

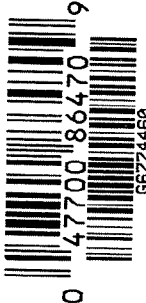
6677 4460

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

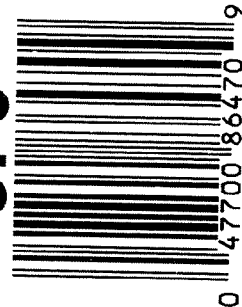
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774460

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774460

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	AUG 01 2008	8-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	8/6	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	amy
542	APPLY COATINGS (BARREL ACTION)		8/6	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-23-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

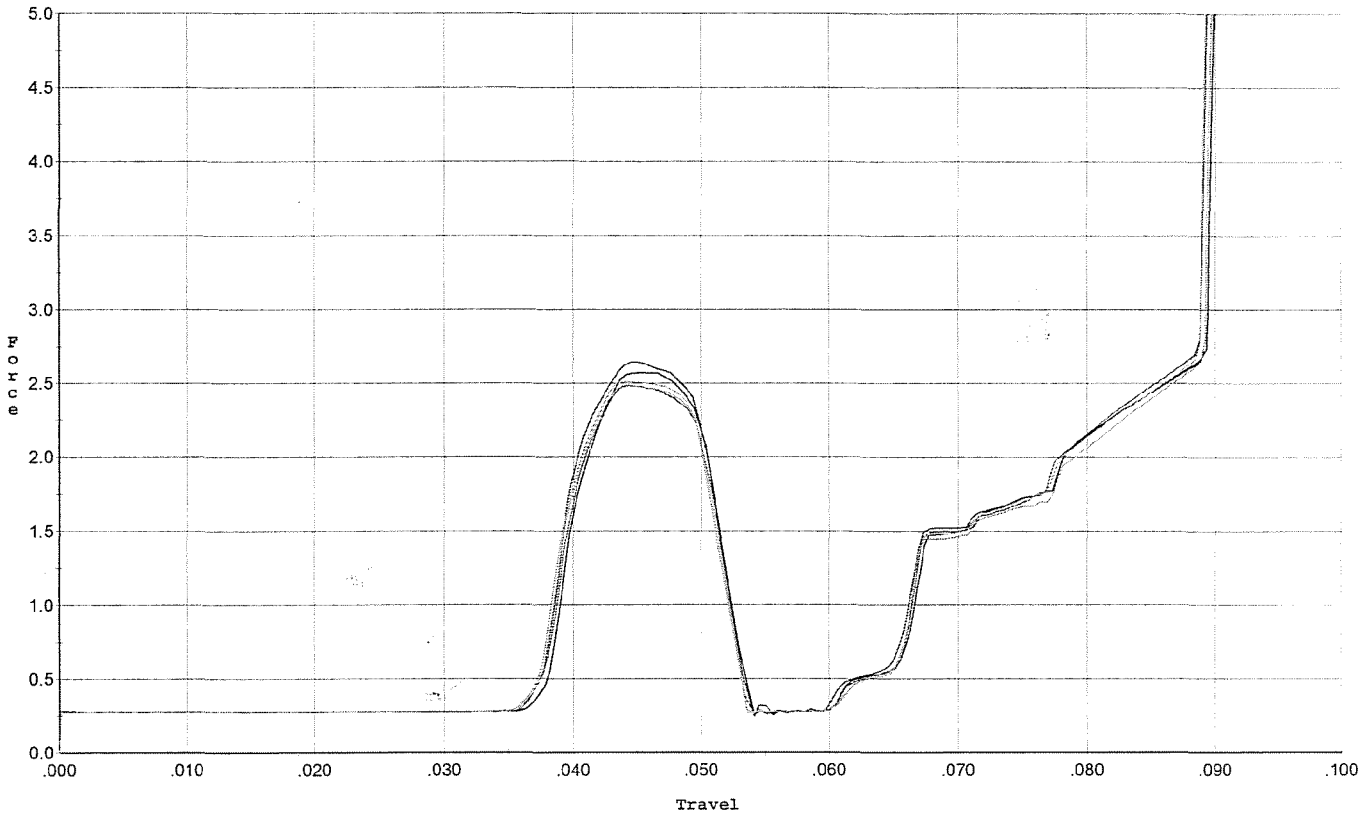
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9608	Rgn
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	9608	Rgn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9608	Rgn
	J) ASSEMBLE STOCK		8-23-08	TRW
	K) ASSEMBLE SWIVEL STUDS		9608	Rgn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/25/08	JL
660	INSPECT FOR LIVE AMMO		8-25-08	TL
670	FINAL INSPECTION A) HEADSPACE		9608	Rgn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.41</u> <u>2.36</u> <u>2.11</u> <u>2.12</u>	9-3-08	B.S.H.
