3.062	0.054	0.034	0.034	0.062		Set Trigger
4	3.060	0.054	0.034	0.034	0.062		Set Trigger
5	3.096	0.054	0.033	0.034	0.062		Set Trigger

Avg. 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



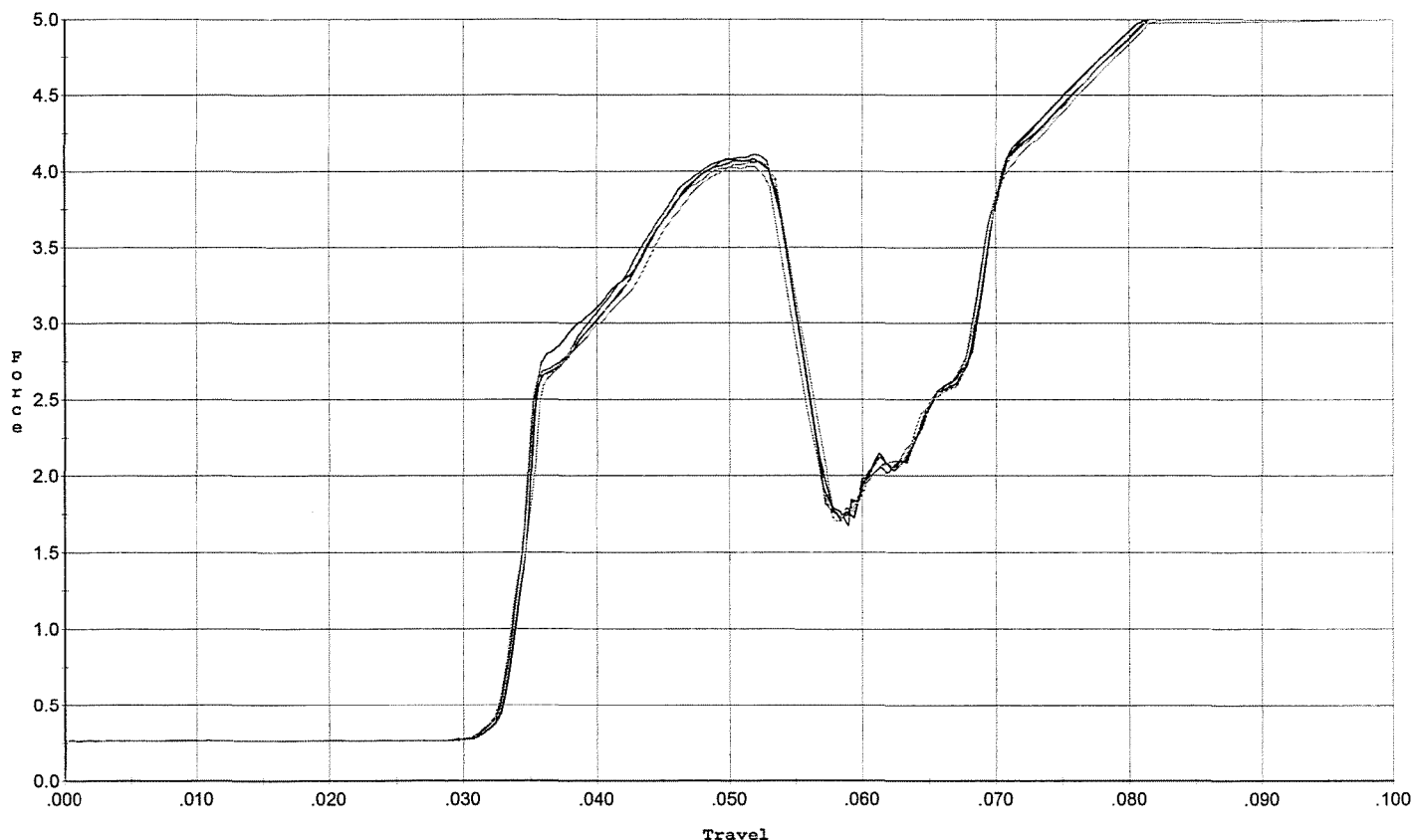
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.054	0.032	0.031	0.085		Set Trigger
2	4.234	0.053	0.032	0.032	0.082		Set Trigger
3	4.217	0.054	0.032	0.031	0.082		Set Trigger
4	4.219	0.054	0.032	0.031	0.083		Set Trigger
5	4.261	0.053	0.032	0.031	0.082		Set Trigger

