

G6774459

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

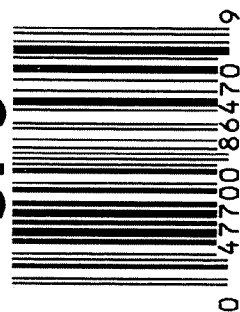
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774459

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774459

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	JP
430	ASSEMBLE TO STOCK		7-31-08	JP
440	PROOF		7-31-08	JP
460	CHECK HEADSPACE		7-31-08	JP
470	DIS-ASSEMBLE ACTION		7-31-08	JP
472	SERIALIZE BOLT HANDLE		8-1-08	JP
475	DRILL AND TAP SIGHT HOLES		8-02-08	JP
480	MAGNAFLUX BBL ACTION		8/5	BA
490	MAGNAFLUX BOLT		8/31/08	MYR
500	ROLLMARK CALIBER		8/5/08	R
520	GOFF BLAST BBL / REC		8/6/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/3	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

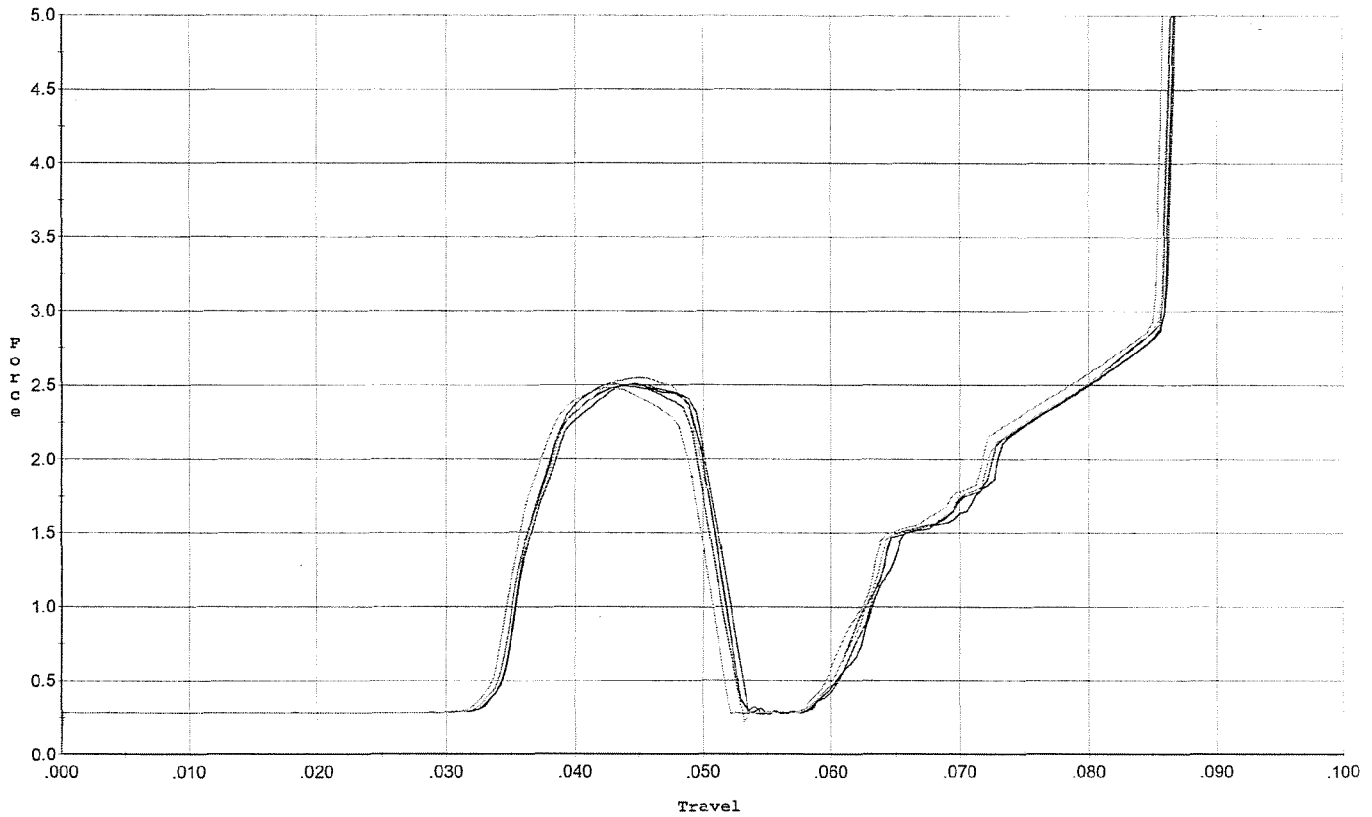
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	10-2-08	LH		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	10-2-08	LH		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	10-2-08	LH		
	J) ASSEMBLE STOCK					8-22-08	BSN		
	K) ASSEMBLE SWIVEL STUDS					10-2-08	LH		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		10/1/08	LH		