	C) FUNCTION		9608	Rgn
690	PACK		9-8-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



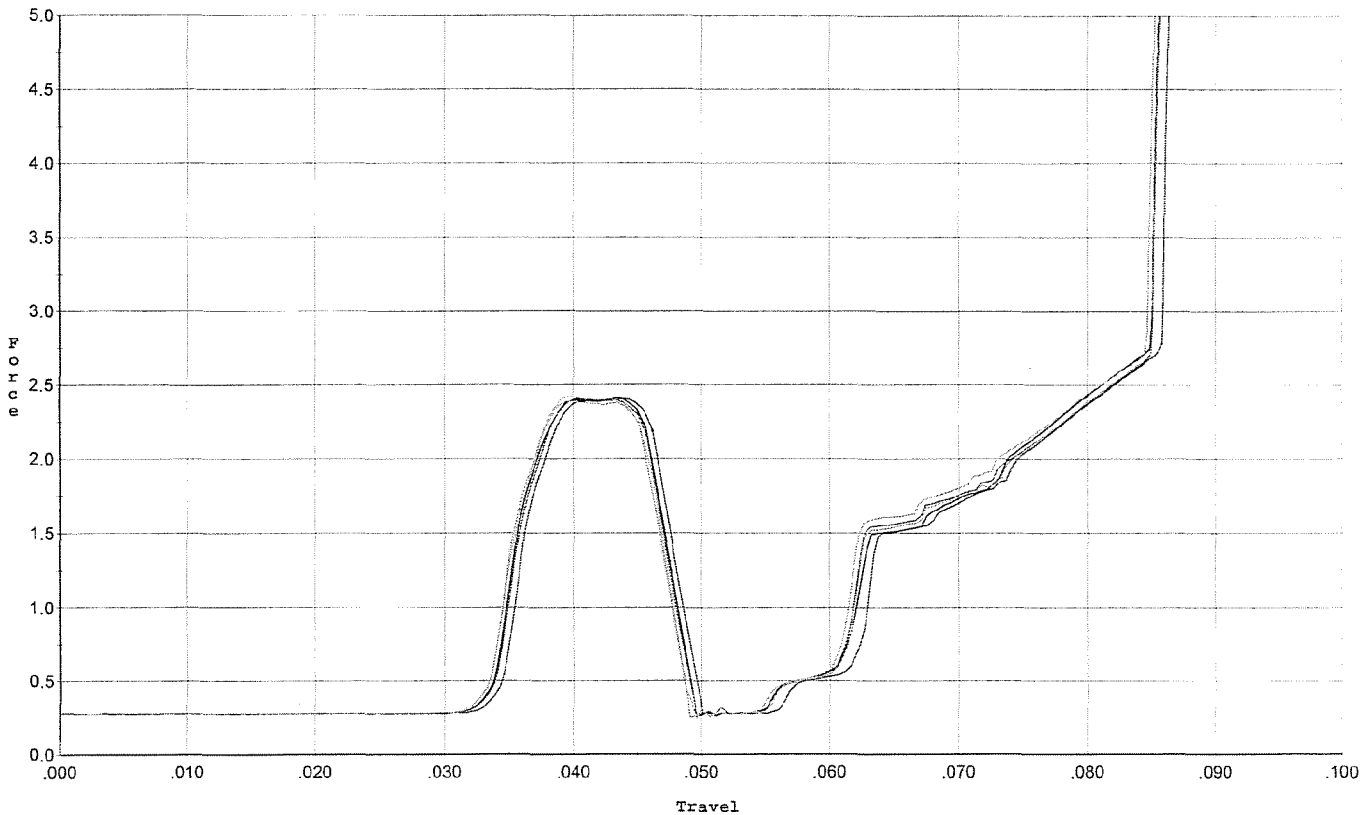
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.050	0.037	0.042	0.040		Set Trigger
2	2.571	0.050	0.038	0.042	0.039		Set Trigger
3	2.484	0.051	0.037	0.042	0.039		Set Trigger
4	2.487	0.051	0.037	0.042	0.039		Set Trigger