Avg. 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



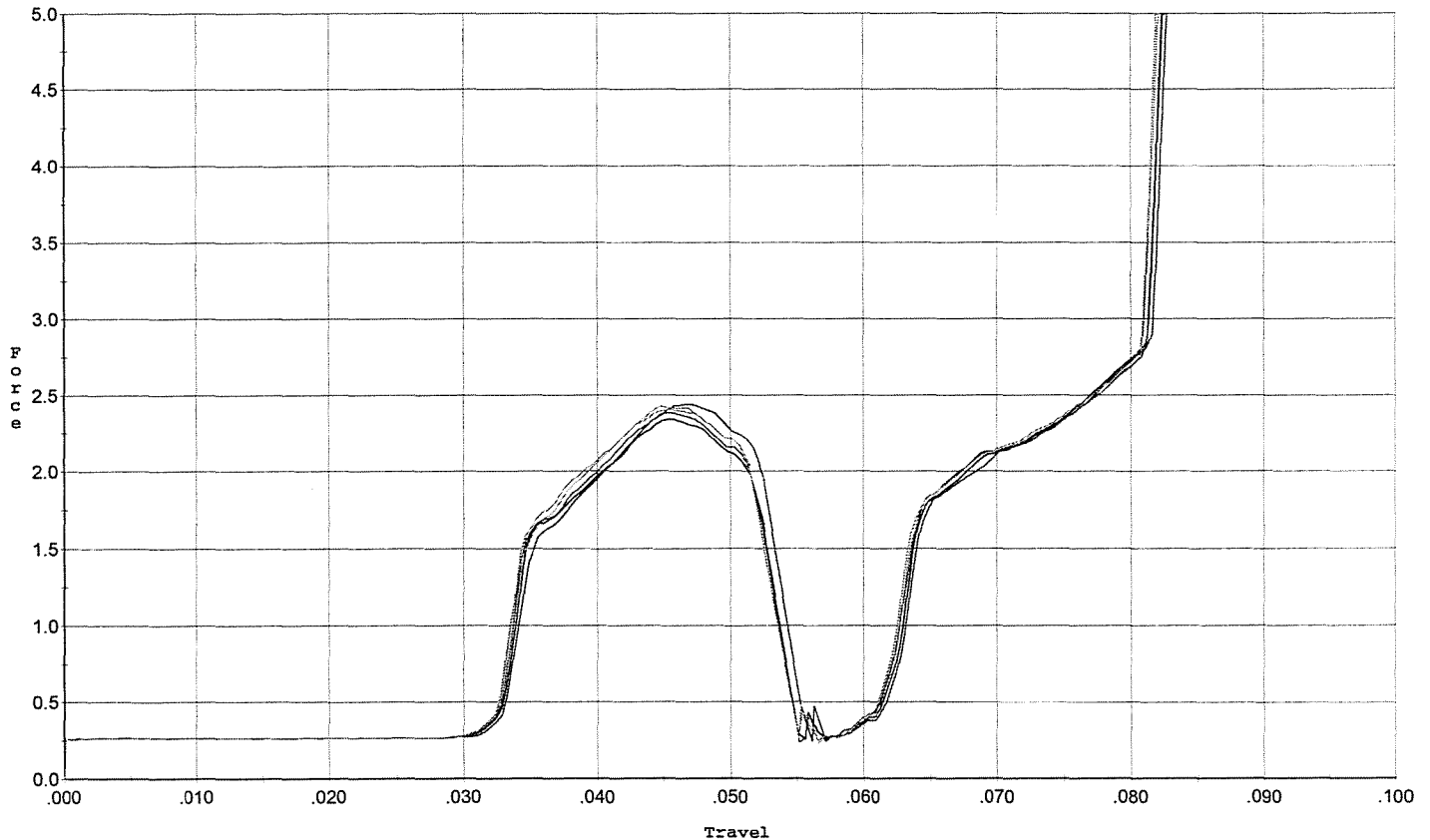
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.054	0.033	0.032	0.080		Set Trigger
2	4.081	0.054	0.033	0.032	0.080		Set Trigger
3	4.108	0.054	0.033	0.032	0.081		Set Trigger
4	4.065	0.053	0.033	0.032	0.078		Set Trigger
5	4.032	0.053	0.032	0.032	0.078		Set Trigger