			<u>PASS</u>	FAIL		9-5-08	FM		
	MALFUNCTION	BAC-DH	CORRECTION			10/1/08	LH		
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-5-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					10-2-08	LH		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u>	<u>2.46</u>	<u>2.44</u>	<u>2.35</u>	<u>2.27</u>	9-27-08	LC
	C) FUNCTION					10-2-08	LH		
690	PACK					12-8-08	BSN		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



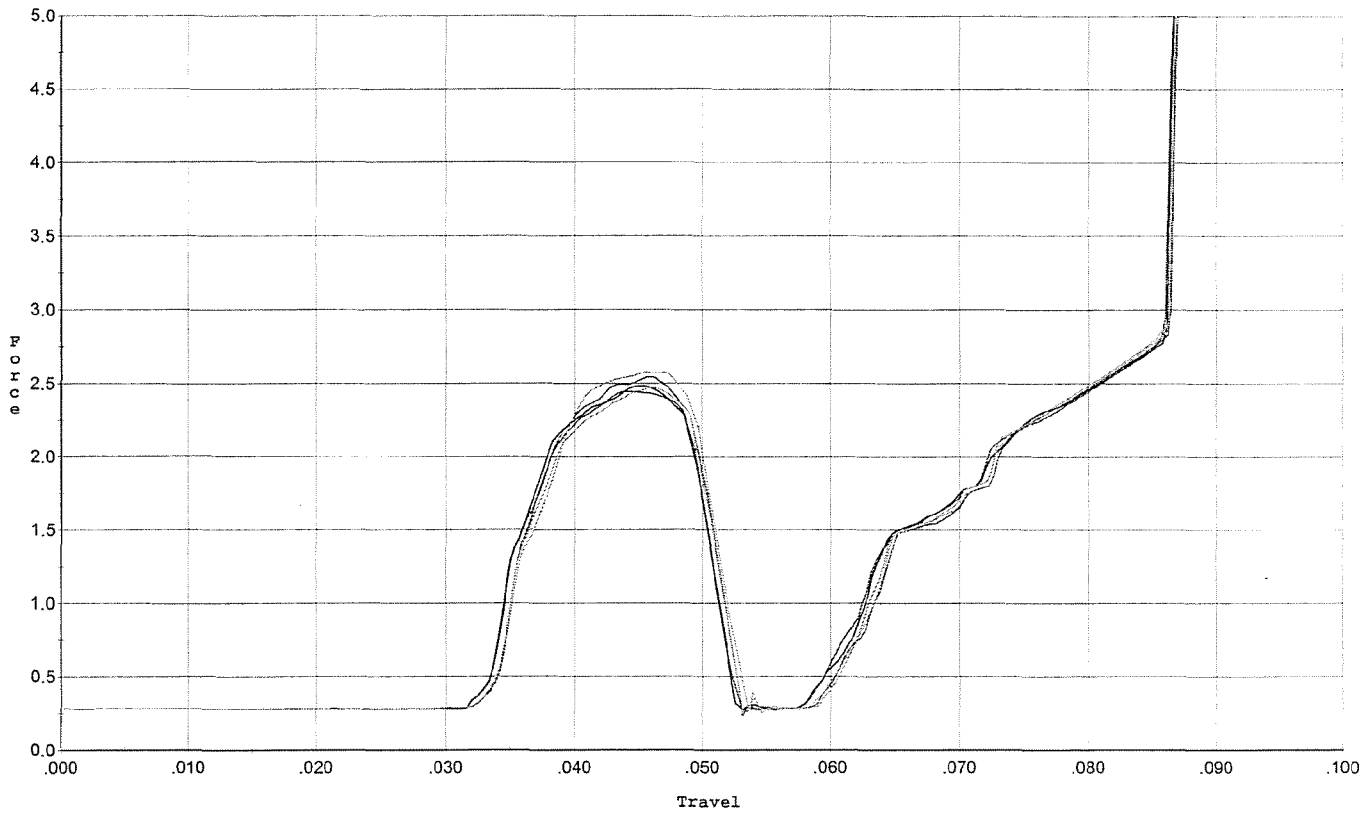