5	2.509	0.050	0.037	0.043	0.038		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



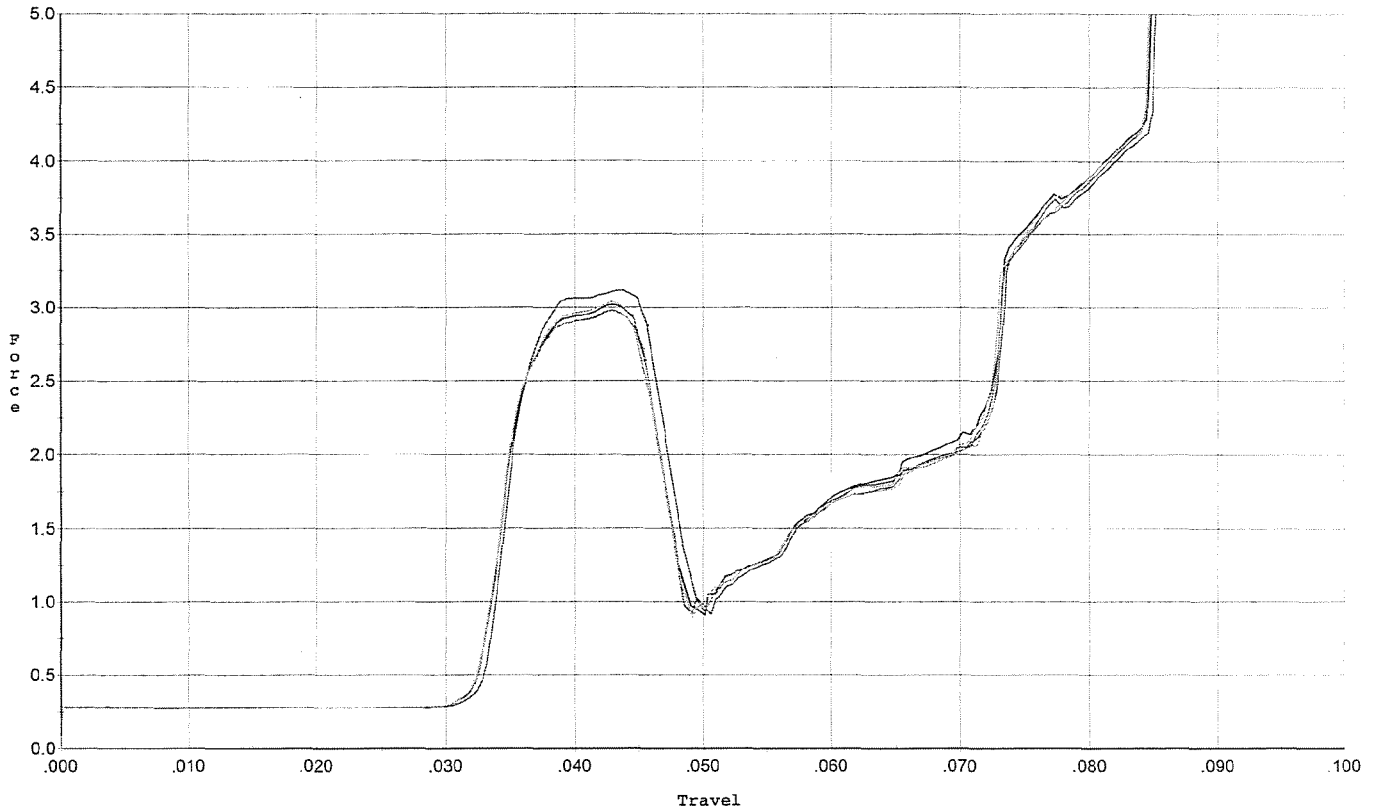
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.405	0.046	0.034	0.043	0.035		Set Trigger
2	2.411	0.048	0.034	0.042	0.037		Set Trigger
3	2.398	0.046	0.034	0.043	0.035		Set Trigger
4	2.390	0.046	0.033	0.043	0.036		Set Trigger
5	2.418	0.047	0.034	0.042	0.037		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