Avg. 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



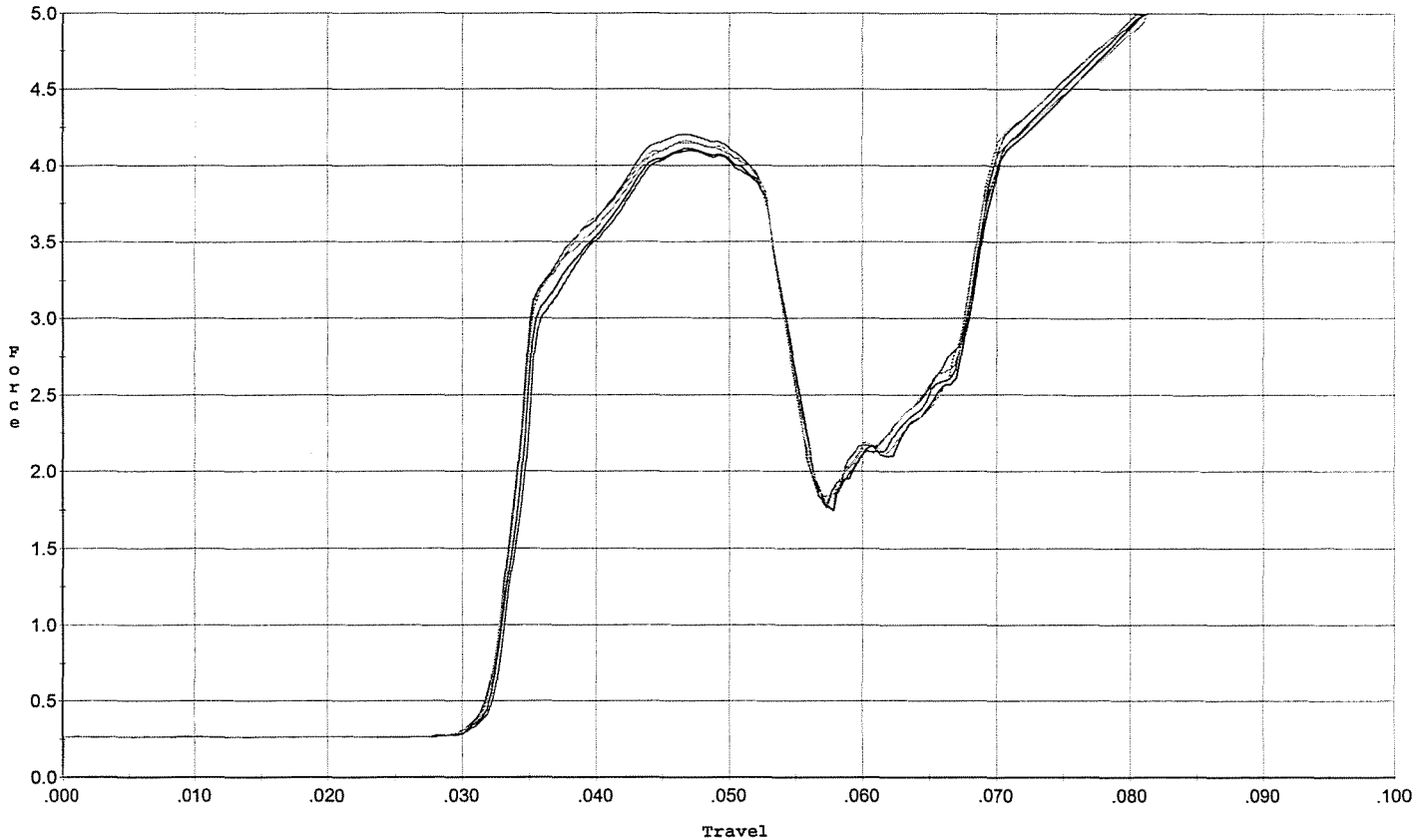
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.053	0.033	0.035	0.048		Set Trigger
2	2.341	0.052	0.033	0.035	0.047		Set Trigger
3	2.383	0.053	0.033	0.035	0.048		Set Trigger
4	2.404	0.051	0.033	0.035	0.047		Set Trigger
5	2.429	0.053	0.033	0.035	0.050		Set Trigger

Avg. 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.053	0.032	0.033	0.081		Set Trigger
2	4.112	0.053	0.032	0.032	0.082		Set Trigger
3	4.205	0.053	0.032	0.032	0.085		Set Trigger
4	4.163	0.053	0.032	0.032	0.084		Set Trigger
5	4.150	0.053	0.032	0.032	0.084		Set Trigger

Avg. 4.14