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.051	0.034	0.040	0.045		Set Trigger
2	2.504	0.050	0.034	0.040	0.044		Set Trigger
3	2.514	0.049	0.034	0.040	0.043		Set Trigger
4	2.553	0.050	0.034	0.040	0.045		Set Trigger
5	2.478	0.049	0.034	0.040	0.043		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



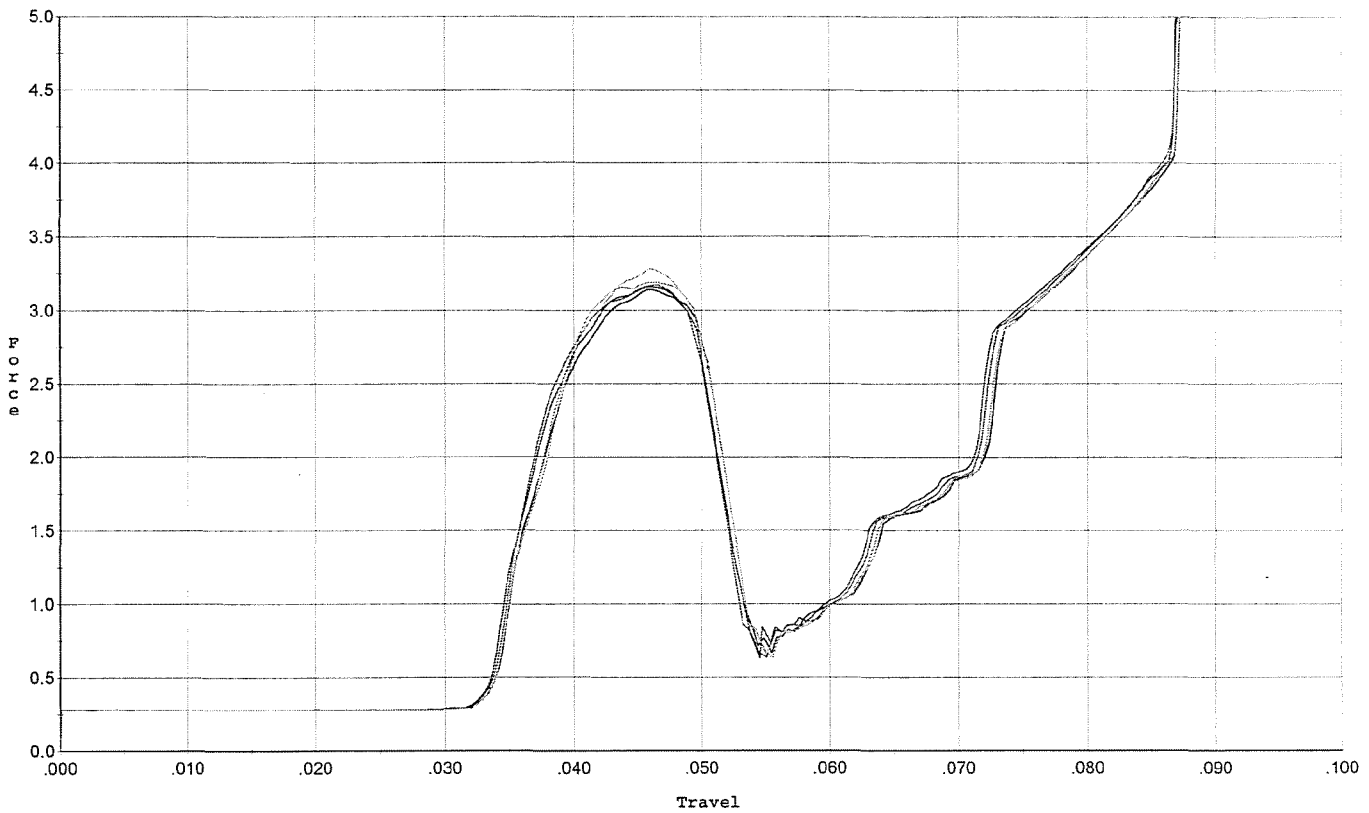
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.049	0.034	0.041	0.043		Set Trigger
2	2.482	0.050	0.034	0.041	0.044		Set Trigger
3	2.545	0.050	0.034	0.040	0.045		Set Trigger