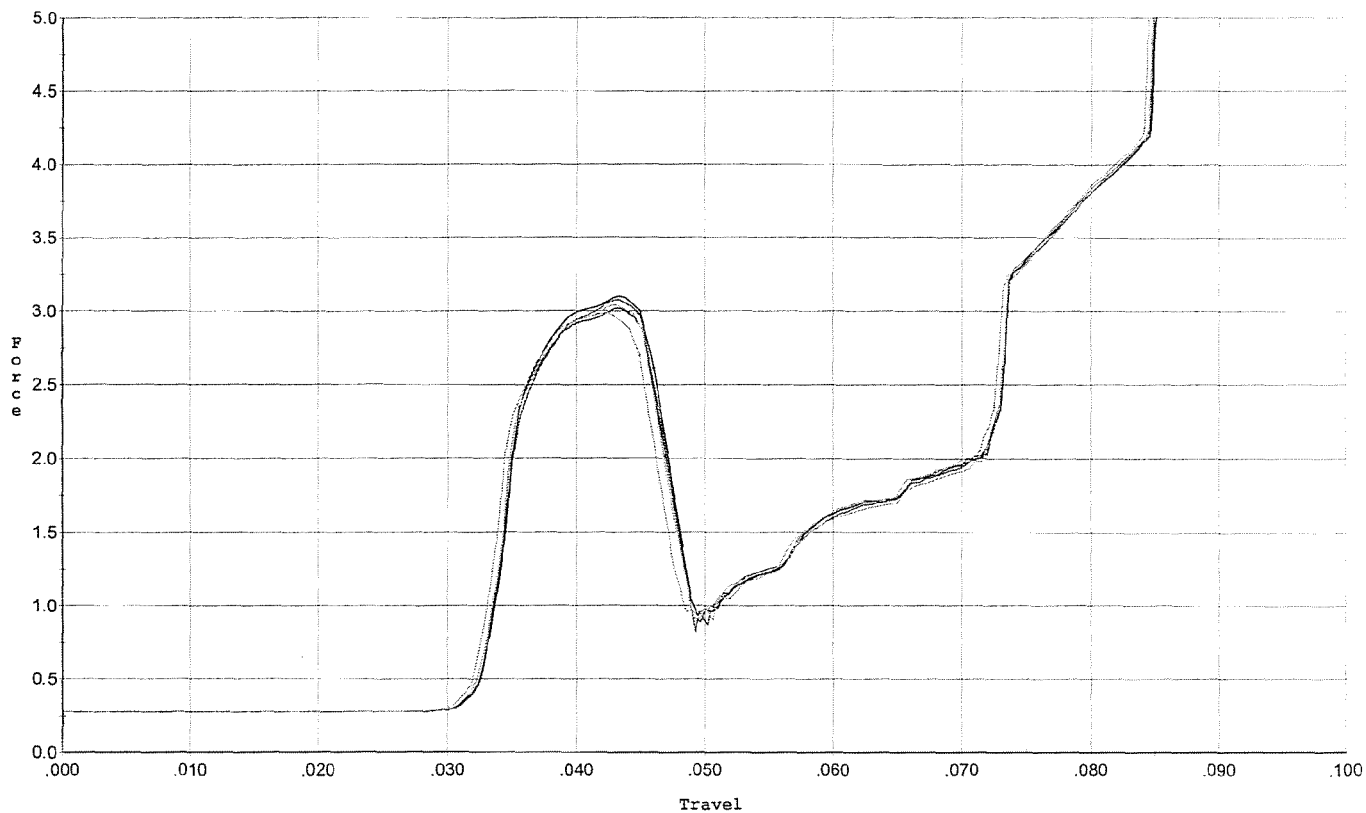
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.046	0.033	0.040	0.045		Set Trigger
2	3.020	0.045	0.032	0.041	0.044		Set Trigger
3	2.979	0.046	0.032	0.041	0.044		Set Trigger
4	2.985	0.046	0.032	0.041	0.044		Set Trigger
5	3.040	0.045	0.032	0.040	0.044		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



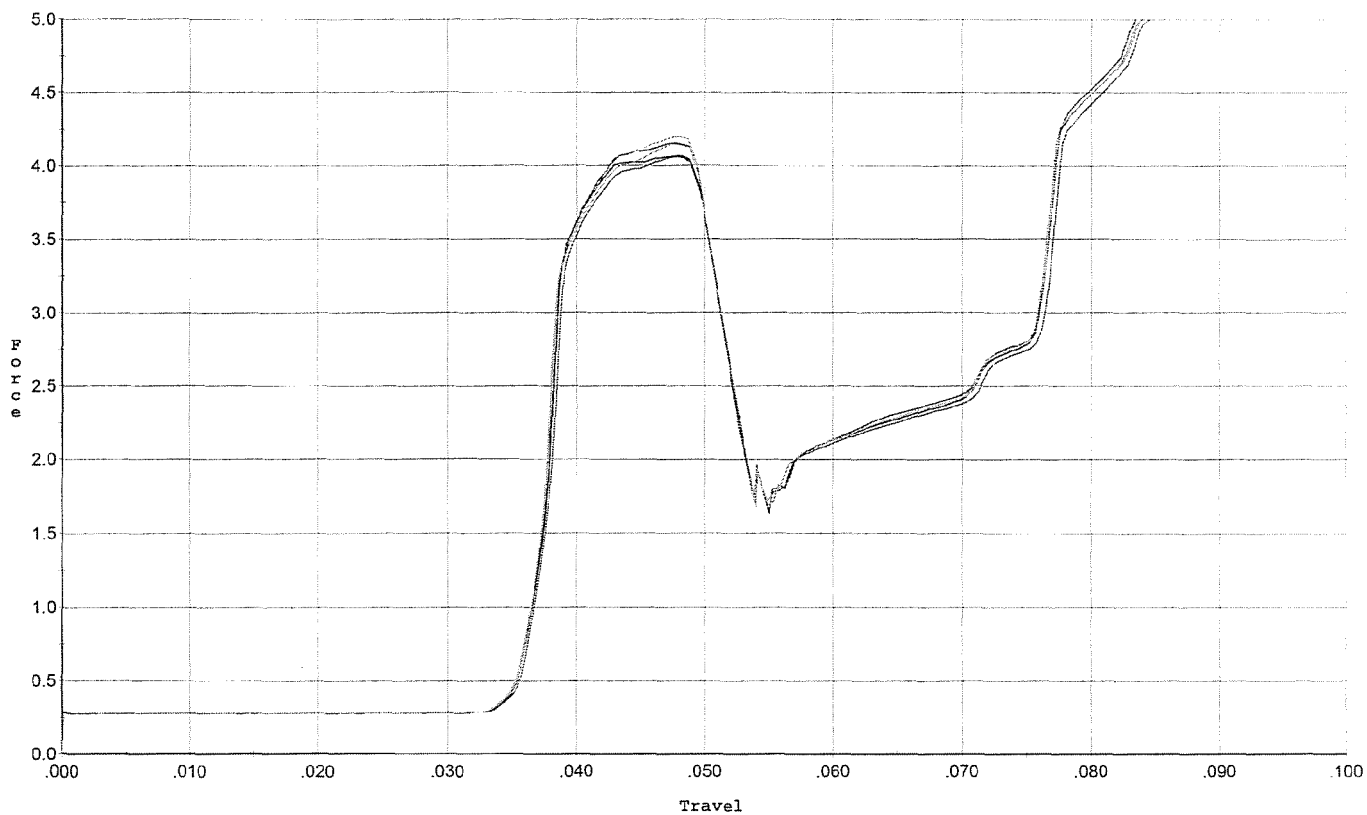