4	2.472	0.051	0.034	0.040	0.044		Set Trigger
5	2.579	0.050	0.034	0.040	0.044		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



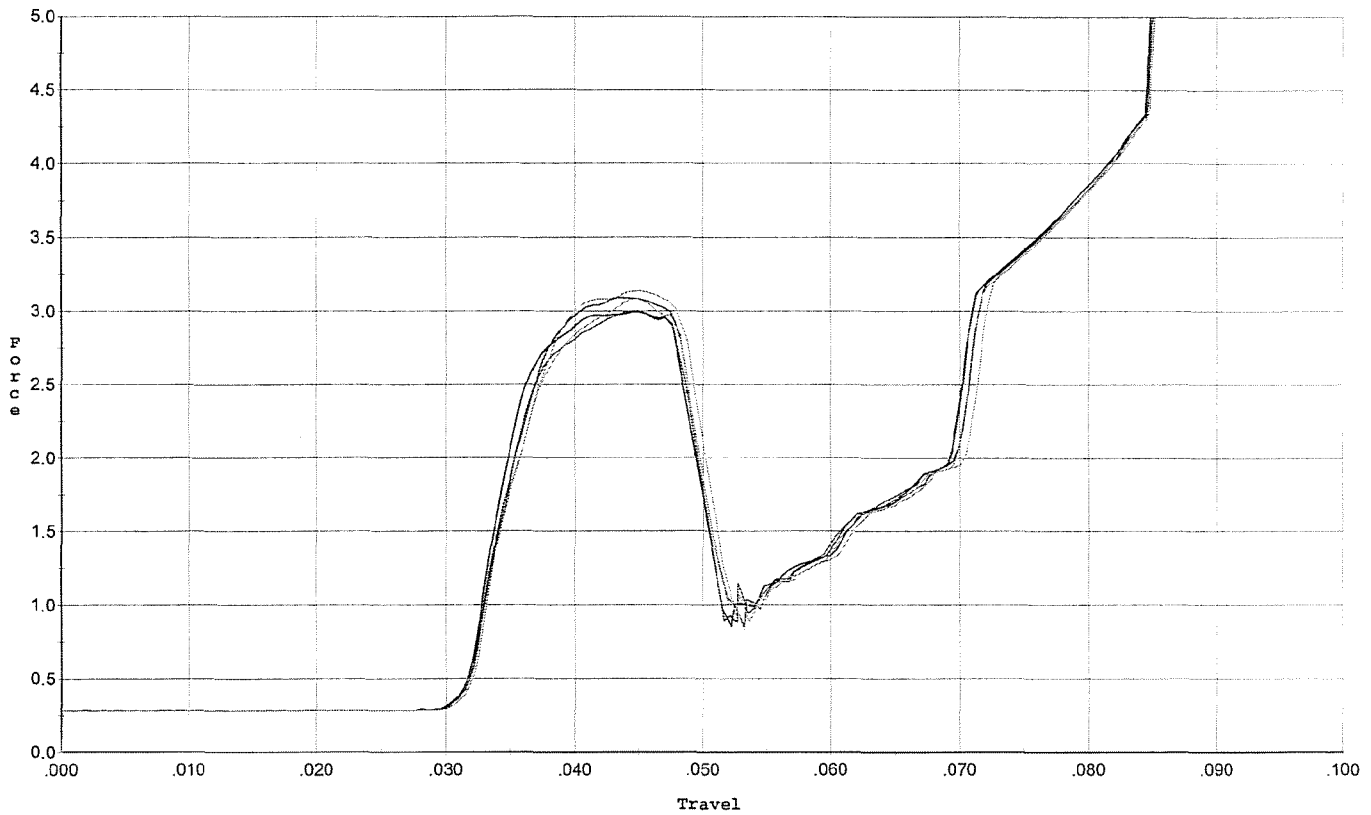
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.050	0.033	0.039	0.053		Set Trigger
2	3.139	0.051	0.034	0.039	0.053		Set Trigger
3	3.172	0.050	0.034	0.039	0.053		Set Trigger
4	3.190	0.051	0.034	0.039	0.054		Set Trigger
5	3.285	0.050	0.034	0.039	0.054		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



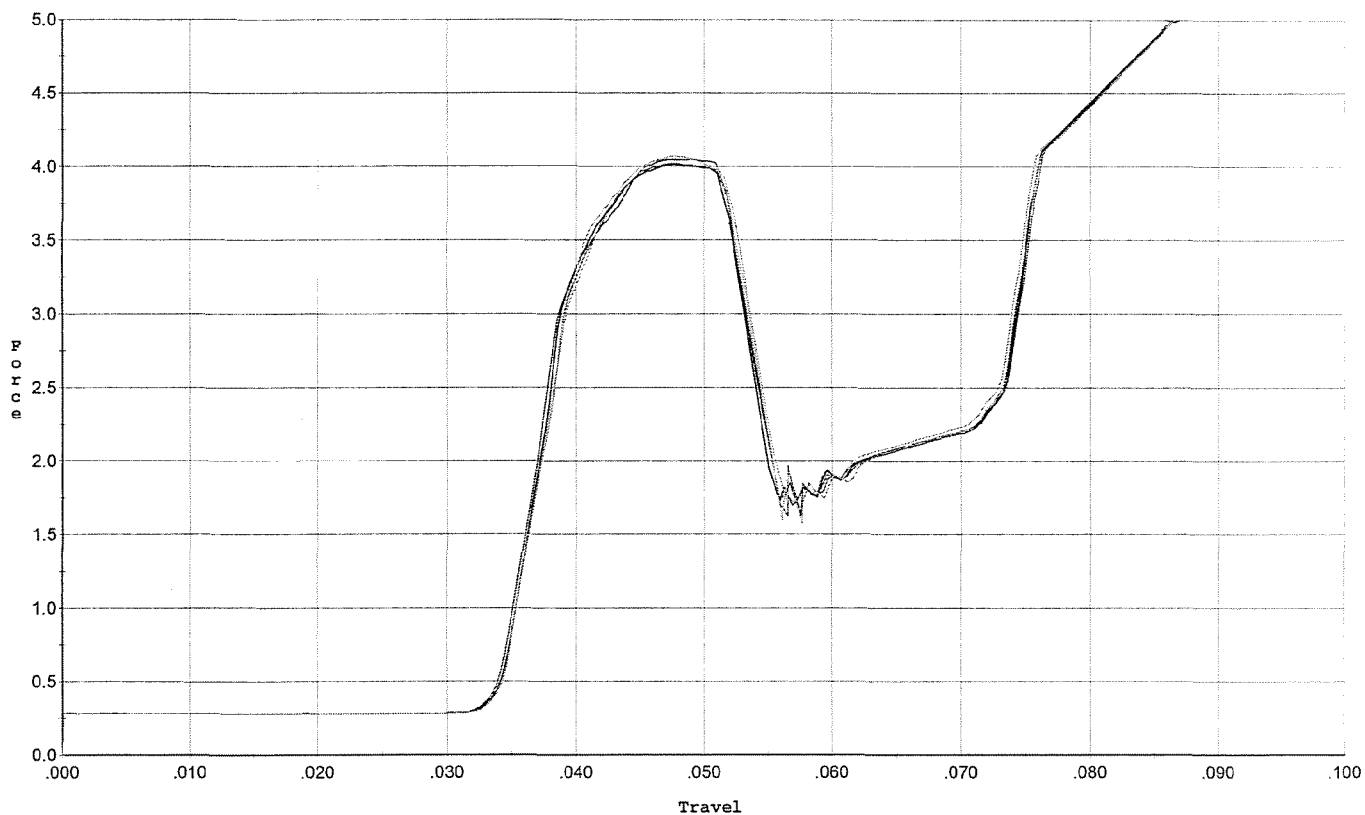