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.018	0.047	0.032	0.040	0.045		Set Trigger
2	3.102	0.046	0.032	0.040	0.045		Set Trigger
3	3.077	0.047	0.032	0.040	0.046		Set Trigger
4	3.044	0.045	0.032	0.041	0.044		Set Trigger
5	2.990	0.045	0.032	0.041	0.043		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



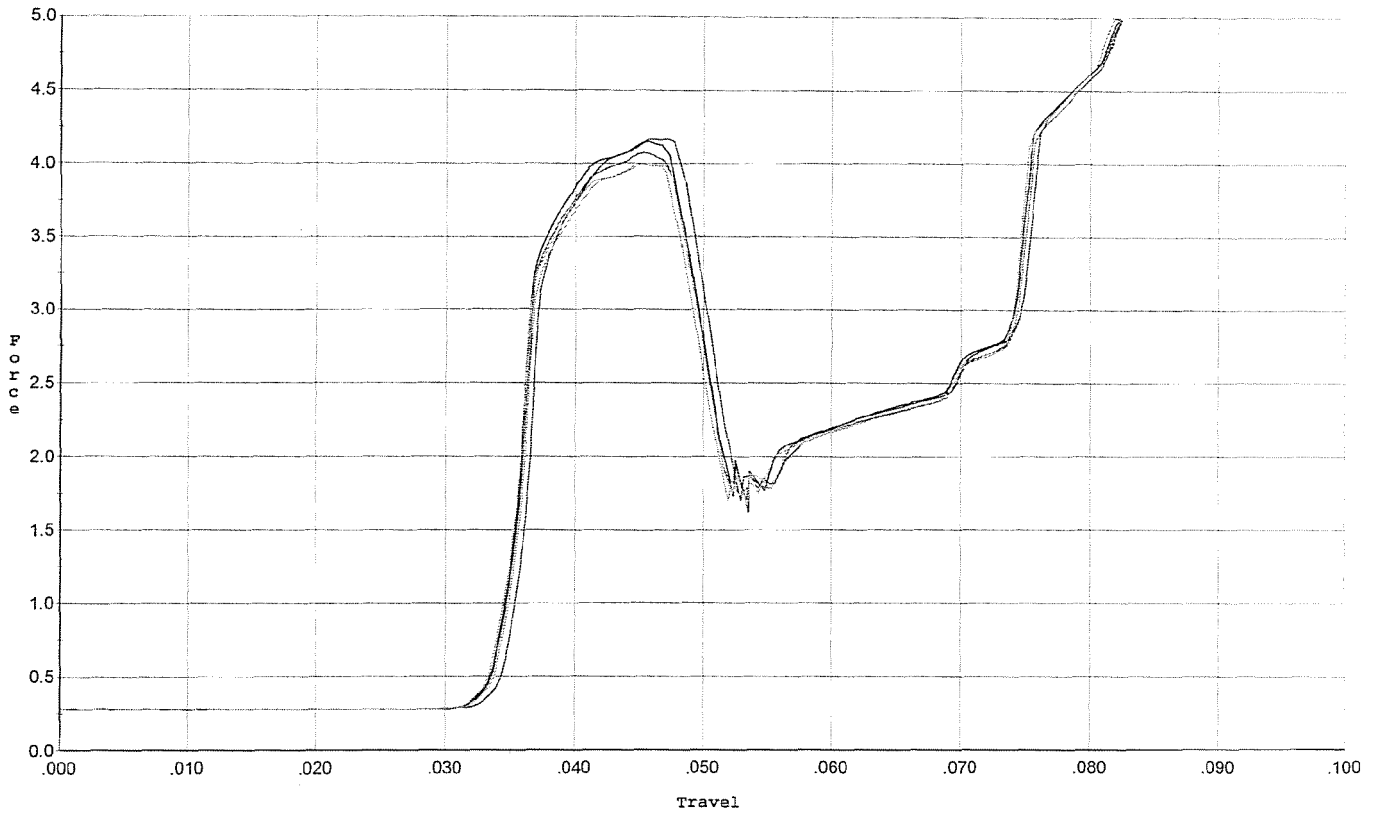
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.154	0.049	0.035	0.038	0.063		Set Trigger
2	4.067	0.050	0.035	0.038	0.063		Set Trigger
3	4.061	0.050	0.036	0.039	0.062		Set Trigger
4	4.195	0.049	0.035	0.038	0.063		Set Trigger
5	4.146	0.049	0.035	0.038	0.063		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



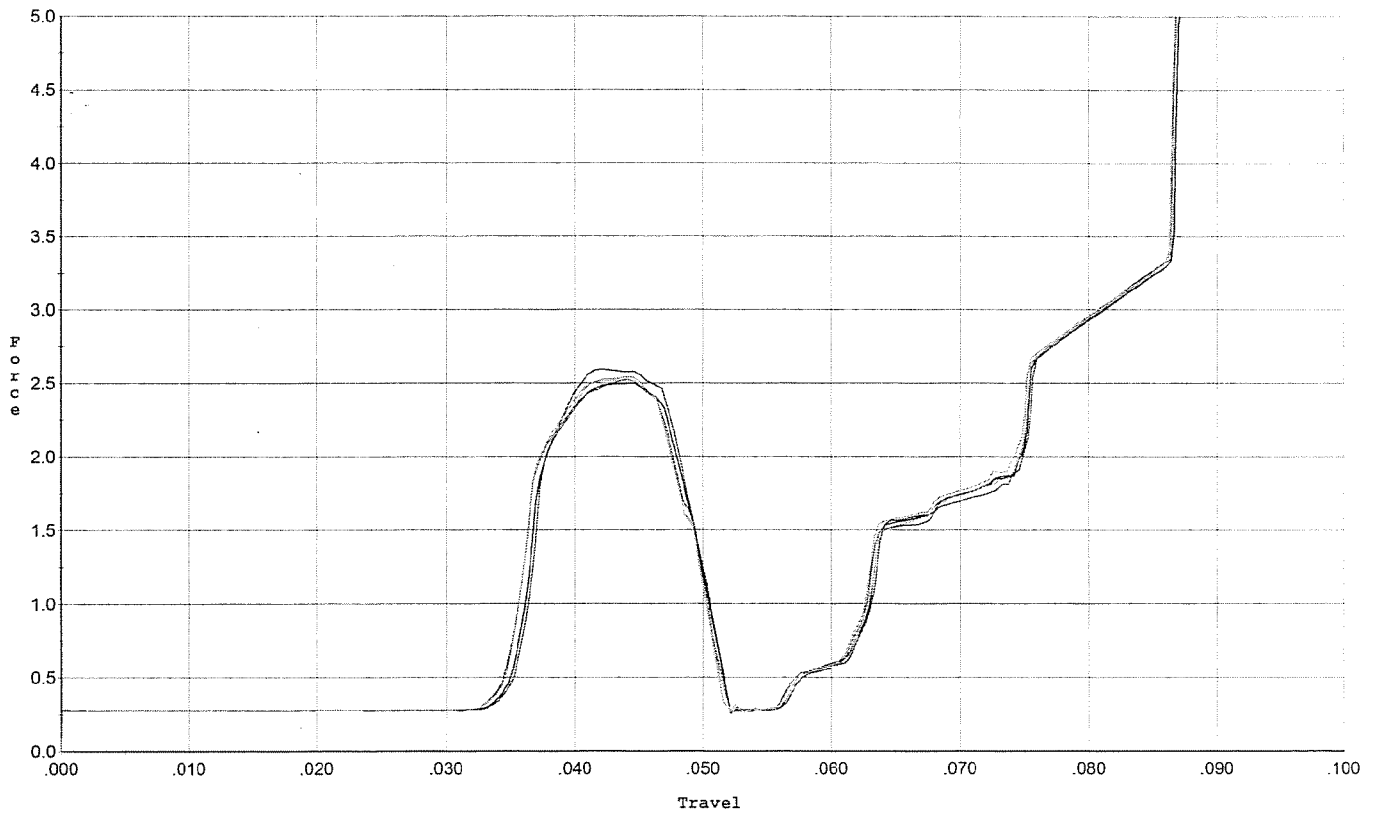
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.049	0.034	0.037	0.063		Set Trigger