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.048	0.032	0.038	0.053		Set Trigger
2	2.993	0.049	0.031	0.038	0.054		Set Trigger
3	3.001	0.049	0.032	0.038	0.052		Set Trigger
4	3.136	0.049	0.032	0.038	0.054		Set Trigger
5	3.088	0.048	0.032	0.038	0.052		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



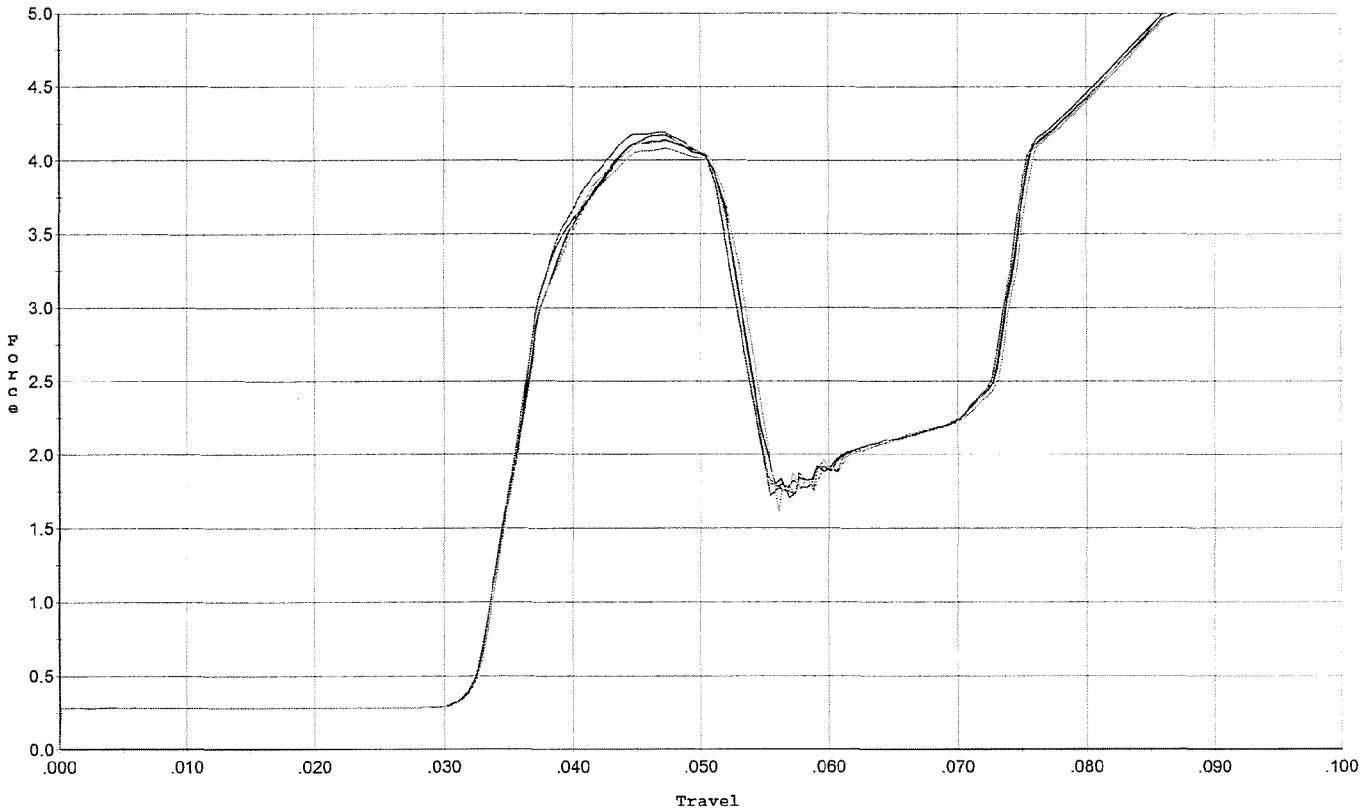
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.052	0.034	0.038	0.071		Set Trigger
2	4.012	0.052	0.034	0.038	0.071		Set Trigger
3	4.021	0.052	0.034	0.038	0.070		Set Trigger