2	4.149	0.049	0.033	0.037	0.064		Set Trigger
3	4.073	0.049	0.033	0.037	0.064		Set Trigger
4	4.002	0.049	0.034	0.037	0.063		Set Trigger
5	4.001	0.048	0.033	0.037	0.061		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



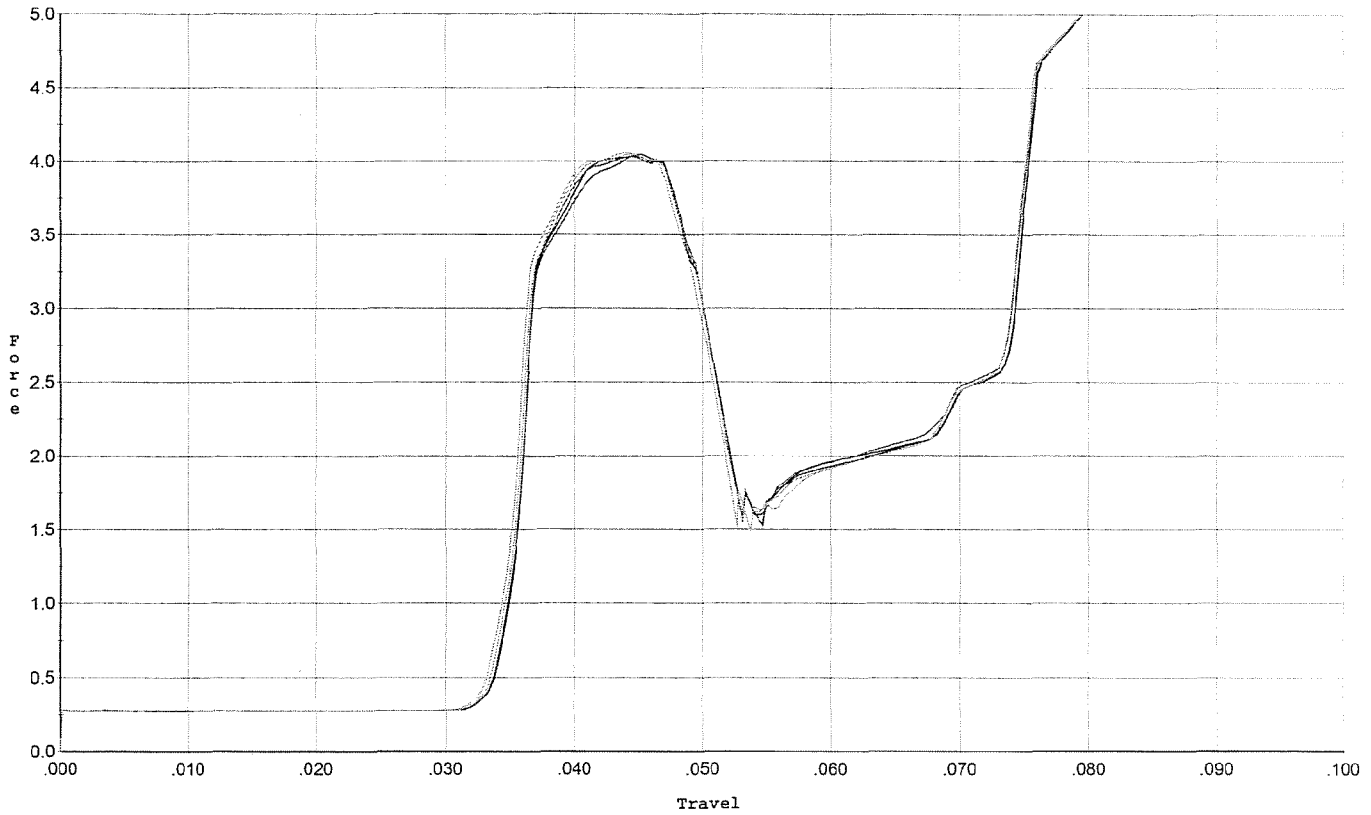
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.050	0.035	0.041	0.042		Set Trigger
2	2.501	0.051	0.035	0.041	0.041		Set Trigger
3	2.523	0.049	0.034	0.041	0.040		Set Trigger
4	2.523	0.049	0.035	0.041	0.040		Set Trigger
5	2.542	0.049	0.035	0.041	0.041		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.050	0.034	0.037	0.064		Set Trigger
2	4.034	0.050	0.034	0.037	0.065		Set Trigger
3	4.033	0.050	0.034	0.037	0.065		Set Trigger
4	4.058	0.050	0.033	0.037	0.067		Set Trigger
5	4.049	0.049	0.033	0.037	0.066		Set Trigger

Avg 4.04