4	4.053	0.053	0.034	0.038	0.073		Set Trigger
5	4.068	0.053	0.034	0.038	0.072		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



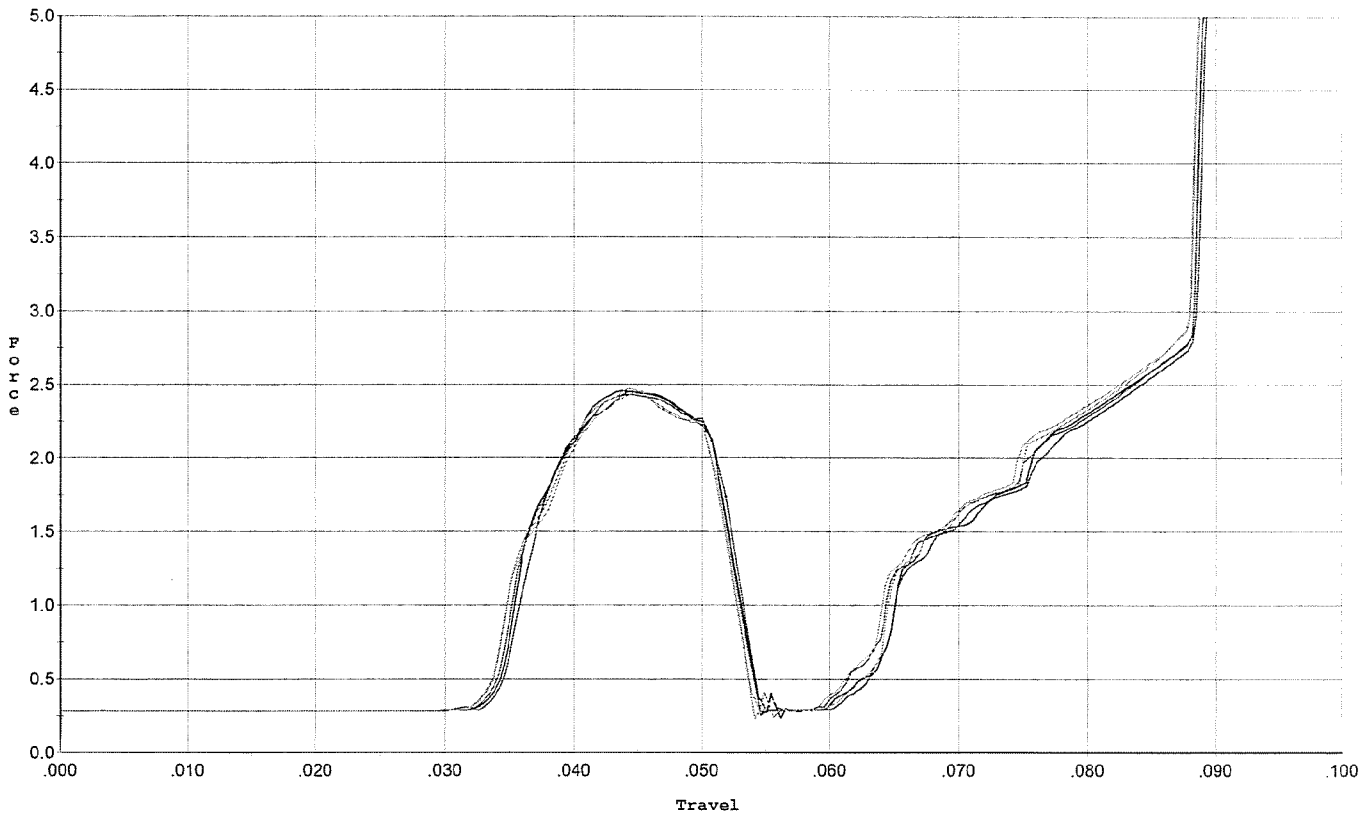
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.170	0.051	0.032	0.037	0.075		Set Trigger
2	4.134	0.052	0.032	0.037	0.077		Set Trigger
3	4.190	0.052	0.032	0.037	0.078		Set Trigger
4	4.144	0.053	0.032	0.037	0.079		Set Trigger
5	4.081	0.052	0.032	0.037	0.076		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



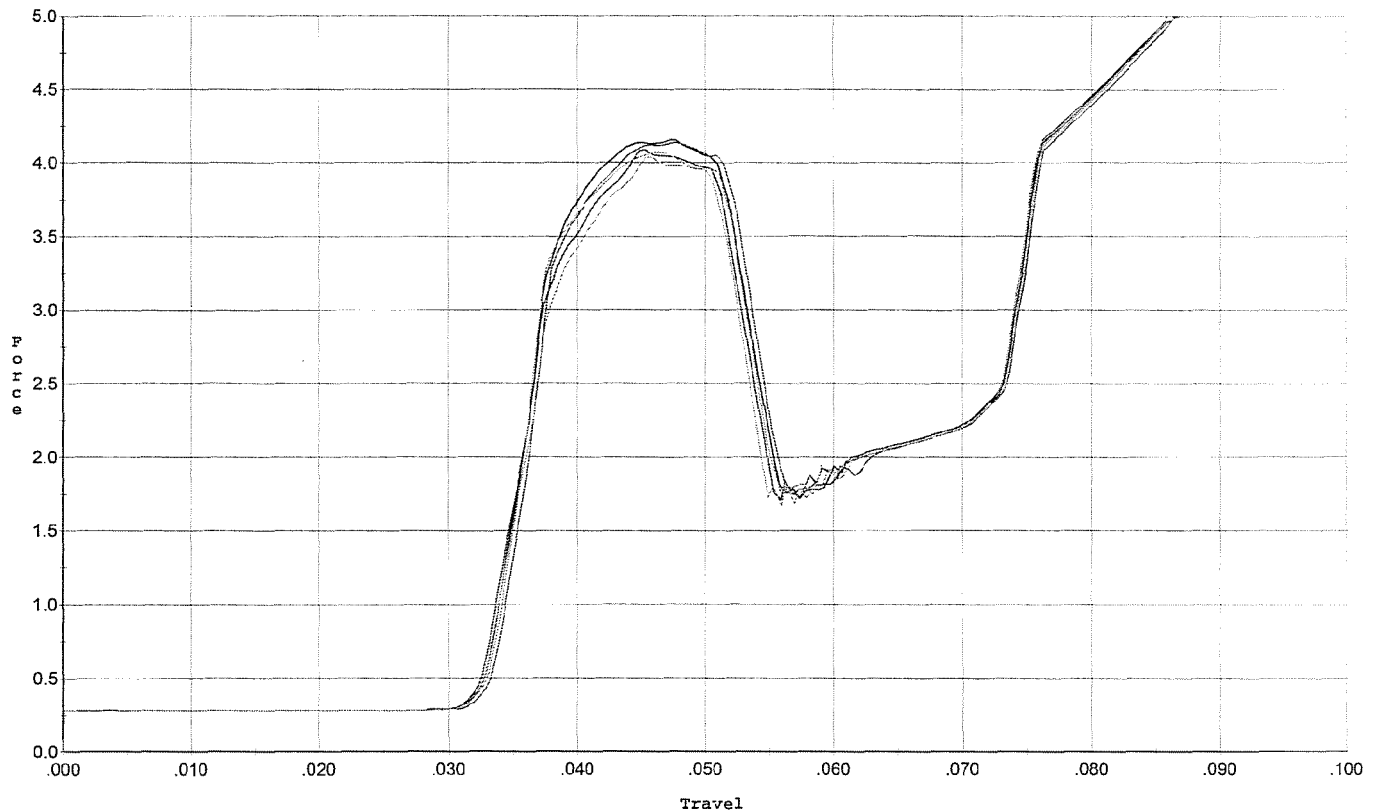
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.452	0.052	0.034	0.041	0.046		Set Trigger
2	2.458	0.051	0.034	0.041	0.045		Set Trigger
3	2.433	0.051	0.034	0.042	0.045		Set Trigger
4	2.459	0.051	0.034	0.041	0.045		Set Trigger
5	2.470	0.051	0.033	0.041	0.046		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.051	0.032	0.037	0.074		Set Trigger
2	4.153	0.052	0.033	0.037	0.077		Set Trigger
3	4.136	0.052	0.033	0.037	0.077		Set Trigger
4	4.076	0.052	0.033	0.037	0.075		Set Trigger
5	4.036	0.052	0.033	0.037	0.074		Set Trigger

AVG 4.09